



USER'S HANDBOOK SERVICING HANDBOOK

Model 4922

Alternating Voltage Measurement Standard

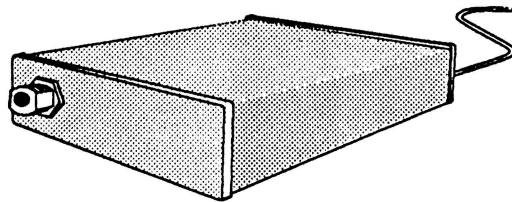
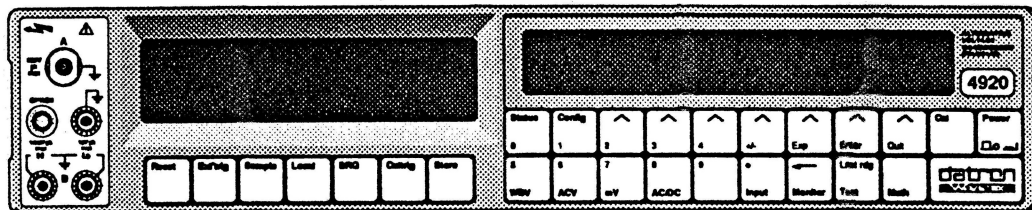
SUPPLEMENT TO
USER'S HANDBOOK -
4922 WIDE-BAND MODULE

4920

**Alternating Voltage
Measurement Standard**



Supplement to Section 1 Model 4922 (Option 50 for the Model 4920) Introduction and General Description



Standard Measurement Facilities

Basic Configuration

The Model 4922 is a wide-band RMS-DC thermal voltage converter, with a single 3V range from 1V to 3.5V; 10Hz to 50MHz; 1-year specifications $\pm 0.1\%$ (10Hz-40Hz) to $\pm 2.0\%$ (30MHz-50MHz); input VSWR $< 1.02 : 1$ at 50 Ω .

The 4922 is designed to be used (as Option 50) in conjunction with the Model 4920 Alternating Voltage Measurement Standard. Power for the 4922 is derived from the 4920, via an eight-way LEMO connector. This also carries DC and LF signals to and from the A-D Converter in the 4920.

Other Features

- **Menu Control** - flexible and easy to use.
- **Calibration** - Autocal external calibration.
- **Remote Control** - Fully IEEE-488.2 programmable

Message Readout

Generally, the selections offered in the menus reflect the availability of facilities, incompatible combinations being excluded. Nevertheless, the menu display doubles as a message screen, giving a clear readout of information to the user such as

unsuitable attempts at configuration, test failures and some other conditions which would need to be reported to a Datron service center. The 4922 is also supported by these messages.

Accessories

The 4922 (Part No. 401076, complete with attached Cable Assembly) is supplied with the following accessories:

Description	Part Number
50Ω N Terminator Assembly	401077
4922 Presentation Case	450958
N Male/BNC Female Adapter	630384
N Male/N Male Adapter	630390

Transfer Sequence (Refer to Fig. 1.2)

Three readings are made to determine the precise RMS value of the signal. The first is an estimate, which is a function of the gain of the Thermal Converter, and the other two are used to determine that gain and then apply corrections to the first reading. Figure 1.2 shows the arrangement of the elements in the loop; the positions of switches Sa and Sb are altered by firmware to generate the sequence of the three readings. Switch Sc closes as Sb closes and Sa opens, providing a matched termination at the WBV input when the thermal converter is disconnected by Sa.

First Reading (Ra):

The uncorrected RMS value of the input signal (Vwb) is allowed to settle for 10 seconds, and the thermal converter is measured directly by the A-D and processor (average of 4 conversions).

- Sa closed** drives the Thermal Converter from Vwb;
Sb/Sc open prevents the chopper output from interfering with the reading.

Second Reading (Rb):

Vref, derived from the first reading Ra and the inverse of the thermal converter transfer function, is output via the 12-bit D-A and applied to the inverter input. The thermal converter input is sourced from the chopper output so that it can settle to 1% of the change of input value.

- i. Vref is measured by the A-D and processor (average of 4 readings);
- ii. The inverter output is also measured (average of 4 readings) so that any offsets from the inverter can be removed digitally in the final calculation.

- Sa open** Vwb is removed;
Sb/Sc closed the chopped Vref is applied to the thermal converter (approx. 7 seconds settling).

Third Reading:

- (Rc)** The output of the thermal converter in response to chopped Vref is measured by the A-D and processor (average of 4 readings).

- Sa open** Vwb is not applied;
Sb/Sc closed drives the thermal converter from the chopped Vref for the reading;

Final RMS Computation

If the gain of the system is G (not precisely known), then:

$$R_a = G \cdot V_{wb}(\text{RMS});$$

so
$$V_{wb}(\text{RMS}) = R_a / G.$$

Rb and Rc are combined to determine G very precisely:

$$G = \text{Transfer Reading} / \text{Transfer Reference} \\ = R_c / R_b.$$

This is used to eliminate G:

$$V_{wb}(\text{RMS}) = R_a \cdot R_b / R_c.$$

(Continued Overleaf)

Supplement to Section 2 4922 Installation

This section contains information and instructions for unpacking and installing the Datron 4920 Selfcal Digital Multimeter. It also introduces the layout of controls on the instrument.

Unpacking and Inspection

Every care is taken in the choice of packing material to ensure that your equipment will reach you in perfect condition.

If the equipment has been subject to excessive handling in transit, the fact will probably be visible as external damage to the shipping carton.

In the event of damage, the shipping container and cushioning material should be kept for the carrier's inspection.

Unpack the equipment and check for external damage to the case, sockets, keys etc. If damage is found notify the carrier and your sales representative immediately.

Standard accessories supplied with the instrument should be as described in the Supplement to Section 1 page 1-3.

Installation

Power Supplies

The power supplies for the 4922 are available from the OPTION LEMO socket on the front panel of the 4920. DC and signals also pass through this socket.

Connection

The 4922 is easily installed. All that is required is to plug the eight-way connector, at the rear of the unit, into the 4920 front-panel OPTION socket.

Module Settling Delay

The module powers-up as soon as it is connected. After plugging the 4922 into a powered and warmed-up 4920, a settling delay of 30 minutes is required before the module reaches full specification.

With the 4922 already connected to the 4920: after setting 4920 power on, the module's settling delay is well within the required 90 minutes settling time for the 4920.

Signal Input Connection

Connection of the wide-band input signal is through the single 'N' socket on the front of the module.

