



TID Report
14-0228 06/03/14 R1.0

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***Total Ionizing Dose (TID) Radiation Testing of the 5962R8961002VXC
(RH1009MH) 2.5V Voltage Reference for Linear Technology***

Customer: Linear Technology, PO# 68597L

RAD Job Number: 14-0228

Part Type Tested: 5962R8961002VXC (RH1009MH) 2.5V Voltage Reference, DLA 5962-89610 Revision Level E.

Traceability Information: Fab Lot Number: W10737659.1, Lot Number: 736142.1, Wafer Number: 6, Date Code: 1347A. See photograph of unit under test in Appendix A.

Quantity of Units: 12 units received, 5 units for biased irradiation, 5 units for unbiased irradiation and 2 units for control. Serial numbers 17, 18, 19, 20 and 21 were biased during irradiation, serial numbers 517, 518, 519, 520 and 814 were unbiased during irradiation and serial numbers 815 and 816 were used as control. See Appendix B for the radiation bias connection table.

Radiation and Electrical Test Increments: 50rad(Si)/s ionizing radiation with electrical test increments: pre-irradiation, 20krad(Si), 50krad(Si), 100krad(Si) and 200krad(Si).

Pre-Irradiation Burn-In: Burn-In performed by Linear Technology prior to receipt by Aeroflex-RAD

Overtest and Post-Irradiation Anneal: No overtest. 24-hour room temperature anneal followed by a 168-hour 100°C anneal. Both anneals were performed in the same electrical bias condition as the irradiations. Electrical measurements were made following each anneal increment.

Radiation Test Standard: MIL-STD-750E TM1019 and/or MIL-STD-883 TM1019 Condition A, DLA 5962-89610 Revision Level E and Linear Technology RH1009 Datasheet Revision B.

Test Hardware and Software: HP3457A Multimeter, Entity ID MM01, Calibration Date: 7/15/2013, Calibration Due: 7/15/2014. LTS2020 Automated Tester, Entity ID TS03, Calibration Date: 4/30/2013, Calibration Due: 4/30/2014. LTS2302 Family Board, Entity ID FB04. LTS0602 Test Fixture, Entity ID TF61. BGSS-000328 RH1009 DUT Board. Test Program: RH1009R2.SRC

Facility and Radiation Source: Aeroflex RAD's, Colorado Springs, CO. Gamma rays provided by JLSA 81-24 Co60 source. Dosimetry performed by Air Ionization Chamber (AIC) traceable to NIST. Aeroflex RAD's dosimetry has been audited by DLA and Aeroflex RAD has been awarded Laboratory Suitability for MIL-STD-750 and MIL-STD-883 TM 1019.

Irradiation and Test Temperature: Room temperature controlled to 24°C±6°C per MIL-STD-883 and MIL-STD-750.

Test Result:

- **PASSED the total ionizing dose test to the 200krad(Si) dose level**
- **PASSED following 24-hour room temperature anneal**
- **PASSED following 168-hour 100°C anneal**

An ISO 9001:2008 and DLA Certified Company



1.0. Overview and Background

It is well known that total dose ionizing radiation can cause parametric degradation and ultimately functional failure in electronic devices. The damage occurs via electron-hole pair production, transport and trapping in the dielectric and interface regions. In discrete devices the bulk of the damage is frequently manifested as a reduction in the gain and/or breakdown voltage of the device. The damage will usually anneal with time following the end of the radiation exposure. Due to this annealing, and to ensure a worst-case test condition MIL-STD-883H TM1019 calls out a dose rate of 50 to 300rad(Si)/s as Condition A and further specifies that the time from the end of an incremental radiation exposure and electrical testing shall be 1-hour or less and the total time from the end of one incremental irradiation to the beginning of the next incremental radiation step should be 2-hours or less. The work described in this report was performed to meet MIL-STD-883H TM1019 Condition A.

2.0. Radiation Test Apparatus

The total ionizing dose testing described in this final report was performed using the facilities at Aeroflex RAD's Longmire Laboratories in Colorado Springs, CO. The high dose rate total ionizing dose (TID) source is a JLSA 81-24 irradiator modified to provide a panoramic exposure. The Co-60 rods are held in the base of the irradiator heavily shielded by lead. During the radiation exposures the rod is raised by an electronic timer/controller and the exposure is performed in air. The dose rate for this irradiator in this configuration ranges from <1rad(Si)/s to a maximum of approximately 300rad(Si)/s, determined by the distance from the source. For high-dose rate experiments the bias boards are placed in a radial fashion equidistant from the raised Co-60 rods with the distance adjusted to provide the required dose rate. The irradiator calibration is maintained by Aeroflex RAD Longmire Laboratories using air ionization chamber (AIC) equipment calibrated with traceability to the National Institute of Standards and Technology (NIST). Figure 2.1 shows a photograph of the JLSA 81-24 Co-60 irradiator at Aeroflex RAD's Longmire Laboratory facility.

Aeroflex RAD is currently certified by the Defense Supply Center Columbus (DLA) for Laboratory Suitability under MIL STD 750 and MIL-STD-883H. Additional details regarding Aeroflex RAD dosimetry for TM1019 Condition A testing are available in Aeroflex RAD's report to DLA entitled: "Dose Rate Mapping of the J.L. Shepherd and Associates Model 81 Irradiator Installed by Radiation Assured Devices".



Figure 2.1. Aeroflex RAD's high dose rate Co-60 irradiator. The dose rate is obtained by positioning the device-under-test at a fixed distance from the gamma cell. The dose rate for this irradiator varies from approximately 300rad(Si)/s close to the rods down to 1rad(Si)/s at a distance of approximately 2-feet.



3.0. Radiation Test Conditions

The 5962R8961002VXC (RH1009MH) 2.5V Voltage Reference described in this final report were irradiated using a single-sided supply potential of 15V and with all pins tied to ground, that is biased and unbiased. See the TID Bias Table in Appendix B for the full bias circuits. In our opinion, this bias circuit satisfies the requirements of MIL-STD-883H TM1019 Section 3.9.3 Bias and Loading Conditions which states "The bias applied to the test devices shall be selected to produce the greatest radiation induced damage or the worst-case damage for the intended application, if known. While maximum voltage is often worst case some bipolar linear device parameters (e.g. input bias current or maximum output load current) exhibit more degradation with 0 V bias."

The devices were irradiated to a maximum total ionizing dose level of 200krad(Si) with incremental readings at 20krad(Si), 50krad(Si) and 100krad(Si). Electrical testing occurred within one hour following the end of each irradiation segment. For intermediate irradiations, the parts were tested and returned to total dose exposure within two hours from the end of the previous radiation increment.

The TID bias board was positioned in the Co-60 cell to provide the required minimum of 50rad(Si)/s and was located inside a lead-aluminum enclosure. The lead-aluminum enclosure is required under MIL-STD-883H TM1019 Section 3.4 that reads as follows: "Lead/Aluminum (Pb/Al) container. Test specimens shall be enclosed in a Pb/Al container to minimize dose enhancement effects caused by low-energy, scattered radiation. A minimum of 1.5 mm Pb, surrounding an inner shield of at least 0.7 mm Al, is required. This Pb/Al container produces an approximate charged particle equilibrium for Si and for TLDs such as CaF₂. The radiation field intensity shall be measured inside the Pb/Al container (1) initially, (2) when the source is changed, or (3) when the orientation or configuration of the source, container, or test-fixture is changed. This measurement shall be performed by placing a dosimeter (e.g., a TLD) in the device-irradiation container at the approximate test-device position. If it can be demonstrated that low energy scattered radiation is small enough that it will not cause dosimetry errors due to dose enhancement, the Pb/Al container may be omitted."

