

## FEATURES

**Gain:** 18.5 dB typical at 45 GHz to 75 GHz  
**Input return loss:** 20.0 dB typical at 45 GHz to 75 GHz  
**Output return loss:** 22.0 dB typical at 45 GHz to 75 GHz  
**Output P1dB:** 22.0 dBm typical at 45 GHz to 75 GHz  
**P<sub>SAT</sub>:** 24.0 dBm typical at 45 GHz to 75 GHz  
**Output IP3:** 31.0 dBm typical at 45 GHz to 75 GHz  
**Supply voltage:** 3.5 V at 550 mA  
**50 Ω matched input and output**  
**Die size:** 2.940 mm × 3.320 mm × 0.05 mm

## APPLICATIONS

Test instrumentation  
 Military and space  
 Telecommunications infrastructure

## GENERAL DESCRIPTION

The ADPA7004CHIPS is a gallium arsenide (GaAs), pseudomorphic high electron mobility transistor (pHEMT), monolithic microwave integrated circuit (MMIC), balanced medium power amplifier, with an integrated temperature compensated on-chip power detector that operates from 40 GHz to 80 GHz. In the lower band of 40 GHz to 45 GHz, the ADPA7004CHIPS provides a gain of 17 dB typical, an output third-order intercept (IP3) of 30.5 dBm, and output power for 1 dB gain compression (P1dB) of 21.5 dBm. In the upper band of

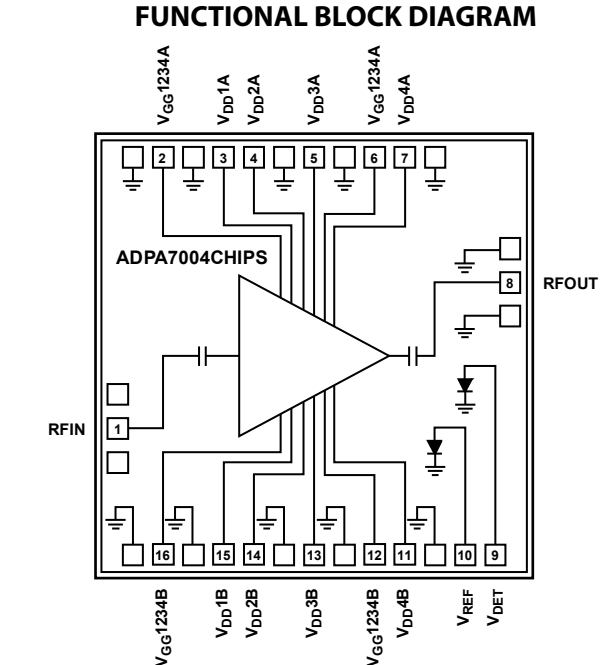


Figure 1.

75 GHz to 80 GHz, the ADPA7004CHIPS provides a gain of 16 dB (typical), an output IP3 of 31.5 dBm, and an output P1dB of 20.5 dBm. The ADPA7004CHIPS requires 550 mA from a 3.5 V supply. The ADPA7004CHIPS amplifier input and output are internally matched to 50 Ω, facilitating integration into multichip modules (MCMs). All data is taken with the RFIN and RFOUT pads connected via one 0.076 mm (3 mil) ribbon bond of 0.076 mm (3 mil) minimal length.

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## REVISION HISTORY

1/2021—Revision 0: Initial Version

## SPECIFICATIONS

### 40 GHz TO 45 GHz FREQUENCY RANGE

Die bottom temperature ( $T_{DIE\ BOTTOM}$ ) = 25°C, drain bias voltage ( $V_{DD}$ ) =  $V_{DD1A}$  and  $V_{DD1B} = V_{DD2A}$  and  $V_{DD2B} = V_{DD3A}$  and  $V_{DD3B} = V_{DD4A}$  and  $V_{DD4B} = 3.5$  V, and  $I_{DQ1X} + I_{DQ2X} + I_{DQ3X} + I_{DQ4X} = 550$  mA, unless otherwise noted. Note that  $I_{DQ1X}$ ,  $I_{DQ2X}$ ,  $I_{DQ3X}$ , and  $I_{DQ4X}$  are the  $I_{DQ}$  for  $V_{DD1X}$ ,  $V_{DD2X}$ ,  $V_{DD3X}$ ,  $V_{DD4X}$ , respectively, where x stands for A and B. Adjust  $V_{GG1234A}$  from -1.5 V to 0 V to achieve the desired supply current ( $I_{DQ}$ ). The typical gate bias voltage ( $V_{GG}$ ) = -0.4 V for  $I_{DQ} = 550$  mA.

Table 1.

| Parameter                         | Symbol    | Min | Typ   | Max | Unit  | Test Conditions/Comments   |
|-----------------------------------|-----------|-----|-------|-----|-------|--|
| FREQUENCY RANGE                   |           | 40  |       | 45  | GHz   |  |
| GAIN                              |           |     | 17    |     | dB    |  |
| Gain Variation over Temperature   |           |     | 0.023 |     | dB/°C |  |
| RETURN LOSS                       |           |     |       |     |       |  |
| Input                             | S11       |     | 18    |     | dB    |  |
| Output                            | S22       |     | 23    |     | dB    |  |
| OUTPUT                            |           |     |       |     |       |  |
| Output Power for 1 dB Compression | P1dB      |     | 21.5  |     | dBm   | Output power ( $P_{OUT}$ ) per tone = 12 dBm with 1 MHz tone spacing |
| Saturated Output Power            | $P_{SAT}$ |     | 23.5  |     | dBm   |  |
| Output Third-Order Intercept      | IP3       |     | 30.5  |     | dBm   |  |
| SUPPLY                            |           |     |       |     |       |  |
| Current                           | $I_{DQ}$  |     | 550   |     | mA    | Adjust $V_{GG}$ to achieve $I_{DQ} = 550$ mA typical                 |
| Voltage                           | $V_{DD}$  | 3   | 3.5   | 4   | V     |  |

### 45 GHz TO 75 GHz FREQUENCY RANGE

$T_{DIE\ BOTTOM} = 25^\circ\text{C}$ ,  $V_{DD} = V_{DD1A}$  and  $V_{DD1B} = V_{DD2A}$  and  $V_{DD2B} = V_{DD3A}$  and  $V_{DD3B} = V_{DD4A}$  and  $V_{DD4B} = 3.5$  V and  $I_{DQ1X} + I_{DQ2X} + I_{DQ3X} + I_{DQ4X} = 550$  mA, unless otherwise noted. Adjust  $V_{GG1234A}$  from -1.5 V to 0 V to achieve the desired  $I_{DQ}$ . The typical  $V_{GG} = -0.4$  V for  $I_{DQ} = 550$  mA.

Table 2.

| Parameter                         | Symbol    | Min | Typ   | Max | Unit  | Test Conditions/Comments                             |
|-----------------------------------|-----------|-----|-------|-----|-------|--|
| FREQUENCY RANGE                   |           | 45  |       | 75  | GHz   |  |
| GAIN                              |           | 15  | 18.5  |     | dB    |  |
| Gain Variation over Temperature   |           |     | 0.023 |     | dB/°C |  |
| RETURN LOSS                       |           |     |       |     |       |  |
| Input                             | S11       |     | 20.0  |     | dB    |  |
| Output                            | S22       |     | 22.0  |     | dB    |  |
| OUTPUT                            |           |     |       |     |       |  |
| Output Power for 1 dB Compression | P1dB      | 20  | 22.0  |     | dBm   | $P_{OUT}$ per tone = 12 dBm with 1 MHz tone spacing  |
| Saturated Output Power            | $P_{SAT}$ |     | 24.0  |     | dBm   |  |
| Output Third-Order Intercept      | IP3       |     | 31.0  |     | dBm   |  |
| Current                           | $I_{DQ}$  |     | 550   |     | mA    | Adjust $V_{GG}$ to achieve $I_{DQ} = 550$ mA typical |
| Voltage                           | $V_{DD}$  | 3   | 3.5   | 4   | V     |  |

**75 GHz TO 80 GHz FREQUENCY RANGE**

$T_{DIE\ BOTTOM} = 25^{\circ}C$ ,  $V_{DD} = V_{DD1A}$  and  $V_{DD1B} = V_{DD2A}$  and  $V_{DD2B} = V_{DD3A}$  and  $V_{DD3B} = V_{DD4A}$  and  $V_{DD4B} = 3.5\ V$ , and  $I_{DQ1x} + I_{DQ2x} + I_{DQ3x} + I_{DQ4x} = 550\ mA$ , unless otherwise noted. Adjust  $V_{GG1234A}$  from  $-1.5\ V$  to  $0\ V$  to achieve the desired  $I_{DQ}$ . The typical  $V_{GG} = -0.4\ V$  for  $I_{DQ} = 550\ mA$ .

