

# Total Ionization Dose (TID) Test Results of the RH1021BMH-10 Precision 10V Reference @ High Dose Rate (HDR)

# HDR = 50 rads(Si)/s

22 September 2014

Duc Nguyen, Sana Rezgui

### Acknowledgements

The authors would like to thank the Product Engineering and Applications Signal Group from Linear Technology for their help with the board design and assembly as well as the data collection pre- and post-irradiations. Special thanks are also for Thomas Shepherd from Defense Microelectronics Activity (DMEA) for the extensive work for board setup and continuous dosimetry monitoring throughout the ELDRS tests.



# TID HDR Testing of the RH1021BMH-10 Precision 10V Reference

Part Type Tested: RH1021-10 Precision 10V Reference

**Traceability Information:** Fab Lot# 1245822.1; Wafer # 1; Assembly Lot # 724755.1; Date Code: 1332A. See photograph of unit under test in Appendix A.

**Quantity of Units:** 42 units received, 2 units for control, 20 units for biased irradiation, and 20 units for unbiased irradiation. Serial numbers 93-97, 105-109, 116-120, 180, and 187-191 had all pins tied to ground during irradiation. Serial numbers 99-103, 110-114, 182-186, and 192-198 were biased during irradiation. Serial numbers 199 and 200 were used as control. See Appendix B for the radiation bias connection tables.

**Radiation and Electrical Test Increments:** 40 samples were divided into four groups of 10 each. Group 1 with serial numbers 93-103 were irradiated to 10 Krads(Si). Serial numbers 105-114 were used for 30 Krads(Si) group. The following serial numbers 116-120, 180, and 182-186 were irradiated to 50 Krads(Si). The last group with serial numbers 187-198 were exposed to 100 Krads(Si). All 42 samples were electrically tested pre- and post-irradiation.

Radiation dose: 50 rads(Si)/sec.

Radiation Test Standard: MIL-STD-883 TM1019.9 Condition A.

**Test Hardware and Software:** LTX pre-irradiation test program ERHB102110.01; LTX post-irradiation test program ERHB102110.01; Test Board LT1021; Test Setup 04-04-0540.

Facility and Radiation Source: Defense Micro Electronic Activity (DMEA) and Cobalt-60.

**Irradiation and Test Temperature:** Room temperature controlled to 24°C±6°C per MIL-STD-883 and MIL-STD-750.

### SUMMARY

ALL 40 PARTS PASSED THE ELECTRICAL TEST LIMITS AS SPECIFIED IN THE DATASHEET AFTER EACH IRRADIATION INCREMENT. ADDITIONAL INFORMATION CAN BE PROVIDED PER REQUEST.



#### 1.0 Overview and Background

Among other radiation effects, Total Ionizing Dose (TID) may affect circuits' electrical characteristics, causing parametric and/or functional failures in integrated circuits. During gamma-irradiations, TID-induced and transported electron-hole pairs may result in charge trapping in the transistors' dielectrics and interface regions, affecting hence the devices' basic features. Such effects warrant testing and monitoring of circuits to TID, after which annealing and/or Time Dependent Effects (TDE) may take place, depending on the circuit's design and process technology. Hence is the requirement per Condition A (for high-dose rates ranging from 50 and 300 rads(Si)/sec) in TM1019, MIL-STD-883 to not exceed the allowed time from the end of an incremented irradiation and an electrical test to more than one hour. Additionally, the total time from the end of one incremental irradiation to the start of the next incremental step should be less than two hours.

#### 2.0 Radiation facility and test equipment

The samples were irradiated at Defense Micro-Electronics Activity (DMEA) facility in Sacramento, California. DMEA utilizes J.L. Shepherd model 81-22/484 to provide the dose-rate of 10 mrads(Si)/s. A special design screw-driven automatic cart inside the exposure tunnel positions the Device-Under-Test (DUT) precisely and repeatedly from the source to attain optimal rate verified by ion chamber detectors. See Appendix C for the certificate of dosimetry.

#### 3.0 Test Conditions

The 40 test samples and two control units were electrically tested at 25°C prior to irradiation. The parts were then placed in a lead/aluminum container and aligned with the radiation source, Cobalt-60, at DMEA facility in Sacramento, California. During irradiation, five units of four separate groups were biased at +/- 15V and other five of the same groups had all pads grounded. Ten units of group 1 were irradiated to 10 Krads(Si); group 2 to 30 Krads(Si); group 3 to 50 Krads(Si) and group 4 to 100 Krads(Si). After each irradiation the samples were transported in dry ice to Linear Technology testing facility. Testing was performed on the two control units to confirm the operation of the test system prior to the electrical testing of the 42 units (40 irradiated and 2 control).

The criteria to pass the high dose-rate test is that five samples irradiated under electrical bias of each group must pass the datasheet limits. If any of the measured parameters of these five units do not meet the required limits then a failure-analysis of the part should be conducted and if valid the lot will be scrapped.



#### 4.0 Tested Parameters

The following parameters were measured pre- and post-irradiations:

- Output Voltage (V)
- Output Voltage Temperature Coefficient (ppm/°C)
- Line Regulation with condition  $7.2V \le V_{IN} \le 10V$  (ppm/V)
- Line Regulation with condition 710V  $\leq$  V<sub>IN</sub>  $\leq$  40V (ppm/V)
- Load Regulation (Sourcing Current) (ppm/mA)
- Load Regulation (Sinking Current) (ppm/mA)
- Supply Current (Series Mode) (mA)
- Minimum Supply Current (Shunt Mode) (µA)

Appendix D details the test conditions, minimum and maximum values at different accumulated doses.



### 5.0 Test Results

All 40 samples passed the post-irradiation electrical tests. All measurements of the eight listed parameters in section 4.0 are within the specification limits.