The final dose rate within the high dose rate lead-aluminum enclosure was determined using calibration calculations based on air ionization chamber (AIC) dosimetry performed just prior to beginning the total dose irradiations. The final dose rate for this work was 54.6rad(Si)/s with a precision of $\pm 5\%$.



4.0. Tested Parameters

During the total ionizing dose characterization testing the following electrical parameters were measured pre- and post-irradiation:

1. Reverse Breakdown Voltage (V) @ IR=1mA
2. Reverse Breakdown Voltage Change with Current (V) @ IR= 400 μ A to 10mA
3. Forward Bias Voltage (V) @ IF=2mA
4. Positive Adjustment Range (V) @ IR=1mA, VADJ=+0.6V
5. Negative Adjustment Range (V) @ IR=1mA, VADJ=VZ-0.6V

Appendix C details the measured parameters, test conditions, pre-irradiation specification and measurement resolution for each of the measurements.

The parametric data was obtained as "read and record" and all the raw data plus an attributes summary are contained in this report as well as in a separate Excel file. The attributes data contains the average, standard deviation and the average with the KTL values applied. The KTL value used in this work is 2.742 per MIL-HDBK-814 using one sided tolerance limits of 90/90 and a 5-piece sample size. The 90/90 KTL values were selected to match the statistical levels specified in the MIL-PRF-38535 sampling plan for the qualification of a radiation hardness assured (RHA) component. Note that the following criteria must be met for a device to pass the total ionizing dose test: following the radiation exposure each of the 5 pieces irradiated under electrical bias shall pass the specification value. The units irradiated without electrical bias and the KTL statistics are included in this report for reference only. If any of the 5 pieces irradiated under electrical bias exceed the device post radiation data sheet specification limits, then the lot could be logged as a failure.



5.0. Total Ionizing Dose Test Results

Based on this criterion the 5962R8961002VXC (RH1009MH) 2.5V Voltage Reference (from the lot traceability information provided on the first page of this test report) the units-under-test:

- PASSED the total ionizing dose test to the 200krad(Si) dose level
- PASSED following 24-hour room temperature anneal
- PASSED following 168-hour 100°C anneal

Figures 5.1 through 5.5 show plots of all the measured parameters versus total ionizing dose while Tables 5.1 - 5.5 show the corresponding raw data for each of these parameters. In the data plots the solid diamonds are the average of the measured data points for the sample irradiated under electrical bias while the shaded diamonds are the average of the measured data points for the units irradiated with all pins tied to ground. The black lines (solid or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the sample irradiated in the biased condition while the shaded lines (solid or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the sample irradiated in the unbiased condition. The red dotted line(s) are the pre- and/or post-irradiation minimum and/or maximum specification value as defined in the datasheet and/or test plan.

The control units, as expected, show no significant changes to any of the parameters. Therefore we can conclude that the electrical testing remained in control throughout the duration of the tests and the observed degradation was due to the radiation exposure. Appendix D lists the figures used in this section to facilitate the location of a particular parameter.

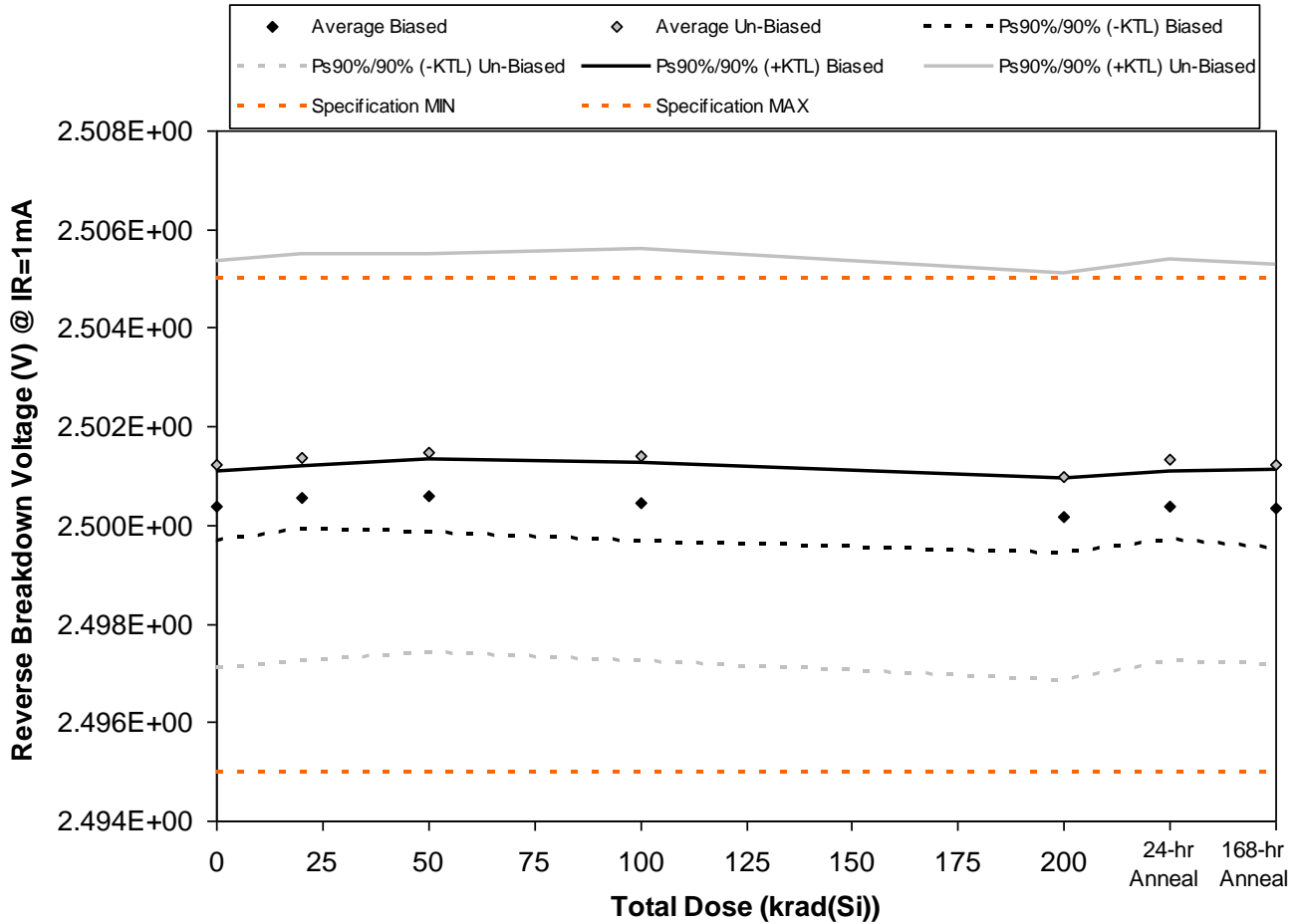


Figure 5.1. Plot of Reverse Breakdown Voltage (V) @ IR=1mA versus total dose. The solid diamonds are the average of the measured data points for the samples irradiated under electrical bias while the shaded diamonds are the average of the measured data points for the samples irradiated with all pins tied to ground. The black lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated under electrical bias while the gray lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated in the unbiased condition. The red dotted line(s) are the pre- and/or post-irradiation minimum and/or maximum specification value as defined in the datasheet and/or test plan.



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Table 5.1. Raw data for Reverse Breakdown Voltage (V) @ IR=1mA versus total dose, including the statistical analysis, specification and the status of the testing (pass/fail).