Adapters

An adapter is provided in the option kit for a 50Ω BNC termination. A second adapter (N male/N male) is provided for connecting an N female cable termination. These adaptors can also be used for Input A on the 4920 front panel.

50Ω Termination

A 50Ω co-axial thru-termination is provided in the option kit. This provides an increase in the frequency response of the 4920 Channel A high-accuracy input to 1MHz, at input levels up to 7V.

Connectors and Pin Designations

Inputs

One N-type coaxial plug is fitted on the left of the front panel. It carries the 50Ω input to the wideband analog circuitry.

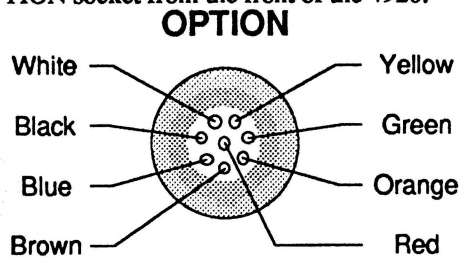
Wide Band Cable Assembly

The Cable Assembly (pt. no. 401075) is a screened eight-way cable, terminated at one end to circuit points on the 4922 pcb, and on the other by a LEMO plug.

The cable carries common 0V₁₄ supplies from the 4920 to power the 4922 circuitry, a line to detect the presence of the module, and four signal lines which permit the 3-reading process to be employed for wideband measurements.

Pin Layout

The following diagram shows the layout of the wires in the cable, viewing the 4920 front panel OPTION socket from the front of the 4920.



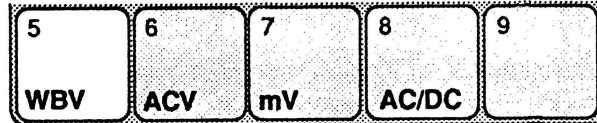
Pin Designations

Wire Color	Signal Name	4922 pcb Termination
YEL	+11V	E2
GRN	-19V	E5
ORG	WB_PSU_GND	E4
BRN	TTAMP_OP	E7
BLU	WB_FREQ	E9
BLK	DC_CHOP	E6
WHT	ACHF-L	E8
RED	0V ₁₄	E3
GRN/YEL	SCREEN	E1

Supplement to Section 3 Model 4922 Basic Measurements

Menu Keys

For the 4922, a front panel menu key has been allocated (the major function key **WBV**). This key opens the **WBV** menu.



Major Function Key:

WBV (Wide Band Voltage) - 10Hz to 50MHz, max. input 3.5V RMS @ 50Ω
This function key defines a separate measurement state and activates its corresponding menu on the display. Changing a selection therefore commands a change of measurement state.

The **WBV** function has its associated **WBV CONFIG** (Configuration) menu, which we can use to set up the 'function-dependent' parameters: resolution and filter settings. Once set up, the instrument remembers the pattern of parameter conditions in that function, so that when we reselect it on a later occasion, it remains set up as before until we change it or turn off the instrument power.

WBV Menu

Entry to WBV Operation

ACV is the Power-On and Reset default connection for the 4920. If WBV is required, certain conditions must be met to ensure that traceable wideband measurements are possible. In all WBV measurements, the 4922 module forms part of the circuitry external to the 4920.

4922 not connected

If the 4922 module LEMO connector is not plugged into the 4920 OPTION socket, an execution error will be reported when the **WBV** key is pressed:

EXE ERROR: 1015, WB OPTION NOT FITTED

After the connection has been made, the power is applied to the module, and the measurement circuits are completed. An 'option-fitted' line detects the presence of the module, so pressing the **WBV** key again will open the WBV menu (unless it has not been opened since power-on, in which case, a further barrier is imposed).

WBV not used since power-on

Each particular 4922 module is calibrated in conjunction with a particular 4920, which holds the characteristic correction constants in its non-volatile memory. Subsequently, if traceability is to be maintained, the characterized 4922 must travel with the instrument, to be used for all WBV measurements.

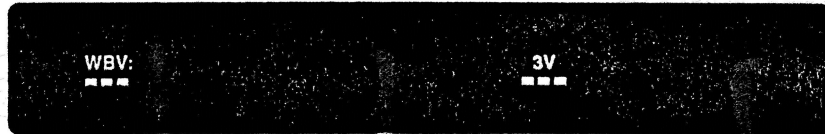
To this end, all 4922 modules are serial-numbered. At calibration, the serial number of the *characterized* module is registered in the non-volatile calibration memory of the 4920, so that users can ensure that the correct module is connected. When first attempting to open the WBV menu after power-on, the correct serial number must be entered before the 4920 will permit WBV measurements to proceed.

WBV Menu continues overleaf 

WBV Menu



Press the **WBV** key to see the WBV menu:

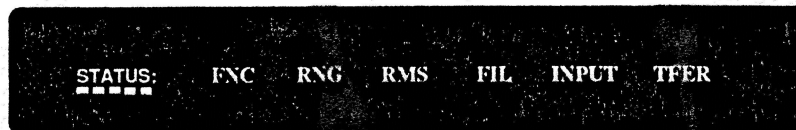


This menu defines the following *choice* keys.

Ranges: The 3V range is the only available range.

Instrument Status Reporting

Press the Status key to see the STATUS report:



Status is a complete report of the most recent selections made using any of the various menus. It can be used at any time as a fast means of checking that the 4920 selections are suitable for the measurement being made.

The legends shown in the above diagram do **not** actually appear, they only mark the approximate positions for legends which can appear. Each is an abbreviation which merely acts as a key to the list below. The meaning and possible parameters which appear in each position are given in the list:

Abbr.	Meaning	Possible Parameters
FNC:	Function	ACV, mV, WBV.
RNG:	Range (ACV)	0.3V, 1V, 3V, 10V, 30V, 100V, 300V, 1kV.
	Range (mV)	3mV, 10mV, 30mV, 100mV.
	Range (WBV)	3V.
RMS:	Low Frequency Limit	1Hz, 10Hz, 40Hz, 100Hz.
FIL:	Digital Filter	Off, AV4, AV8, AV16.
INPUT:	Input Channel	ChA, ChB.
DCPOS; DCNEG; DCRMS; TFER:	AC/DC Transfer	If present, AC/DC Transfer mode is active.

Supplement to Section 4 Model 4922

Using the 4920/4922

Preliminaries

This section details the methods of using the instrument, divided so as to provide an easy reference for particular functions and facilities. The divisions are as follows:

Functions	Facilities
AC Voltage,	Status Reporting,
WB Voltage,	Monitoring,
Millivolts,	Math (average),
AC/DC Transfer	Test,
	Calibration.

