

Instruction Manual

MODEL 845A & 845AB
HIGH IMPEDANCE VOLTMETER
NULL DETECTOR



ELECTRONICS FOR INDUSTRY
INSTRUMENTS / COMPONENTS

JOHN FLUKE MFG. CO., INC.

P.O. Box 7428 Seattle, Washington 98133

© Copyright, John Fluke Mfg. Co., Inc.
November, 1967

**MODEL 845A & 845AB
HIGH IMPEDANCE VOLTMETER
NULL DETECTOR**

845A serial no. _____ and above.

warranty

The JOHN FLUKE MFG. CO., INC. warrants each instrument manufactured by them to be free from defects in material and workmanship. Their obligation under this Warranty is limited to servicing or adjusting an instrument returned to the factory for that purpose, and to making good at the factory any part or parts thereof; except tubes, fuses, choppers and batteries, which shall, within one year after making delivery to the original purchaser, be returned by the original purchaser with transportation charges prepaid, and which upon their examination shall disclose to their satisfaction to have been thus defective. If the fault has been caused by misuse or abnormal conditions of operation, repairs will be billed at a nominal cost. In this case, an estimate will be submitted before work is started, if requested.

If any fault develops, the following steps should be taken:

1. Notify the John Fluke Mfg. Co., Inc., giving full details of the difficulty, and include the Model number, type number, and serial number. On receipt of this information, service data or shipping instructions will be forwarded to you.
2. On receipt of the shipping instructions, forward the instrument prepaid, and repairs will be made at the factory. If requested, an estimate of the charges will be made before the work begins, provided the instrument is not covered by the Warranty.

SHIPPING

All shipments of John Fluke Mfg. Co., Inc. instruments should be made via Railway Express prepaid. The instrument should be shipped in the original packing carton; or if it is not available, use any suitable container that is rigid. If a substitute container is used, the instrument should be wrapped in paper and surrounded with at least four inches of excelsior or similar shock-absorbing material.

CLAIM FOR DAMAGE IN SHIPMENT

The instrument should be thoroughly inspected immediately upon receipt. All material in the container should be checked against the enclosed packing list. The manufacturer will not be responsible for shortages against the packing sheet unless notified immediately. If the instrument fails to operate properly, or is damaged in any way, a claim should be filed with the carrier. A full report of the damage should be obtained by the claim agent, and this report should be forwarded to John Fluke Mfg. Co., Inc. Upon receipt of this report you will be advised of the disposition of the equipment for repair or replacement. Include the model number, type number, and serial number when referring to this instrument for any reason.

The John Fluke Mfg. Co., Inc. will be happy to answer all application questions which will enhance your use of this instrument. Please address your requests to: JOHN FLUKE MFG. CO., INC., P.O. BOX 7428, SEATTLE, WASHINGTON 98133.

TABLE OF CONTENTS

Section	Title	Page
I	INTRODUCTION AND SPECIFICATIONS	1-1
	1-1. Introduction	1-1
	1-4. Electrical Specifications	1-1
	1-5. Environmental Specifications	1-2
	1-6. Mechanical Specifications	1-2
II	OPERATING INSTRUCTIONS	2-1
	2-1. Introduction	2-1
	2-3. Controls, Terminals, and Indicator	2-1
	2-5. Preliminary Operation	2-1
	2-7. Model 845AB Battery Check	2-1
	2-9. Model 845AB Battery Charging	2-1
	2-11. Mechanical Zeroing	2-3
	2-13. Operation as a High Impedance Voltmeter	2-3
	2-15. Operation as a Null Detector	2-3
	2-17. Measuring Voltages With a Standard Cell	2-4
	2-19. Use of the Isolated Output.	2-4
	2-24. Operating Notes	2-5
III	THEORY OF OPERATION	3-1
	3-1. Introduction	3-1
	3-3. Block Diagram Analysis	3-1
	3-8. Circuit Description	3-2
IV	MAINTENANCE	
	4-1. Introduction	4-1
	4-3. Test Equipment	4-1
	4-5. Battery Replacement	4-1
	4-8. 230 Volt AC Power-Line Conversion	4-1
	4-11. Disassembly Instructions	4-2
	4-13. Corrective Maintenance	4-3
	4-23. Calibration Procedures	4-5
V	LIST OF REPLACEABLE PARTS	5-1
	5-1. Introduction	5-1
	5-3. Columnar Information	5-1
	5-4. How to Obtain Parts	5-1
	5-7. List of Abbreviations	5-2
	5-8. Serial Number Effectivity	5-15
	APPENDIX	
	WARRANTY	
	LIST OF SALES REPRESENTATIVES	
	SCHEMATIC DIAGRAM	

SECRET

TOP SECRET - FRODO BAGGINS

1. The following information is being furnished to you for your information and guidance. It is classified as TOP SECRET - FRODO BAGGINS.

2. This information is being furnished to you under the authority of the [redacted] and is intended for your use only. It is not to be disseminated to other personnel without the express approval of the [redacted].

3. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.

4. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.

5. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.

6. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.

7. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.

8. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.

9. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.

10. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.

11. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.

12. This information is being furnished to you under the authority of the [redacted] and is intended for your use only.



LIST OF ILLUSTRATIONS

Figure	Title	Page
Frontispiece	Model 845AB High Impedance Voltmeter-Null Detector . . .	iii
1-1.	Outline Drawing.	1-2
2-1.	Controls, Terminals, and Indicator	2-2
2-2.	Bridge Detector - Floating Supply.	2-3
2-3.	Bridge Detector - High Resistance	2-3
2-4.	Bridge Detector - Floating Null Detector	2-4
2-5.	Standard Cell Voltage Measurements	2-4
2-6.	Chassis Ground - Wire Location	2-4
3-1.	Model 845 Block Diagram	3-1
4-1.	Test Equipment Requirements	4-1
4-2.	Battery Polarity Connections	4-2
4-3.	T201 115/230 Volt AC Power Terminals	4-2
4-4.	Troubleshooting Chart (Sheet 1 of 2)	4-3
4-4.	Troubleshooting Chart (Sheet 2 of 2)	4-4
4-5.	Waveform at TP10	4-5
4-6.	Waveforms at TP6	4-5
4-7.	Waveform at TP7	4-5
4-8.	Waveform at TP2 - Q104 Removed	4-5
4-9.	Waveform at TP2	4-5
4-10.	Waveform at TP1	4-5
4-11.	Leakage Resistance Test - Equipment Connections	4-6
4-12.	Test and Alignment Points	4-6
4-13.	Calibration Equipment Connections	4-6
5-1.	Final Assembly	5-3
5-2.	Chassis Assembly	5-4
5-3.	Front Panel Assembly	5-6
5-4.	Amplifier P/C Assembly (Sheet 1 of 2)	5-8
5-4.	Amplifier P/C Assembly (Sheet 2 of 2)	5-9
5-5.	Power Supply P/C Assembly	5-14



MODEL 845AB HIGH IMPEDANCE VOLTMETER-NUL DETECTOR

SECTION I

INTRODUCTION AND SPECIFICATIONS

1-1. INTRODUCTION

1-2. The Fluke Model 845 High Impedance Voltmeter-Null Detector allows measurement of dc voltages from one microvolt to 1000 volts dc in 19 ranges. When used as a null detector on the 100 millivolt range and below, the input impedance is 10 megohms. A linear recorder output allows the instrument to be used for production testing and also as a dc amplifier with a maximum gain of 120 db.

1-3. The instrument consists of the line powered Model 845A, and the line-battery-powered Model 845AB. The instruments are half-rack in size, and are equipped with resilient feet and a tilt-up bail for field or bench use. A single instrument may be mounted in a standard 19 inch rack by means of metal handle rack adapter kit 881A-102. Two instruments may be mounted side-by-side in a standard 19 inch rack by means of metal handle rack adapter kit 881A-103.

1-4. ELECTRICAL SPECIFICATIONS

INPUT VOLTAGE RANGE

1 microvolt to 1000 volt dc end scale in nineteen ranges, using X1 and X3 progression.

INPUT RESISTANCE

100 megohms on 300 millivolt range and above.
10 megohms on 100 millivolt range and below.