The used statistics in this report are based on the tolerance limits, which are bounds to gage the quality of the manufactured products. It assumes that if the quality of the items is normally distributed with known mean and known standard deviation, the two-sided tolerance limits can be calculated by adding to and subtracting from mean the product of standard deviation and the tolerance limit factor  $K_{TL}$  where  $K_{TL}$  is tabulated from a table of the inverse normal probability distribution. The upper tolerance limit + $K_{TL}$  and the lower tolerance limit - $K_{TL}$  are

 $+K_{TL} = mean + (K_{TL})$  (standard deviation)

 $-K_{TL} = mean - (K_{TL})$  (standard deviation)

However, in most cases, mean and standard deviation are unknown and therefore it is practical to estimate both of them from a sample. Hence the tolerance limit depends greatly on the sample size. The Ps90%/90%  $K_{TL}$  factor for a lot quality P of 0.9, confidence C of 0.9 with a sample size of 5, can be found from the tabulated table (MIL-HDBK-814, page 94, table IX-B). The  $K_{TL}$  factor in this report is 2.742.

In the plots, the dotted lines with diamond markers are the average of the measured data points of five samples irradiated under electrical bias while the dashed lines with X-markers are the average of measured data points of five units irradiated with all pins tied to ground. The solid lines with triangle markers are the average of the data points after the calculation of the  $K_{TL}$  statistics on the sample irradiated in the biased setup. The solid lines with square symbols are the average of the measured points after the application of the  $K_{TL}$  statistics on the five samples irradiated with all pins grounded. The orange solid lines with circle markers are the specification limits.

The 30 Krads(Si) test limits are using Linear Technology datasheet 20 Krads(Si) specification limits.







Figure 5.1 Plot of Output Voltage versus Total Dose

The post-irradiation measured values are within specification datasheet limits.



Table	5.1:	Raw	data	for	Output	Voltage	(V)	versus	total	dose	inclu	uding t	he	statis	stical
calcula	ations	, min	imum	spe	ecificatio	n, maxin	num	specific	ation,	and	the	status	of	the	test
(PASS/FAIL) under the orange headers)															
	_							<b>T</b>	0.4	L(OI)	0 - 0				

Parameter	VOUT /	UT Total Dose (Krad(Si)) @ 50 rads(S				Si)/s
Unit #	(\)	0	10	30	50	100
93	All GND'd Irradiation	10.0079	10.0104			
94	All GND'd Irradiation	10 0034	10 0057			
95	All GND'd Irradiation	10.0166	10.0185			
96	All GND'd Irradiation	10.0142	10.0163			
97	All GND'd Irradiation	10.0172	10.0196			
99	Biased Irradiation	10.0060	10.0064			
100	Biased Irradiation	10.0102	10.0103			
101	Biased Irradiation	10.0111	10.0111			
102	Biased Irradiation	10.0097	10.0099			
103	Biased Irradiation	10.0054	10.0058			
105	All GND'd Irradiation	10.0134		10.0160		
106	All GND'd Irradiation	10.0171		10.0193		
107	All GND'd Irradiation	10.0015		10.0041		
108	All GND'd Irradiation	10.0079		10.0106		
109	All GND'd Irradiation	10.0162		10.0188		
110	Biased Irradiation	10.0084		10.0076		
111	Biased Irradiation	10.0147		10.0139		
112	Biased Irradiation	10.0150		10.0140		
113	Biased Irradiation	10.0081		10.0075		
114	Biased Irradiation	10.0105		10.0094		
116	All GND'd Irradiation	10.0148			10.0172	
118	All GND'd Irradiation	10.0006			10.0034	
119	All GND'd Irradiation	10.0147			10.0173	
120	All GND'd Irradiation	10.0057			10.0085	
180	All GND'd Irradiation	10.0179			10.0198	
182	Biased Irradiation	10.0177			10.0160	
183	Biased Irradiation	10.0066			10.0058	
184	Biased Irradiation	10.0109			10.0100	
185	Biased Irradiation	10.0187			10.0168	
186	Biased Irradiation	10.0122			10.0107	
187	All GND'd Irradiation	10.0201				10.0221
188	All GND'd Irradiation	10.0143				10.0163
189	All GND'd Irradiation	10.0072				10.0104
190	All GND'd Irradiation	10.0079				10.0108
191	All GND'd Irradiation	10.0144				10.0172
192	Biased Irradiation	10.0142				10.0121
193	Biased Irradiation	10.0175				10.0152
196	Biased Irradiation	10.0172				10.0138
197	Biased Irradiation	10.0116				10.0101
198	Biased Irradiation	10.0164				10.0145
199	Control Unit	10.0081	10.0081	10.0081	10.0081	10.0081
200	Control Unit	10.0129	10.0129	10.0129	10.0129	10.0129
	All GND'd Irradiation Statistics					
	Average All GND'd	10.0119	10.0141	10.0138	10.0132	10.0154
	Std Dev All GND'd	0.0060	0.0059	0.0064	0.0070	0.0049
	Ps90%/90% (+KTL) All GND'd	10.0282	10.0303	10.0314	10.0323	10.0287
	Ps90%/90% (-KTL) All GND'd	9.9955	9.9979	9.9961	9.9942	10.0020
	Biased Irradiation Statistics	-	-			
	Average Biased	10.0085	10.0087	10.0105	10.0119	10.0131
	Std Dev Biased	0.0026	0.0024	0.0032	0.0046	0.0020
	Ps90%/90% (+K TL) Biased	10.0157	10.0154	10.0193	10.0243	10.0187
	Ps90%/90% (-KTL) Biased	10.0013	10.0020	10.0016	9.9994	10.0075
	Specification MIN	9.95	9.95	9.945	9.942	9.938
	Status (Measurements) All GND'd	PASS	PASS	PASS	PASS	PASS
	Status (Measurements) Biased	PASS	PASS	PASS	PASS	PASS
	Specification IVIAX	10.05	10.05	10.055	10.06	10.06
	Status (Measurements) All GND'd	PASS	PASS	PASS	PASS	PASS
	Status (Ivieasurements) Blased	PASS	PASS	PASS	PASS	PASS
					DAGG	DAGG
		PASS	PASS	PASS	PASS	PASS
	Status (+KTL) All GND'd	PASS	PASS	PASS	PASS	PASS
	Status (KTI) Bigg and	DACC	DAGG	DAGG	DAGG	DACC
		PASS	PASS	PASS	PASS	PASS
	ISIALUS (+KIL) BIASED	PASS	PASS	PASS	PASS	PASS





Figure 5.2: Plot of Output Voltage Temperature Coefficient versus Total Dose

The measured values of 40 samples are under datasheet maximum limits.