The descriptions include: methods of connection, input limits, types of configurations, methods of access to facilities, and calculations available.

Where appropriate, examples of procedures are given in a format similar to that used in Section 3. Although the menus for calibration are shown, all routine calibration should be referred to Section 8.

Installation

Before using the instrument, it is important that it has been correctly installed as detailed in Section 2.


Limiting Characteristics

Maximum inputs are detailed in Section 6.


Safety

The 4920 meets the safety requirements of UL 1244, ANSI C39.5 (Draft 5) and BSI 4743. Protection is provided by a direct connection via the power cable from ground to exposed metal parts and internal ground screens. The power cable line connection must only be inserted in a socket outlet provided with a protective ground contact, and continuity of the ground conductor must be assured between the socket and the instrument.

WARNING:

Any interruption of the protective ground conductor inside or outside the instrument, or disconnection of the protective ground terminal may make the apparatus dangerous. Intentional interruption is prohibited. The terminals marked with the  symbol carry the input to the 4920. These terminals and any other connections to the source under test could carry lethal voltages. Under no circumstance should users touch any of the front or rear panel terminals unless they are first satisfied that no dangerous voltage is present.

CAUTION:

The  symbol is used to remind users of special precautions detailed in this handbook, and is placed next to terminals that are sensitive to overvoltage conditions.

Setup Sequence

The following sequence of operations is arranged so as to configure a WBV measurement rapidly from the default state. In general, it is quicker to use toggle or choice soft keys on one menu before selecting another menu key.

Obviously, once the instrument has been set up to one configuration, that is the starting point.

- The default function is ACV, and the default range state (1kV) is shown automatically on the ACV menu.



N.B. If the instrument is being set into WBV function for the first time since power-on, certain conditions are imposed to ensure that:

- the 4922 is correctly plugged into the OPTION socket on the 4920 front panel.
 - the 4922 is the specific module that has been characterized by calibration in conjunction with this specific 4920.
- Press the **WBV** key.



- The 3V range is shown automatically on the WBV menu.

4922 Wideband Assembly Test Procedure

Equipment Required.

1. DMM (1081)
2. Calibrator (4700)
3. 4920 test rig. (With WB lin cal and normal cal already stored in cal memory and with wideband option (Option 50) fitted.
4. 0.24A DC Supply
5. Wavetek 178
6. 100MHz oscilloscope.
7. 190MHz return-loss bridge.
8. 50Mhz signal source. (Part No. 950011)
9. Precision mismatch. (Part No. 950010)
10. Two BNC to BNC leads
11. Two N-type male to BNC female adaptors.

Abbreviations Used.

BUT	Board Under Test
UUT	Test Chassis
wrt	With Respect To
FSV	Factory Selected Value
i/p	Input
o/p	Output
WB	Wideband

Procedure.

1.0. Preliminary Checks.

- 1.1. Visually inspect the BUT for solder shorts, misplaced components, and ensure all relevant ECO's are completed. Pay particular attention to the following points:
 - a) Bent leads on Bulbs particularly near to the glass body.
 - b) Bulb connections shorting to metal base.
 - c) Lower metal base shorting to lead out pads.
 - d) S102 resistors should be vertical, not touching each other.
 - e) C116 is fitted underneath U101.
 - f) Check end cap is square to the top and bottom lids.
 - g) Check that Q109/Q111 and Q110/Q112 are glued together.

- 1.2. Remove the shorting links from Q105, Q107 and Q108.

2.0. Operation Test.

- 2.1. Connect UUT to test rig, switch on and allow Oper Test to run. Ensure that a pass is obtained.

3.0. Power Supplies.

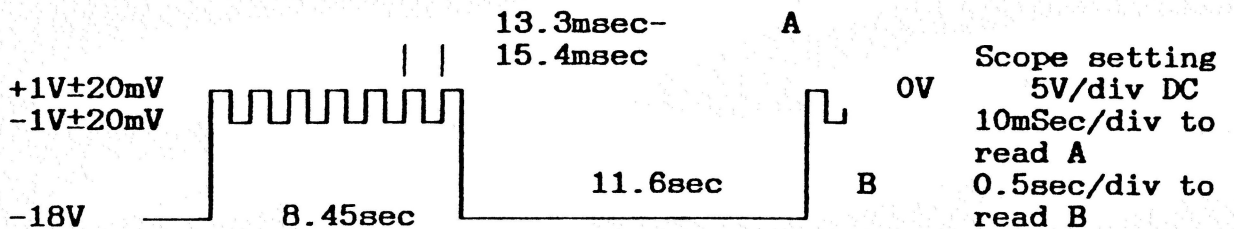
3.1. Connect the DMM and 'scope to the following test points wrt TP104 and check the following voltages. Ensure that no oscillations are present.

Voltage	Test Point	Reading	Noise
+11V	TP105	+10V to +11V	<5mV p-p
-19V	TP107	-18V to -19V	<5mV p-p
+5V	TP106	+4.75V to +5.25V	<10mV p-p

3.2. Chop Switches.

On UUT select WBV, 3V range. Apply 1V at 1kHz to the WB input. Connect the 'scope to TP108 wrt TP104 and ensure that the waveform is as shown in Fig.1 below.

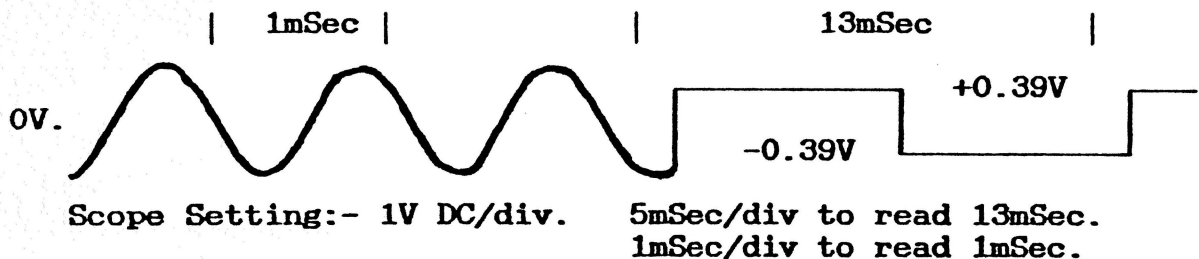
Fig.1



3.3. AC/DC Switches.

3.3.1. Connect the 'scope to TP102 (Q112 leg to rear of pcb). Apply 3V at 1kHz and ensure that the waveform is as shown in Fig. 2

Fig.2



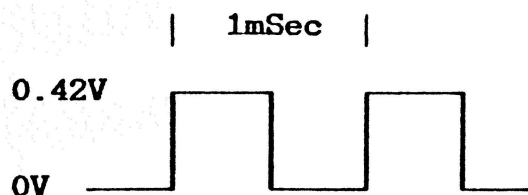
3.3.2. Ensure that the 70Hz part of the waveform does not have any 1kHz breakthrough on it.