ACCURACY

±(2% end scale + 0.1 microvolt).

MAXIMUM METER NOISE (Input Shorted)

<u>RANGE</u>	<u>NOISE (peak-to-peak)</u>
1 microvolt	0.20 microvolt
3 microvolt	0.25 microvolt
10 microvolt - 1000 volt	0.30 microvolt

METER RESPONSE TIME (to 90% of reading)

<u>RANGE</u>	<u>TIME</u>
1 microvolt	5 seconds
3 microvolt	3 seconds
10 microvolt - 1000 volt	1-1/2 seconds

INPUT ISOLATION

Better than 10^{12} ohms at less than 50% relative humidity and 25° C regardless of line, chassis, or recorder grounding. Better than 10^{10} ohms up to 80% relative humidity and 35° C. With driven guard, isolation improves by at least one order of magnitude up to 10^{13} ohms. Any input terminal may be floated 1100 volts off chassis ground.

DC COMMON MODE REJECTION

Better than 160 db, input short-circuited,
80% relative humidity.
Better than 140 db, open-circuited,
50% relative humidity.
Better than 120 db, open-circuited,
80% relative humidity.

AC COMMON MODE REJECTION (below 100 kHz)

100 volts rms or 120 db greater than end scale, whichever is less, will effect reading less than 2% of end scale. Input open-circuited.

AC NORMAL MODE REJECTION (60 Hz and above)

AC voltages 60 db above end scale will effect reading less than 2% of end scale. Maximum ac voltage not to exceed 750 volts rms.

RECORDER OUTPUT

0-1 volt, one side at chassis ground; linear to 0.5% of end scale. Source impedance, 5k to 7.5k. Response time is approximately half that of the meter, therefore noise may exceed meter noise by 6 db.

STABILITY OF ZERO

Better than 0.15 microvolt/hour.
Better than 0.3 microvolt/day.

TEMPERATURE COEFFICIENT OF ZERO

Less than 0.1 microvolt/° C from 15° C to 35° C.
Less than 0.2 microvolt/° C from 0° C to 50° C.

ZERO CONTROL RANGE

±5 microvolt minimum.

OVERLOAD PROTECTION

Up to 1100 volts dc may be applied on any range. Typical recovery time is 4 seconds.

INPUT POWER

Model 845A

115/230 volts ac $\pm 10\%$, 50 to 440 Hz, approximately 3 watts.

Model 845AB

Rechargeable battery or 115/230 volts ac $\pm 10\%$, 50 to 440 Hz, approximately 6 watts during recharge (40 hours operation on full charge, batteries trickle-charged while instrument operates from line power).

1-5. ENVIRONMENTAL SPECIFICATIONS

OPERATING TEMPERATURE RANGE

Within all specifications from 15°C to 35°C.

Within all specifications from 0°C to 50°C except:

Maximum noise and meter response time - derated by a factor of two.

DC Common Mode Rejection - derated by 20 db.

STORAGE TEMPERATURE RANGE

Model 845A -40°C to +70°C.

Model 845AB -40°C to +60°C.

RELATIVE HUMIDITY RANGE

0 to 80%.

SHOCK

Meets hammer blow requirements of MIL-T-945A and MIL-S-901B.

VIBRATION

Meets 10 Hz to 55 Hz tests of MIL-T-945A.

1-6 MECHANICAL SPECIFICATIONS

MOUNTING

Resilient feet provide for bench and portable use. For side-by-side EIA rack mounting of two units, add Adapter Kit 881A-103 (includes handle-brackets and key plate). For EIA rack mounting of a single unit, add Adapter Kit 881A-102.

WEIGHT

Model 845A 9 pounds.

Model 845AB 10-1/4 pounds.

SIZE

8 inches high by 8-1/2 inches wide by 9 inches deep.

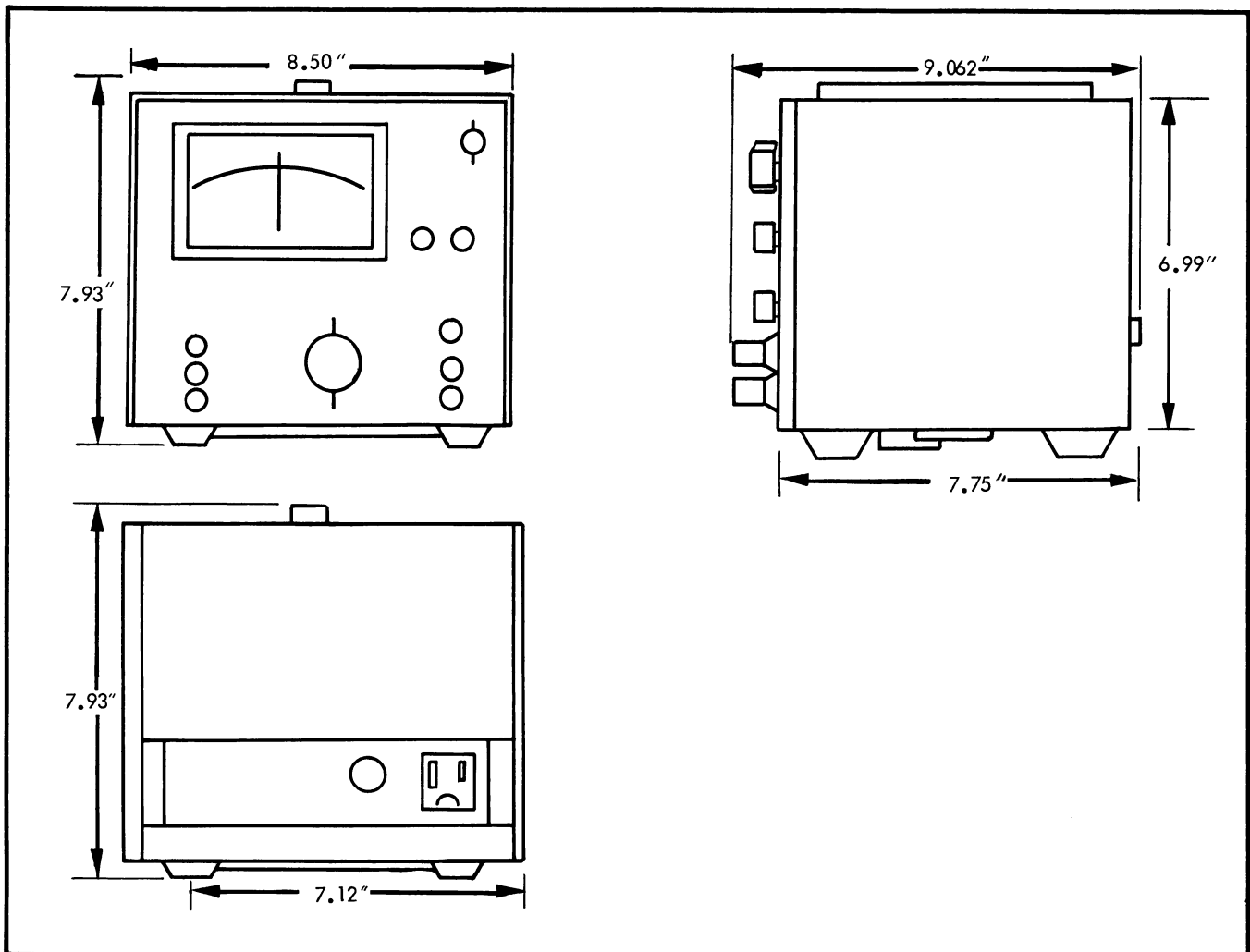


Figure 1-1. MODEL 845 OUTLINE DRAWING

SECTION II

OPERATING INSTRUCTIONS

2-1. INTRODUCTION

2-2. This section of the manual contains information necessary to operate the Model 845 High Impedance Voltmeter-Null Detector. Should any difficulties be encountered during operation of your instrument, feel free to contact your nearest John Fluke Sales Representative or write directly to the John Fluke Mfg. Co. Inc.

2-3. CONTROLS, TERMINALS, AND INDICATOR

2-4. The location and function of the front-panel controls are described in Figure 2-1. Detailed operating descriptions are given in the following paragraphs.