**Table 3.**

| Parameter                         | Symbol    | Min | Typ   | Max | Unit  | Test Conditions/Comments                              |
|-----------------------------------|-----------|-----|-------|-----|-------|---|
| FREQUENCY RANGE                   |           | 75  |       | 80  | GHz   |   |
| GAIN                              |           | 13  | 16    |     | dB    |   |
| Gain Variation over Temperature   |           |     | 0.023 |     | dB/°C |   |
| RETURN LOSS                       |           |     |       |     |       |   |
| Input                             | S11       |     | 25.0  |     | dB    |   |
| Output                            | S22       |     | 21.0  |     | dB    |   |
| OUTPUT                            |           |     |       |     |       |   |
| Output Power for 1 dB Compression | P1dB      | 18  | 20.5  |     | dBm   |   |
| Saturated Output Power            | $P_{SAT}$ |     | 22.0  |     | dBm   |   |
| Output Third-Order Intercept      | IP3       |     | 31.5  |     | dBm   | $P_{OUT}$ per tone = 12 dBm with 1 MHz tone spacing   |
| SUPPLY                            |           |     |       |     |       |   |
| Current                           | $I_{DQ}$  |     | 550   |     | mA    | Adjust $V_{GG}$ to achieve $I_{DQ} = 550\ mA$ typical |
| Voltage                           | $V_{DD}$  | 3   | 3.5   | 4   | V     |   |

## ABSOLUTE MAXIMUM RATINGS

Table 4.

| Parameter   | Rating            |
|---|-------------------|
| V <sub>DD</sub>   | 4.5 V             |
| V <sub>GG</sub>   | –2 V dc to 0 V dc |
| RF Input Power (RFIN)   | 18 dBm            |
| Continuous Power Dissipation (P <sub>DISS</sub> ),<br>at T <sub>DIE BOTTOM</sub> = 85°C (Derate 33.3 mW/°C Above<br>85°C) | 3.04 W            |
| Temperature   |                   |
| Storage Range (Ambient)   | –65°C to +150°C   |
| Operating Range (Die Bottom)  | –55°C to +85°C    |
| Junction Temperature to Maintain<br>1,000,000 Hours Mean Time to Failure (MTTF)   | 175               |
| Nominal Junction Temperature (T <sub>J</sub> = 85°C,<br>V <sub>DD</sub> = 3.5 V, I <sub>DQ</sub> = 550 mA)                | 142               |

Stresses at or above those listed under Absolute Maximum Ratings may cause permanent damage to the product. This is a stress rating only; functional operation of the product at these or any other conditions above those indicated in the operational section of this specification is not implied. Operation beyond the maximum operating conditions for extended periods may affect product reliability.

## THERMAL RESISTANCE

Thermal performance is directly linked to system design and operating environment. Careful attention to printed circuit board (PCB) thermal design is required.

$\theta_{JC}$  is the channel to case thermal resistance, channel to bottom of die attach epoxy.

Table 5.

| Package Type | $\theta_{JC}$ | Unit |
|--------------|---------------|------|
| C-16-4       | 29.6          | °C/W |

## ELECTROSTATIC DISCHARGE (ESD) RATINGS

The following ESD information is provided for handling of ESD-sensitive devices in an ESD protected area only.

Human body model (HBM) per ANSI/ESDA/JEDDEC JS-001.

### ESD Ratings ADPA7004CHIPS

Table 6. ADPA7004CHIPS, 16-Pad CHIP

| ESD Model | Withstand Threshold (V) | Class |
|-----------|-------------------------|-------|
| HBM       | ±125                    | 0     |

## ESD CAUTION



**ESD (electrostatic discharge) sensitive device.** Charged devices and circuit boards can discharge without detection. Although this product features patented or proprietary protection circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

## PIN CONFIGURATION AND FUNCTION DESCRIPTIONS

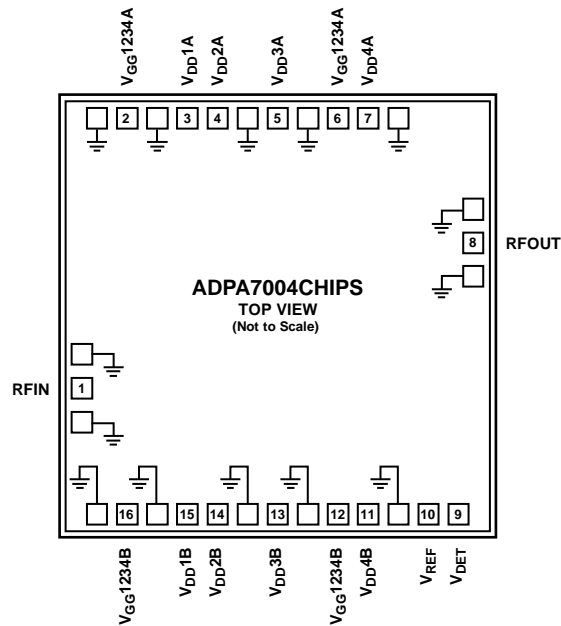


Figure 2. Pad Configuration

Table 7. Pad Function Descriptions

| Pad No.        | Mnemonic  | Description   |
|----------------|---|---|
| 1              | RFIN  | RF Input. This pad is ac-coupled and matched to 50 $\Omega$ . See Figure 3 for the interface schematic.   |
| 2, 6           | V <sub>GG1234A</sub>  | Gate Bias Voltage Pads for the First, Second, Third, and Fourth Stage Amplifiers. See Figure 4 for the interface schematic.   |
| 3, 4, 5, 7     | V <sub>DD1A</sub> , V <sub>DD2A</sub> , V <sub>DD3A</sub> , V <sub>DD4A</sub> | Top Edge Drain Bias Voltage Pads for the Amplifiers. External bypass capacitors are required on the V <sub>DD1A</sub> , V <sub>DD2A</sub> , V <sub>DD3A</sub> , and V <sub>DD4A</sub> pads. Connect the V <sub>DD1A</sub> , V <sub>DD2A</sub> , V <sub>DD3A</sub> , and V <sub>DD4A</sub> pads to a 3.5 V supply. See Figure 5 for the interface schematic. |
| 8              | RFOUT   | RF Output. This pad is ac-coupled and matched to 50 $\Omega$ . See Figure 9 for the interface schematic.  |
| 9              | V <sub>DET</sub>  | DC Voltage Representing the RF Output Power. The voltage is rectified by the diode that is biased through external resistor. See Figure 9 for the interface schematic.  |
| 10             | V <sub>REF</sub>  | Reference DC Voltage for the Temperature Compensation of the V <sub>DET</sub> diode. See Figure 10 for the interface schematic.   |
| 11, 13, 14, 15 | V <sub>DD4B</sub> , V <sub>DD3B</sub> , V <sub>DD2B</sub> , V <sub>DD1B</sub> | Bottom Edge Drain Bias Voltage Pads for Amplifiers. External bypass capacitors are required on the V <sub>DD4B</sub> , V <sub>DD3B</sub> , V <sub>DD2B</sub> , and V <sub>DD1B</sub> pads. Connect the V <sub>DD4B</sub> , V <sub>DD3B</sub> , V <sub>DD2B</sub> , and V <sub>DD1B</sub> pads to a 3.5 V supply. See Figure 7 for the interface schematic.  |
| 12, 16         | V <sub>GG1234B</sub>  | Gate Bias Voltage Pads for the First, Second, Third, and Fourth Stage Amplifiers, Alternative Bias Configuration. See Figure 8 for the interface schematic.   |
| Die Bottom     | GND   | Ground. Die bottom must be connected to RF and dc ground. See Figure 6 for the interface schematic.   |