*Table 5.2*: Raw data for voltage output temperature coefficient (ppm/°C) versus total dose including the statistical calculations, maximum specification, and the status of the test (PASS/FAIL under the second orange header)

Parameter	TCVOUT	Total Dose (Krad(Si)) @ 50 rads(Si)/s						
Unit #	(ppm/⁰C)	0	10	30	50	100		
93	All GND'd Irradiation	-1.0795	-3.1373					
94	All GND'd Irradiation	-2.0707	-3.9522					
95	All GND'd Irradiation	2.4673	0.2590					
96	All GND'd Irradiation	1.4965	0.1095					
97	All GND'd Irradiation	1.0424	-0.6420					
99	Biased Irradiation	-2 2041	-1 9125					
100	Biased Irradiation	-2.2020	-3.7651					
101	Biased Irradiation	-1 8432	-1 9029					
102	Biased Irradiation	-1 9582	-2 5891					
102	Biased Irradiation	-1 6442	-2 7149					
105	All CND'd Irradiation	0.3410	2.7 145	-2 8786				
105		0.3410		-1.4468				
100		-1 7202		-1.4400				
107	All CND'd Irradiation	1 2211		-4.2002				
108		1 2004		-3.1470				
109	All GND d Irradiation	1.2094		-0.7930				
110	Blased Irradiation	-1.6564		-2.9540				
111	Blased Irradiation	-0.2729		-0.8860				
112	Biased Irradiation	-1.6227		-3.9578				
113	Biased Irradiation	-2.8492		-4.5091				
114	Biased Irradiation	-0.8731		-4.2323				
116	All GND'd Irradiation	0.7640			-1.5105			
118	All GND'd Irradiation	-1.9384			-5.9971			
119	All GND'd Irradiation	-0.1504			-4.0866			
120	All GND'd Irradiation	-2.1225			-2.9552			
180	All GND'd Irradiation	-0.8145			-3.2860			
182	Biased Irradiation	-1.3094			-3.1354			
183	Biased Irradiation	-0.5272			-2.4835			
184	Biased Irradiation	-0.6706			-4.1021			
185	Biased Irradiation	-0.8140			-4.4088			
186	Biased Irradiation	0.8101			-2.1334			
187	All GND'd Irradiation	-1.9253				-4.2553		
188	All GND'd Irradiation	1.7311				0.3147		
189	All GND'd Irradiation	-0.2956				-2.4841		
190	All GND'd Irradiation	-0.9501				-3.9243		
191	All GND'd Irradiation	0.8858				-2.9636		
192	Biased Irradiation	-0.8090				-2.4718		
193	Biased Irradiation	1.1913				-2.9255		
196	Biased Irradiation	-1.2474				-1.1255		
197	Biased Irradiation	-1.7169				-4.9971		
198	Biased Irradiation	0.3687				-1.4779		
199	Control Unit	-2 0499	-2 0499	-2 0499	-2 0499	-2 0499		
200	Control Unit	-1 5130	-1 5130	-1 5130	-1 5130	-1 5130		
	All GND'd Irradiation Statistics							
	Average All GND'd	0.3712	-1 4726	-2 4948	-3 5671	-2 6625		
	Std Dev All GND'd	1 8826	1 9437	1 3696	1 6476	1 8108		
	Ps90%/90% (+KTL) All GND'd	5 5334	3 8569	1 2607	0.9505	2 3026		
	Ps90%/90% (-KTL) All CND'd	-4 7910	-6.8021	-6.2504	-8.0847	-7.6276		
	Biased Irradiation Statistics	4.7510	0.0021	0.2004	0.0047	7.0270		
	Average Rissed	-1.0025	2 5760	3 3070	-3.2526	2 5006		
	Std Dov Biasod	-1.0923	0.7627	1 4757	0.0805	1 5240		
	Benow (100% (1KTL) Biseed	0.2403	0.7027	0.7295	0.9095	1.5249		
-	Page // / / / / / / / / Diaseu	1 7545	4 6690	7 25 40	-0.5395	6 7 9 0 0		
	PS90%/90% (-KTL) blased	-1.7515	-4.0002	-7.3542	-5.9656	-6.7809		
	Status (Ivieasurements) All GND'd							
	Status (Measurements) Biased	_	_	_		_		
	Specification MAX	5	5	5	5			
	Status (Measurements) All GND'd	PASS	PASS	PASS	PASS	PASS		
	Status (Measurements) Biased	PASS	PASS	PASS	PASS	PASS		
	Status (-KTL) All GND'd							
	Status (+KTL) All GND'd	FAIL	PASS	PASS	PASS	PASS		
	Status (-KTL) Biased							
	Status (+KTL) Biased	PASS	PASS	PASS	PASS	PASS		







Figure 5.3: Plot of Line Regulation (11.5V  $\leq V_{IN} \leq 14.5V$ ) versus Total Dose

All measured data points are lower than the datasheet specification maximum.



*Table 5.3*: Raw data for line regulation (ppm/V) with  $11.5V \le V_{IN} \le 14.5V$  versus total dose including the statistical calculations, minimum specification, maximum specification, and the status of the test (PASS/FAIL).

