

REVISION RECORD		
REV	DESCRIPTION	DATE
0	INITIAL RELEASE	07/29/98
A	ADDED PARAGRAPH 3.3, SPECIAL HANDLING OF DICE, TO PAGE 2. THE PARAGRAPHS WERE RENUMBERED AND PARAGRAPHS THAT FOLLOWED WERE RELOCATED TO PAGES 3 THROUGH 5. CORRECTED $\theta_{ja}$ FOR TO46 CASE OUTLINE, PAGE 9.	06/18/99
B	PAGE 3, PARAGRAPH 3.8 CHANGED VERBIAGE ADDED "HEREIN" AFTER TABLE 1. PAGE 4, PARAGRAPH 5.0 CHANGED VERBIAGE ADDED "HEREIN" AFTER TABLE 3. PARAGRAPH 5.2 ADDED "HEREIN" AFTER TABLE 2. PAGE 5, PARAGRAPH 6.2, 6.3, CHANGED VERBIAGE ADDED "HEREIN" AFTER TABLE 3.	11/19/99
C	<ul style="list-style-type: none"> <li>PAGE 3, PARAGRAPH 3.7.1, CHANGED THE DOSAGE RATE FROM "APPROXIMATELY 20 RADS PER SECOND" TO "LESS THAN OR EQUAL TO 10 RADS PER SECOND".</li> <li>PAGE 4, PARAGRAPH 6.1 CHANGED QUALITY ASSURANCE PROVISIONS TO STATE THAT LTC IS QML CERTIFIED AND THAT RAD HARD CANDIDATES ARE ASSEMBLED ON QUALIFIED CLASS S MANUFACTURING LINES.</li> <li>PAGE 6, COMBINED FIGURES 1 AND 2 ON TO THE SAME PAGE. THIS MAKES THE SPECIFICATION 11 PAGES LONG.</li> <li>PAGE 7, 1 K <math>\Omega</math> RESISTOR ADDED BEFOR UPPER TESTPOINT OF BURN-IN CIRCUIT.</li> <li>CONVERSION OF SPECIFICATION FROM WORD PERFECT TO MICROSOFT WORD.</li> </ul>	01/15/03
D	<ul style="list-style-type: none"> <li>PAGE 3, CHANGED INITIAL RATE OF RADS TO 240 RADS/SEC</li> </ul>	03/21/05
E	<ul style="list-style-type: none"> <li>Page 6, Changed Figure 1 per datasheet and at Page 10, Table I Dice Electrical Characteristics added column for notes.</li> </ul>	08/02/05
F	<ul style="list-style-type: none"> <li>PAGE 3, PARAGRAPH 3.7.1 CHANGED VERBIAGE.</li> </ul>	05/05/08
G	<ul style="list-style-type: none"> <li>PAGE 11, CHANGED RH CANNED SAMPLE TABLE III FOR QUALIFYING DICE SALES ADDED TEMPERATURE CYCLE, CONSTANT ACCELERATION &amp; REMOVED PIND TEST.</li> </ul>	03/06/09
H	Page 2, amended section 3.3, <u>Special Handling of Dice</u> , to more accurately describe our current procedures and requirements.	03/30/12
I	Page 11, Changed RH Canned Sample Table for Qualifying Dice Sales: Subgroup 6 Sample Size Series changed from 45 (3) to 65 (3). First note had the Sample Size Series from "15%" to "10%".	07/02/13
J	Updated Die Sales table on pg 11.	05/20/15
K	Change RH1009M to RH1009 in all applicable area of the spec	07/19/16

**CAUTION: ELECTROSTATIC DISCHARGE SENSITIVE PART**

REVISION	PAGE NO.	1	2	3	4	5	6	7	8	9	10	11						
INDEX	REVISION	L	L	L	L	L	L	L	L	L	L	L						
REVISION	PAGE NO.																	
INDEX	REVISION																	
													<b>ANALOG DEVICES INC.</b>					
													TITLE: <b>MICROCIRCUIT, LINEAR, RH1009, 2.5V REFERENCE DICE</b>					
													SIZE	CAGE CODE	DRAWING NUMBER		REV	
														<b>64155</b>	<b>05-08-5115</b>		<b>N</b>	
APPLICATION	FUNCT	SIGNOFFS			DATE	CONTRACT:												