INTERFACE SCHEMATICS

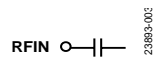


Figure 3. RFIN Interface Schematic

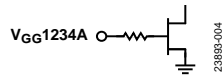


Figure 4. VGG1234A Interface Schematic

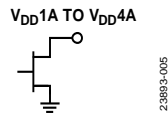


Figure 5. VDD1A to VDD4A Interface Schematic



Figure 6. GND Interface Schematic

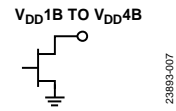


Figure 7. VDD1B to VDD4B Interface Schematic

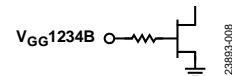


Figure 8. VGG1234B Interface Schematic

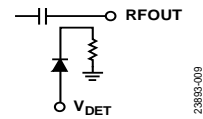


Figure 9. RFOUT and VDET Interface Schematic

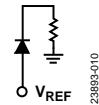


Figure 10. VREF Interface Schematic

TYPICAL PERFORMANCE CHARACTERISTICS

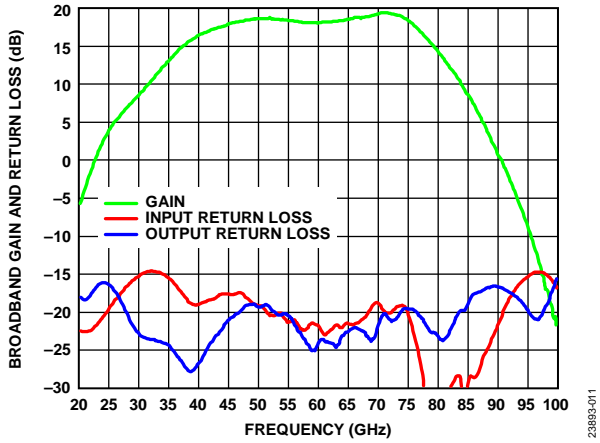


Figure 11. Broadband Gain and Return Loss vs. Frequency

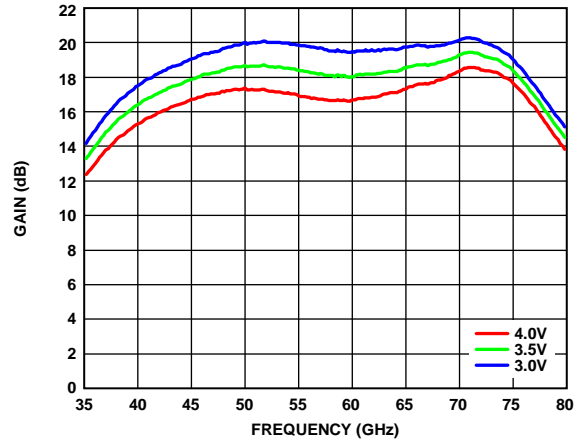


Figure 14. Gain vs. Frequency at Various Drain Bias Voltages

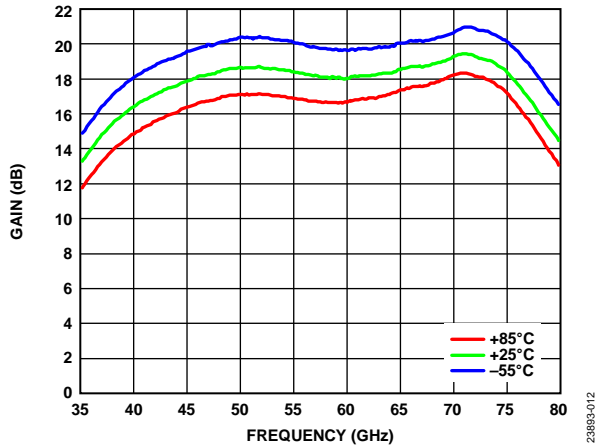


Figure 12. Gain vs. Frequency at Various Temperatures

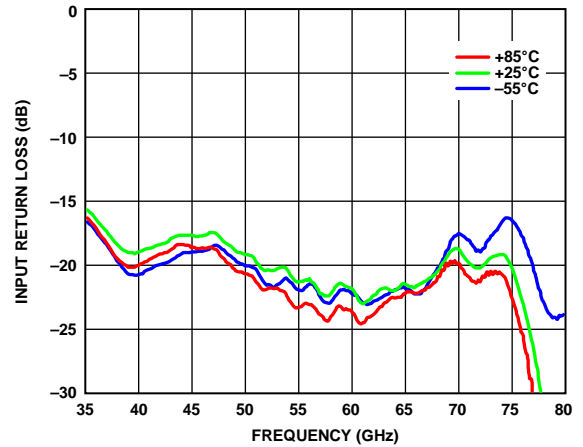


Figure 15. Input Return Loss vs. Frequency at Various Temperatures

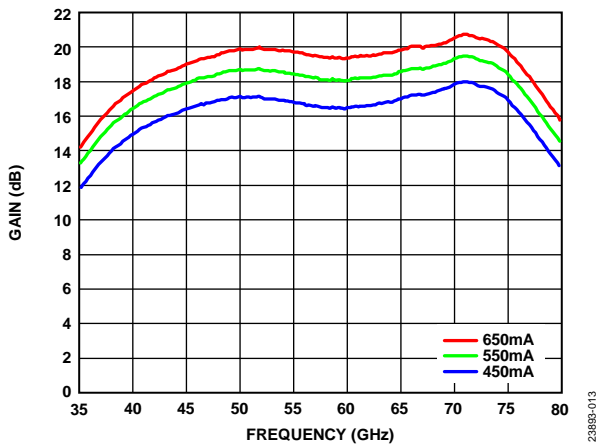


Figure 13. Gain vs. Frequency at Various Supply Currents

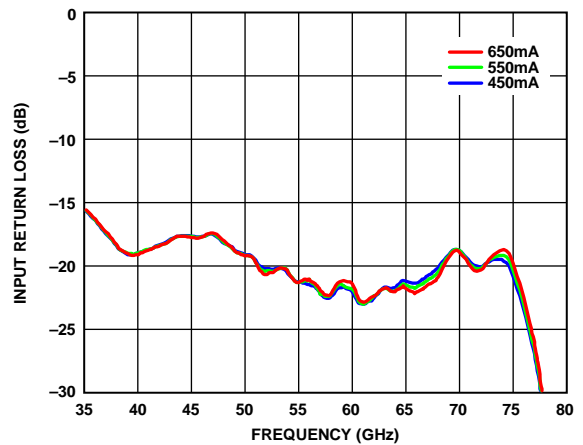


Figure 16. Input Return Loss vs. Frequency at Various Supply Currents



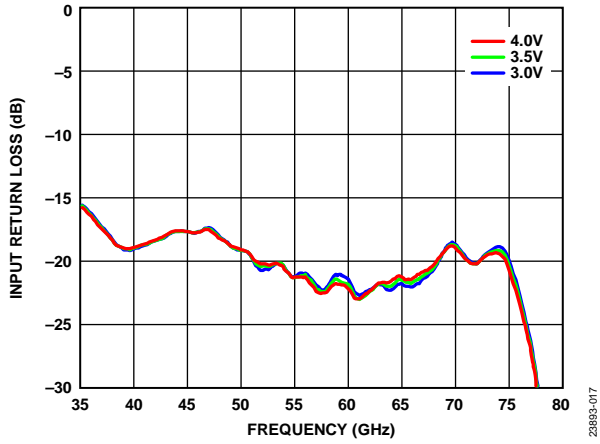


Figure 17. Input Return Loss vs. Frequency at Various Drain Bias Voltages

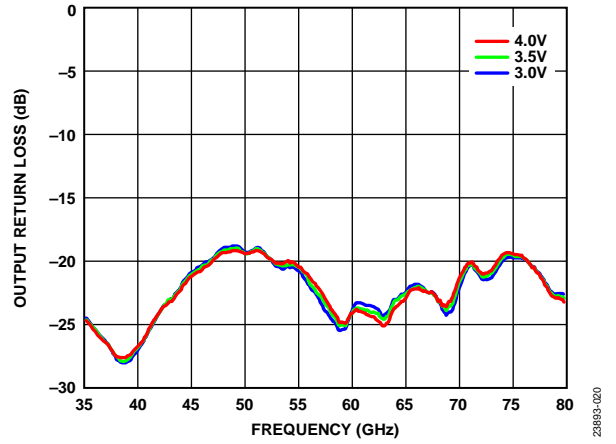


Figure 20. Output Return Loss vs. Frequency at Various Drain Bias Voltages