Reverse Breakdown Voltage (V) @ IR=1mA	Total Dose (krad(Si))					24-hr Anneal	168-hr Anneal
	0	20	50	100	200		
Device							
17	2.500E+00	2.500E+00	2.500E+00	2.500E+00	2.500E+00	2.500E+00	2.500E+00
18	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00
19	2.500E+00	2.500E+00	2.501E+00	2.500E+00	2.500E+00	2.500E+00	2.500E+00
20	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.500E+00	2.501E+00	2.501E+00
21	2.501E+00	2.501E+00	2.501E+00	2.500E+00	2.500E+00	2.500E+00	2.500E+00
517	2.500E+00	2.500E+00	2.500E+00	2.500E+00	2.500E+00	2.500E+00	2.500E+00
518	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00
519	2.503E+00	2.503E+00	2.503E+00	2.503E+00	2.503E+00	2.503E+00	2.503E+00
520	2.503E+00	2.503E+00	2.503E+00	2.503E+00	2.502E+00	2.503E+00	2.503E+00
814	2.500E+00	2.500E+00	2.500E+00	2.500E+00	2.499E+00	2.500E+00	2.500E+00
815	2.502E+00	2.502E+00	2.502E+00	2.502E+00	2.502E+00	2.502E+00	2.502E+00
816	2.502E+00	2.502E+00	2.502E+00	2.501E+00	2.502E+00	2.502E+00	2.502E+00
Biased Statistics							
Average Biased	2.500E+00	2.501E+00	2.501E+00	2.500E+00	2.500E+00	2.500E+00	2.500E+00
Std Dev Biased	2.59E-04	2.30E-04	2.74E-04	2.88E-04	2.77E-04	2.45E-04	2.88E-04
Ps90%/90% (+KTL) Biased	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00
Ps90%/90% (-KTL) Biased	2.500E+00	2.500E+00	2.500E+00	2.500E+00	2.499E+00	2.500E+00	2.500E+00
Un-Biased Statistics							
Average Un-Biased	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00	2.501E+00
Std Dev Un-Biased	1.50E-03	1.50E-03	1.48E-03	1.53E-03	1.51E-03	1.48E-03	1.48E-03
Ps90%/90% (+KTL) Un-Biased	2.505E+00	2.505E+00	2.506E+00	2.506E+00	2.505E+00	2.505E+00	2.505E+00
Ps90%/90% (-KTL) Un-Biased	2.497E+00	2.497E+00	2.497E+00	2.497E+00	2.497E+00	2.497E+00	2.497E+00
Specification MIN	2.495E+00	2.495E+00	2.495E+00	2.495E+00	2.495E+00	2.495E+00	2.495E+00
Status	PASS	PASS	PASS	PASS	PASS	PASS	PASS
Specification MAX	2.505E+00	2.505E+00	2.505E+00	2.505E+00	2.505E+00	2.505E+00	2.505E+00
Status	PASS	PASS	PASS	PASS	PASS	PASS	PASS

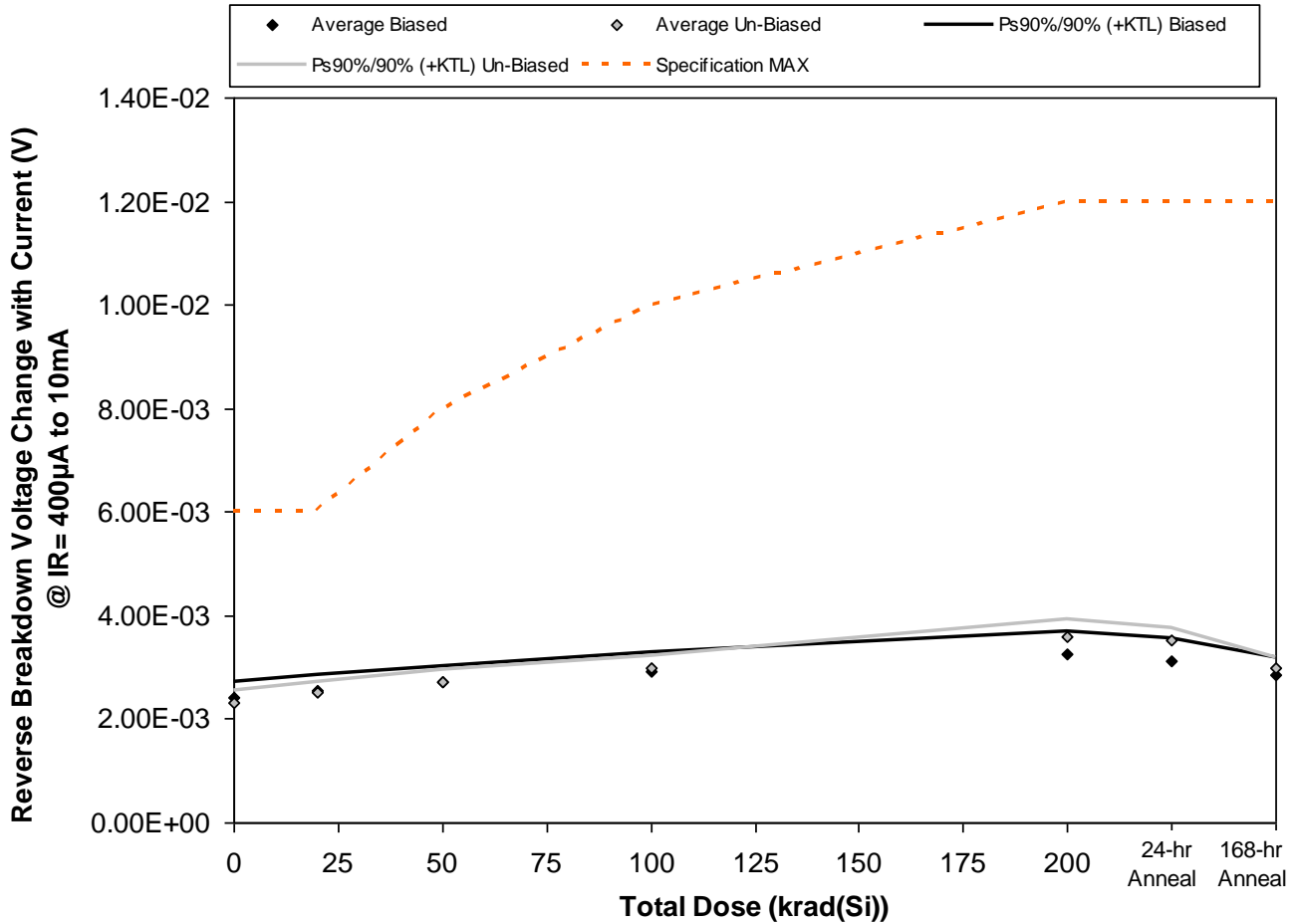


Figure 5.2. Plot of Reverse Breakdown Voltage Change with Current (V) @ IR= 400µA to 10mA versus total dose. The solid diamonds are the average of the measured data points for the samples irradiated under electrical bias while the shaded diamonds are the average of the measured data points for the samples irradiated with all pins tied to ground. The black lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated under electrical bias while the gray lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated in the unbiased condition. The red dotted line(s) are the pre- and/or post-irradiation minimum and/or maximum specification value as defined in the datasheet and/or test plan.



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Table 5.2. Raw data for Reverse Breakdown Voltage Change with Current (V) @ IR= 400µA to 10mA versus total dose, including the statistical analysis, specification and the status of the testing (pass/fail).