3.4. Frequency Divider.

3.4.1. Connect the DMM to TP101 wrt TP104 and with no input signal check that the voltage measured is +2V ±0.29V.

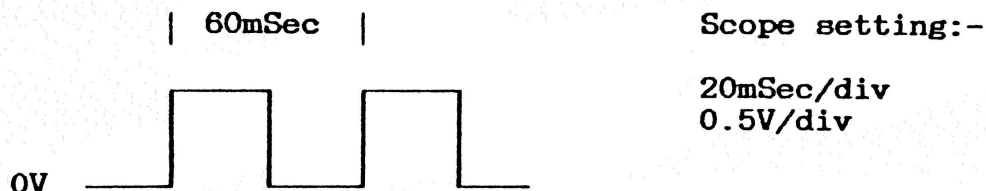
- 3.4.2. Select **WBV**, **3V** range and apply **1V rms** at **64kHz** to the **WB** input. Connect the 'scope to **K9** and check that the waveform is as shown in **Fig.3**.

Fig.3



- 3.4.3. Connect the **Wavetek 178 (TE1030)** from the **Function Out** socket of the **178** to the **WB** input of the **UUT**. On the **178** press **On**, **Freq**, and using the **Cursor** arrow keys set to **1kHz**. Press **Ampl** and using the **Cursor** arrow keys set **1V pk-pk** and then **9V pk-pk** and ensure that there is no change to the waveform shown in **Fig.4**.

Fig.4.



- 3.4.4. With the **178** set to **1V** select the following **Freq** and check with a **Frequency Counter** connected to **TP101**.

50MHz	-	781.250 kHz
20MHz	-	312.500 "
10MHz	-	156.250 "
5MHz	-	78.125 "
2MHz	-	31.250 "
1MHz	-	15.625 "
500kHz	-	7.812 "
100kHz	-	1.562 "

4.0. Input Impedance.

- 4.1.1. Ensure **FSV R135** is not fitted. Select **WBV** and **ExtTrig**. Connect **DMM** in **4 wire Ohms** to **WBV** input connector and ensure that reading is between **50.06Ω** and **50.28Ω**.
- 4.1.2. Connect **I+** and **I-** of the **4700** to the **WB** input. Select **DCI**, **+60mA** on the **4700**. Adjust **FSV R135** until the voltage measured across the **WB** input is **3V±50μV**.

- 4.2.1. Ensure FSV R136 is not fitted. Select ACV and ExtTrig. Connect DMM in 4 wire ohms to WBV input connector and ensure reading is between 50.29Ω and 50.54Ω .
- 4.2.2. Connect I+ and I- of the 4700 to the WB input. Select DCI, +60mA on the 4700. Adjust FSV R136 until the voltage measured across the WB input is $3V \pm 50\mu V$.
- 5.0. Input clamping.
- 5.1. Connect DMM Hi to the cathode of D101 and DMM Lo to the anode of D101. Ensure reading is between +4.6V and +4.8V.
- 5.2. Connect DMM Hi to the anode of D102 and ensure reading is between -4.6V and -4.8V.
- 5.3. Select ACV, ExtTrig. Connect the DMM to the WB input and apply an external DC supply (TE539). Connect the Blue wire to Master - and the Red wire to Master +. Set the PSU to V, Non tracking, Isolated. Connect the PSU to the WB input, 0V selected. Sweep the voltage up to +12V across the DMM. Move the DMM to Q102. The DMM reading should be +5.7V. Increase the PSU output slightly and note that there is very little change in the reading.
- 5.4. Repeat step 5.3. with negative polarity input.

NOTE DC supply needs to be at least 0.24A i.e. not a calibrator.
- 6.0. Ensure that all FSV's are soldered. Fit A101 Guard Box Lid. Fit external covers.
- 7.0. VSWR Checks.
- 7.1. Set oscilloscope to Channel A, 2mV/div, 2mS/div, int trig.
- 7.2. Connect o/p of 50MHz signal source to Return Loss Bridge i/p.
- 7.3. Connect o/p of Return Loss Bridge to oscilloscope channel A, via 50Ω through termination.
- 7.4. Connect precision 50Ω to Return Loss Bridge port x and ensure waveform on oscilloscope is $<400\mu V$ pk-pk. Disconnect 50Ω .
- 7.5. Connect Precision Mismatch to Return Loss Bridge port x and note the amplitude. (should be approximately 6mV pk-pk) Disconnect Precision Mismatch.
- 7.6. Select WBV, enter the 4922 WB module serial number, press Enter and select Ext trig.

- 7.7. Connect Return Loss Bridge port x to the WB i/p.
 - 7.8. Ensure the amplitude on the oscilloscope is >2mV less than that noted in para. 7.5.
 - 7.9. Select ACV, leaving Return Loss Bridge connected to the WB i/p.
 - 7.10. Ensure the amplitude on the oscilloscope is >1mV less than that noted in para 7.5.
 - 7.11. This completes the VSWR checks. Pass the BUT to stock.
- Tests Complete.

4922 Wideband Assembly Test Procedure

Ser. No:-

Operator:-

- 1. Preliminary Tests ()
- 2. Operation Test ()
- 3. Power Supplies ()
- 4. Input Impedance ()
- 5. Input Clamping ()
- 6. Solder FSV's, Fit Guard Box & Covers. ()
- 7. VSWR Checks. ()

4922 Wideband Assembly Test Procedure

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Equipment Required.

1. DMM (1081)
2. Calibrator (4700)
3. 4920 test rig. (With WB lin cal and normal cal already stored in cal memory and with wideband option (Option 50) fitted.)
4. 0.24A DC Supply

Abbreviations Used.

BUT	Board Under Test
UUT	Test Chassis
wrt	With Respect To
FSV	Factory Selected Value
i/p	Input
o/p	Output
WB	Wideband

Procedure.