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## REVISION RECORD

REV	DESCRIPTION	DATE
L	Changed section 5.8 fr The lead material and finish shall be Kovar with hot solder dip (Finish letter A) in accordance with MIL-PRF-38535 to Lead material and finish shall be gold plating over nickel plating over Kovar	<b>08/08/16</b>
M	To remove SI and change Linear Technology to Analog Device	01/04/21
N	To remove Philippines from rev page	<b>3/19/21</b>

## 1.0 SCOPE:

- 1.1 This specification defines the performance and test requirements for a microcircuit processed to a space level manufacturing flow.

## 2.0 APPLICABLE DOCUMENTS:

- 2.1 Government Specifications and Standards: the following documents listed in the Department of Defense Index of Specifications and Standards, of the issue in effect on the date of solicitation, form a part of this specification to the extent specified herein.

SPECIFICATIONS:

MIL-PRF-38535 Integrated Circuits (Microcircuits) Manufacturing, General Specification for

MIL-STD-883 Test Method and Procedures for Microcircuits

MIL-STD-1835 Microcircuits Case Outlines

- 2.2 Order of Precedence: In the event of a conflict between the documents referenced herein and the contents of this specification, the order of precedence shall be this specification, MIL-PRF-38535 and other referenced specifications.

## 3.0 REQUIREMENTS:

- 3.1 General Description: This specification details the requirements for the RH1009 2.5V Reference Dice and Element Evaluation Test Samples, processed to space level manufacturing flow as specified herein.

- 3.2 Part Number: **RH1009Dice**

- 3.3 Special Handling of Dice: Rad Hard dice require special handling as compared to standard IC dice. Rad Hard dice are susceptible to surface damage due to the absence of silicon nitride passivation that is present on most standard dice. Silicon nitride protects the dice surface from scratches by its hard and dense properties. The passivation on Analog Devices Rad Hard dice is silicon dioxide which is much "softer" than silicon nitride. During the visual and preparation for shipment, ESD safe Tweezers are used and only the edge of the die are touched.

ADI recommends that dice handling be performed with extreme care so as to protect the die surface from scratches. If the need arises to move the die in or out of the chip shipment tray (waffle pack), use an ESD-Safe-Plastic-tipped Bent Metal Vacuum Probe, preferably .020" OD x .010" ID (for use with tiny parts). The wand should be compatible with continuous air vacuums. The tip material should be static dissipative Delrin (or equivalent) plastic.

During die attach, care must be exercised to ensure no tweezers, or other equipment, touch the top of the dice.

- 3.4 The Absolute Maximum Ratings:

Reverse Breakdown Current	. . . . .	20mA
Forward Current	. . . . .	10mA
Operating Temperature Range	. . . . .	-55°C to 125°C
Storage Temperature Range	. . . . .	-65°C to 150°C