Parameter	$\Delta VOUT/\Delta VIN (11.5V \le V_{IN} \le 14.5V)$	/) Total Dose (Krad(Si)) @ 50 rads(Si)/s					
Unit #	(V/mqq)	0	10	30	50	100	
93	All GND'd Irradiation	-0.0052	-0.0068				
94	All GND'd Irradiation	-0.0045	-0.0037				
95	All GND'd Irradiation	0.0022	-0.0172				
96	All GND'd Irradiation	-0.0024	-0.0104				
97	All GND'd Irradiation	-0.0050	-0.0138				
99	Biased Irradiation	0.0050	-0.0002				
100	Biased Irradiation	-0.0098	-0.0083				
101	Biased Irradiation	-0.0021	-0.0439				
102	Biased Irradiation	0.0018	-0.0618				
103	Biased Irradiation	-0.0099	0.0282				
105	All GND'd Irradiation	-0.0058		-0.0281			
106	All GND'd Irradiation	-0.0025		-0.0225			
107	All GND'd Irradiation	-0.0062		-0.0260			
108	All GND'd Irradiation	-0.0102		-0.0018			
109	All GND'd Irradiation	-0.0030		-0.0584			
110	Biased Irradiation	-0.0132		0.0081			
111	Biased Irradiation	-0.0041		-0.0636			
112	Biased Irradiation	-0.0035		-0.0385			
113	Biased Irradiation	-0.0129		-0.0473			
114	Biased Irradiation	-0.0018		-0.0575			
116	All GND'd Irradiation	0.0066			0.0629		
118	All GND'd Irradiation	-0.0118			0.0405		
119	All GND'd Irradiation	-0.0112			-0.0213		
120	All GND'd Irradiation	-0.0047			-0.0461		
180	All GND'd Irradiation	0.0065			0.0078		
182	Biased Irradiation	-0.0097			-0.0375		
183	Biased Irradiation	-0.0072			-0.0103		
184	Biased Irradiation	-0.0076			0.0192		
185	Biased Irradiation	-0.0043			-0.0313		
186	Biased Irradiation	-0.0018			-0.0750		
187	All GND'd Irradiation	-0.0160				0.0255	
188	All GND'd Irradiation	-0.0041				0.0054	
189	All GND'd Irradiation	-0.0170				-0.0098	
190	All GND'd Irradiation	-0.0073				-0.0803	
191	All GND'd Irradiation	-0.0052				0.0247	
192	Blased Irradiation	-0.0076				-0.0459	
193	Blased Irradiation	-0.0048				-0.0074	
196	Blased Irradiation	-0.0150				-0.0224	
197	Blased Irradiation	0.0001				0.0013	
198	Blased Irradiation	-0.0112	0.0000	0.0000	0.0000	-0.0037	
199	Control Unit	-0.0032	-0.0032	-0.0032	-0.0032	-0.0032	
200	Control Unit	-0.0004	-0.0004	-0.0004	-0.0004	-0.0004	
		0.0020	0.0104	0.0272	0.0097	0.0060	
		0.0030	0.0054	0.0273	0.0087	0.0009	
		0.0055	0.0034	0.0203	0.1302	0.0430	
	Ps90%/90% (-KTL) All GND'd	-0.0115	-0.0251	-0.0202	-0.1127	-0.1264	
	Biased Irradiation Statistics	0.0113	0.0201	0.0023	0.1127	0.1204	
	Average Biased	-0.0030	-0.0172	-0 0398	-0.0270	-0.0156	
	Std Dev Biased	0.0067	0.0358	0.0284	0.0348	0.0191	
	Ps90%/90% (+KTL) Biased	0.0154	0.0810	0.0382	0.0685	0.0368	
	Ps90%/90% (-KTL) Biased	-0.0214	-0.1155	-0.1178	-0.1224	-0.0680	
	Specification MIN	0.0217	0	0	J 22 F	0.0000	
	Status (Measurements) All GND'd						
	Status (Measurements) Biased						
	Specification MAX	4	4	4	4.5	5	
	Status (Measurements) All GND'd	PASS	PASS	PASS	PASS	PASS	
	Status (Measurements) Biased	PASS	PASS	PASS	PASS	PASS	
	Status (-KTL) All GND'd						
	Status (+KTL) All GND'd	PASS	PASS	PASS	PASS	PASS	
	Status (-KTL) Biased						
	Status (+KTL) Biased	PASS	PASS	PASS	PASS	PASS	





Figure 5.4: Plot of Line Regulation (14.5V  $\leq V_{IN} \leq 40V$ ) versus Total Dose

All measured data points are well under datasheet upper limits.





*Table 5.4*: Raw data for line regulation (ppm/V) with  $14.5V \le V_{IN} \le 40V$  versus total dose including the statistical calculations, minimum specification, maximum specification, and the status of the test (PASS/FAIL).