1.0. Preliminary Checks.

- 1.1. Visually inspect the BUT for solder shorts, misplaced components, and ensure all relevant ECO's are completed. Pay particular attention to the following points:
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 - b) Bulb connections shorting to metal base.
 - c) Lower metal base shorting to lead out pads.
 - d) S102 resistors should be vertical, not touching each other.
 - e) C116 is fitted underneath U101.
 - f) Check end cap is square to the top and bottom lids.
 - g) Check that Q109/Q111 and Q110/Q112 are glued together.
- 1.2. Remove the shorting links from Q105, Q107 and Q108.

2.0. Operation Test.

- 2.1. Connect UUT to test rig, switch on and allow Oper Test to run. Ensure that a pass is obtained.

3.0. Power Supplies.

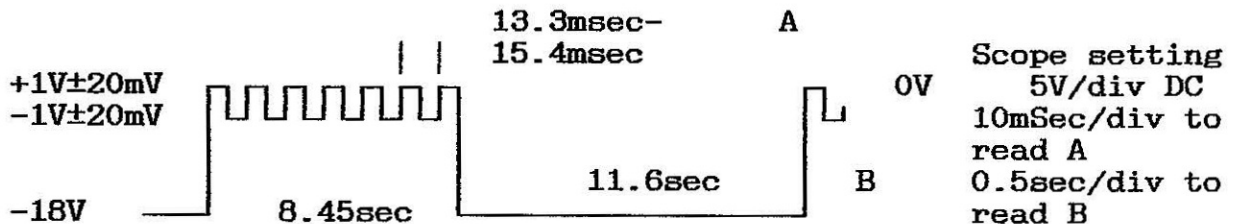
- 3.1. Connect the DMM and 'scope to the following test points wrt TP104 and check the following voltages. Ensure that no oscillations are present.

Voltage	Test Point	Reading	Noise
+11V	TP105	+10V to +11V	<5mV p-p
-19V	TP107	-18V to -19V	<5mV p-p
+5V	TP106	+4.75V to +5.25V	<10mV p-p

3.2. Chop Switches.

On UUT select WBV, 3V range. Apply 1V at 1kHz to the WB input. Connect the 'scope to TP108 wrt TP104 and ensure that the waveform is as shown in Fig.1 below.

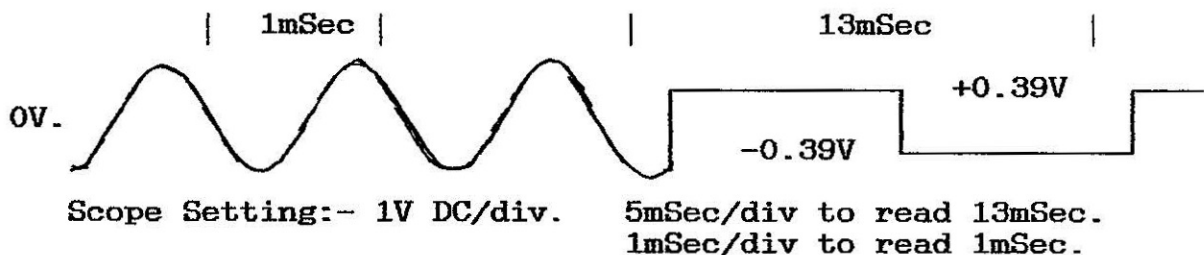
Fig.1



3.3. AC/DC Switches.

3.3.1. Connect the 'scope to TP102 (Q112 leg to rear of pcb). Apply 3V at 1kHz and ensure that the waveform is as shown in Fig. 2

Fig.2



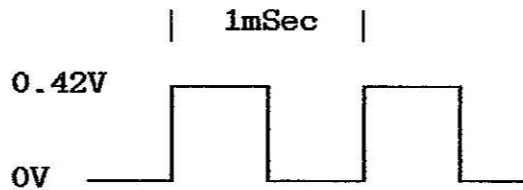
3.3.2. Ensure that the 70Hz part of the waveform does not have any 1kHz breakthrough on it.

3.4. Frequency Divider.

3.4.1. Connect the DMM to TP101 wrt TP104 and with no input signal check that the voltage measured is +2V ±0.29V.

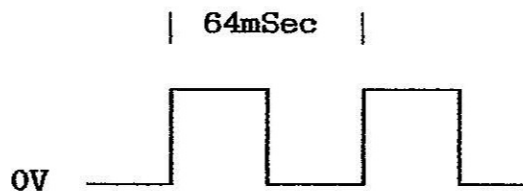
3.4.2. Select WBV, 3V range and apply 1V rms at 64kHz to the WB input. Connect the 'scope to E9 and check that the waveform is as shown in Fig.3.

Fig.3



- 3.4.3. Connect the Wavetek 178 (TE1030) from the Function Out socket of the 178 to the WB input of the UUT. On the 178 press On, Freq, and using the Cursor arrow keys set to 1kHz. Press Ampl and using the Cursor arrow keys set 1V pk-pk and then 9V pk-pk and ensure that there is no change to the waveform shown in Fig.4.

Fig.4.



Scope setting:-

20mSec/div
0.5V/div

- 4.0. Frequency Readout Checks.
- 4.1. Connect the Wavetek 178 (TE1030) from the Function Out socket of the 178 to the AC input of the UUT. On the 178 press On, Freq, and using the Cursor arrow keys set to 1MHz. Press Ampl and using the Cursor arrow keys set 3V pk-pk
- 4.2. On the UUT select ACV, 1V range. Press Cal, Freq, CalTrig and wait for the Busy led to extinguish.
- 4.3. Select WBV. The message WB Ser# will appear. Key in the serial number of the 4922 and press Enter. Connect the Wavetek 178 to the input of the wideband unit. Set the 178 to 1V. If there is no reading on the UUT display carry out Wide Band Linearity Cal as follows:- Ensure nothing is connected to the input of the wideband unit. Select WBV. The message WB Ser# will appear. Key in the serial number of the test rig and press Enter. Press Cal, Spcl, Yes, ALIN, CalTrig.
- 4.4. With the 178 set to 1V select the following Freq and check with a Frequency Counter connected to TP101. Also select Monitor on the UUT and check that the correct frequencies are shown on the right hand display

178 o/p		Counter	Display
50MHz	-	781.250 kHz	50MHz
20MHz	-	312.500 "	20MHz
10MHz	-	156.250 "	10MHz
5MHz	-	78.125 "	5MHz
2MHz	-	31.250 "	2MHz
1MHz	-	15.625 "	1MHz
500kHz	-	7.812 "	500kHz
100kHz	-	1.562 "	100kHz

5.0. Input Impedance.

- 5.1. Ensure FSV R135 is not fitted. Select WBV and ExtTrig. Connect DMM in 4 wire Ohms to WBV input connector and ensure that reading is between 50.06Ω and 50.28Ω.
- 5.2. Connect I+ and I- of the 4700 to the WB input. Select DCI, +60mA on the 4700. Adjust FSV R135 until the voltage measured across the WB input is 3V±50μV.
- 5.3. Ensure FSV R136 is not fitted. Select ACV and ExtTrig. Connect DMM in 4 wire ohms to WBV input connector and ensure reading is between 50.29Ω and 50.54Ω.
- 5.4. Connect I+ and I- of the 4700 to the WB input. Select DCI, +60mA on the 4700. Adjust FSV R136 until the voltage measured across the WB input is 3V±50μV.