- 3.5 Design, Construction, and Physical Dimensions: Detail design, construction, physical dimensions, and electrical requirements shall be specified herein.
- 3.6 Outline Dimensions and Pad Functions: Dice outline dimensions, pad functions, and locations shall be specified in **Figure 1**.
- 3.7 Radiation Hardness Assurance (RHA):
- 3.7.1 The manufacturer shall perform a lot sample test as an internal process monitor for total dose radiation tolerance. The sample test is performed with MIL-STD-883 TM1019 Condition A as a guideline.
- 3.7.2 For guaranteed radiation performance to MIL-STD-883, Method 1019, total dose irradiation, the manufacturer will provide certified RAD testing and report through an independent test laboratory when required as a customer purchase order line item.
- 3.7.3 Total dose bias circuit is specified in **Figure 2**.
- 3.8 Wafer (or Dice) Probe: Dice shall be 100% probed at  $T_a = +25^\circ\text{C}$  to the limits shown in **Table I** herein. All reject dice shall be removed from the lot. This testing is normally performed prior to dicing the wafer into chips. Final specifications after assembly are sample tested during the element evaluation.
- 3.9 Wafer Lot Acceptance: Wafer lot acceptance shall be in accordance with MIL-PRF-38535, Appendix A, except for the following: Top side glassivation thickness shall be a **minimum of 4KÅ**.
- 3.10 Wafer Lot Acceptance Report: SEM is performed per MIL-STD-883, Method 2018. Copies of SEM photographs shall be supplied with the Wafer Lot Acceptance Report as part of a Space Data Pack when specified as a customer purchase order line item.
- 3.11 Traceability: Wafer Diffusion Lot and Wafer traceability shall be maintained through Quality Conformance Inspection.
- 4.0 **QUALITY CONFORMANCE INSPECTION**: Quality Conformance Inspection shall consist of the tests and inspections specified herein.
- 5.0 **SAMPLE ELEMENT EVALUATION**: A sample from **each wafer supplying dice** shall be assembled and subjected to element evaluation per **Table III** herein.
- 5.1 100 Percent Visual Inspection: All dice supplied to this specification shall be inspected in accordance with MIL-STD-883, Method 2010, Condition A. All reject dice shall be removed from the lot.
- 5.2 Electrical Performance Characteristics for Element Evaluation: The electrical performance characteristics shall be as specified in **Table I** and **Table II** herein.
- 5.3 Sample Testing: Each wafer supplying dice for delivery to this specification shall be subjected to element evaluation sample testing. No dice shall be delivered until all the lot sample testing has been performed and the results found to be acceptable unless the customer supplies a written approval for shipment prior to completion of wafer qualification as specified in this specification.

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- 5.4 Part Marking of Element Evaluation Sample Includes:
    - 5.4.1 LTC Logo
    - 5.4.2 LTC Part Number
    - 5.4.3 Date Code
    - 5.4.4 Serial Number
    - 5.4.5 ESD Identifier per MIL-PRF-38535, Appendix A
    - 5.4.6 Diffusion Lot Number
    - 5.4.7 Wafer Number
  - 5.5 Burn-In Requirement: Burn-In circuit for TO46 package is specified in **Figure 3**.
  - 5.6 Mechanical/Packaging Requirements: Case Outline and Dimensions are in accordance with **Figure 4**.
  - 5.7 Terminal Connections: The terminal connections shall be as specified in **Figure 5**.
  - 5.8 Lead Material and Finish: Shall be gold plating over nickel plating over Kovar.
- 6.0 VERIFICATION (QUALITY ASSURANCE PROVISIONS)
- 6.1 Quality Assurance Provisions: Quality Assurance provisions shall be in accordance with MIL-PRF-38535. Analog Devices is a QML certified company and all Rad Hard candidates are assembled on qualified Class S manufacturing lines.
  - 6.2 Sampling and Inspection: Sampling and Inspection shall be in accordance with **Table III** herein.
  - 6.3 Screening: Screening requirements shall be in accordance with **Table III** herein.
  - 6.4 Deliverable Data: Deliverable data that will ship with devices when a Space Data Pack is ordered:
    - 6.4.1 Lot Serial Number Sheets identifying all Canned Sample devices accepted through final inspection by serial number.
    - 6.4.2 100% attributes (completed element evaluation traveler).
    - 6.4.3 Element Evaluation variables data, including Burn-In and Op Life
    - 6.4.4 SEM photographs (3.10 herein)
    - 6.4.5 Wafer Lot Acceptance Report (3.9 herein)
    - 6.4.6 A copy of outside test laboratory radiation report if ordered
    - 6.4.7 Certificate of Conformance certifying that the devices meet all the requirements of this specification and have successfully completed the mandatory tests and inspections herein.