Parameter	$\Delta VOUT/\Delta VIN (14.5V \le V_{IN} \le 40V)$	V) Total Dose (Krad(Si)) @ 50 rads(Si)/s					
Unit #	(ppm/V)	0	10	30	50	100	
93	All GND'd Irradiation	-0.0233	-0.0224				
94	All GND'd Irradiation	-0.0306	-0.0469				
95	All GND'd Irradiation	-0.0376	-0.0572				
96	All GND'd Irradiation	-0.0264	-0.0263				
97	All GND'd Irradiation	-0.0250	-0.0023				
99	Biased Irradiation	-0.0440	-0.0312				
100	Biased Irradiation	-0.0189	-0.0063				
101	Biased Irradiation	-0.0257	-0.0324				
102	Biased Irradiation	-0.0182	-0.0053				
103	Biased Irradiation	-0.0237	-0.0554				
105	All GND'd Irradiation	-0.0283		-0.0343			
106	All GND'd Irradiation	-0.0421		-0.0799			
107	All GND'd Irradiation	-0.0519		-0.0336			
108	All GND'd Irradiation	-0.0354		-0.0887			
109	All GND'd Irradiation	-0.0199		0.0031			
110	Biased Irradiation	-0.0347		-0.0770			
111	Biased Irradiation	-0.0170		-0.0032			
112	Biased Irradiation	-0.0356		-0.0548			
113	Biased Irradiation	-0.0197		0.0063			
114	Biased Irradiation	-0.0260		-0.0036			
116	All GND'd Irradiation	-0.0366			-0.0514	-	
118	All GND'd Irradiation	-0.0488			-0.0737		
119	All GND'd Irradiation	-0.0294			-0.0415		
120	All GND'd Irradiation	-0.0333			-0.0325		
180	All GND'd Irradiation	-0.0264			-0.0317		
182	Biased Irradiation	-0.0240			-0.0239		
183	Biased Irradiation	-0.0349			-0.0533		
184	Biased Irradiation	-0.0365			-0 1075		
185	Biased Irradiation	-0.0329			-0.0290		
186	Biased Irradiation	-0.0224			-0.0129		
187	All GND'd Irradiation	-0.0080			0.0120	-0.0829	
188	All GND'd Irradiation	-0.0287				-0.0318	
189	All GND'd Irradiation	-0.0336				-0.0788	
190	All GND'd Irradiation	-0.0495				0.0303	
191	All GND'd Irradiation	-0.0357				-0.1084	
192	Biased Irradiation	-0.0308				-0.0822	
193	Biased Irradiation	-0.0234				-0.0260	
196	Biased Irradiation	-0.0354				-0.0615	
197	Biased Irradiation	-0.0323				-0.0761	
198	Biased Irradiation	-0.0296				-0.0998	
199	Control Unit	-0.0305	-0.0305	-0.0305	-0.0305	-0.0305	
200	Control Unit	-0.0090	-0.0090	-0.0090	-0.0090	-0.0090	
	All GND'd Irradiation Statistics						
	Average All GND'd	-0.0286	-0.0310	-0.0467	-0.0462	-0.0543	
	Std Dev All GND'd	0.0057	0.0215	0.0377	0.0173	0.0548	
	Ps90%/90% (+KTL) All GND'd	-0.0129	0.0281	0.0566	0.0014	0.0959	
	Ps90%/90% (-KTL) All GND'd	-0.0443	-0.0901	-0.1500	-0.0937	-0.2045	
	Biased Irradiation Statistics						
	Average Biased	-0.0261	-0.0261	-0.0264	-0.0453	-0.0691	
	Std Dev Biased	0.0105	0.0209	0.0370	0.0377	0.0278	
	Ps90%/90% (+KTL) Biased	0.0027	0.0313	0.0751	0.0581	0.0070	
	Ps90%/90% (-KTL) Biased	-0.0548	-0.0835	-0.1280	-0.1488	-0.1452	
	Specification MIN						
	Status (Measurements) All GND'd						
	Status (Measurements) Biased						
	Specification MAX	2	2	2	2	2	
	Status (Measurements) All GND'd	PASS	PASS	PASS	PASS	PASS	
	Status (Measurements) Biased	PASS	PASS	PASS	PASS	PASS	
	Status (-KTL) All GND'd						
	Status (+KTL) All GND'd	PASS	PASS	PASS	PASS	PASS	
	Status (-KTL) Biased						
	Status (+KTL) Biased	PASS	PASS	PASS	PASS	PASS	





Figure 5.5: Plot of Load Regulation (Sourcing  $0 \le I_{OUT} \le 10$ mA) versus Total Dose

The measured parameters are well under the specification maximum limits.



*Table 5.5*: Raw data for load regulation sourcing (ppm/mA) with  $0 \le I_{OUT} \le 10$ mA versus total dose including the statistical calculations, minimum specification, maximum specification, and the status of the test (PASS/FAIL)

Parameter	$\Delta VO/\Delta IO$ (Source $0 \le I_{OUT} \le 10 \text{ mA}$ )	A) Total Dose (Krad(Si)) @ 50 rads(Si)/s						
Unit #	(ppm/mA)	0	10	30	50	100		
93	All GND'd Irradiation	-1.0930	-1.2611					
94	All GND'd Irradiation	-1.0751	-1.1377					
95	All GND'd Irradiation	-1.0787	-1.3091					
96	All GND'd Irradiation	-1.0635	-1.1504					
97	All GND'd Irradiation	-1.1249	-1.2634					
99	Biased Irradiation	-1.0679	-1.2358					
100	Biased Irradiation	-1.0761	-1.2747					
101	Biased Irradiation	-1.0959	-1.2795					
102	Biased Irradiation	-1.0664	-1.2167					
103	Biased Irradiation	-1.0862	-1.2925	1 00 17				
105	All GND'd Irradiation	-1.0695		-1.2617				
106	All GND'd Irradiation	-1.0498		-1.2649				
107		-1.1148		-1.3116				
108	All GND d Irradiation	-1.0272		1 2791				
110	Rissed Irradiation	-1.0923		-1.2761				
110	Biased Irradiation	-1.0097		-1.2000				
112	Biased Irradiation	-1.0912		-1.2900				
112	Biased Irradiation	-1.0000		-1 1885				
114	Biased Irradiation	-1.0525		-1 1220				
116	All GND'd Irradiation	-1.0702			-1.2204			
118	All GND'd Irradiation	-1.0971			-1.3078			
119	All GND'd Irradiation	-1.1104			-1.2712			
120	All GND'd Irradiation	-1.0849			-1.2165			
180	All GND'd Irradiation	-1.0729			-1.1643			
182	Biased Irradiation	-1.0232			-1.1919			
183	Biased Irradiation	-1.0756			-1.2021			
184	Biased Irradiation	-1.0953			-1.2264			
185	Biased Irradiation	-1.0601			-1.1950			
186	Biased Irradiation	-1.0827			-1.1944			
187	All GND'd Irradiation	-1.0810				-1.2645		
188	All GND'd Irradiation	-1.0994				-1.2695		
189	All GND'd Irradiation	-1.0804				-1.2578		
190	All GND'd Irradiation	-1.0412				-1.2561		
191	All GND'd Irradiation	-1.0763				-1.2694		
192	Blased Irradiation	-1.0318				-1.2628		
193	Biased Irradiation	-1.0359				1.2701		
190	Biased Irradiation	-1.0470				-1.2300		
197	Biased Irradiation	-1.0754				-1.2240		
190	Control Unit	-1.0734	-1.0618	-1.0618	-1.0618	-1.0618		
200	Control Unit	-1.0640	-1.0640	-1 0640	-1.0640	-1.0640		
	All GND'd Irradiation Statistics							
	Average All GND'd	-1.0870	-1.2243	-1.2730	-1.2360	-1.2635		
	Std Dev All GND'd	0.0236	0.0759	0.0240	0.0551	0.0063		
	Ps90%/90% (+KTL) All GND'd	-1.0223	-1.0162	-1.2073	-1.0848	-1.2461		
	Ps90%/90% (-KTL) All GND'd	-1.1518	-1.4325	-1.3387	-1.3872	-1.2808		
	Biased Irradiation Statistics							
	Average Biased	-1.0785	-1.2598	-1.2339	-1.2019	-1.2520		
	Std Dev Biased	0.0125	0.0321	0.0760	0.0142	0.0202		
	Ps90%/90% (+KTL) Biased	-1.0441	-1.1719	-1.0255	-1.1631	-1.1966		
	Ps90%/90% (-KTL) Biased	-1.1129	-1.3478	-1.4423	-1.2408	-1.3075		
	Specification MIN							
-	Status (Measurements) All GND'd							
	Status (Ivieasurements) Blased	25	25	25	25	25		
	Status (Moasuromanta) All CND							
	Status (Measurements) All GND d	PASS	PASS	PASS	PASS	PASS		
	Glarus (IVIEasurei Tieriis) Diaseu	FAGO	FA00	FAGO	FAGO	FA00		
	Status (-KTL) All GND'd							
	Status (+KTL) All GND'd	PASS	PASS	PASS	PASS	PASS		
		17.00	17.00	17.00	17.00	17.00		
	Status (-KTL) Biased							
	Status (+KTL) Biased	PASS	PASS	PASS	PASS	PASS		