2-5. PRELIMINARY OPERATION

2-6. Connect the Model 845 line plug to a 115 volt ac power outlet or to 230 volts ac, if the instrument is so wired. If your instrument is a Model 845A, proceed with steps a and b. If your instrument is a Model 845AB, check the batteries as outlined in paragraph 2-7. Upon completion of a satisfactory battery check, proceed with steps c and d.

WARNING!

The round pin on the polarized three-prong plug connects the instrument case to power system ground. Use a three-to-two pin adapter when connecting to a two-contact outlet. For personnel safety, connect the short lead from the adapter to a high-quality earth ground.

- a. Place the Model 845A controls as follows:

POWER	ON
RANGE	10 MICROVOLTS
OPR	ZERO

- b. Adjust the ZERO control for an initial zero meter deflection. Place the RANGE switch to the 1 MICROCROVOLT RANGE and re-zero with the ZERO control.

- c. Place the Model 845AB controls as follows:

POWER	LINE OPR or BAT OPR
RANGE	10 MICROVOLTS
OPR	ZERO

- d. Adjust the ZERO control for an initial zero meter deflection. Place the RANGE switch to the 1 MICROCROVOLT RANGE and re-zero with the ZERO control.

2-7. MODEL 845AB BATTERY CHECK

2-8. The Model 845AB batteries must be in the proper charge state for the instrument to operate properly in the BAT OPR mode. To check the batteries proceed as follows:

- a. Place the POWER switch to BAT CHK position.
- b. The Model 845AB meter needle should deflect within the BATTERY OK region. If the meter needle does not stay within the BATTERY OK region for at least 10 seconds, charge the batteries as indicated in paragraph 2-9. If the batteries are adequately charged, refer to paragraph 2-5.

2-9. MODEL 845AB BATTERY CHARGING

2-10. If the Model 845AB is left in the BAT OPR mode for an extended period of time, the batteries will become discharged. If the batteries are fully discharged, the instrument will not operate properly in the LINE OPR mode until the battery voltage can be brought up to 3/4 of full voltage. This will require about 15 minutes of charging. To charge the Model 845AB batteries proceed as follows:

- a. Connect the line plug to a 115 volt ac power outlet or to 230 volts ac, if the instrument is so wired.
- b. Place the POWER switch to BAT-CHG LINE OPR. After 16 hours the batteries will be fully charged and capable of operating the instrument for at least 40 hours.

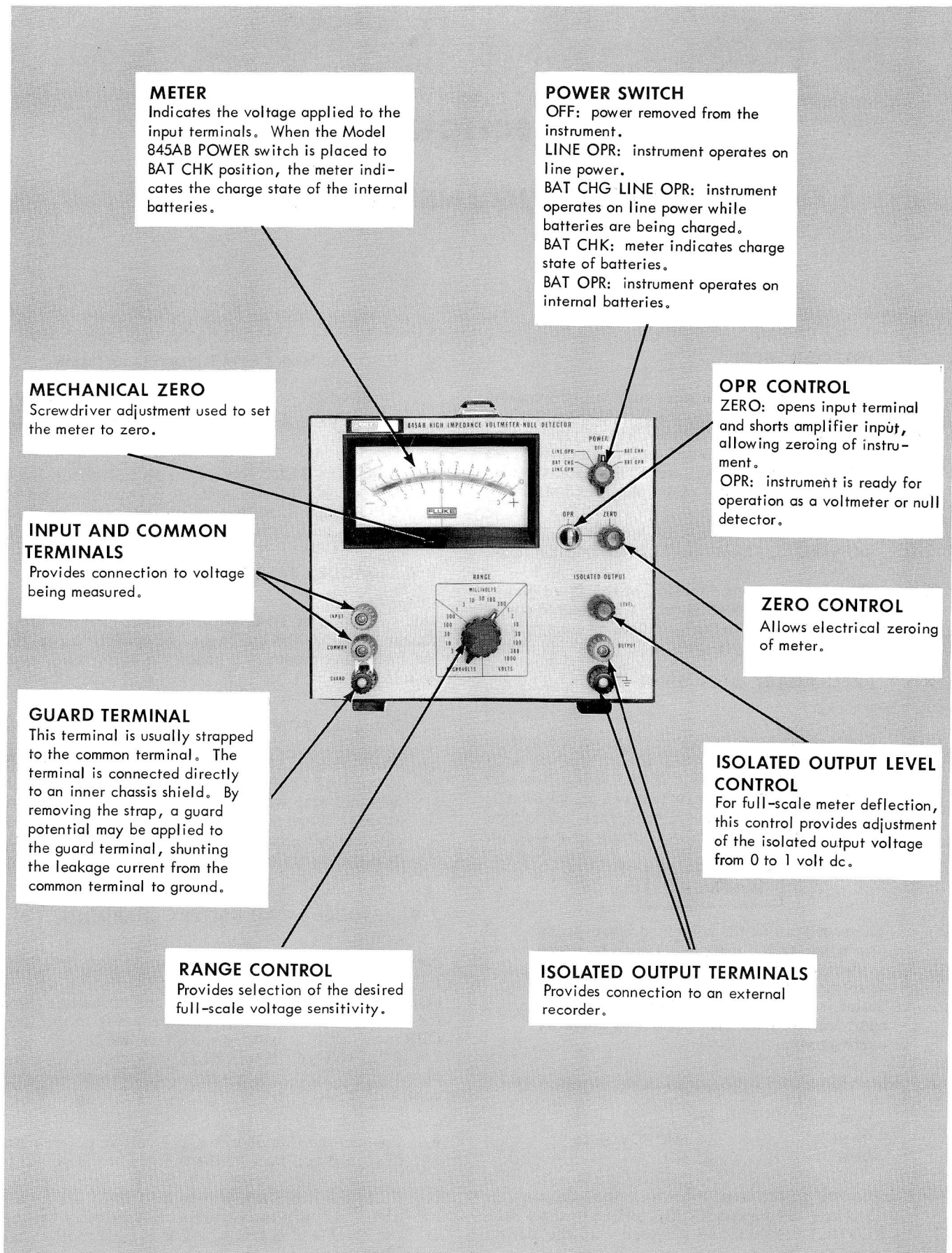


Figure 2-1. CONTROLS, TERMINALS, AND INDICATORS

2-11. MECHANICAL ZEROING

2-12. It may be necessary to adjust the mechanical zero control of the Model 845 at more frequent intervals than complete calibration. To mechanically zero the instrument proceed as follows:

- Place the RANGE switch to 1000 VOLTS and the POWER switch to ON or to LINE OPR.
- Adjust the mechanical zero adjustment screw for zero meter deflection.
- Place the RANGE switch to 10 MICROVOLTS and electrically zero the instrument as outlined in paragraph 2-5.
- Repeat steps a through c until the meter is mechanically and electrically zeroed.

2-13. OPERATION AS A HIGH IMPEDANCE VOLTMETER

2-14. To operate the Model 845 as a High Impedance Voltmeter, perform the preliminary operations according to paragraph 2-5 and proceed as follows:

- Place the controls as follows:

POWER	ON/LINE OPR or BAT OPR
OPR	OPR
RANGE	1000 VOLTS

Note!

When measuring voltages in the microvolt ranges, use copper wire having low thermal EMF's.

- Connect the voltage to be measured to the Model 845 INPUT terminal and connect the common point of the voltage being measured to the Model 845 COMMON terminal.
- Deflection of the meter indicates the polarity and magnitude of the measured voltage. Increase the sensitivity of the Model 845 for maximum on-scale deflection.

2-15 OPERATION AS A NULL DETECTOR

2-16. The Model 845 may be used to monitor small voltage differences in bridge circuits, potentiometers, and other measuring apparatus. In most of these applications the circuits are adjusted for zero deflection or a null on the Model 845. Equipment connections for various types of null detector configurations are illustrated by Figure 2-2 through 2-4. To operate the Model 845 as a Null Detector perform the preliminary operations according to paragraph 2-5 and proceed as follows:

- Select the desired equipment application as illustrated by Figure 2-2 through 2-4 and make the appropriate equipment connections.