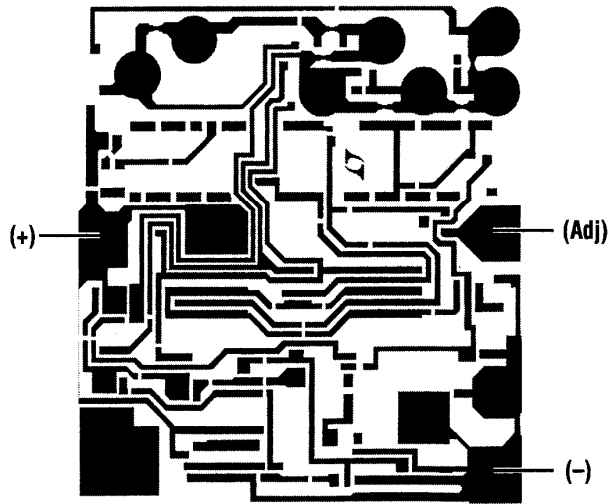
Note: Items 6.4.1 and 6.4.7 will be delivered as a minimum, with each shipment.

- 7.0 Packaging Requirements: Packaging shall be in accordance with Appendix A of MIL-PRF-38535. All dice shall be packaged in multicavity containers composed of conductive, anti-static, or static dissipative material with an external conductive field shielding barrier.

## **DICE OUTLINE DIMENSIONS AND PAD FUNCTIONS**

**DIE CROSS REFERENCE**

LTC Finished Part Number	Order DICE CANDIDATE Part Number Below
RH1009	RH1009 DICE



50 x 54 mils

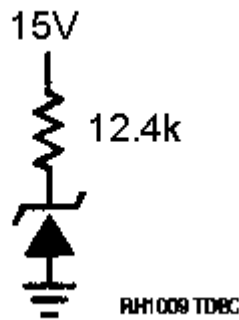
**PAD FUNCTION**

- 1. (+)
- 2. (Adj)
- 3. (-)

Backside (substrate) is an alloyed gold layer. Connect backside to (-) pin.  
Back Lap = 12mils