Figure 5.6: Plot of Load Regulation (Shunting 1.7mA  $\leq I_{OUT} \leq 10mA$ ) versus Total Dose

The maximum limits at different post-irradiation doses of the parameter are at 100 ppm/mA and the measured values are in the 2-3 ppm/mA range.



*Table 5.6*: Raw data for load regulation shunting (ppm/mA) with  $1.7mA \le I_{OUT} \le 10mA$  versus total dose including the statistical calculations, minimum specification, maximum specification, and the status of the test (PASS/FAIL)

Parameter	$\Delta VO/\Delta IO(Shunt 1.7 \le I_{OUT} \le 10 \text{mA})$	A) Total Dose (Krad(Si)) @ 50 rads(Si)/s						
Unit #	(ppm/mA)	0	10	30	50	100		
93	All GND'd Irradiation	1.5782	1.8927					
94	All GND'd Irradiation	2.7202	1.8927					
95	All GND'd Irradiation	3.0248	2.8106					
96	All GND'd Irradiation	1.8066	2,5046					
97	All GND'd Irradiation	2.4157	2.1222					
99	Biased Irradiation	2,4918	2.3516					
100	Biased Irradiation	1 5782	2 0457					
101	Biased Irradiation	1.5782	2.5046					
102	Biased Irradiation	1.5782	2.5046					
103	Biased Irradiation	2.4918	2.5046					
105	All GND'd Irradiation	2.1873	2.0010	1.8162				
106	All GND'd Irradiation	2 7964		2 6576				
107	All GND'd Irradiation	2.0350		2.8106				
108	All GND'd Irradiation	2 1873		2 4281				
109	All GND'd Irradiation	2.1873		1.8927				
110	Biased Irradiation	2 1873		2 1987				
111	Biased Irradiation	2 5679		2 8106				
112	Biased Irradiation	2 1873		2 1222				
113	Biased Irradiation	2 6441		1 5103				
114	Biased Irradiation	2 3395		2 1222				
116	All GND'd Irradiation	2 4918			2 4281			
118	All GND'd Irradiation	2 5679			2 8106			
119	All GND'd Irradiation	1 9589			2 7341			
120	All GND'd Irradiation	2 4918			2 1987			
120	All GND'd Irradiation	2 8725			2 1222			
182	Biased Irradiation	2 1873			1 8162			
183	Biased Irradiation	2 5679			2.3516			
184	Biased Irradiation	2 1873			2.6576			
185	Biased Irradiation	2 1873			2 2752			
186	Biased Irradiation	2.0350			2 1987			
187	All GND'd Irradiation	2 4157			2.1007	1 8927		
188	All GND'd Irradiation	1 7305				2 2752		
189	All GND'd Irradiation	2 1873				2 1222		
190	All GND'd Irradiation	1 8827				2 6576		
191	All GND'd Irradiation	1 5021				2 8106		
192	Biased Irradiation	2 9486				2 4281		
193	Biased Irradiation	2.3395				2.2752		
196	Biased Irradiation	2.8725				2.1222		
197	Biased Irradiation	1.8827				2.5046		
198	Biased Irradiation	2.8725				3.1930		
199	Control Unit	1.5021	1.5021	1.5021	1.5021	1.5021		
200	Control Unit	2.0350	2.0350	2.0350	2.0350	2.0350		
	All GND'd Irradiation Statistics							
	Average All GND'd	2.3091	2.2446	2.3210	2.4587	2.3516		
	Std Dev All GND'd	0.6081	0.4033	0.4480	0.3088	0.3786		
	Ps90%/90% (+KTL) All GND'd	3.9766	3.3504	3.5494	3.3055	3.3898		
	Ps90%/90% (-KTL) All GND'd	0.6416	1.1387	1.0927	1.6120	1.3135		
	Biased Irradiation Statistics							
	Average Biased	1.9437	2.3822	2.1528	2.2599	2.5046		
	Std Dev Biased	0.5004	0.1995	0.4608	0.3031	0.4119		
	Ps90%/90% (+KTL) Biased	3.3158	2.9292	3.4164	3.0909	3.6341		
	Ps90%/90% (-KTL) Biased	0.5715	1.8353	0.8891	1.4288	1.3752		
	Specification MIN							
	Status (Measurements) All GND'd							
	Status (Measurements) Biased							
	Specification MAX	100	100	100	100	100		
	Status (Measurements) All GND'd	PASS	PASS	PASS	PASS	PASS		
	Status (Measurements) Biased	PASS	PASS	PASS	PASS	PASS		
	Status (-KTL) All GND'd							
	Status (+KTL) All GND'd	PASS	PASS	PASS	PASS	PASS		
	, ,							
	Status (-KTL) Biased							
	Status (+KTL) Biased	PASS	PASS	PASS	PASS	PASS		





Figure 5.7: Plot of Supply Current versus Total Dose

The average measured values of 40 samples are within datasheet maximum limits.