Reverse Breakdown Voltage Change with Current (V) @ IR= 400µA to 10mA	Total Dose (krad(Si))					24-hr Anneal	168-hr Anneal
	0	20	50	100	200		
Device							
17	2.25E-03	2.46E-03	2.59E-03	2.77E-03	3.11E-03	2.99E-03	2.73E-03
18	2.53E-03	2.69E-03	2.83E-03	3.05E-03	3.44E-03	3.33E-03	2.98E-03
19	2.37E-03	2.52E-03	2.68E-03	2.85E-03	3.23E-03	3.09E-03	2.82E-03
20	2.50E-03	2.66E-03	2.83E-03	3.06E-03	3.40E-03	3.24E-03	2.97E-03
21	2.37E-03	2.47E-03	2.62E-03	2.80E-03	3.13E-03	2.99E-03	2.73E-03
517	2.26E-03	2.47E-03	2.67E-03	2.89E-03	3.39E-03	3.37E-03	2.97E-03
518	2.44E-03	2.60E-03	2.81E-03	3.08E-03	3.66E-03	3.60E-03	3.05E-03
519	2.39E-03	2.57E-03	2.78E-03	3.04E-03	3.64E-03	3.50E-03	2.98E-03
520	2.24E-03	2.40E-03	2.60E-03	2.90E-03	3.55E-03	3.60E-03	2.85E-03
814	2.29E-03	2.53E-03	2.76E-03	3.05E-03	3.72E-03	3.50E-03	3.01E-03
815	2.48E-03	2.43E-03	2.44E-03	2.42E-03	2.46E-03	2.51E-03	2.44E-03
816	2.31E-03	2.28E-03	2.29E-03	2.31E-03	2.31E-03	2.33E-03	2.29E-03
Biased Statistics							
Average Biased	2.40E-03	2.56E-03	2.71E-03	2.91E-03	3.26E-03	3.13E-03	2.85E-03
Std Dev Biased	1.13E-04	1.08E-04	1.14E-04	1.39E-04	1.52E-04	1.52E-04	1.23E-04
Ps90%/90% (+KTL) Biased	2.71E-03	2.86E-03	3.02E-03	3.29E-03	3.68E-03	3.55E-03	3.18E-03
Ps90%/90% (-KTL) Biased	2.09E-03	2.26E-03	2.40E-03	2.52E-03	2.85E-03	2.71E-03	2.51E-03
Un-Biased Statistics							
Average Un-Biased	2.32E-03	2.51E-03	2.72E-03	2.99E-03	3.59E-03	3.51E-03	2.97E-03
Std Dev Un-Biased	8.68E-05	8.02E-05	8.68E-05	8.98E-05	1.28E-04	9.48E-05	7.50E-05
Ps90%/90% (+KTL) Un-Biased	2.56E-03	2.73E-03	2.96E-03	3.24E-03	3.94E-03	3.77E-03	3.18E-03
Ps90%/90% (-KTL) Un-Biased	2.09E-03	2.29E-03	2.49E-03	2.75E-03	3.24E-03	3.25E-03	2.77E-03
Specification MAX	6.00E-03	6.00E-03	8.00E-03	1.00E-02	1.20E-02	1.20E-02	1.20E-02
Status	PASS	PASS	PASS	PASS	PASS	PASS	PASS

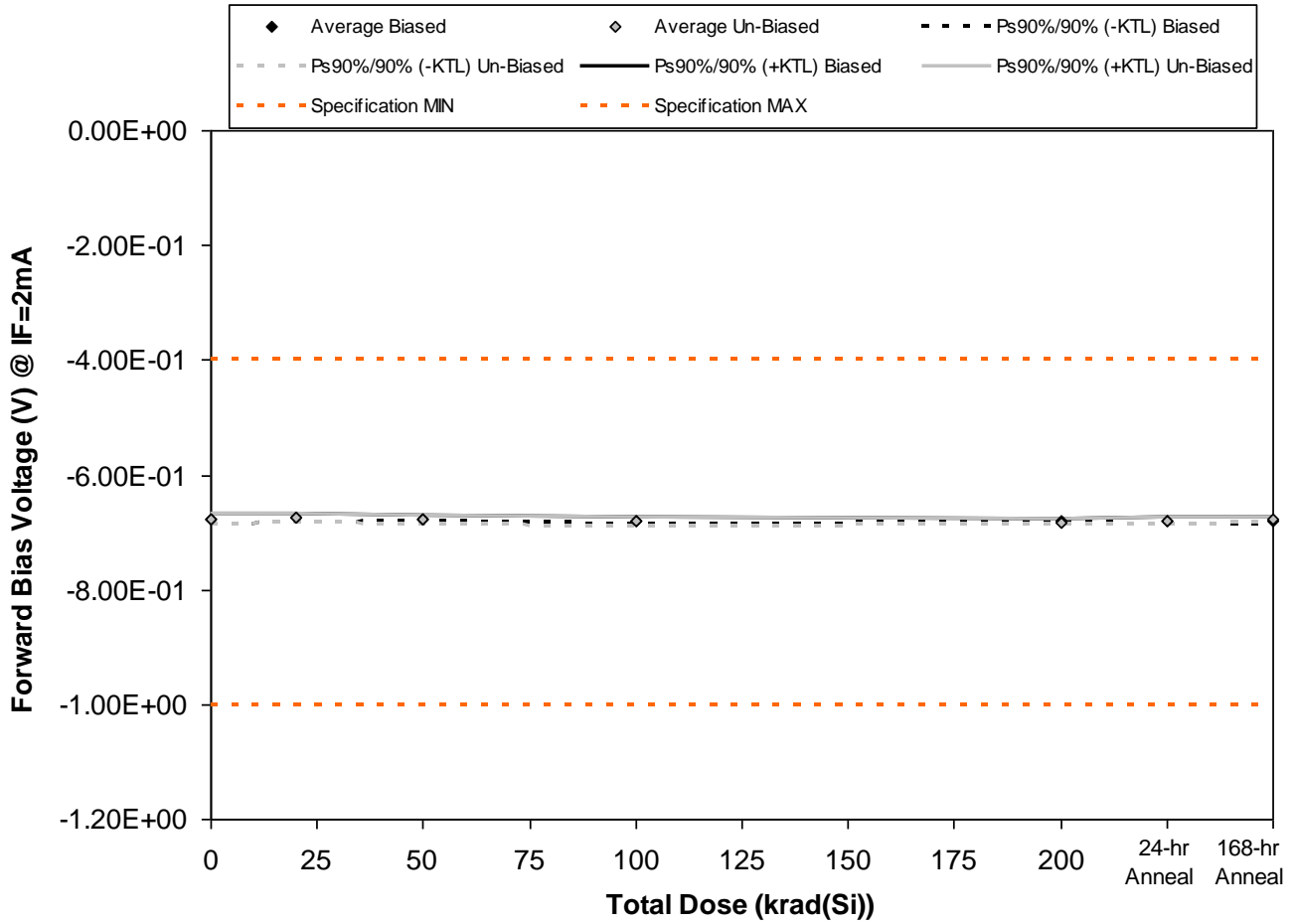


Figure 5.3. Plot of Forward Bias Voltage (V) @ IF=2mA versus total dose. The solid diamonds are the average of the measured data points for the samples irradiated under electrical bias while the shaded diamonds are the average of the measured data points for the samples irradiated with all pins tied to ground. The black lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated under electrical bias while the gray lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated in the unbiased condition. The red dotted line(s) are the pre- and/or post-irradiation minimum and/or maximum specification value as defined in the datasheet and/or test plan.