6.0. Input clamping.

- 6.1. Connect DMM Hi to the cathode of D101 and DMM Lo to the anode of D101. Ensure reading is between +4.6V and +4.8V.
- 6.2. Connect DMM Hi to the anode of D102 and ensure reading is between -4.6V and -4.8V.
- 6.3. Select ACV, ExtTrig. Connect the DMM to the WB input and apply an external DC supply (TE539). Connect the Blue wire to Master - and the Red wire to Master +. Set the PSU to V, Non tracking, Isolated. Connect the PSU to the WB input, 0V selected. Sweep the voltage up to +12V across the DMM. Move the DMM to Q102. The DMM reading should be +5.7V. Increase the PSU output slightly and note that there is very little change in the reading.
- 6.4. Repeat step 6.3. with negative polarity input.

NOTE DC supply needs to be at least 0.24A i.e. not a calibrator.

- 7.0. Ensure that all FSV's are soldered. Fit A101 Guard Box Lid.
Fit external covers.

Tests Complete.

4922 Wideband Assembly Test Procedure

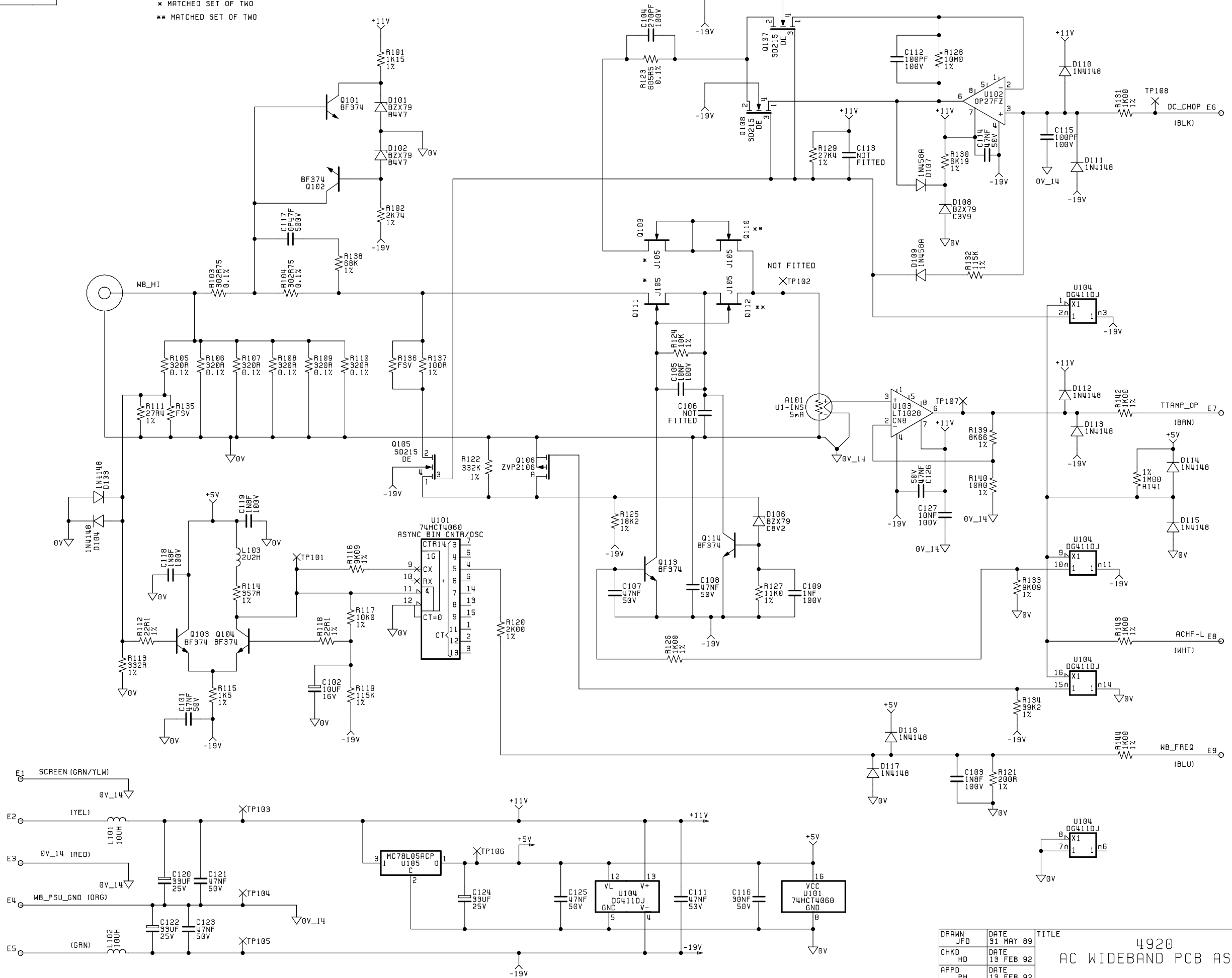
Ser. No:-

Operator:-

- 1. Preliminary Tests ()
- 2. Operation Test ()
- 3. Power Supplies ()
- 4. Frequency Readout ()
- 5. Input Impedance ()
- 6. Input Clamping ()
- 7. Solder FSV's, Fit Guard Box & Covers. ()