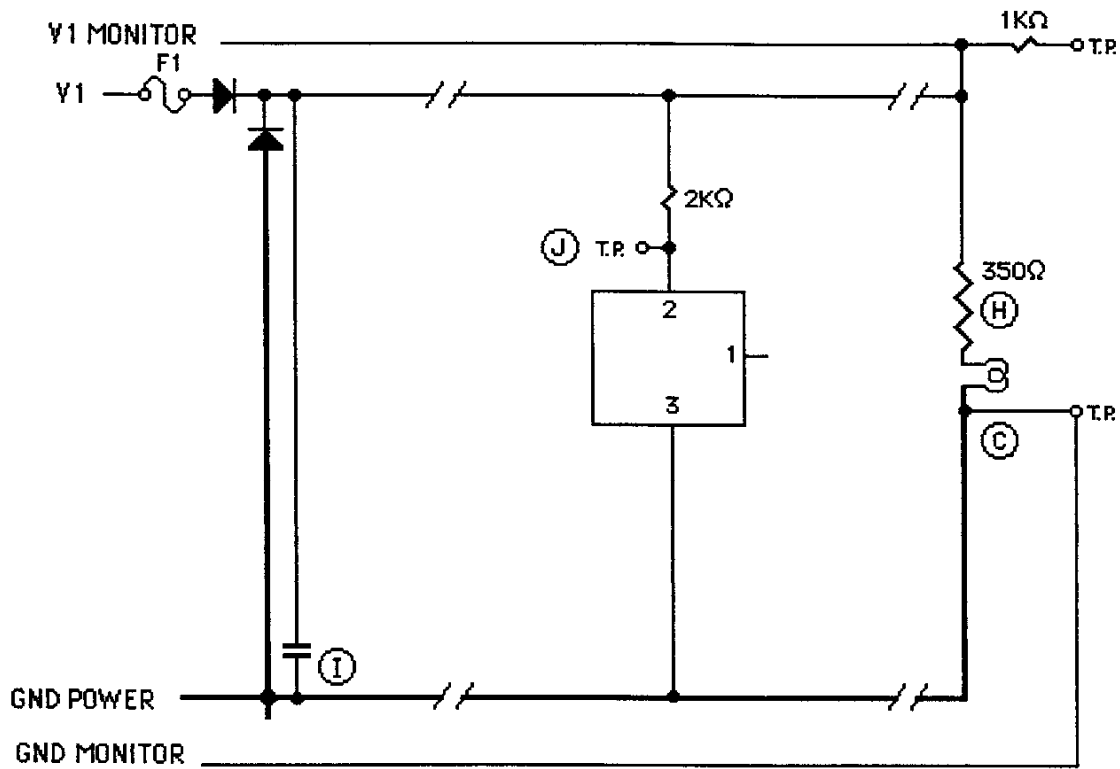
**FIGURE 1**

**TOTAL DOSE BIAS CIRCUIT**



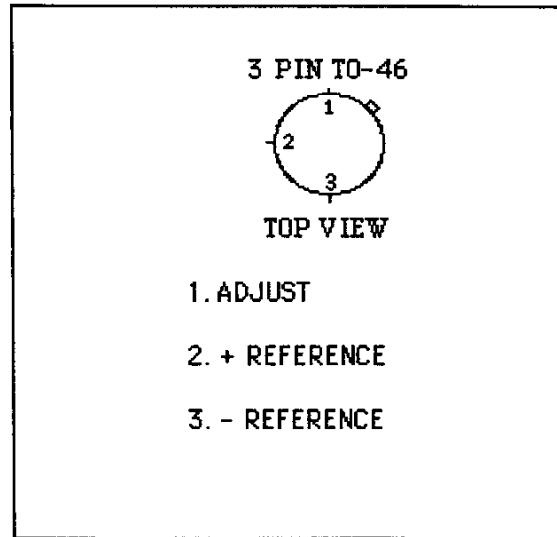
**FIGURE 2**

**BURN-IN CIRCUIT**



**NOTES:**

1. Unless otherwise specified, component tolerances shall be per military specification.
2.  $T_j = 169^\circ\text{C}$  maximum.
3.  $T_a = 150^\circ\text{C}$ .
4. Burn-in Voltages:  $V_1 = +20\text{V}$  to  $+22\text{V}$

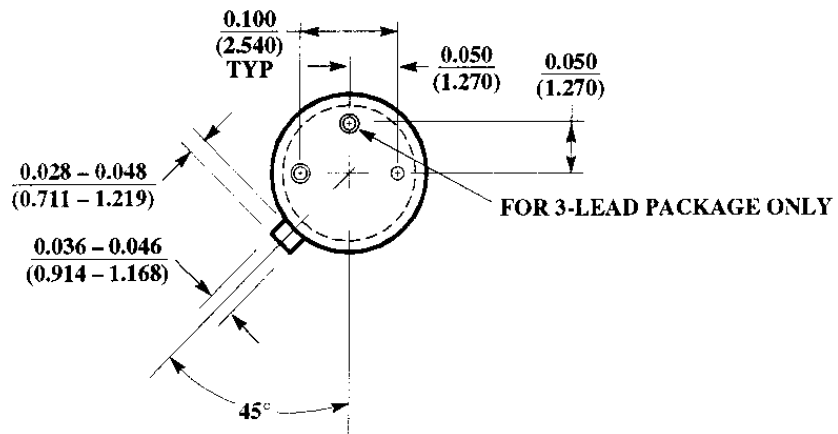
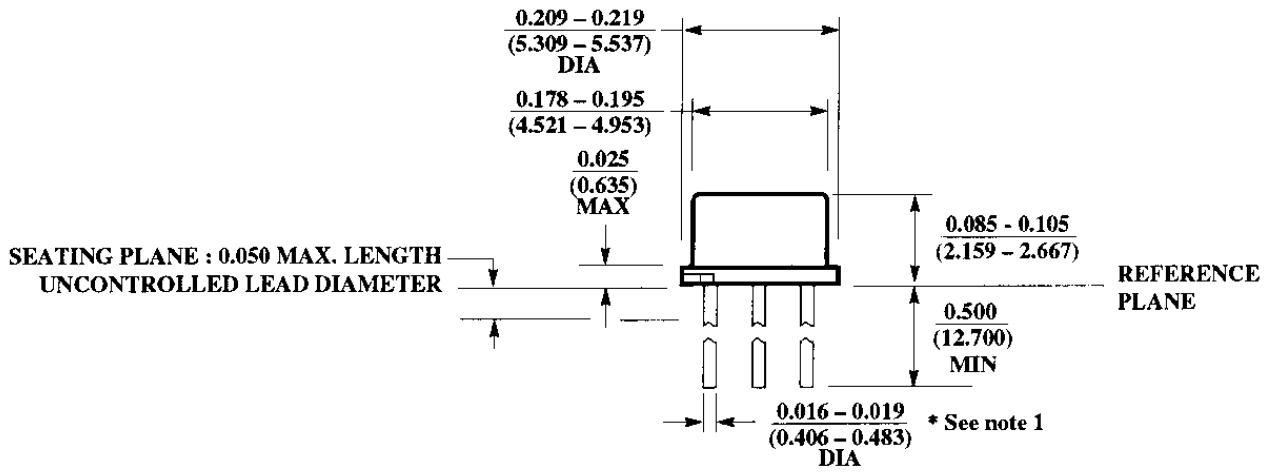