Table 5.3. Raw data for Forward Bias Voltage (V) @ IF=2mA versus total dose, including the statistical analysis, specification and the status of the testing (pass/fail).

Forward Bias Voltage (V) @ IF=2mA	Total Dose (krad(Si))					24-hr Anneal	168-hr Anneal
	0	20	50	100	200		
Device							
17	-6.76E-01	-6.75E-01	-6.74E-01	-6.80E-01	-6.80E-01	-6.81E-01	-6.80E-01
18	-6.80E-01	-6.76E-01	-6.76E-01	-6.83E-01	-6.81E-01	-6.82E-01	-6.83E-01
19	-6.72E-01	-6.74E-01	-6.74E-01	-6.78E-01	-6.80E-01	-6.78E-01	-6.79E-01
20	-6.78E-01	-6.80E-01	-6.76E-01	-6.81E-01	-6.82E-01	-6.82E-01	-6.81E-01
21	-6.77E-01	-6.73E-01	-6.77E-01	-6.79E-01	-6.79E-01	-6.78E-01	-6.78E-01
517	-6.82E-01	-6.79E-01	-6.82E-01	-6.85E-01	-6.85E-01	-6.83E-01	-6.77E-01
518	-6.77E-01	-6.72E-01	-6.75E-01	-6.79E-01	-6.80E-01	-6.78E-01	-6.77E-01
519	-6.78E-01	-6.74E-01	-6.77E-01	-6.79E-01	-6.82E-01	-6.80E-01	-6.79E-01
520	-6.74E-01	-6.74E-01	-6.76E-01	-6.81E-01	-6.82E-01	-6.79E-01	-6.80E-01
814	-6.73E-01	-6.74E-01	-6.78E-01	-6.80E-01	-6.80E-01	-6.79E-01	-6.79E-01
815	-6.72E-01	-6.75E-01	-6.78E-01	-6.81E-01	-6.81E-01	-6.78E-01	-6.77E-01
816	-6.75E-01	-6.77E-01	-6.79E-01	-6.76E-01	-6.79E-01	-6.77E-01	-6.78E-01
Biased Statistics							
Average Biased	-6.76E-01	-6.76E-01	-6.76E-01	-6.80E-01	-6.81E-01	-6.80E-01	-6.80E-01
Std Dev Biased	3.05E-03	2.53E-03	1.29E-03	1.88E-03	1.39E-03	1.90E-03	1.91E-03
Ps90%/90% (+KTL) Biased	-6.68E-01	-6.69E-01	-6.72E-01	-6.75E-01	-6.77E-01	-6.75E-01	-6.75E-01
Ps90%/90% (-KTL) Biased	-6.85E-01	-6.82E-01	-6.79E-01	-6.85E-01	-6.84E-01	-6.85E-01	-6.85E-01
Un-Biased Statistics							
Average Un-Biased	-6.77E-01	-6.75E-01	-6.78E-01	-6.81E-01	-6.82E-01	-6.80E-01	-6.79E-01
Std Dev Un-Biased	3.36E-03	2.79E-03	2.86E-03	2.72E-03	1.96E-03	1.98E-03	1.13E-03
Ps90%/90% (+KTL) Un-Biased	-6.67E-01	-6.67E-01	-6.70E-01	-6.73E-01	-6.77E-01	-6.74E-01	-6.75E-01
Ps90%/90% (-KTL) Un-Biased	-6.86E-01	-6.82E-01	-6.85E-01	-6.88E-01	-6.87E-01	-6.85E-01	-6.82E-01
Specification MIN	-1.00E+00	-1.00E+00	-1.00E+00	-1.00E+00	-1.00E+00	-1.00E+00	-1.00E+00
Status	PASS	PASS	PASS	PASS	PASS	PASS	PASS
Specification MAX	-4.00E-01	-4.00E-01	-4.00E-01	-4.00E-01	-4.00E-01	-4.00E-01	-4.00E-01
Status	PASS	PASS	PASS	PASS	PASS	PASS	PASS

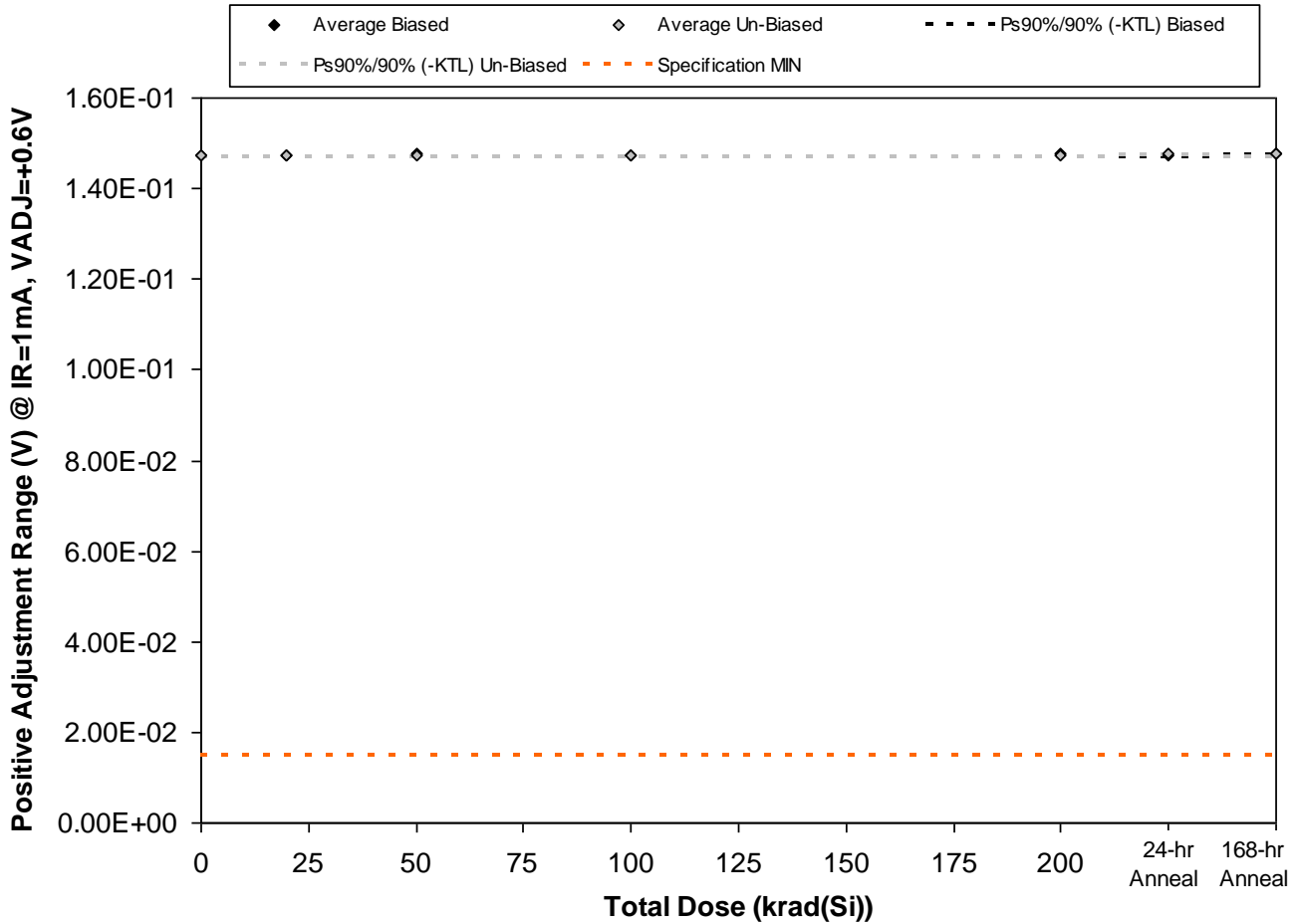


Figure 5.4. Plot of Positive Adjustment Range (V) @ IR=1mA, VADJ=+0.6V versus total dose. The solid diamonds are the average of the measured data points for the samples irradiated under electrical bias while the shaded diamonds are the average of the measured data points for the samples irradiated with all pins tied to ground. The black lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated under electrical bias while the gray lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated in the unbiased condition. The red dotted line(s) are the pre- and/or post-irradiation minimum and/or maximum specification value as defined in the datasheet and/or test plan.