- Place the Model 845 controls as follows:

POWER	ON/LINE OPR or BAT OPR
OPR	OPR
RANGE	as desired

- Adjust the circuit being measured for zero or a null deflection on the Model 845 meter.

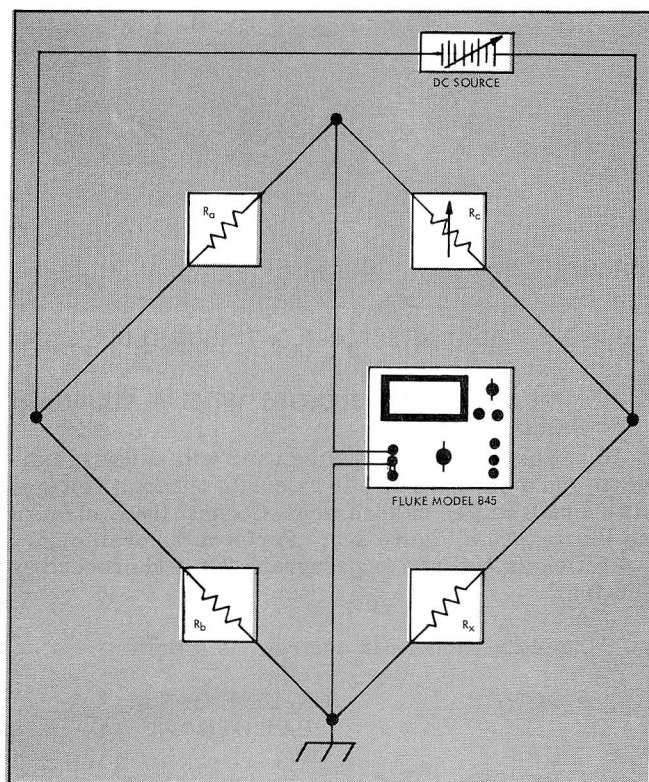


Figure 2-2. BRIDGE DETECTOR-FLOATING SUPPLY

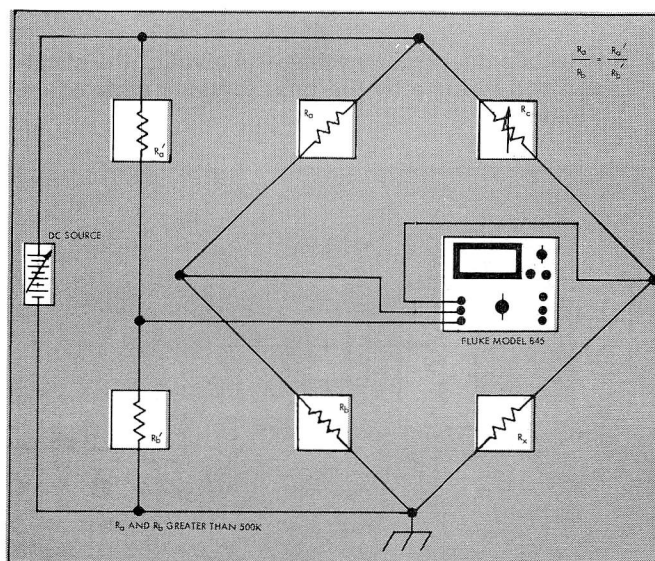


Figure 2-3. BRIDGE DETECTOR-HIGH RESISTANCE

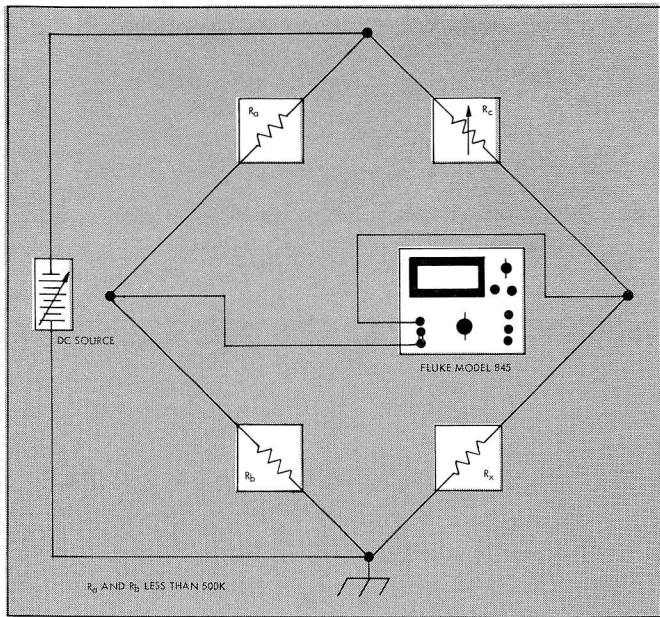


Figure 2-4. BRIDGE DETECTOR-FLOATING NULL DETECTOR

2-17. MEASURING VOLTAGES WITH A STANDARD CELL

2-18. The Model 845 may be used with a voltage divider and a standard cell to calculate unknown voltages with a high degree of accuracy. Connect the equipment as illustrated in Figure 2-5. Perform the preliminary operation as outlined in paragraph 2-5 and proceed as follows:

- a. Place the Model 845 controls as follows:

POWER	ON/LINE OPR or BAT OPR
OPR	OPR
RANGE	as desired

- b. Adjust the voltage divider for zero or null deflection on the Model 845 meter while placing the RANGE switch to successively more sensitive ranges.
- c. Calculate the unknown voltage by dividing the standard cell voltage by the final division ratio of the divider.

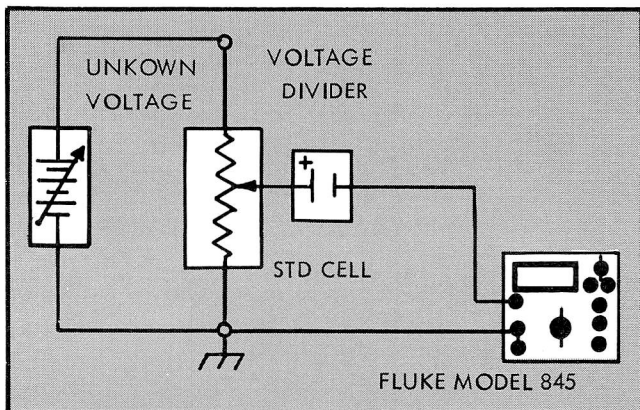


Figure 2-5. STANDARD CELL VOLTAGE MEASUREMENTS
2-4

2-19. USE OF ISOLATED OUTPUT

2-20. DC ISOLATION AMPLIFIER

2-21. The Model 845 may be used as a dc isolation amplifier having a voltage gain of up to 120 db, depending on the settings of the RANGE switch and the OUTPUT LEVEL control. To compute the maximum voltage gain on any range of the Model 845, use the following formula:

$$\text{Voltage gain in db} = 20 \log_{10} \frac{1 \text{ volt (maximum isolated output)}}{\text{RANGE (in volts)}}$$

2-22. RECORDER OUTPUT

2-23. The Model 845 ISOLATED OUTPUT may be used to provide an output voltage, adjustable from zero to one volt for a full-scale meter deflection for use with a recorder. Since the output is isolated from the input, floating measurements can be made without the use of a floating recorder. To use the adjustable recorder output, proceed as follows:

- a. Connect the recorder to the ISOLATED OUTPUT terminals.

Note!

The lower ISOLATED OUTPUT terminal is connected to chassis ground. If a ground reference is undesirable, disconnect the green wire between the power supply circuit board and the grounding pin on the ac line plug. Refer to Figure 2-6 for wire location.