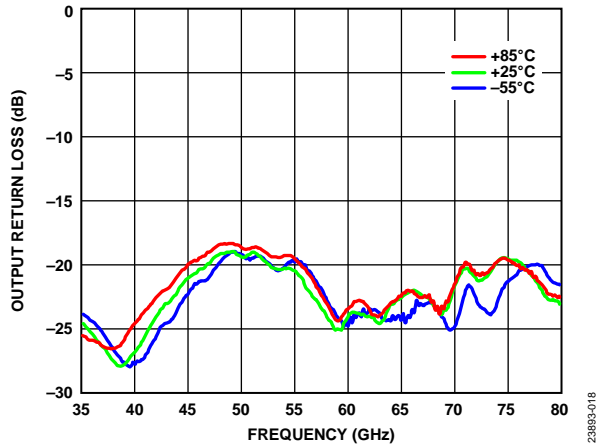


Figure 18. Output Return Loss vs. Frequency at Various Temperatures

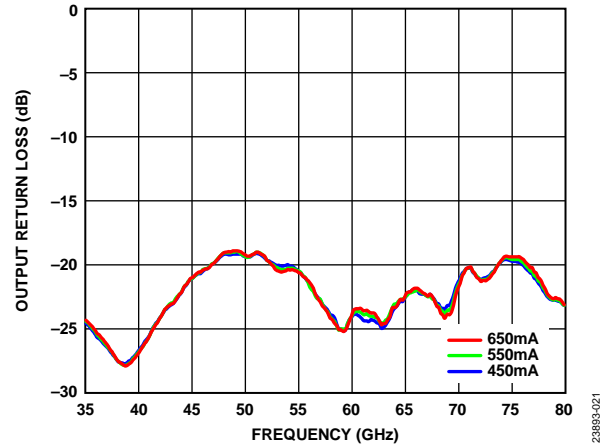


Figure 21. Output Return Loss vs. Frequency at Various Supply Currents

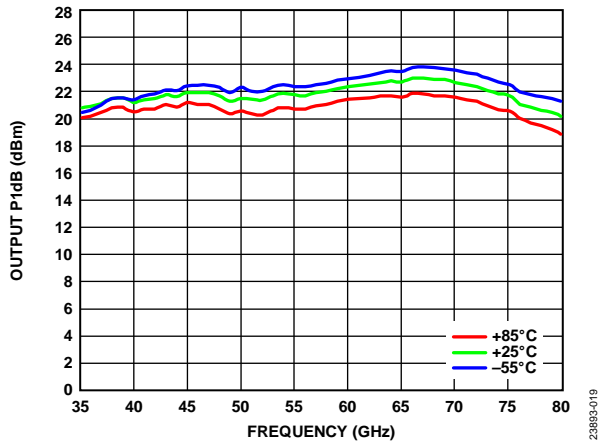


Figure 19. Output P1dB vs. Frequency at Various Temperatures

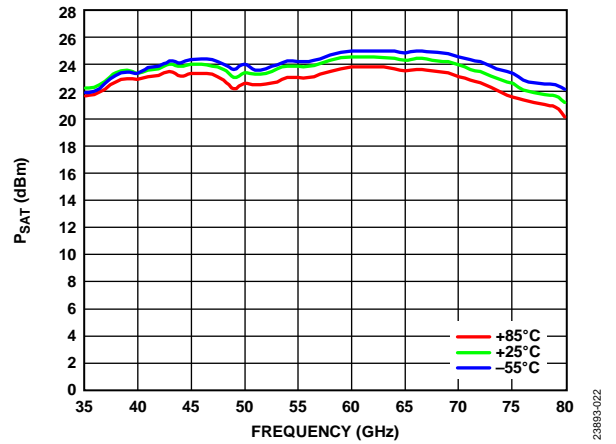


Figure 22.  $P_{SAT}$  vs. Frequency at Various Temperatures

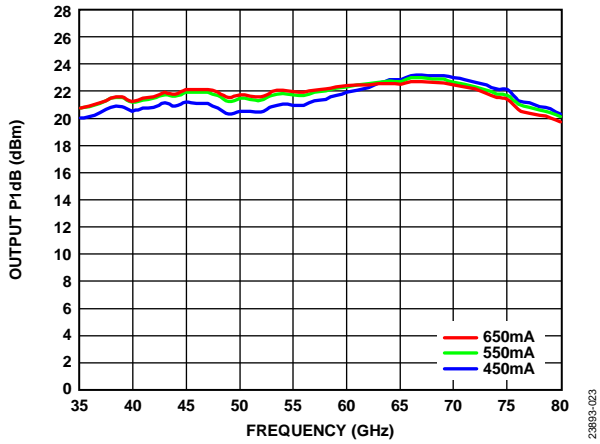


Figure 23. Output P1dB vs. Frequency at Various Supply Currents

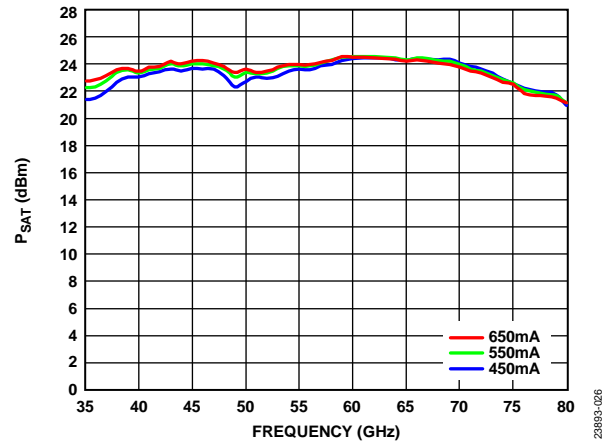


Figure 26. PsAT vs. Frequency at Various Supply Currents

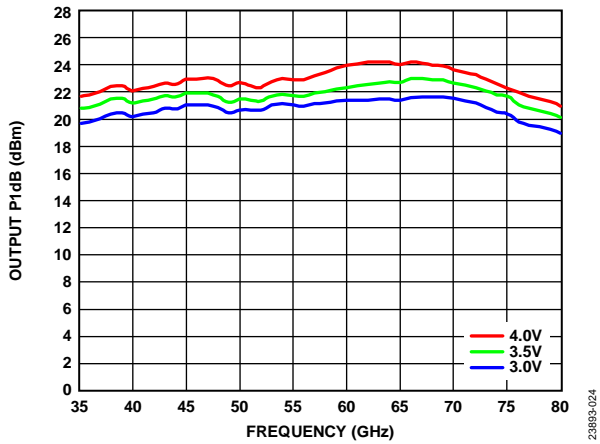


Figure 24. Output P1dB vs. Frequency at Various Drain Bias Voltages

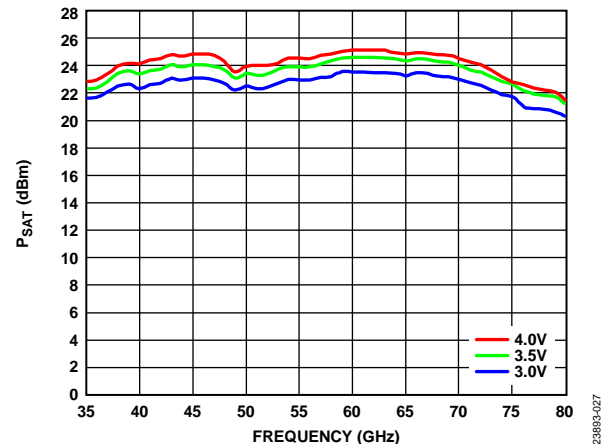


Figure 27. PsAT vs. Frequency at Various Drain Bias Voltages

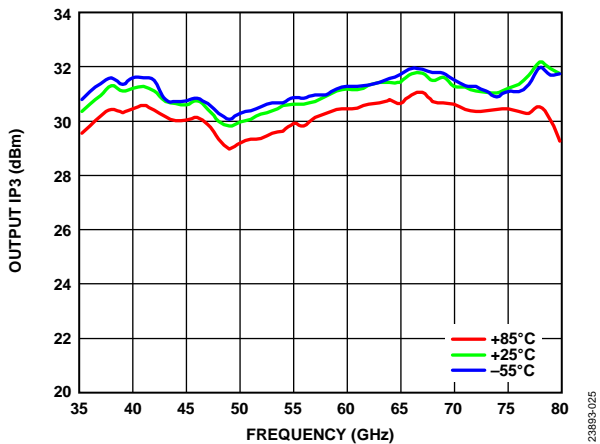


Figure 25. Output IP3 vs. Frequency at Various Temperatures

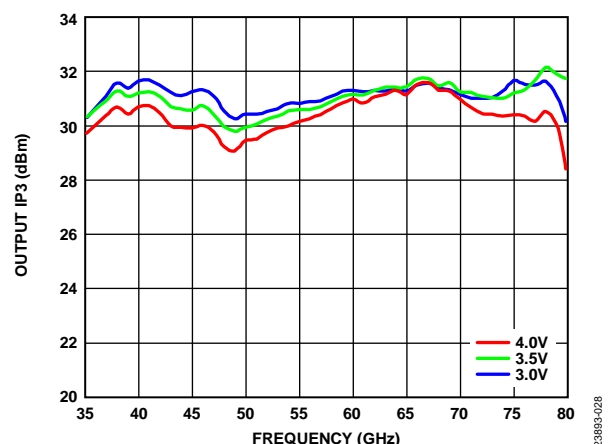


Figure 28. Output IP3 vs. Frequency at Various Drain Bias Voltages

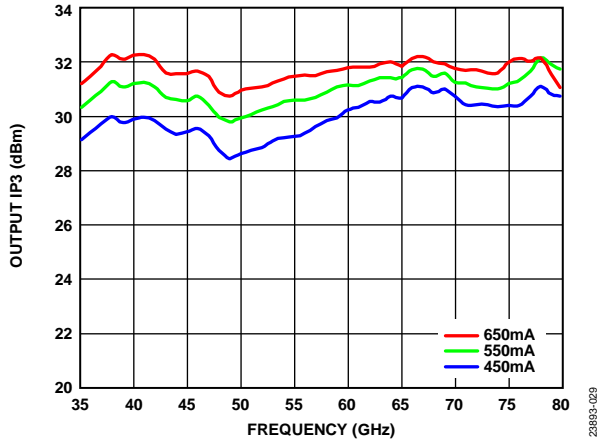


Figure 29. Output IP3 vs. Frequency at Various Supply Currents

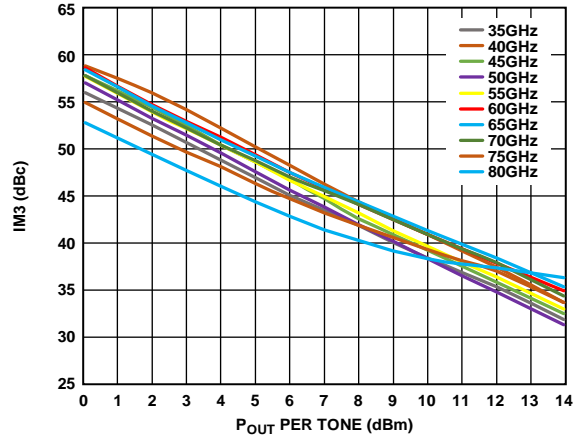


Figure 32. IM3 vs.  $P_{OUT}$  per Tone at Various Frequencies at  $V_{DD} = 4\text{ V}$ ,  $I_{DQ} = 550\text{ mA}$

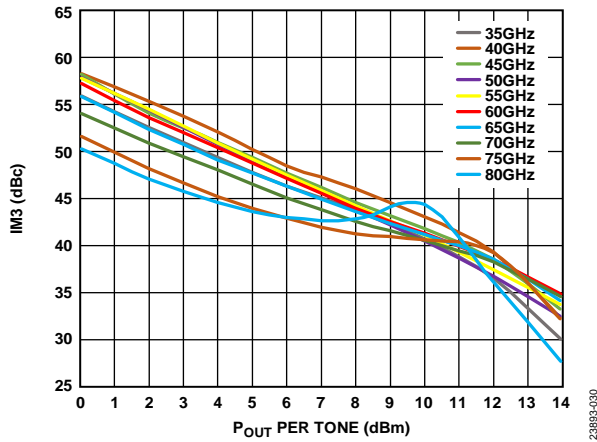


Figure 30. Third-Order Intermodulation (IM3) vs.  $P_{OUT}$  per Tone at Various Frequencies at  $V_{DD} = 3\text{ V}$ ,  $I_{DQ} = 550\text{ mA}$