TID Report
14-0228 06/03/14 R1.0

Aeroflex RAD
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Table 5.4. Raw data for Positive Adjustment Range (V) @ IR=1mA, VADJ=+0.6V versus total dose, including the statistical analysis, specification and the status of the testing (pass/fail).

Positive Adjustment Range (V) @ IR=1mA, VADJ=+0.6V	Total Dose (krad(Si))					24-hr Anneal	168-hr Anneal
	0	20	50	100	200		
Device							
17	1.48E-01	1.47E-01	1.48E-01	1.48E-01	1.47E-01	1.48E-01	1.48E-01
18	1.47E-01	1.47E-01	1.47E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01
19	1.48E-01	1.47E-01	1.48E-01	1.47E-01	1.48E-01	1.47E-01	1.48E-01
20	1.47E-01	1.48E-01	1.48E-01	1.48E-01	1.47E-01	1.48E-01	1.47E-01
21	1.48E-01	1.48E-01	1.48E-01	1.47E-01	1.48E-01	1.47E-01	1.48E-01
517	1.48E-01	1.48E-01	1.48E-01	1.47E-01	1.48E-01	1.48E-01	1.48E-01
518	1.47E-01	1.48E-01	1.48E-01	1.48E-01	1.47E-01	1.47E-01	1.47E-01
519	1.48E-01	1.47E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01
520	1.47E-01	1.47E-01	1.47E-01	1.47E-01	1.47E-01	1.48E-01	1.47E-01
814	1.47E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01
815	1.48E-01	1.47E-01	1.48E-01	1.47E-01	1.48E-01	1.48E-01	1.48E-01
816	1.48E-01	1.48E-01	1.47E-01	1.48E-01	1.47E-01	1.47E-01	1.48E-01
Biased Statistics							
Average Biased	1.48E-01	1.47E-01	1.48E-01	1.47E-01	1.48E-01	1.47E-01	1.48E-01
Std Dev Biased	2.59E-04	1.52E-04	1.64E-04	1.64E-04	2.61E-04	1.41E-04	1.34E-04
Ps90%/90% (+KTL) Biased	1.48E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01
Ps90%/90% (-KTL) Biased	1.47E-01	1.47E-01	1.47E-01	1.47E-01	1.47E-01	1.47E-01	1.47E-01
Un-Biased Statistics							
Average Un-Biased	1.47E-01	1.48E-01	1.48E-01	1.47E-01	1.47E-01	1.48E-01	1.48E-01
Std Dev Un-Biased	1.30E-04	2.45E-04	2.05E-04	2.28E-04	2.17E-04	1.64E-04	1.82E-04
Ps90%/90% (+KTL) Un-Biased	1.48E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01	1.48E-01
Ps90%/90% (-KTL) Un-Biased	1.47E-01	1.47E-01	1.47E-01	1.47E-01	1.47E-01	1.47E-01	1.47E-01
Specification MIN	1.50E-02	1.50E-02	1.50E-02	1.50E-02	1.50E-02	1.50E-02	1.50E-02
Status	PASS	PASS	PASS	PASS	PASS	PASS	PASS

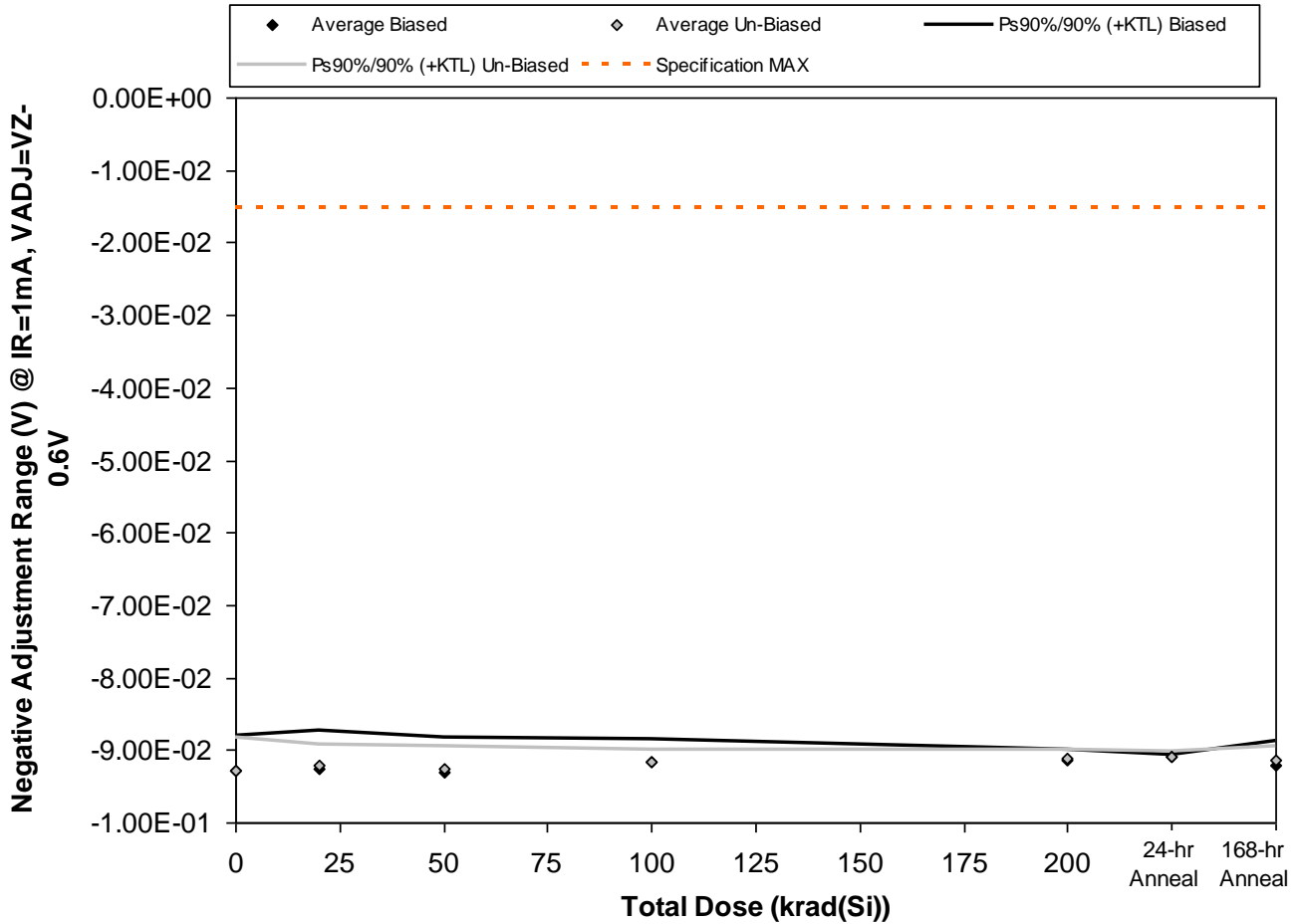


Figure 5.5. Plot of Negative Adjustment Range (V) @ IR=1mA, VADJ=VZ-0.6V versus total dose. The solid diamonds are the average of the measured data points for the samples irradiated under electrical bias while the shaded diamonds are the average of the measured data points for the samples irradiated with all pins tied to ground. The black lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated under electrical bias while the gray lines (solid and/or dashed) are the upper and/or lower confidence limits, as determined by KTL statistics, on the samples irradiated in the unbiased condition. The red dotted line(s) are the pre- and/or post-irradiation minimum and/or maximum specification value as defined in the datasheet and/or test plan.