* MATCHED SET OF TWO
** MATCHED SET OF TWO

ISS	CHANGES
1.0	ECO 3949 RELEASED I.JL 3 FEB 92



DRAWN	DATE	TITLE
JFD	31 MAY 89	4920
CHKD	13 FEB 92	AC WIDEBAND PCB ASSY
APPD	13 FEB 92	

4920
AC WIDEBAND PCB ASSY

DRAWING No.
DA401074

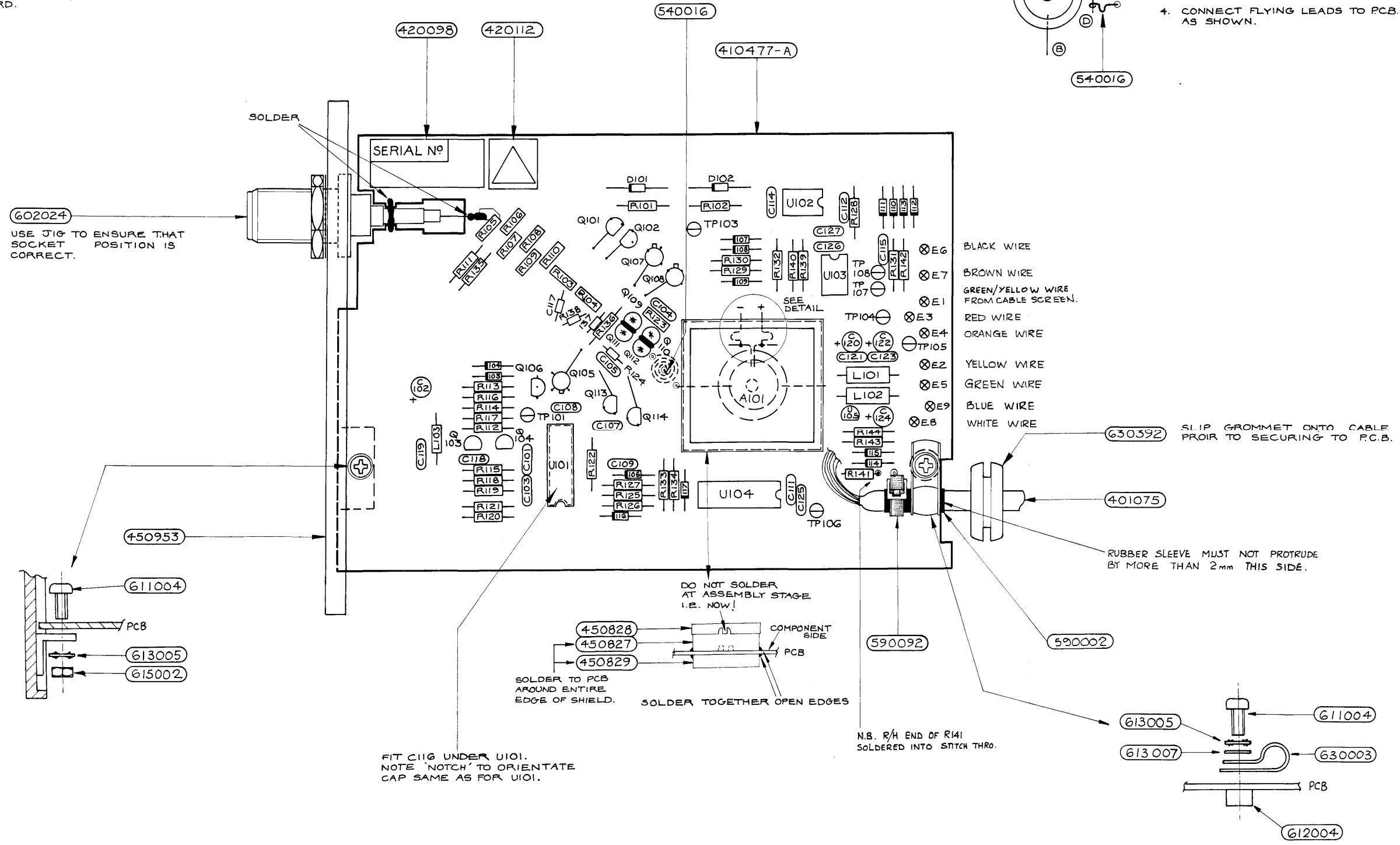
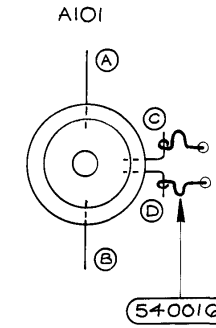
NOTES

* Q109/Q111 AND Q110/Q112 - GLUE FLAT SURFACES TOGETHER WITH CYANOCRYLATE (900013) (DO NOT MIX SETS) Q109, Q111 = A SET Q110, Q112 = A SET

REMOVE ANTISTATIC WIRES FROM Q105, Q107 AND Q108 ONCE FITTED TO BOARD.

SOLDER LINK SHOWN USING INNER WIRE (STRIP OFF INSULATION) N.B. FIT ON SOLDER SIDE OF PCB.

- BEND THERMAL TRANSFER LEADS (C) AND (D) AS SHOWN; MAKE SURE LEADS ARE HELD BY PLIERS CLOSE TO GLASS BODY.
- ATTACH THE TWO FLYING LEADS TO THERMAL TRANSFER LEADS (C) AND (D).
- ATTACH THERMAL TRANSFER TO PCB BY SOLDERING LEADS (A) AND (B).
- CONNECT FLYING LEADS TO PCB AS SHOWN.



602024
USE JIG TO ENSURE THAT SOCKET POSITION IS CORRECT.

- BLACK WIRE
- BROWN WIRE
- GREEN/YELLOW WIRE FROM CABLE SCREEN.
- RED WIRE
- ORANGE WIRE
- YELLOW WIRE
- GREEN WIRE
- BLUE WIRE
- WHITE WIRE

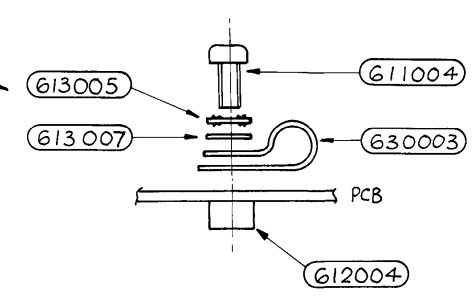
630392 SLIP GROMMET ONTO CABLE PRIOR TO SECURING TO P.C.B.

RUBBER SLEEVE MUST NOT PROTRUDE BY MORE THAN 2mm THIS SIDE.

DO NOT SOLDER AT ASSEMBLY STAGE I.E. NOW!
SOLDER TO PCB AROUND ENTIRE EDGE OF SHIELD.
SOLDER TOGETHER OPEN EDGES

FIT C116 UNDER U101. NOTE 'NOTCH' TO ORIENTATE CAP SAME AS FOR U101.