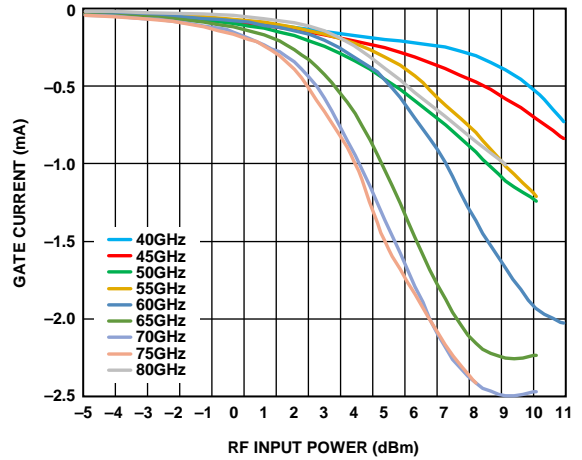


Figure 33. Gate Current vs. RF Input Power at Various Frequencies

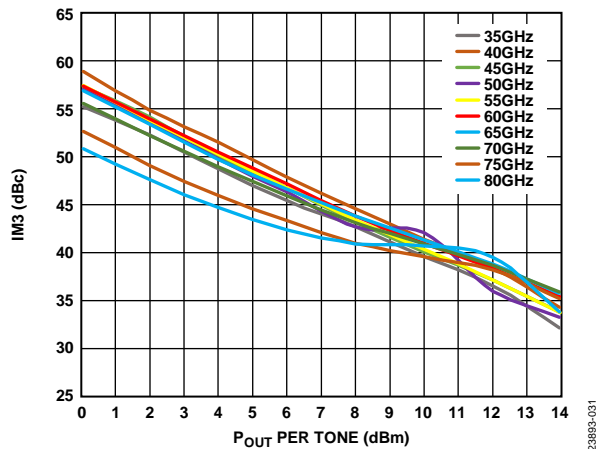


Figure 31. IM3 vs.  $P_{OUT}$  per Tone at Various Frequencies at  $V_{DD} = 3.5\text{ V}$ ,  $I_{DQ} = 550\text{ mA}$

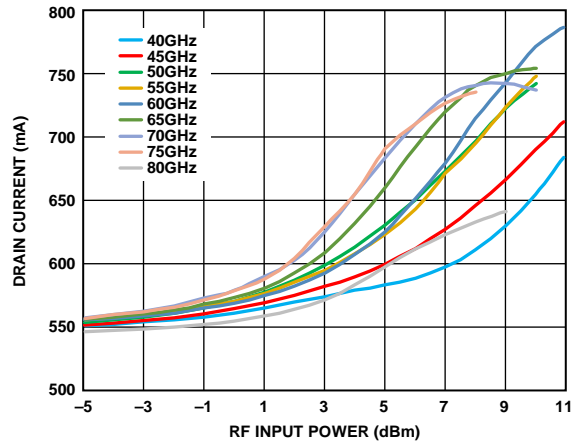


Figure 34. Drain Current vs. RF Input Power at Various Frequencies

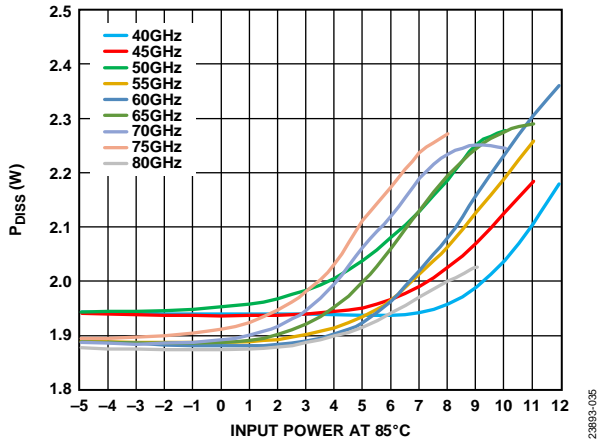


Figure 35.  $P_{DISS}$  vs. Input Power at 85°C at Various Frequencies,  $V_{DD} = 3.5V, I_{DQ} = 550mA$

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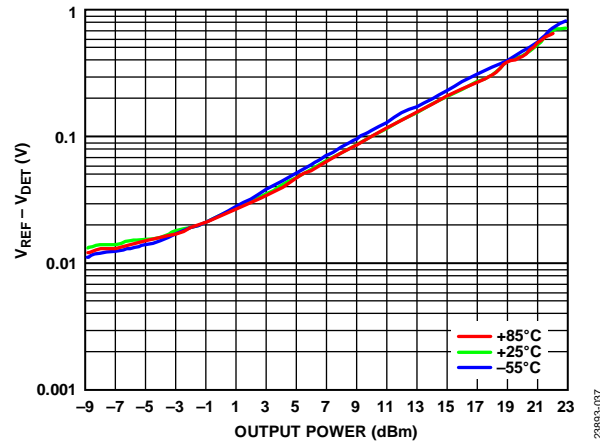


Figure 38. Detector Voltage ( $V_{REF} - V_{DET}$ ) vs. Output Power at Various Temperatures at 40GHz

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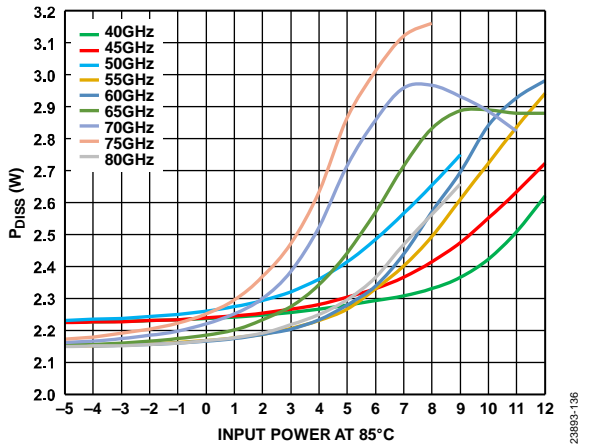


Figure 36.  $P_{DISS}$  vs. Input Power at 85°C at Various Frequencies,  $V_{DD} = 4V, I_{DQ} = 550mA$

23893-136

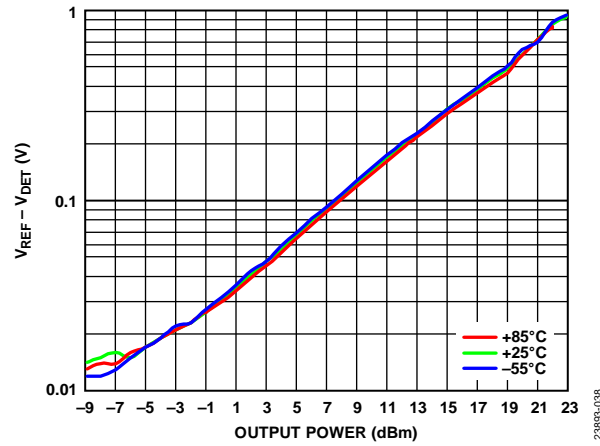


Figure 39.  $V_{REF} - V_{DET}$  vs. Output Power at Various Temperatures at 50GHz

23893-038

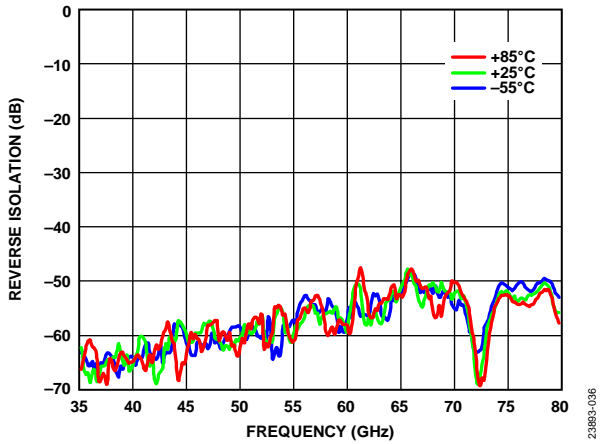


Figure 37. Reverse Isolation vs. Frequency at Various Temperatures

23893-036

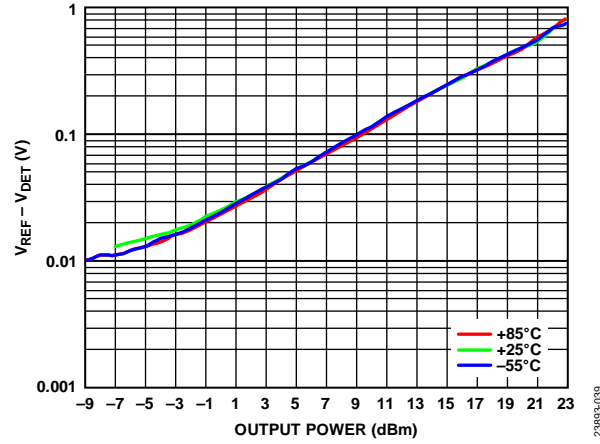


Figure 40.  $V_{REF} - V_{DET}$  vs. Output Power at Various Temperatures at 60GHz

23893-039

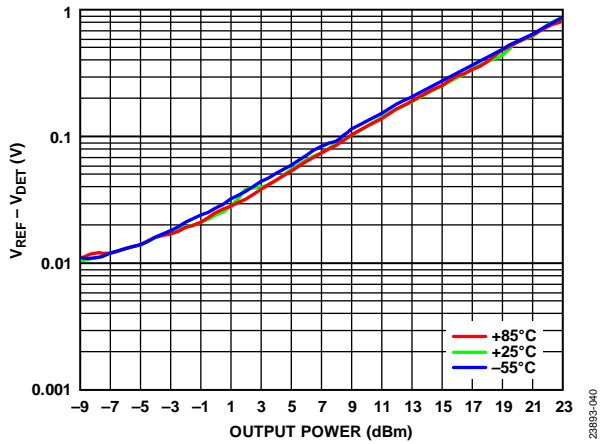


Figure 41.  $V_{REF} - V_{DET}$  vs. Output Power at Various Temperatures at 70 GHz