TID Report
14-0228 06/03/14 R1.0

Aeroflex RAD
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Table 5.5. Raw data for Negative Adjustment Range (V) @ IR=1mA, VADJ=VZ-0.6V versus total dose, including the statistical analysis, specification and the status of the testing (pass/fail).

Negative Adjustment Range (V) @ IR=1mA, VADJ=VZ-0.6V	Total Dose (krad(Si))					24-hr Anneal	168-hr Anneal
	0	20	50	100	200		
Device							
17	-9.12E-02	-9.09E-02	-9.13E-02	-9.09E-02	-9.10E-02	-9.08E-02	-9.08E-02
18	-9.25E-02	-9.36E-02	-9.30E-02	-9.24E-02	-9.13E-02	-9.11E-02	-9.30E-02
19	-9.35E-02	-9.17E-02	-9.45E-02	-9.10E-02	-9.17E-02	-9.09E-02	-9.29E-02
20	-9.12E-02	-9.10E-02	-9.14E-02	-9.07E-02	-9.09E-02	-9.08E-02	-9.08E-02
21	-9.54E-02	-9.53E-02	-9.52E-02	-9.33E-02	-9.21E-02	-9.10E-02	-9.34E-02
517	-9.13E-02	-9.11E-02	-9.17E-02	-9.10E-02	-9.07E-02	-9.07E-02	-9.07E-02
518	-9.15E-02	-9.19E-02	-9.15E-02	-9.13E-02	-9.10E-02	-9.08E-02	-9.08E-02
519	-9.22E-02	-9.14E-02	-9.44E-02	-9.12E-02	-9.10E-02	-9.07E-02	-9.20E-02
520	-9.51E-02	-9.26E-02	-9.30E-02	-9.23E-02	-9.17E-02	-9.12E-02	-9.23E-02
814	-9.44E-02	-9.39E-02	-9.23E-02	-9.21E-02	-9.09E-02	-9.10E-02	-9.15E-02
815	-9.16E-02	-9.44E-02	-9.25E-02	-9.12E-02	-9.10E-02	-9.14E-02	-9.13E-02
816	-9.46E-02	-9.41E-02	-9.41E-02	-9.27E-02	-9.35E-02	-9.17E-02	-9.55E-02
Biased Statistics							
Average Biased	-9.28E-02	-9.25E-02	-9.31E-02	-9.17E-02	-9.14E-02	-9.09E-02	-9.22E-02
Std Dev Biased	1.76E-03	1.90E-03	1.77E-03	1.14E-03	5.00E-04	1.30E-04	1.27E-03
Ps90%/90% (+KTL) Biased	-8.79E-02	-8.73E-02	-8.82E-02	-8.85E-02	-9.00E-02	-9.06E-02	-8.87E-02
Ps90%/90% (-KTL) Biased	-9.76E-02	-9.77E-02	-9.79E-02	-9.48E-02	-9.28E-02	-9.13E-02	-9.57E-02
Un-Biased Statistics							
Average Un-Biased	-9.29E-02	-9.22E-02	-9.26E-02	-9.16E-02	-9.11E-02	-9.09E-02	-9.15E-02
Std Dev Un-Biased	1.74E-03	1.12E-03	1.17E-03	5.81E-04	3.78E-04	2.17E-04	7.09E-04
Ps90%/90% (+KTL) Un-Biased	-8.81E-02	-8.91E-02	-8.94E-02	-9.00E-02	-9.00E-02	-9.03E-02	-8.95E-02
Ps90%/90% (-KTL) Un-Biased	-9.77E-02	-9.52E-02	-9.58E-02	-9.32E-02	-9.21E-02	-9.15E-02	-9.34E-02
Specification MAX	-1.50E-02	-1.50E-02	-1.50E-02	-1.50E-02	-1.50E-02	-1.50E-02	-1.50E-02
Status	PASS	PASS	PASS	PASS	PASS	PASS	PASS

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6.0. Summary / Conclusions

The total ionizing dose testing described in this final report was performed using the facilities at Aeroflex RAD's Longmire Laboratories in Colorado Springs, CO. The high dose rate total ionizing dose (TID) source is a JLSA 81-24 irradiator modified to provide a panoramic exposure. The Co-60 rods are held in the base of the irradiator heavily shielded by lead, during the radiation exposures the rod is raised by an electronic timer/controller and the exposure is performed in air. The dose rate for this irradiator in this configuration ranges from <math><1\text{rad(Si)/s}</math> to a maximum of approximately

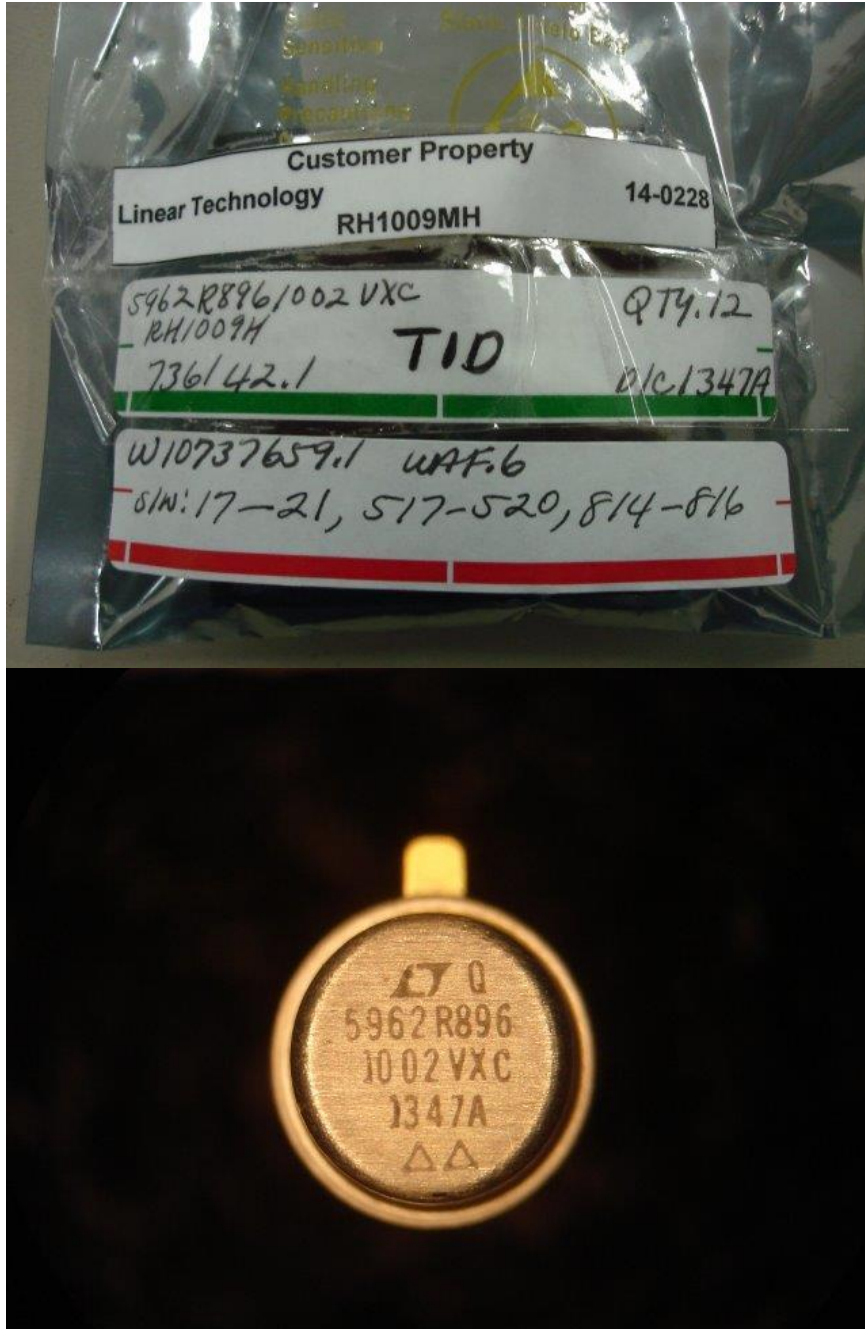
The parametric data was obtained as "read and record" and all the raw data plus an attributes summary are contained in this report as well as in a separate Excel file. The attributes data contains the average, standard deviation and the average with the KTL values applied. The KTL value used in this work is 2.742 per MIL-HDBK-814 using one sided tolerance limits of 90/90 and a 5-piece sample size. The 90/90 KTL values were selected to match the statistical levels specified in the MIL-PRF-38535 sampling plan for the qualification of a radiation hardness assured (RHA) component. Note that the following criteria must be met for a device to pass the total ionizing dose test: following the radiation exposure each of the 5 pieces irradiated under electrical bias shall pass the specification value. The units irradiated without electrical bias and the KTL statistics are included in this report for reference only. If any of the 5 pieces irradiated under electrical bias exceed the device post radiation data sheet specification limits, then the lot could be logged as a failure.