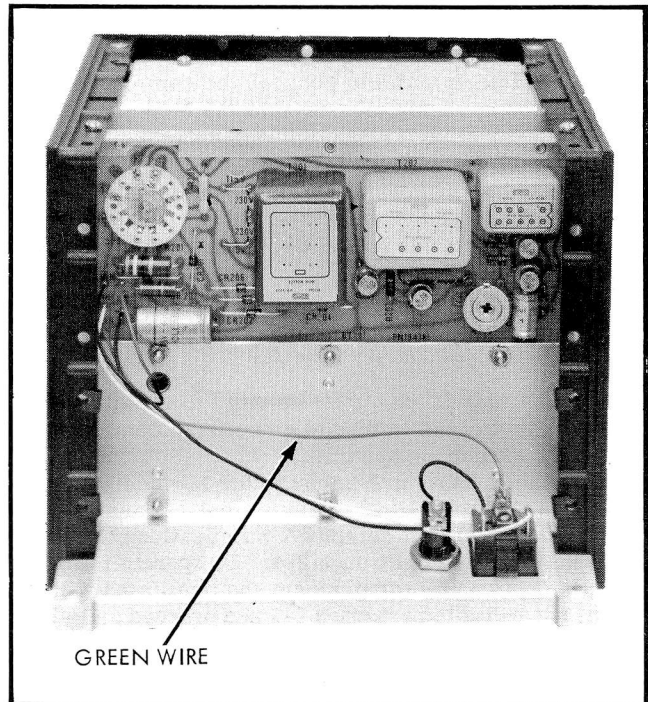


Figure 2-6. CHASSIS GROUND-WIRE LOCATION

- b. Turn the recorder on.
- c. Proceed as outlined in paragraph 2-13 or 2-15, as desired.
- d. Adjust the ISOLATED OUTPUT LEVEL control for the desired output to the recorder. This control has a log taper so that smooth control is possible at both high and low settings.

Note!

The ISOLATED OUTPUT current capability is 100 microamperes with a 5 kilohm source impedance.

2-24. OPERATING NOTES

2-25. SPURIOUS VOLTAGES AND CURRENTS

2-26. Voltage measurements at the microvolt level involve the persistent problems of thermoelectric effects. These effects may be compensated for by temporarily disconnecting the voltage from the circuit under measurement and noting the meter deflection of the Model 845 on the desired range. This reading must then be subtracted from all subsequent voltage measurements. A thorough understanding of these effects can lead to reducing or eliminating them completely.

2-27. THERMOELECTRIC VOLTAGES

2-28. If a circuit is composed of two dissimilar metals, a net voltage will result if the two dissimilar junctions are maintained at different temperatures. These thermoelectric voltages, also known as thermals, thermocouple voltages, or Seebeck voltages, can be reduced by using metals having low thermoelectric potentials and keeping all junctions at the same temperature. The terminals of the Model 845 are made of pure copper, gold-flashed to prevent tarnish. For lowest thermal voltages, all connections to the Model 845 should be made with pure copper wire. Silver plated copper or solder coated copper also produce satisfactory results. Tinned copper is less satisfactory than silver plated or solder coated copper. Nickel and nickel-based alloys are not suitable for connections to the instrument. Excellent results can be obtained using ordinary TV twin lead, or even lamp cord if high insulation resistance is not required. If shielding is necessary, use a length of flat braid over the cable.

2-29. HIGH SOURCE IMPEDANCE

2-30. Due to the very high input resistance and extreme sensitivity of the Model 845, it is charge sensitive. Thus, a person's body potential, an electrostatic voltage, can cause charge redistribution at the input to the instrument and result in meter needle deflection as a hand approaches the input terminals. Careful shielding will eliminate this problem. Also, due to charges that may be deposited on the input terminals when the OPR switch is set to ZERO, an appreciable transient will result when the switch is set to OPR if nothing is connected to the input terminals. Turning the switch back

and forth will dissipate this charge, eliminating the problem. With a high source impedance, the response of the instrument is unavoidably slow due to the low pass filter used to suppress superimposed noise. However, the design of the low pass filter is such that common mode rejection is extremely high while the response time for the normally encountered low source impedances is very fast.

2-31. OVERLOAD VOLTAGES

2-32. The instrument is designed to withstand up to 1100 volts dc or 1100 volts peak ac continuously applied between any two of the three input terminals, or between cabinet ground and any of the three input terminals, regardless of the setting of the RANGE or OPR switch. However, repeated or continuous overloads above 200 volts in the ranges below 3 millivolts will result in excessive dissipation in the protective, low-pass-filter resistor R110. This will result in thermal voltages which may take several minutes to subside after the overload is removed.

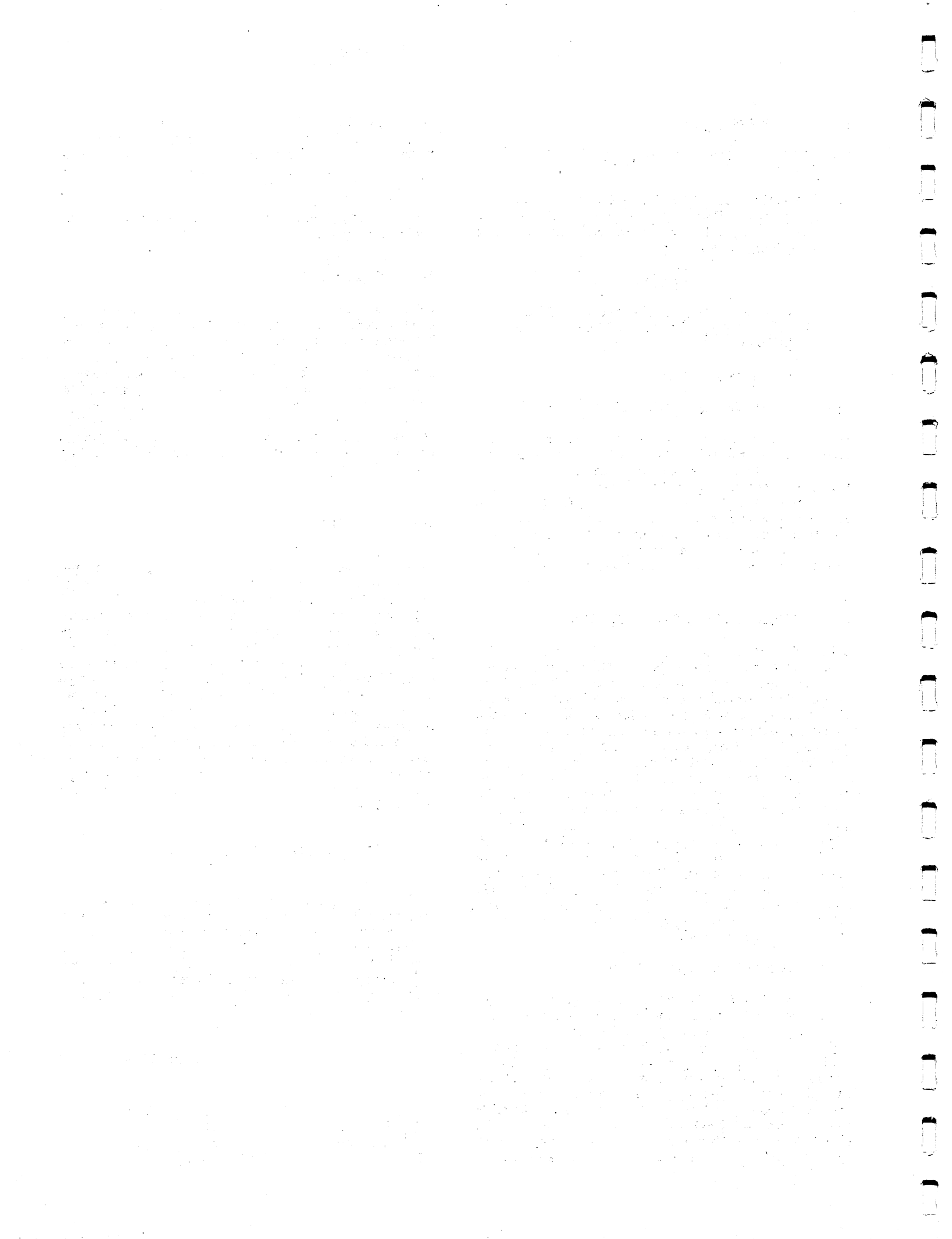
2-33. GUARDING

2-34. The instrument has an inner chassis connected to the GUARD terminal on the front panel. Ordinarily, this GUARD terminal is strapped to the COMMON terminal. When connected in this way, the inner chassis serves as a shield. This greatly improves the leakage resistance to ground and the common mode rejection. However, since the inner chassis is available at the GUARD terminal, it may be driven at the same voltage as the COMMON terminal. This further increases the leakage resistance and common mode rejection by about ten times. The voltage used to drive the GUARD terminal should be obtained from a separate source or by means of a voltage divider connected directly across the source so that the leakage currents do not cause voltage drops across impedances in the circuit under measurement.