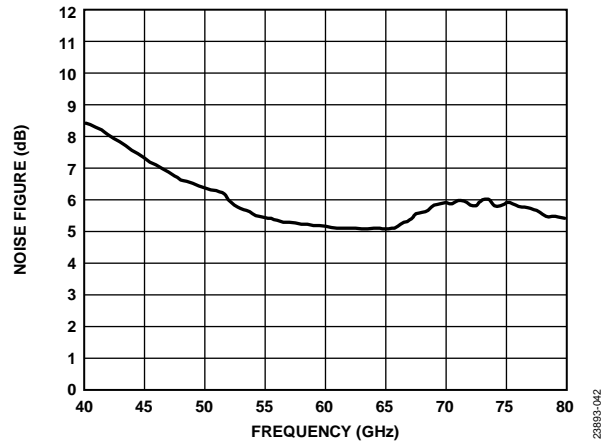


Figure 43. Noise Figure vs. Frequency at 25°C

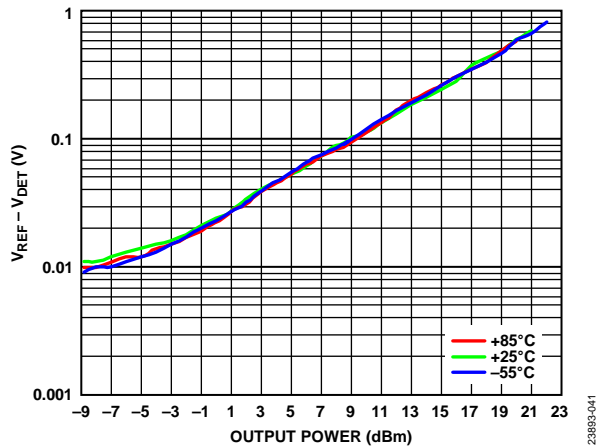


Figure 42.  $V_{REF} - V_{DET}$  vs. Output Power at Various Temperatures at 80 GHz

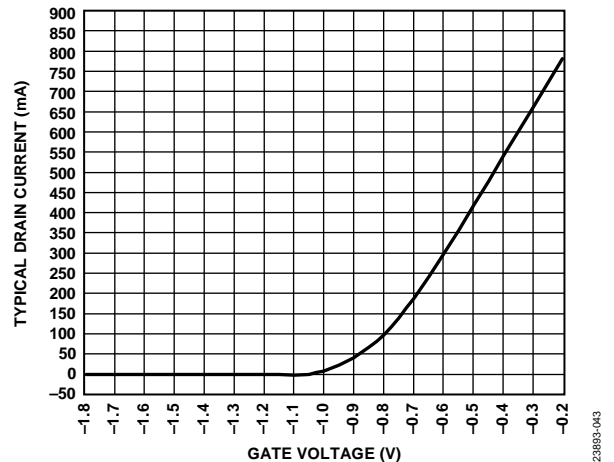


Figure 44. Typical Drain Current vs. Gate Voltage at 25°C

## THEORY OF OPERATION

Figure 45 shows a simplified block diagram of ADPA7004CHIPS. The ADPA7004CHIPS consists of two cascaded, four-stage amplifiers, operating in quadrature between two 90° hybrids. This balanced approach forms an amplifier with a combined gain of 17 dB and a  $P_{SAT}$  of 23.5 dBm. The 90° hybrids ensure that the input and output return losses are excellent.

All gate bias voltage pads ( $V_{GG1234X}$ ) are internally connected together. The drain bias pads ( $V_{DDXA}$  through  $V_{DDXB}$ ) are internally connected together in four pairs of two with each pair providing bias current for one amplifier stage. In the case of the gate bias, the gate bias voltage can be applied to a single pad. However, in the case of the eight  $V_{DDXA}$  and  $V_{DDXB}$  drain bias pad connections, all eight pads must be used to minimize voltage drops. See Figure 46 and Figure 47 for further details on biasing the various blocks.

A portion of the RF output signal (RFOUT) is directionally coupled to a diode for detection of the RF output power. When the diode is dc biased, the diode rectifies the RF power and makes this power available for measurement as a dc voltage at  $V_{DET}$ . To allow temperature compensation of  $V_{DET}$ , the reference dc voltage detected through an identical diode that is not coupled to the RF power is available on the  $V_{REF}$  pad. The difference of  $V_{REF} - V_{DET}$  provides a temperature compensated detector voltage that is proportional to the RF output power (see Figure 38 to Figure 42).

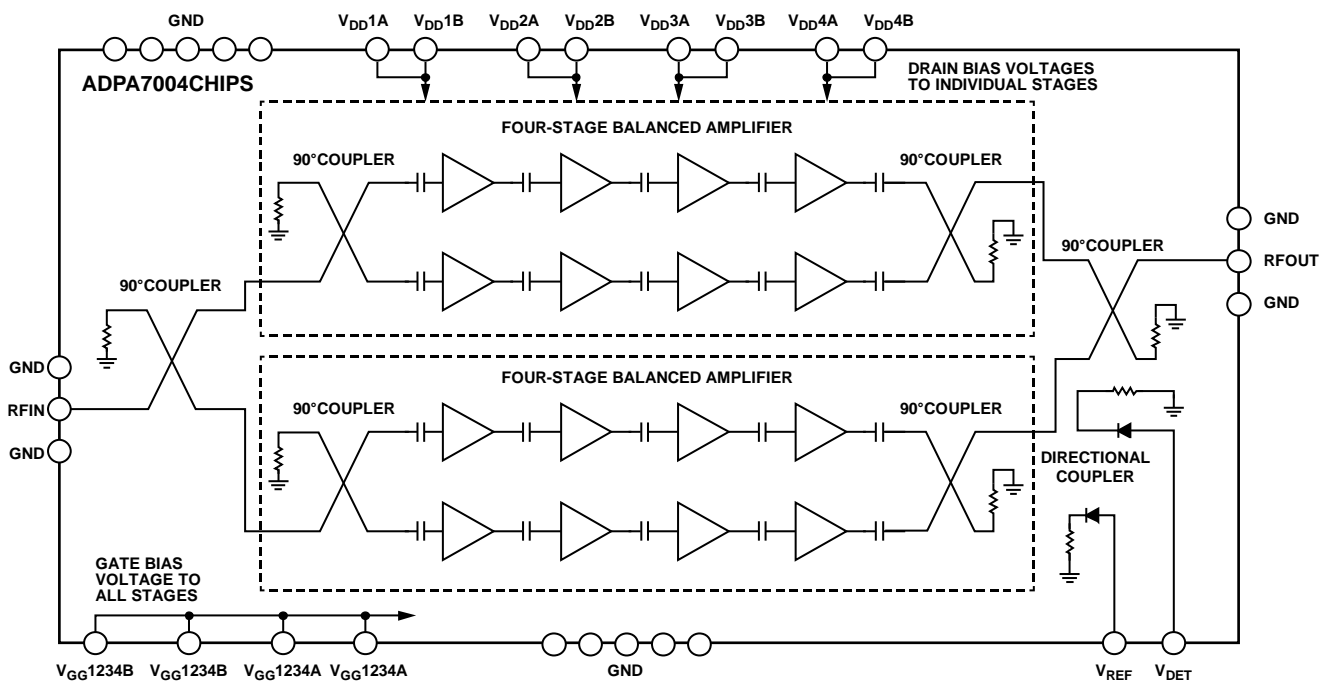


Figure 45. Simplified Block Diagram

## APPLICATIONS INFORMATION

Basic connections for operating the ADPA7004CHIPS are shown in Figure 46 and Figure 47. There are eight  $V_{DDXA}$  and  $V_{DDXB}$  drain bias pads. To minimize voltage drops in bond wires and on die traces, all eight pads ( $V_{DDXA}$  through  $V_{DDXB}$ ) must be used. Each  $V_{DDXA}$  and  $V_{DDXB}$  line has a 100 pF decoupling capacitor with adjacent pads sharing larger decoupling capacitors. The power supply decoupling capacitors shown in Figure 46 represent the configuration that was used to characterize and qualify the device. It may be possible to reduce the number of capacitors, but the scope varies from system to system. It is recommended to first remove or combine the largest capacitors that are farthest from the device.

All four gate bias voltage pads ( $V_{GG1234x}$ ) are internally connected. In contrast to the  $V_{DDXA}$  through  $V_{DDXB}$  drain bias lines, the gate bias voltage can be applied through a single pad on either the north or the south side of the die. Figure 46 shows the gate bias voltage applied through the  $V_{GG1234B}$  pins on the south side of the die, and Figure 47 shows the gate bias voltage applied to the  $V_{GG1234A}$  pins on the north side of the die. In both cases, a single 100 pF capacitor must be connected to one of the gate bias pads on the unused side.

### POWER-UP AND POWER-DOWN SEQUENCING

To prevent damage to the ADPA7004CHIPS, follow the power-up and power-down sequences.

#### Power-Up Sequence

Take the following steps to power up the device:

1. Connect all grounds.
2. Set the gate bias voltages ( $V_{GG1234x}$ ) to  $-1.5$  V.
3. Set the drain bias voltages ( $V_{DDXA}$  through  $V_{DDXB}$ ) to  $3.5$  V.
4. Increase the gate bias voltages ( $V_{DDXA}$  through  $V_{DDXB}$ ) to achieve  $I_{DQ} = 550$  mA.
5. Apply the RF signal.

#### Power-Down Sequence

Take the following steps to power down the device:

1. Turn off the RF signal.
2. Decrease the gate bias voltages ( $V_{GG1234x}$ ) to  $-1.5$  V to reduce  $I_{DQ}$  to approximately 0 mA.
3. Reduce the drain bias voltages ( $V_{DDXA}$  through  $V_{DDXB}$ ) to 0 V.
4. Increase the gate bias voltages ( $V_{GG1234x}$ ) to 0 V.

The  $V_{DD} = 3.5$  V and  $I_{DQ} = 550$  mA bias conditions are recommended to optimize overall performance. Table 8 summarizes the performance at 60 GHz at other drain current settings along with the dc quiescent power consumption (dc power consumption increases with RF applied). In this case, higher drain current slightly increases output IP3 but has minimal impact on output P1dB.