Based on this criterion the 5962R8961002VXC (RH1009MH) 2.5V Voltage Reference (from the lot traceability information provided on the first page of this test report) the units-under-test:

- PASSED the total ionizing dose test to the - PASSED following 24-hour room temperature anneal
- PASSED following 168-hour



Appendix A: Photograph of Packing Label and a Sample Unit-Under-Test to Show Part Traceability



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Appendix B: Radiation Bias Connections and Absolute Maximum Ratings

TID Radiation Biased Conditions: Extracted from Linear Technology RH1009 Datasheet Revision B.

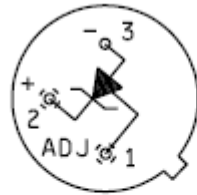
Pin	Function	Connection / Bias
1	ADJ	NC
2	V+	To +15V via 12.4kΩ Resistor
3	V-	GND



Figure B.1. Irradiation bias circuit. This figure was extracted from Linear Technology RH1009 Datasheet Revision B.

TID Radiation Unbiased Conditions: All pins grounded.

Pin	Function	Connection / Bias
1	ADJ	GND
2	V+	GND
3	V-	GND



BOTTOM VIEW

Figure B.2. H package drawing (for reference only). This figure was extracted from DLA 5962-89610 Revision Level E.

Absolute Maximum Ratings:

Parameter	Max Rating
Reverse Current (IR)	20mA
Forward Current (IF)	10mA
Maximum Power Dissipation (PD) Ambient	52mW



Appendix C: Electrical Test Parameters and Conditions

The expected ranges of values as well as the measurement conditions are taken from DLA 5962-89610 Revision Level E and Linear Technology RH1009 Datasheet Revision C. All electrical tests for this device are performed on one of Aeroflex RAD's LTS2020 Test Systems. The LTS2020 Test System is a programmable parametric tester that provides parameter measurements for a variety of digital, analog and mixed signal products including voltage regulators, voltage comparators, D to A and A to D converters. The LTS2020 Test System achieves accuracy and sensitivity through the use of software self-calibration and an internal relay matrix with separate family boards and custom personality adapter boards. The tester uses this relay matrix to connect the required test circuits, select the appropriate voltage / current sources and establish the needed measurement loops for all the tests performed. The measured parameters and test conditions are shown in Table C.1.

A listing of the measurement precision/resolution for each parameter is shown in Table C.2. The precision/resolution values were obtained from test data or from the DAC resolution of the LTS-2020 for the particular test shown, whichever is greater. To generate the precision/resolution shown in Table C.2, one of the units-under-test was tested repetitively (a total of 10-times with re-insertion between tests) to obtain the average test value and standard deviation. Using this test data MIL-HDBK-814 90/90 KTL statistics were applied to the measured standard deviation to generate the final measurement range. This value encompasses the precision/resolution of all aspects of the test system, including the LTS2020 mainframe, family board, socket assembly and DUT board as well as insertion error. In some cases, the measurement resolution is limited by the internal DACs, which results in a measured standard deviation of zero. In these instances the precision/resolution will be reported back as the LSB of the DAC.

Note that the testing and statistics used in this document are based on an "analysis of variables" technique, which relies on small sample sizes to qualify much larger lot sizes (see MIL-HDBK-814, p. 91 for a discussion of statistical treatments). Not all measured parameters are well suited to this approach due to inherent large variations. If necessary, larger samples sizes could be used to qualify these parameters using an "attributes" approach.



Table C.1. Measured parameters and test conditions for the 5962R8961002VXC (RH1009MH) 2.5V Voltage Reference.

Parameter	Symbol	Test Conditions
Reverse Breakdown Voltage (V)	V _Z	IR=1mA
Reverse Breakdown Voltage Change with Current (V)	ΔV _Z _ΔIR	IR= 400μA to 10mA
Forward Bias Voltage (V)	V _F	IF=2mA
Positive Adjustment Range (V)	+VAR	IR=1mA, V _{ADJ} =+0.6V
Negative Adjustment Range (V)	-VAR	IR=1mA, V _{ADJ} =V _Z -0.6V

Table C.2. Measured parameters, pre-irradiation specifications and measurement precision for the 5962R8961002VXC (RH1009MH) 2.5V Voltage Reference.

Parameter	Pre-Irradiation Specification		Measurement Precision/Resolution
	MIN	MAX	
Reverse Breakdown Voltage (V)	2.495E+00	2.505E+00	±1.31E-04
Reverse Breakdown Voltage Change with Current (V)		6.00E-03	±6.52E-05
Forward Bias Voltage (V)	-1.00E+00	-4.00E-01	±5.53E-03
Positive Adjustment Range (V)	1.50E-02		±1.46E-04
Negative Adjustment Range (V)		-1.50E-02	±9.34E-04



Appendix D: List of Figures Used in the Results Section (Section 5)

- 5.1. Reverse Breakdown Voltage (V) @ $I_R=1\text{mA}$
- 5.2. Reverse Breakdown Voltage Change with Current (V) @ $I_R= 400\mu\text{A}$ to 10mA
- 5.3. Forward Bias Voltage (V) @ $I_F=2\text{mA}$
- 5.4. Positive Adjustment Range (V) @ $I_R=1\text{mA}$, $V_{ADJ}=+0.6\text{V}$
- 5.5. Negative Adjustment Range (V) @ $I_R=1\text{mA}$, $V_{ADJ}=V_Z-0.6\text{V}$