2-35. INCREASING INPUT RESISTANCE

2-36. In the 1 microvolt to 1 millivolt ranges, a 10 megohm resistor is connected directly across the input of the instrument. The input resistance may be increased on these ranges by disconnecting the 10 megohm resistor where it attaches to the RANGE switch. However, the input resistance will no longer be well defined. Typical input resistances with the 10 megohm resistor removed, are as follows:

RANGE	INPUT RESISTANCE
1 microvolt	300 megohms
3 microvolt	1000 megohms
10 microvolt	3000 megohms
30 microvolt to 1 millivolt	10,000 megohms



SECTION III

THEORY OF OPERATION

3-1. INTRODUCTION

3-2. The Model 845 High Impedance Voltmeter-Null Detector theory of operation is contained in this section of the manual. A block diagram is illustrated in Figure 3-1, and a functional schematic diagram is located at the end of Section V. The block diagram and functional schematic diagram are to be used as an aid in understanding circuit theory, and in troubleshooting.

3-3. BLOCK DIAGRAM ANALYSIS

3-4. The Model 845 is a photo-chopper stabilized amplifier with the overall gain of the amplifier being precisely controlled by negative feedback. The instrument's main circuits are an input range divider, a photocell modulator, an ac amplifier, a synchronous demodulator, a dc amplifier, a meter, an isolation converter, a neon drive, an 84 Hz multivibrator, a supply rectifier, and a rectifier filter.

3-5. The input range divider provides a fixed input impedance to signals of less than 1 millivolt and allows reduction of input signals above 1 millivolt. Photochoppers modulate the input signal to the ac amplifier at 84 Hz. The drive signal for the photo modulator is provided by the neon drive which is composed of neon lamps driven alternately at 84 Hz by the 84 Hz multivibrator. The 84 Hz signal provides the Model 845 with an operating frequency asynchronous with the power line

frequency and power line harmonics. The 84 Hz multivibrator also drives the following circuits; (1) the supply rectifiers which provide operating voltages for the amplifiers, (2) the isolation converter which provides the isolated recorder output, (3) the synchronous demodulator which demodulates the amplified dc signal. The entire amplifier and the secondaries of both transformers are surrounded by a guard shield which permits the use of external guard voltages.

3-6. The ac amplifier is a high impedance amplifier whose gain is controlled by the resistance selected by the RANGE control. The amplified dc signal is then detected by the synchronous demodulator.

3-7. Demodulation of the output signal of the ac amplifier is accomplished by a synchronous demodulator. The synchronous demodulator is driven by the 84 Hz reference signal and detects the amplified dc signal. The detected dc signal is then amplified by a dc amplifier whose gain is controlled by fixed feedback. The output signal of the dc amplifier drives the meter which indicates the polarity and magnitude of the measured voltage, and the isolation converter which drives the isolated recorder output. This same dc signal is also fed back to the input of the ac amplifier to control overall amplifier gain. The feedback ratio is determined by the setting of the RANGE control and allows overall amplifier gain to be precisely controlled.

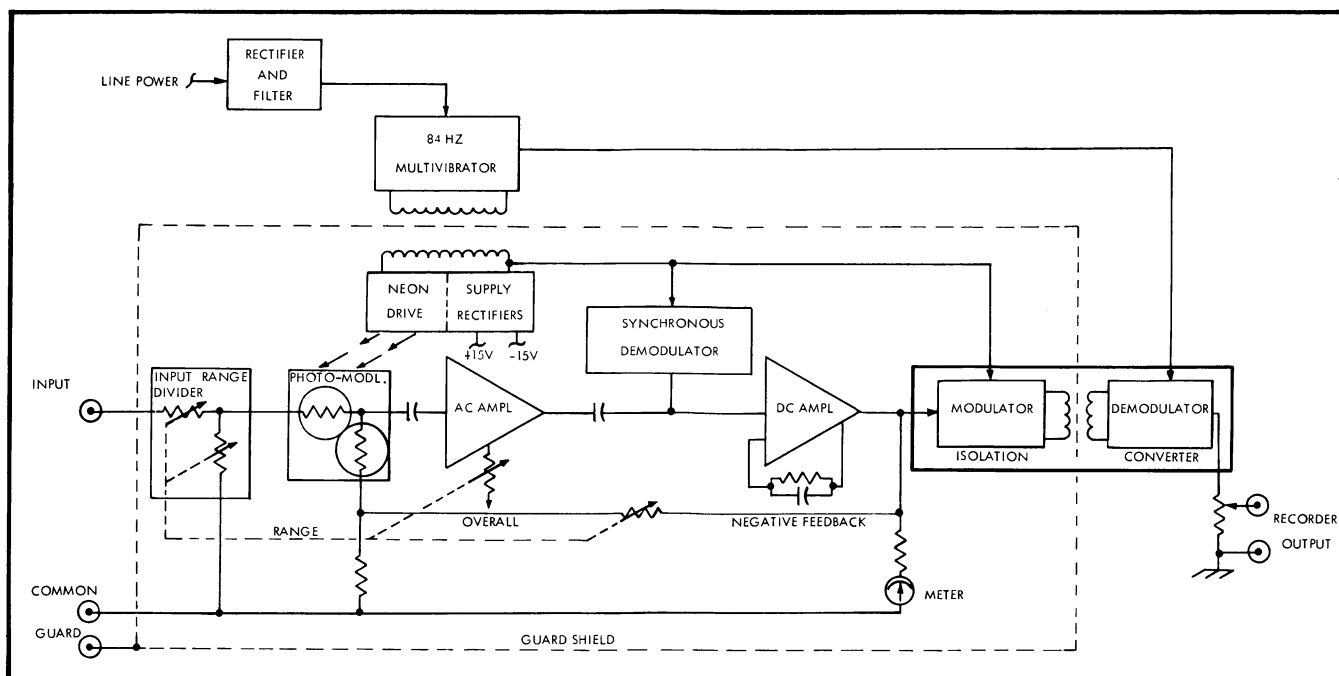


Figure 3-1. MODEL 845 BLOCK DIAGRAM

3-8. CIRCUIT DESCRIPTION

3-9. THE POWER SUPPLY

3-10. Input power transformer T201 receives 115 volts ac, or 230 volts ac if the instrument is so wired, through the power switch, S201. The primary winding of T201 is constructed in such a manner as to utilize either 115 volts ac input, windings parallel, or 230 volts ac, windings in series. Fuse, F1, protects the Model 845 circuitry from overloads.

3-11. The secondary voltage of T201 is rectified by bridge rectifier CR201 through CR204. An additional bridge leg composed of CR205 and CR206, is used on the Model 845AB for charging of the batteries. This additional leg allows charging of the batteries while using the instrument on line power and also references the bridge rectifier to the battery voltage, providing regulation of the dc output voltage. When the POWER switch S201 is placed to the BAT CHK position, meter multiplier resistor R205, and meter shunt resistor R157, are selected. The output dc voltage of the batteries under an actual load condition is then indicated by the meter of the Model 845AB. The Model 845A bridge rectifier output voltage is regulated by zener CR207. Capacitor C201 filters the output dc voltage on both Model 845 instruments. This regulated output is used as the operating voltage for the 84 Hz multivibrator.

3-12. The 84 Hz multivibrator is used to provide synchronous drive voltages and dc operating voltages for the Model 845 amplifier circuits free from any power line frequency variations and harmonics. The multivibrator is a transformer-coupled free running multivibrator composed of transistors Q201 and Q202, transformer T202, and frequency determining components C203 and R206 through R208. Variable resistor R206 is used to adjust the frequency of the multivibrator to 84 Hz. The voltage at the secondary of T202 is rectified by CR104 and CR105 to produce the positive and negative 15 volt dc operating voltages for the amplifier circuits. The same winding furnishes the synchronous demodulator and isolation converter drive signals and is tapped at a higher voltage level to drive the neon lamps DS101 and DS102. The neon lamps provide the drive signals for the photocell modulators V101 and V102.