**PACKAGE AND PINOUT**

**FIGURE 3**

**TO46, 3 LEADS, CASE OUTLINE**





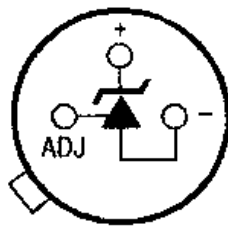
NOTE: 1. FOR SOLDER DIP LEAD FINISH, LEAD DIAMETER IS  $\frac{0.016 - 0.024}{(0.406 - 0.610)}$

**FIGURE 4**

$\theta_{ja} = +440^{\circ}\text{C/W}$   
 $\theta_{jc} = +80^{\circ}\text{C/W}$

**TERMINAL CONNECTIONS**

**BOTTOM VIEW**



**H PACKAGE  
3-LEAD TO-46 METAL CAN**

**FIGURE 5**

**TABLE I DICE ELECTRICAL CHARACTERISTICS – (Preirradiation) Element Evaluation**  
**(Notes 2 and 3)**

SYMBOL	PARAMETER	CONDITIONS	NOTES	T <sub>J</sub> = 25°C			SUB-GROUP	UNITS
				MIN	TYP	MAX		
V <sub>Z</sub>	Reverse Breakdown Voltage	T <sub>A</sub> = 25°C, I <sub>R</sub> = 1mA		2.495	2.505		1	V
$\frac{\Delta V_Z}{\Delta I_R}$	Reverse Breakdown Change with Current	T <sub>A</sub> = 25°C, 400μA ≤ I <sub>R</sub> ≤ 10mA		6			1	mV
r <sub>Z</sub>	Reverse Dynamic Impedance	T <sub>A</sub> = 25°C, I <sub>R</sub> = 1mA (Note 1)	1	0.6				Ω

**Note 1:** Guaranteed by correlation but not tested.

**Note 2:** Dice are probe tested at 25°C to the limits above. Final specifications after assembly cannot be guaranteed at the die level due to yield loss and assembly shifts. For absolute maximum ratings, typical

specifications, performance curves and finished product specifications, please refer to the standard product data sheet.

**Note 3:** For dice tested to tighter limits than those listed above and/or lot qualification based on sample lot assembly and testing, please contact LTC Marketing.