### RF DETECTOR OPERATION

To achieve a temperature stable RF detector output voltage ( $V_{OUT}$ ), subtract the voltage on the  $V_{DET}$  pad from the voltage on the  $V_{REF}$  pad, which can be done by using the differential op-amp circuit shown in Figure 46 and Figure 47.

Table 8. DC Power Consumption Selection Table<sup>1,2</sup>

| $I_{DQ}$ (mA) | Gain (dB) | Output P1dB (dBm) | Output IP3 (dBm) | $P_{DISS}$ (W) | $V_{GG}$ (V) |
|---------------|-----------|-------------------|------------------|----------------|--------------|
| 450           | 16.4      | 22                | 30.1             | 1.6            | -0.5         |
| 550           | 18        | 22.2              | 31.0             | 1.9            | -0.4         |
| 650           | 19.5      | 22.2              | 31.9             | 2.3            | -0.3         |

<sup>1</sup> Data taken at the following nominal bias conditions:  $V_{DD} = 3.5$  V,  $T_A = 25^\circ\text{C}$ , and frequency = 60 GHz.

<sup>2</sup> Adjust  $V_{GG1234x}$  between  $-1.5$  V and 0 V to achieve the desired  $I_{DQ}$ .

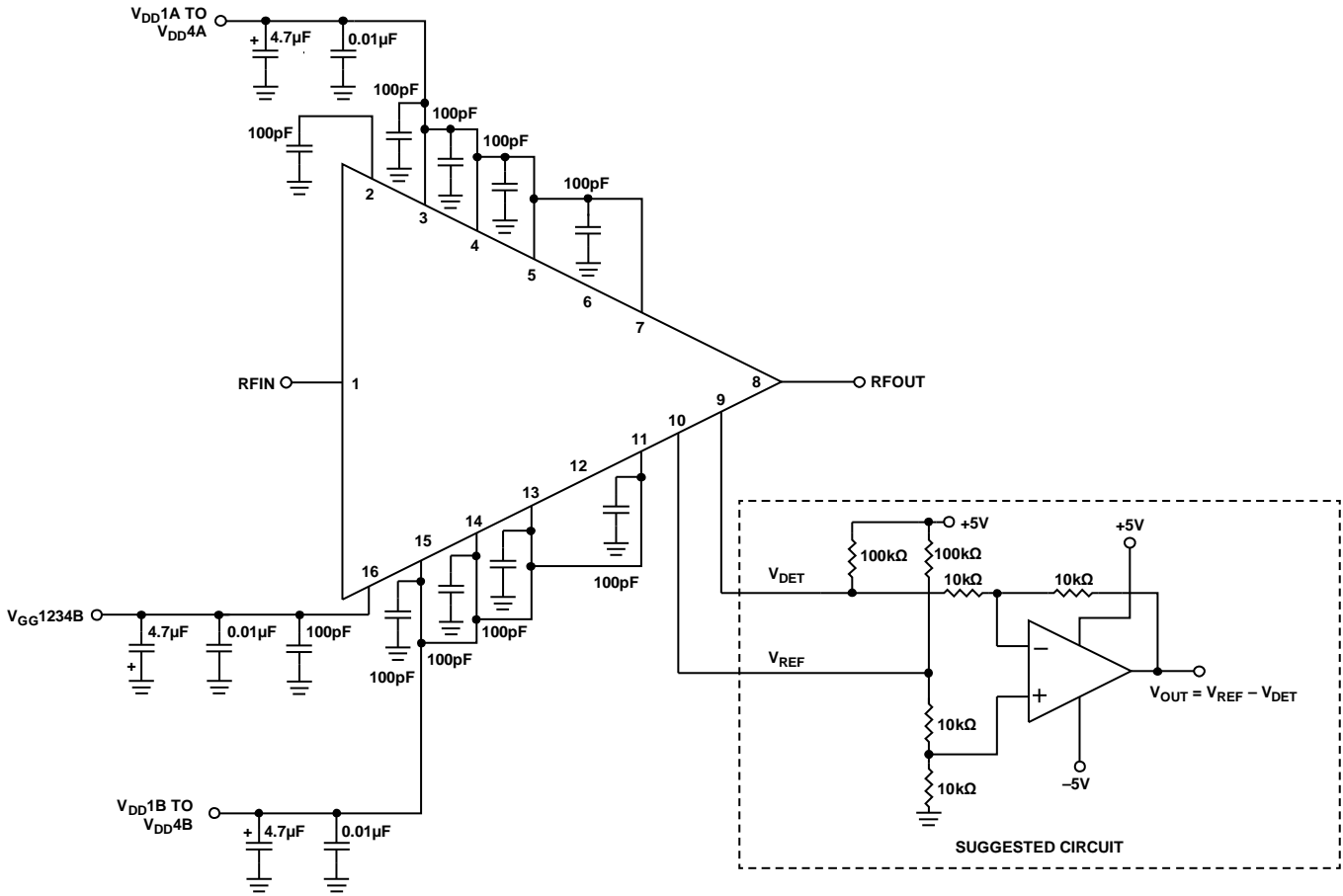


Figure 46. Basic Connections for Operation with Gate Bias Control on South Side of Die

23893-945



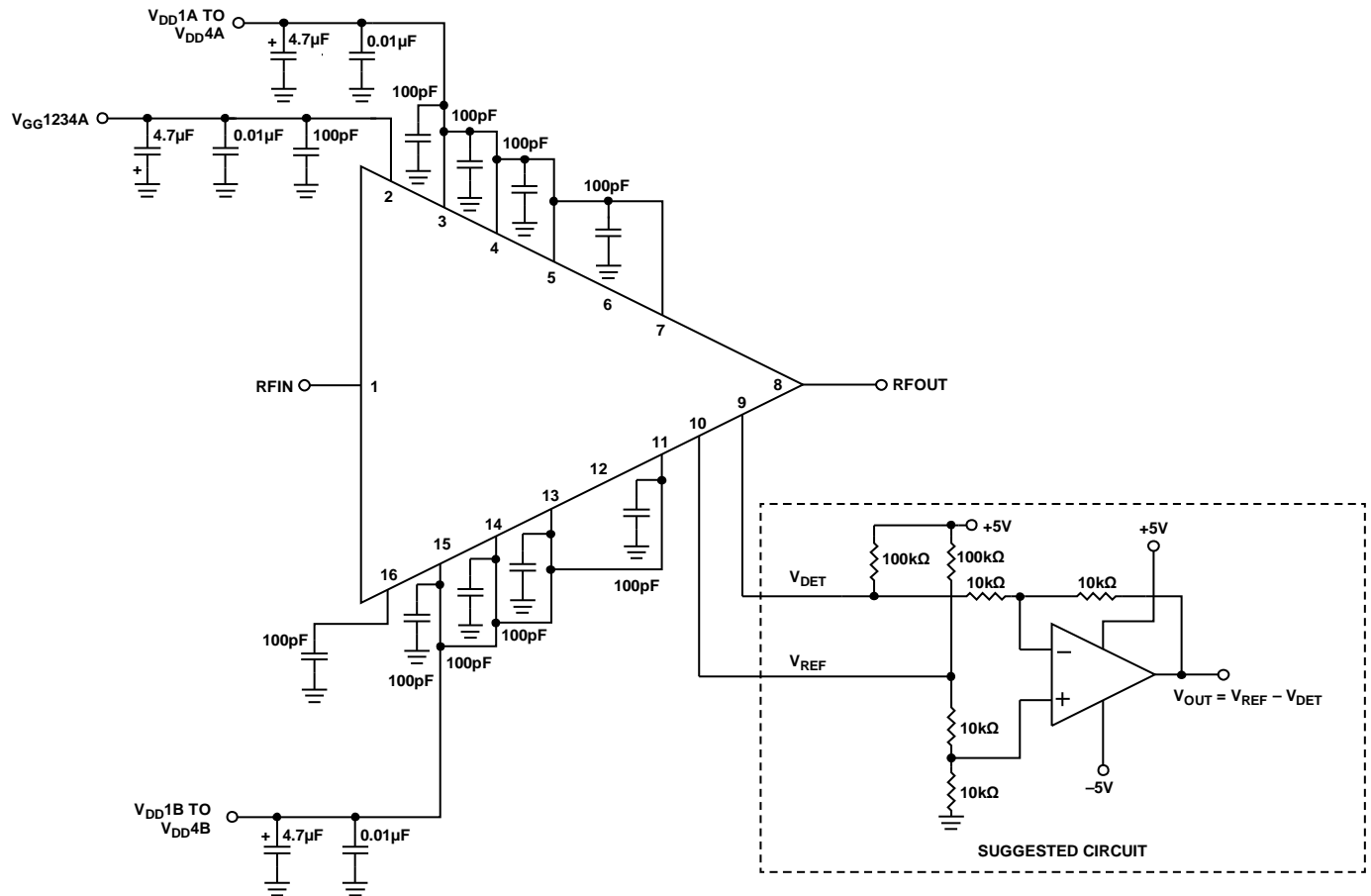


Figure 47. Basic Connections for Operation with Gate Bias Control on North Side of Die

23893-046

ASSEMBLY DIAGRAM

Figure 48 shows the recommended assembly diagram for ADPA7004CHIPS.