3-13. THE INPUT DIVIDER

3-14. The basic full-scale sensitivity of the Model 845 is limited to a maximum of 1 millivolt. Therefore, input signals above this value must be reduced. The input divider consists of R101 through R109 and RANGE switch S101A. On ranges being a multiple of 1, input voltages above 1 millivolt are divided down to 1 millivolt or less, upon selection of the proper range. On ranges being a multiple of 3, input voltages above 1 millivolt are divided down to 300 microvolts or less, upon selection of the proper range. On ranges of 1 millivolt and below, a 10 megohm resistor, R104, is connected across the input to provide a fixed value of input impedance.

3-2

3-15. THE AC AMPLIFIER

3-16. The input signal from the input divider is filtered by a three stage, low-pass filter composed of R110, C101, R111, C102, R112, and C103. This filter reduces any ac voltage having a frequency above 1 Hz. The filtered dc voltage is then square-wave modulated by photochoppers V101 and V102, which are driven by DS101 and DS102. The resulting square-wave signal is coupled through C104 and the Ferrite Bead FL1 and amplified by Q101, Q102, and Q103 which form a three stage ac amplifier having a high input impedance. The gain of the ac amplifier is controlled by the common emitter resistance selected by the RANGE switch S101B. Maximum gain is used on the 1, 3, 10, and 30 microvolt ranges and is gradually reduced by the selection of R124 through R126 as the range is increased. The output of Q103 is capacitively coupled to a two stage current amplifier composed of Q104 and Q105. The current amplifiers have a constant gain controlled by fixed negative feedback through R130 and C111.

3-17. THE SYNCHRONOUS DEMODULATOR

3-18. The synchronous demodulator detects the magnitude and phase of the amplified signal. The 84 Hz drive signal is applied to the base of transistor Q106 which references the synchronous demodulator to the same phase as the photo modulator. The demodulated signal is filtered by R134 and C114 before being applied to the dc amplifier.

3-19. THE DC AMPLIFIER

3-20. The dc amplifier amplifies the detected dc signal from the synchronous demodulator. Transistors Q107 through Q112 comprise a two-stage differential amplifier with a complementary emitter-follower output. Negative feedback through R149 and C116 is applied to the base of Q108 and controls the dc amplifier gain. The output from the common emitter of Q111 and Q112 is 1 volt dc for a full range input on any range, which drives the meter and isolation converter. Overall negative feedback through the resistive network of R138 through R142 and R114 is controlled by the position of the RANGE switch S101C. This negative feedback allows precise control of the overall gain of the Model 845 amplifiers.

3-21. THE ISOLATION CONVERTER

3-22. The isolation converter drives the recorder output and provides isolation from the Model 845 amplifier circuitry. The output signal from the dc amplifier is applied to the transistors Q113 and Q114. An 84 Hz reference drive signal is applied to the bases of transistors Q113 and Q114 which causes modulation of the dc input signal to occur. The resulting modulated signal is coupled to the secondary of T203 where transistors Q203 and Q204 demodulate secondary signals occurring at their 84 Hz base signal rate. Capacitor C204 charges to the peak of the demodulated signal and discharges through the OUTPUT LEVEL control R1. C3 and R2 filter the resulting dc output voltage for the recorder output.

SECTION IV

MAINTENANCE

4-1 INTRODUCTION

4-2. The Model 845A and 845AB instruments should be checked for calibration annually. Without extreme abuse all that should be required is periodic cleaning and calibration as specified in this section. If a problem arises, refer to the information on corrective maintenance in this section.

4-3. TEST EQUIPMENT

4-4. Figure 4-1 lists the recommended equipment and their specifications which are required for maintenance and calibration.

4-5. BATTERY REPLACEMENT

4-6. Batteries in the Model 845AB need to be replaced when 16 hours of charging will no longer bring the meter to the minimum BATTERY OK region.

4-7. To replace the batteries proceed as follows:

- a. Remove upper and lower dust covers of the Model 845AB.
- b. Locate the battery pack which is mounted below the power supply printed circuit assembly and unsolder the black and red leads that electrically connect the battery pack to the power supply printed circuit assembly.
- c. Remove the six nuts and screws that attach the battery pack to the power supply printed circuit assembly.

- d. Remove the battery pack from the Model 845AB and replace the defective batteries observing the connections and polarities as illustrated in Figure 4-2.
- e. Replace the battery pack in the Model 845AB, securing it to the power supply printed circuit assembly and chassis assembly with the six screws and nuts removed in step c.
- f. Replace the battery pack black and red leads removed in step b, and replace the upper and lower dust covers.
- g. Check the batteries as outlined in paragraph 2-7. If the batteries show a discharge, recharge them as outlined in paragraph 2-9.

4-8 230 VOLT AC POWER-LINE CONVERSION

4-9. All versions of the Model 845 may be converted for operation on 230 volt ac line power by modifying the power supply printed circuit assembly wiring. Factory modified versions will have a decal on the rear panel indicating a 230 volt ac input requirement.

4-10. To convert the Model 845 to 230 volt ac operation proceed as follows:

- a. Remove the top-back dust cover.
- b. Locate T201 on the power supply printed circuit assembly and remove the two jumper wires labeled 115V. Refer to Figure 4-3, for location.

EQUIPMENT NOMENCLATURE	SPECIFICATIONS	RECOMMENDED INSTRUMENT
DC POWER SUPPLY	Output voltage of 0 to 1000 volts dc. Accuracy of $\pm 0.25\%$ or 100 microvolts.	Fluke Model 332A
Oscilloscope	Voltage sensitivity of 200 uv/cm. Sweep speed of 2 ms/cm.	Hewlett-Packard Model 130C
Battery	10 volt	

Figure 4-1. TEST EQUIPMENT REQUIREMENTS

- c. Place the jumpers removed in step b across the 230V labeled terminals, refer to Figure 4-3 for location, and solder the connections.
- d. Replace the top-back dust cover and install a 3AG 1/32 ampere fuse in place of F1.

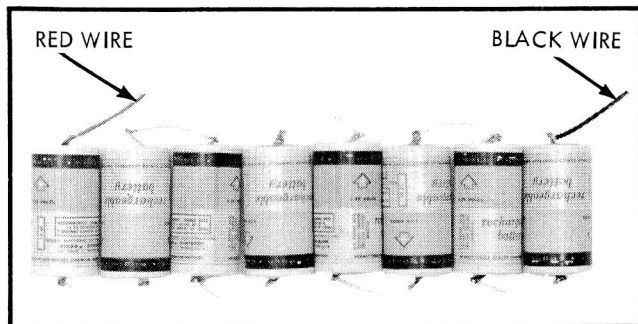


Figure 4-2. BATTERY POLARITY CONNECTIONS

4-11. DISASSEMBLY INSTRUCTION

4-12. The following procedure can be used to gain access to the inside of the Model 845:

- a. Remove the top-back cover by removing four screws that fasten it to side castings. This allows access to the parts on the power supply board (parts with 200 series reference designations.)
- b. Remove the bottom cover by removing two screws that fasten it to side castings. This allows access to capacitors C1 and C2 on the front panel.
- c. Remove the large side cover on both sides of instrument by removing two screws that fasten each of them to side castings.
- d. Remove the top cover of the guard chassis by removing four screws; two screws on the top of the guard and two on the back. This allows access to the dc amplifier Q107 through Q112, and the last two stages of the ac amplifier, Q104 through Q106. The instrument will still operate properly with the top of guard chassis removed. When the instrument is turned on, a red neon glow from the two lucite rods on the amplifier board is an indication that the photo-modulator drive circuit is working.
- e. Remove the bottom-back cover of guard chassis by removing two screws on bottom. This allows access to; the input divider R101 to R110, the +15 and -15 volt dc supply filter capacitors C117 and C118, and the recorder output modulator Q113 and Q114. The instrument will still operate but will have a meter offset, especially with high source impedances.
- f. Remove the screw that fastens the right side casting to the front panel at the top of the instrument.
- g. Remove the small right side cover by removing the two screws that attach it to the chassis.
- h. Loosen the four screws located below the removed small right side cover, by two turns only.