**TABLE II ELECTRICAL CHARACTERISTICS – Post-Irradiation (Note 2)**

SYMBOL	PARAMETER	CONDITIONS	NOTES	10KRAD(Si)		20KRAD(Si)		50KRAD(Si)		100KRAD(Si)		200KRAD(Si)		UNITS
				MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	
V <sub>Z</sub>	Reverse Breakdown Voltage	I <sub>R</sub> = 1mA		2.495	2.505	2.495	2.505	2.495	2.505	2.495	2.505	2.495	2.505	V
$\frac{\Delta V_Z}{\Delta I_Z}$	Reverse Breakdown Voltage Change with Current	400μA ≤ I <sub>R</sub> ≤ 10mA		6		6		8		10		12		mV
r <sub>Z</sub>	Reverse Dynamic Impedance	I <sub>R</sub> = 1mA	1	0.6		0.6		0.8		1.0		1.4		Ω

**Note 1:** Guaranteed by design, characterization or correlation to other tested parameters.

**Note 2:** T<sub>A</sub> = 25°C unless otherwise noted.

**TABLE III RH ELEMENT EVALUATION TABLE QUALIFICATION OF DICE SALES**



**RH CANNED SAMPLE TABLE FOR QUALIFYING DICE SALES**

SUBGROUP	CLASS			OPERATION	MIL-STD-883		QUANTITY (ACCEPT NUMBER)
	K/S	V	H/B		METHOD	CONDITION	
1	X	X		SEM	2018	N/A	REF. METHOD 2018 FOR S/S
2	X	X	X	ELEMENT ELECTRICAL (WAFER SORT @ 25°C)			100%
3	X	X	X	ELEMENT VISUAL (2nd OP)	2010	A	100%
4	X	X	X	INTERNAL VISUAL (3rd OP)	2010	A	ASSEMBLED PARTS ONLY
				DIE SHEAR MONITOR	2019		
5	X	X	X	BOND PULL MONITOR	2011		ASSEMBLED PARTS ONLY
				STABILIZATION BAKE	1008	C	
	X	X	X	TEMPERATURE CYCLE	1010	C	
				CONSTANT ACCELERATION	2001	E	
	X	X	X	FINE LEAK	1014	A	
				GROSS LEAK	1014	C	
6	X	X	X	FIRST ROOM ELECTRICAL - READ & RECORD (REPLACE ANY ASSEMBLY-RELATED REJECTS)			45(0)
				PRE BURN-IN/ELECT. READ & RECORD @ +125°C or +150°C, -55°C			
	X	X	X	BURN-IN: +125°C/240 hrs. or +150°C/120 hrs.	1015	+ 125°C MINIMUM 240 HOURS	
				POST BURN-IN/ELECT. READ & RECORD @ 25°C			
	X	X	X	POST BURN-IN/ELECT. READ & RECORD @ +125°C or +150°C, -55°C			
				TOTAL IRRADIATION DOSE	1019	A	
	X	X	X	PRE OP-LIFE ELECTRICAL @ 25°C READ & RECORD			
				OPERATING LIFE: +125°C/1000 hrs. or +150°C/500 hrs.	1005	+ 125°C MINIMUM 1000 HOURS	
7	X	X	X	POST OP-LIFE ELECT. (R & R @ 25°C, +125°C DR +150°C, -55°C			15(0) OR 25(1) - # of wires
				WIRE BOND EVALUATION	2011		

**NOTE:** LTC is not qualified to process to MIL-PRF-38534. This is an LTC imposed element evaluation that follows MIL-STD-883 test methods and conditions. Please note the quantity and accept number from Sample Size Series of 5%, accept on 0, and note that the actual sample and accept number does not begin until Subgroup 6 OP-LIFE.

**NOTE:** Tests within Subgroup 5 may be performed in any sequence.

**NOTE:** LTC's radiation tolerance (RH) die has a topside glassivation thickness of 4KA minimum.

**NOTE:** Sample sizes on the travelers may be larger than that indicated in the above table; however, the larger sample size is to accommodate extra units for replacement devices in the event of equipment or operator error and for assembly related rejects in Subgroup 6, and for Wire Bond Evaluation, Subgroup 7. The larger sample size is at all times kept segregated and, if used for qualification, has all the required processing imposed.