*Table 5.7*: Raw data table for supply current (mA) versus total dose including the statistical calculations, minimum specification, maximum specification, and the status of the test (PASS/FAIL)

Parameter	IS	Total Dose (Krad(Si)) @ 50 rads(Si)/s						
Unit #	(mA)	0	10	30	50	100		
93	All GND'd Irradiation	1.1075	1.0950					
94	All GND'd Irradiation	1 1093	1 0852					
95	All GND'd Irradiation	1 1446	1 1 3 2 6					
96	All GND'd Irradiation	1 1 3 3 8	1.1020					
90		1.10046	1.1234					
97	All GND d Inadiation	1.0940	1.0022					
99	Biased Irradiation	1.1190	1.1076					
100	Biased Inadiation	1.1141	1.1023					
101	Blased Irradiation	1.1081	1.0944					
102	Blased Irradiation	1.0917	1.0813					
103	Blased Irradiation	1.1230	1.1071	1 1000				
105	All GND'd Irradiation	1.1364		1.1208				
106	All GND'd Irradiation	1.0896		1.0732				
107	All GND'd Irradiation	1.1057		1.0906				
108	All GND'd Irradiation	1.1145		1.0948				
109	All GND'd Irradiation	1.1224		1.1035				
110	Biased Irradiation	1.1179		1.0951				
111	Biased Irradiation	1.1493		1.1293				
112	Biased Irradiation	1.1302		1.1094				
113	Biased Irradiation	1.0964		1.0715				
114	Biased Irradiation	1.0912		1.0730				
116	All GND'd Irradiation	1.0895			1.0688			
118	All GND'd Irradiation	1.1131			1.0832			
119	All GND'd Irradiation	1.0973			1.0709			
120	All GND'd Irradiation	1.1131			1.0996			
180	All GND'd Irradiation	1.1089			1.0617			
182	Biased Irradiation	1.0862			1.0638			
183	Biased Irradiation	1.1396			1.1207			
184	Biased Irradiation	1.1159			1.0975			
185	Biased Irradiation	1.0952			1.0635			
186	Biased Irradiation	1.1180			1.1043			
187	All GND'd Irradiation	1.1076				1.0796		
188	All GND'd Irradiation	1.1169				1.0915		
189	All GND'd Irradiation	1.0958				1.0643		
190	All GND'd Irradiation	1.1309				1.1011		
191	All GND'd Irradiation	1.1340				1.1093		
192	Biased Irradiation	1.1285				1.0922		
193	Biased Irradiation	1.1279				1.0981		
196	Biased Irradiation	1.0903				1.0645		
197	Biased Irradiation	1.1304				1.1013		
198	Biased Irradiation	1,1103				1.0765		
199	Control Unit	1,1191	1,1191	1,1191	1,1191	1,1191		
200	Control Unit	1.1323	1.1323	1.1323	1.1323	1,1323		
	All GND'd Irradiation Statistics							
	Average All GND'd	1.1179	1.1041	1.0966	1.0769	1.0892		
	Std Dev All GND'd	0.0206	0.0234	0.0175	0.0149	0.0178		
	Ps90%/90% (+KTL) All GND'd	1.1743	1.1682	1.1445	1.1178	1.1379		
	Ps90%/90% (-KTL) All GND'd	1.0615	1.0400	1.0487	1.0360	1.0404		
	Biased Irradiation Statistics							
	Average Biased	1.1113	1.0985	1.0957	1.0900	1.0865		
	Std Dev Biased	0.0123	0.0110	0.0246	0.0255	0.0156		
	Ps90%/90% (+KTL) Biased	1.1451	1.1288	1.1630	1.1598	1.1293		
	Ps90%/90% (-KTL) Biased	1.0775	1.0683	1.0283	1.0202	1.0438		
	Specification MIN							
	Status (Measurements) All GND'd							
	Status (Measurements) Biased							
	Specification MAX	1.7	1.7	1.7	1.7	1.7		
	Status (Measurements) All GND'd	PASS	PASS	PASS	PASS	PASS		
	Status (Measurements) Biased	PASS	PASS	PASS	PASS	PASS		
	Status (-KTL) All GND'd							
	Status (+KTL) All GND'd	PASS	PASS	PASS	PASS	PASS		
	Status (-KTL) Biased							
	Status (+KTL) Biased	PASS	PASS	PASS	PASS	PASS		





Figure 5.4: Plot of Minimum Supply Current versus Total Dose

All measured data points are well under datasheet upper limits.