N.B. R/H END OF R141 SOLDERED INTO SNIITCH THRU.

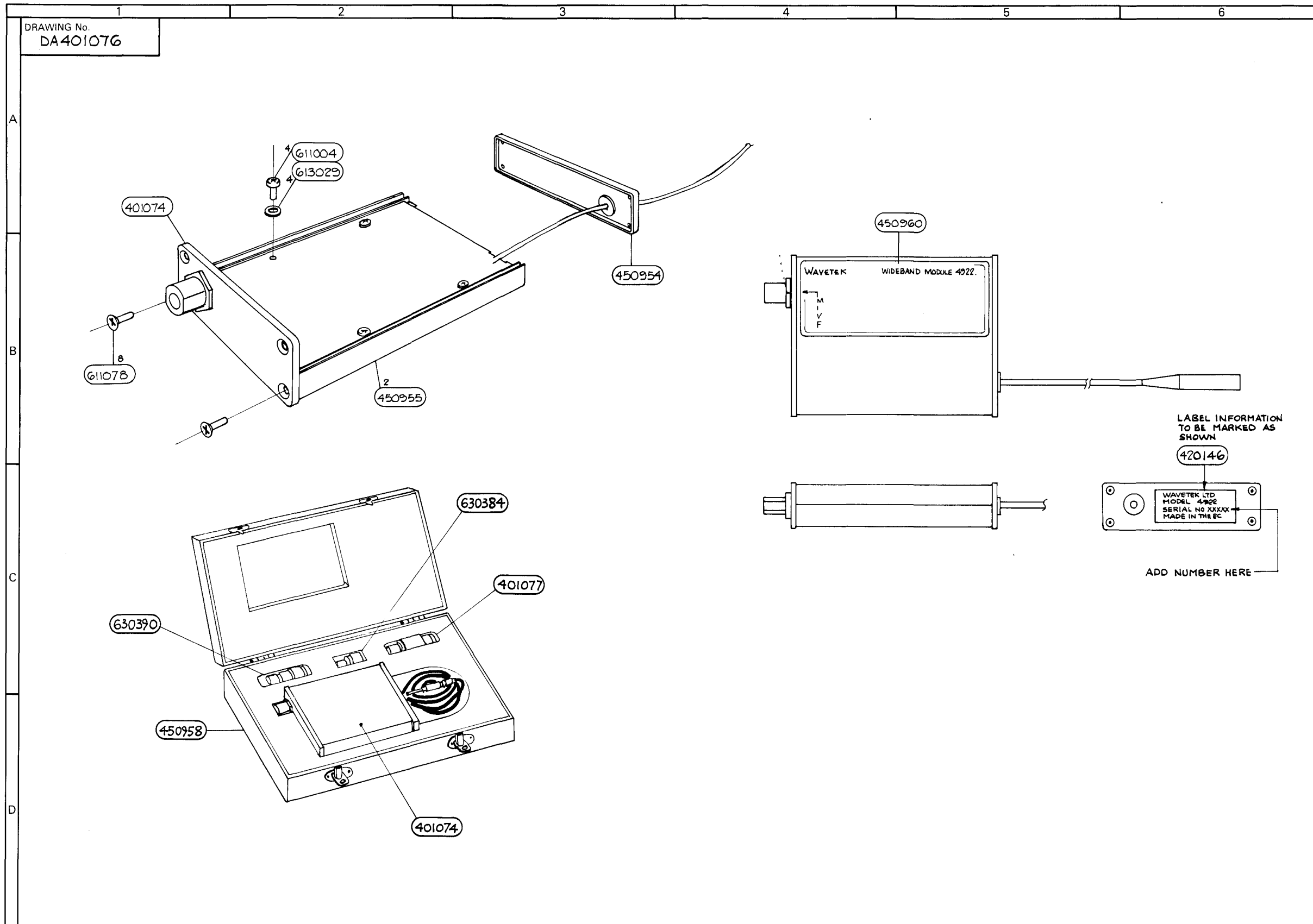


ISS	CHANGES
1.0	ECO.3949 RELEASED 1JL 4 FEB 92
1.1	ECO.4116 R141 WAS SHOWN JOINED TO D114(a) 1JL 28 APR 92
1.2	ECO.4119 NOTE: RE RUBBER SLEEVE PROTRUDING ADDED 1JL 20 MAY 92

DA401074

datron
INSTRUMENTS
NORWICH
ENGLAND

THIRD ANGLE PROJECTION 	DRAWN CHECKED APPR	DATE DATE DATE	DIMENSIONS IN MILLIMETRES SCALE	TOLERANCES DECIMAL TO 2 PLACES ±.1mm DECIMAL TO 1 PLACE ±.2mm WHOLE DIMENSIONS ±.4mm ANGULAR ±.5° UNLESS OTHERWISE STATED	MATERIAL FINISH	TITLE 4922 AC WIDEBAND ASSEMBLY	DRAWING No. DA 401074 SHEET 1 OF 1
ALL BURRS TO BE REMOVED		2 JULY 91 14-2-92 14-2-92	NOT TO BE SCALED				



ISS.	CHANGES
1.0	ECO. 3949 RELEASED I JL 4 FEB 92
1.1	ECO. 4229 SCREW 61107B WAS 61103B (8 OFF). I JL 22 SEP 93
1.2	ECO. 4693 OVERLAY 450960 UPDATED WITH NEW LOGO LABEL 420146 WAS 420095-3 I JL 3 JAN 95

LABEL INFORMATION
TO BE MARKED AS
SHOWN

420146

WAVETEK LTD
MODEL 4922
SERIAL NO XXXX
MADE IN THE EC

ADD NUMBER HERE

datron
INSTRUMENTS
NORWICH
ENGLAND

THIRD ANGLE PROJECTION 	DRAWN BS JACKSON	DATE 13 AUG 91	DIMENSIONS IN MILLIMETRES	TOLERANCES DECIMAL TO 2 PLACES ±1mm DECIMAL TO 1 PLACE ±2mm WHOLE DIMENSIONS ±4mm ANGULAR ± 1/2° UNLESS OTHERWISE STATED	MATERIAL _____ FINISH _____	ASSY DRG & } PARTS LIST } CIRCUIT DIAGRAM CHECK PROCEDURE CHECK LIST	TITLE ASSY FINISHED WB 4922	DRAWING No. DA401076
	CHECKED H.S.	DATE 17.2.92	SCALE _____					
ALL BURRS TO BE REMOVED	APPR R.J.W.	DATE 17-2-92						SHEET 1 OF 1