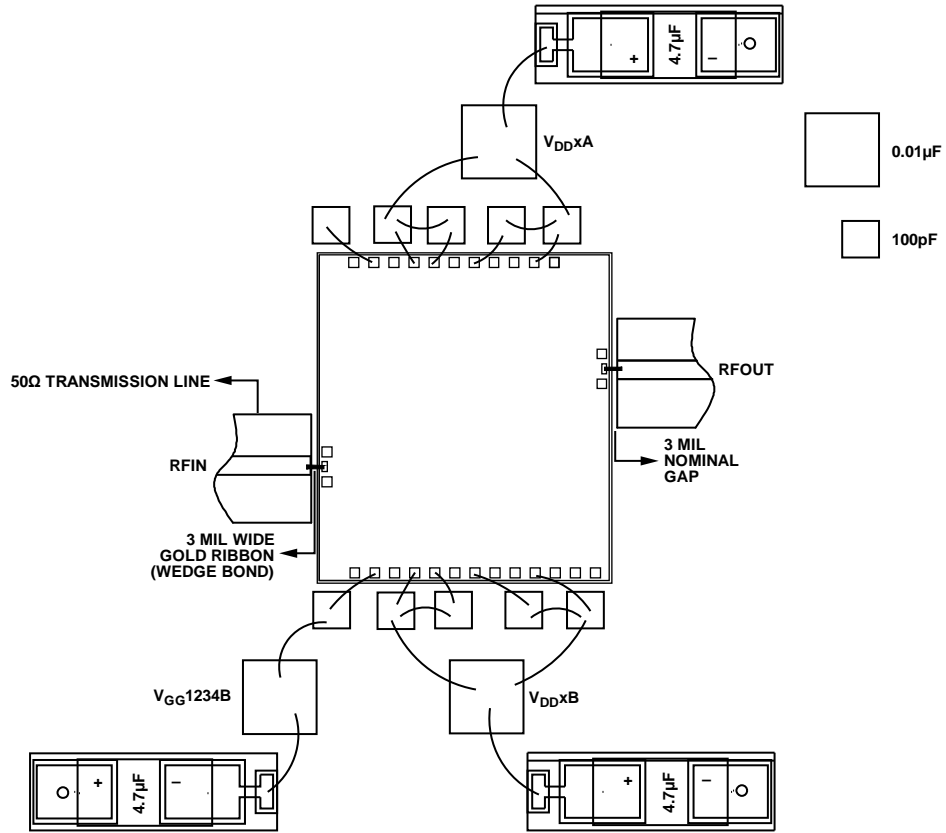


Figure 48. Assembly Diagram with Gate Bias Control on South Side of Die

23883-047

**MOUNTING AND BONDING TECHNIQUES FOR MILLIMETERWAVE GaAs MMICS**

Attach the die directly to the ground plane with high thermal conductivity epoxy (see the Handling Precautions section, the Mounting section, and the Wire Bonding section).

Microstrip, 50 Ω transmission lines on 0.127 mm (5 mil) thick alumina, thin film substrates are recommended for bringing the RF to and from the chip. Raise the die 0.076 mm (3 mil) to ensure that the surface of the die is coplanar with the surface of the substrate.

Place microstrip substrates as close to the die as possible to minimize ribbon bond length. Typical die to substrate spacing is 0.076 mm (3 mil). To ensure wideband matching, a 15 fF capacitive stub is recommended on the transmission line before the ribbon bond.

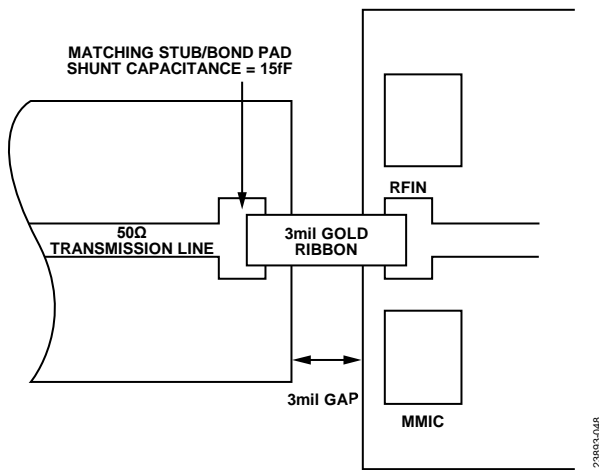


Figure 49. High Frequency Input Matching

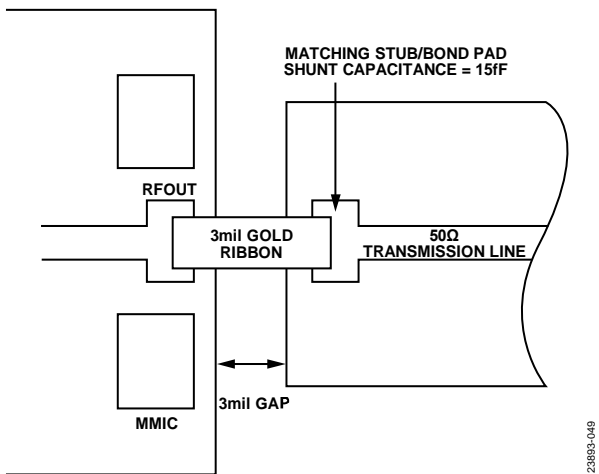


Figure 50. High Frequency Output Matching

**Handling Precautions**

To avoid permanent damage, follow these storage, cleanliness, static sensitivity, transient, and general handling precautions:

- Place all bare die in either waffle-based or gel-based ESD protective containers and then seal the die in an ESD protective bag for shipment. After the sealed ESD protective bag is opened, store all die in a dry nitrogen environment.
- Handle the chip in a clean environment. Do not attempt to clean the chip using liquid cleaning systems.
- Follow ESD precautions to protect against ESD strikes.
- While bias is applied, suppress instrument and bias supply transients. Use shielded signal and bias cables to minimize inductive pickup.
- Handle the chip along the edges with a vacuum collet or with a sharp pair of tweezers. The surface of the chip has fragile air bridges and must not be touched with vacuum collet, tweezers, or fingers.

**Mounting**

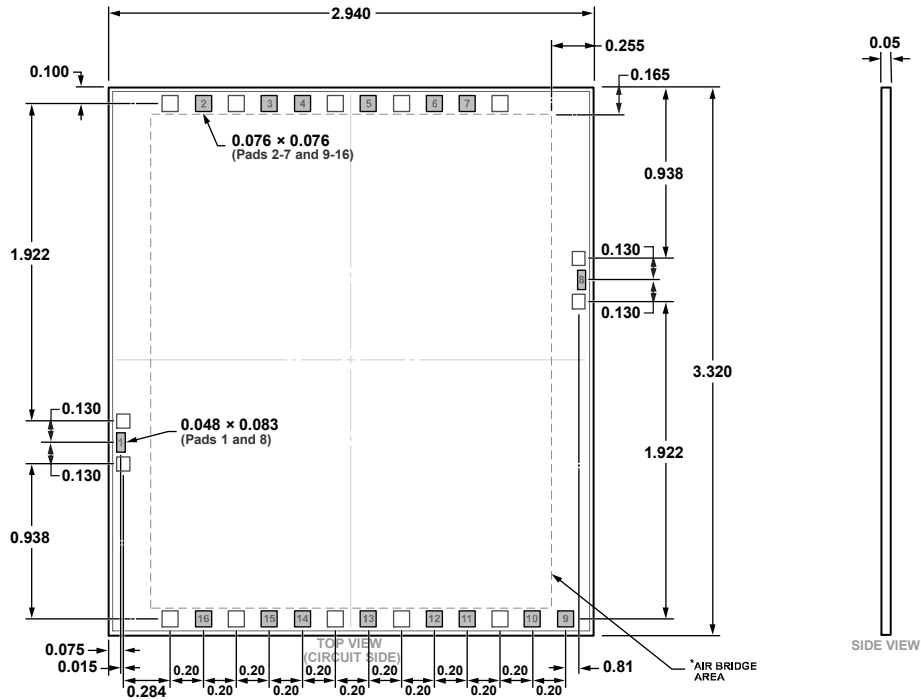
Before epoxy die is attached, apply a minimum amount of epoxy to the mounting surface so that a thin epoxy fillet is observed around the perimeter of the chip after it is placed into position. Cure the epoxy per the schedule of the manufacturer.

**Wire Bonding**

RF bonds made with 0.003 in. × 0.0005 in. gold ribbon are recommended for the RF ports. These bonds must be thermosonically bonded with a force of 40 g to 60 g. DC bonds of 0.001 in. (0.025 mm) diameter, thermosonically bonded, are recommended. Create ball bonds with a force of 40 g to 50 g and wedge bonds with a force of 18 g to 22 g. Create all bonds with a nominal stage temperature of 150°C. Apply a minimum amount of ultrasonic energy to achieve reliable bonds. Keep all bonds as short as possible, less than 12 mil (0.31 mm).

Alternatively, short (≤3 mil) RF bonds made with two 1 mil wires can be used.

OUTLINE DIMENSIONS



\*This die utilizes fragile air bridges. Any pickup tools used must not contact this area.

Figure 51. 16-Pad Bare Die [CHIP]  
(C-16-4)  
Dimensions shown in millimeter

04-10-2020-A

ORDERING GUIDE

| Model <sup>1</sup> | Temperature Range | Package Description    | Package Option |
|--------------------|-------------------|------------------------|----------------|
| ADPA7004CHIPS      | -55°C to +85°C    | 16-Pad Bare Die [CHIP] | C-16-4         |
| ADPA7004CHIP-SX    | -55°C to +85°C    | 16-Pad Bare Die [CHIP] | C-16-4         |

<sup>1</sup> ADPA7004CHIPS and ADPA7004CHIP-SX are RoHS compliant parts.