*Table 5.8*: Raw data table for minimum supply current ( $\mu$ A) versus total dose including the statistical calculations, minimum specification, maximum specification, and the status of the test (PASS/FAIL)

Parameter	Imin	Total Dose (Krad(Si)) @ 50 rads(Si)/s						
Unit #	(uA)	0	10	30	50	100		
93	All GND'd Irradiation	850.35	839.97					
94	All GND'd Irradiation	850.35	833.82					
95	All GND'd Irradiation	875.89	870.60					
96	All GND'd Irradiation	868.77	864.98					
90		840.66	842.08					
97	All GND d Inadiation	849.00	042.90					
99	Diased Irradiation	004.03	842.72					
100	Biased Inadiation	053.30	043.73					
101	Blased Irradiation	853.36	843.71					
102	Biased Irradiation	845.41	838.03					
103	Biased Irradiation	858.94	847.05					
105	All GND'd Irradiation	866.75		863.30				
106	All GND'd Irradiation	843.57		836.28				
107	All GND'd Irradiation	846.01		838.36				
108	All GND'd Irradiation	852.06		842.10				
109	All GND'd Irradiation	859.37		851.20				
110	Biased Irradiation	856.52		844.35				
111	Biased Irradiation	881.47		873.54				
112	Biased Irradiation	872.86		860.97				
113	Biased Irradiation	838.10		825.99				
114	Biased Irradiation	838.18		830.06				
116	All GND'd Irradiation	843.89			836.51			
118	All GND'd Irradiation	853 44			837 49			
119	All GND'd Irradiation	840.28			829.02			
120	All GND'd Irradiation	853 74			851.81			
120	All GND'd Irradiation	858.00			833.07			
182	Biased Irradiation	838.35			830.66			
183	Biased Irradiation	872 75			867.98			
18/	Biased Irradiation	855 31			850.21			
185	Biased Irradiation	847.06			832.37			
185	Biased Irradiation	850.05			858.02			
180		854.23			030.03	951.99		
107		004.20				950.27		
100		000.30				009.07		
109		007.70				032.31		
190		867.04				867.07		
191	All GND d Inadiation	862.06				867.07		
192	Biased Irradiation	864.90				004.42		
193	Diased Inadiation	004.00				001.44		
196	Blased Irradiation	844.60				844.64		
197	Blased Irradiation	863.49				859.56		
198	Biased Irradiation	848.76				842.23		
199	Control Unit	855.07	855.07	855.07	855.07	855.07		
200	Control Unit	867.04	867.04	867.04	867.04	867.04		
	All GND'd Irradiation Statistics							
	Average All GND'd	859.00	850.47	846.25	837.58	854.16		
	Std Dev All GND'd	12.42	16.27	11.11	8.62	13.34		
	Ps90%/90% (+KTL) All GND'd	893.06	895.09	876.72	861.21	890.74		
	Ps90%/90% (-KTL) All GND'd	824.94	805.85	815.77	813.95	817.57		
	Biased Irradiation Statistics	-						
	Average Biased	855.14	845.60	846.98	847.85	852.46		
	Std Dev Biased	7.17	6.41	20.21	16.20	8.67		
	Ps90%/90% (+KTL) Biased	874.79	863.18	902.41	892.27	876.23		
	Ps90%/90% (-KTL) Biased	835.49	828.03	791.55	803.43	828.68		
	Specification MIN							
	Status (Measurements) All GND'd							
	Status (Measurements) Biased							
	Specification MAX	1500	1500	1500	1500	1500		
	Status (Measurements) All GND'd	PASS	PASS	PASS	PASS	PASS		
	Status (Measurements) Biased	PASS	PASS	PASS	PASS	PASS		
	Status (-KTL) All GND'd							
	Status (+KTL) All GND'd	PASS	PASS	PASS	PASS	PASS		
	Status (-KTL) Biased							
	Status (+KTL) Biased	PASS	PASS	PASS	PASS	PASS		



# Appendix A

Picture of one among ten samples used in the test. The date code and related identification numbers should be correlated with the provided information in the second page of this report.



Figure A1: Top View showing date code



Figure A2: Side View showing serial number



# Appendix B

### **Radiation Bias Connection Tables**

### Table B1: Biased Conditions

Pin	Function	Connection / Bias
1	NC	NC
2	V <sub>IN</sub>	To 15V, 0.1uF decoupling to pin 4
3	NC	NC
4	GND	To -15V, 0.1uF decoupling to pin 2
5	TRIM	NC
6	V <sub>OUT</sub>	NC
7	NC	NC
8	NC	NC

### Table B2: All GND'd

Pin	Function	Connection / Bias
1	NC	GND
2	V <sub>IN</sub>	GND
3	NC	GND
4	GND	GND
5	TRIM	GND
6	V <sub>OUT</sub>	GND
7	NC	GND
8	NC	GND





Figure B1: Total Dose Bias Circuit



Figure B2: Pin-Out





Figure B3: Bias Board (top view)



Figure B4: Bias Board (bottom view)



## Appendix C



WARNING - This document contains technical data whose export is restricted by the Arms Export Control Act (Title 22, U.S.C., Sec 2751, et seq.) or the Export Administration Act of 1979 (Title 50, U.S.C., App. 2401 et seq.), as amended. Violations of these export laws are subject to severe criminal penalties. Disseminate in accordance with provisions of DoD Directive 5230.25.



# Appendix D

### Table D1: Electrical Characteristics of Device-Under-Test

Parameter	Pre-irradiation MIN MAX	10 Krad(Si) MIN MAX	20 Krad(Si) MIN MAX	50 Krad(Si) MIN MAX	100 Krad(Si) MIN MAX	Units
Output Voltage	9.950 10.050	9.950 10.050	9.945 10.055	9.942 10.060	9.938 10.060	V
Output Voltage Temperature Coefficient	5	5	5	5	7	ppm/°C
Line Regulation (11.5V ≤ V <sub>N</sub> ≤ 14.5V)	4	4	4	4	4.5	ppm/V
Line Regulation (14.5V ≤ V <sub>IN</sub> ≤ 40V)	2	2	2	2	2	ppm/V
Load Regulation (Source)*	25	25	25	25	25	ppm/mA
Load Regulation (Shunt)†	100	100	100	100	100	ppm/mA
Supply Current	1.7	1.7	1.7	1.7	1.7	mA
Minimum Supply Current	1.5	1.5	1.5	1.5	1.5	mA

\*( $0mA \le I_{OUT} \le 10mA$ )

<sup>†</sup>(1.7mA  $\leq$  I<sub>OUT</sub>  $\leq$  10mA)