CAUTION!

Avoid touching polyethelene grommets. Contamination will cause excessive electrical leakage.

- i. Remove the top and bottom screws that fasten the right side casting to the power supply board bracket.
- j. Loosen the top and bottom screws that fasten the left side casting to the power supply board bracket by two turns.
- k. Take off the power plug bracket at the rear of the instrument by removing two screws that fasten it to the side castings.
- l. Pull the rear of the right side casting out far enough to swing the power supply board bracket out from the back of the instrument. This will allow access to the entire component side of the amplifier board.
- m. Remove the input shield located at the end of the Lucite rods by removing the two attaching screws. This will allow access to the first three amplifier stages Q101 to Q103, and the chopper drive photo-cells V101 and V102.
- n. If it is necessary to gain access to the land side of amplifier board, proceed as follows:
 - (1) Place the RANGE control to 1 MICROVOLTS and loosen the RANGE switch set screw that points toward the bottom of the instrument.
 - (2) Place the RANGE switch to 1000 VOLTS and loosen the other set screw that now points down, and take off the RANGE knob.

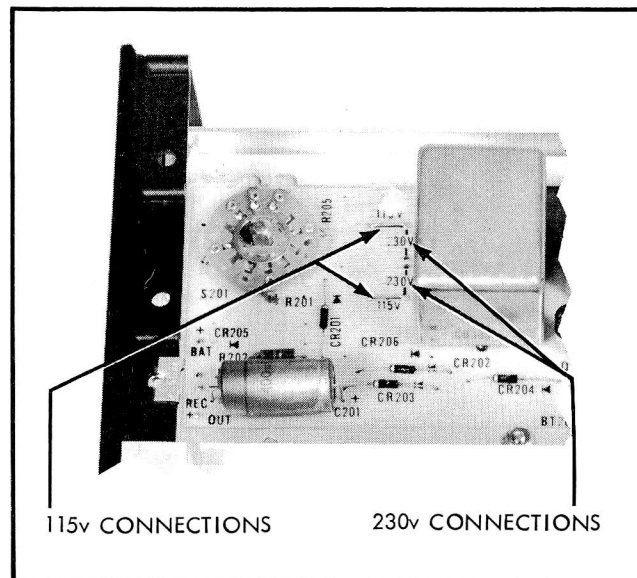


Figure 4-3. T201 115/230 VOLT AC POWER TERMINALS

- (3) Loosen the set screw on the ZERO control shaft coupler where it connects to the potentiometer.
- (4) Using a 1/2" socket wrench, remove the nut that holds the range switch to the guard chassis.
- (5) Remove the four screws that hold the amplifier board to the guard chassis.
- (6) Slide the amplifier board toward the rear of the instrument. This will allow access to the land side of the amplifier board.

4-13. CORRECTIVE MAINTENANCE

4-14. TROUBLESHOOTING

4-15. The purpose of troubleshooting is to locate and replace as quickly as possible any malfunctioning com-

ponent or components that are causing improper operation. The causes and remedies of the more common troubles that may occur are listed in the troubleshooting chart, Figure 4-4. Waveforms useful for troubleshooting are given in Figures 4-5 through 4-10. A complete understanding of the theory of operation and familiarity with the schematic diagram is the best way to locate and correct the cause of any malfunction.

4-16. VISUAL INSPECTION

4-17. Troubles may sometimes be located by a thorough visual inspection. This may be accomplished by looking for the following symptoms:

- a. Accumulations of dirt, dust, moisture, or grease. Remove contamination as outlined in paragraph 4-18.
- b. Scorched or burned parts. Damage of this type is usually caused by other defective components. Determine the cause of damage before replacing the components.

SYMPTOM	PROBABLE CAUSE	FAULT ISOLATION PROCEDURE
Blows fuses	Short circuit across secondary of T201 Shorted turn in T201 Defective CR201 through CR206	Test for short circuit between pins 3 and 6. Unsolder R202 in secondary of T201. A shorted turn will require almost as much current as normal operation. Measure voltage of C201. Should be 10.5 volts. If near zero, replace CR201 thru CR206, as necessary.
Photo Modulator inoperative (Neon lights out)	Low battery voltage Defective Q201 or Q202 Open winding on T202, or open C203 No drive to neon lamps DS101 and DS102	Charge batteries. If voltage of C201 is less than 7 volts, and batteries are charged, replace Q201 and/or Q202. Waveform on TP10 should agree with Figure 4-5. If square wave is absent, T202 or C203 is defective. A square wave of over 200 volts peak-to-peak should be present between pin 9 of T202 and the GUARD terminal. If not, T202 may be defective.
Meter movement inoperative	Dead meter Defective auxiliary supply	Check meter with an ohmmeter. Panel meter should peg. (Model 845AB in LINE OPR, line cord disconnected). Test points 3 and 4 voltage is near zero, check the associated diode and capacitor. If both voltages are zero, T202 is defective.

Figure 4-4. TROUBLESHOOTING CHART (Sheet 1 of 2)

SYMPTOM	PROBABLE CAUSE	FAULT ISOLATION PROCEDURE
Meter pegs or wanders	Meter mechanically stuck Defective amplifier	Using an oscilloscope with dc coupling, measure waveforms at TP6. If waveforms agree with Figure 4-6 check Q111, Q112, Q109, Q110, Q107, and Q108 by replacement. If waveforms are not correct, then: (a) Waveform at TP6 looks more like waveform at TP7, Figure 4-7, Q106 is open. (b) No change in waveform at TP6 as ZERO control is rotated. R114 is shorted, base of Q101 is shorted, V101 or V102 is shorted. (c) Waveform at TP6 looks like a square wave. Measure waveform at TP7. If square wave disappears and waveform at TP7 is correct, C112 is shorted. If waveform is not correct, remove Q104 and measure waveform at TP2, Figure 4-8. If square wave persists, short junction of R115, C104, C105, and base of Q101 to common. If square wave disappears, remove short and transfer short to R112, C103, and V101 junction. If square wave returns, a photocell is defective, or C104 is shorted. If square wave does not return move the short to the end of R110 that connects to RANGE switch. If square reappears, CR101 or CR102 is defective. If square wave does not reappear, the RANGE switch is defective. (d) No signal at TP6. If there is also no signal at TP7, Q106 is probably shorted. If Q106 is satisfactory, measure waveform at TP2. If there is still no signal, C107, CR103, Q101, Q102, or Q103 is defective.
ISOLATED OUTPUT operates on one polarity only	Open winding on T203 defective Q113, Q114, Q203, or Q204	Check and replace as necessary.
Slower response in negative direction	Leaky C120	Test and replace if necessary.
Measurements are low on high-sensitivity ranges	Shorted C116	Test and replace if necessary.
Poor stability	Defective CR207 Batteries not charged	Replace if necessary. Charge batteries as in paragraph 2-9.
Noise on 1, 3, and 10 uv ranges	Dirty or defective Q101, or defective Q102 Defective Chopper	Measure waveform at TP2. Figure 4-9 waveform shown in normal. Additional noise at TP2 is due to dirty Q101 or defective Q102. Remove Q111 and Q112, and apply an input of 1 mv. Observe waveform at TP1 for waveform shown in Figure 4-10: (a) Excessive noise can be caused by poor positioning of neon lamps. (b) Smaller waveform can be caused by slow response of photocells; if so, replace cells.
Unguarded leakage poor	Dirty grommets Leakage in T202 or T203	Clean according to paragraph 4-18. Test and replace if necessary.
Guarded leakage poor	Leakage in T202 or T203, or pins touching circuit board Contaminated binding posts	Test and repair as necessary. Clean according to paragraph 4-18.
Poor overload recovery	Defective C101, C102, C103, C120, CR101, CR102, or R110	Test and replace as necessary.

Figure 4-4. TROUBLESHOOTING CHART (Sheet 2 of 2)

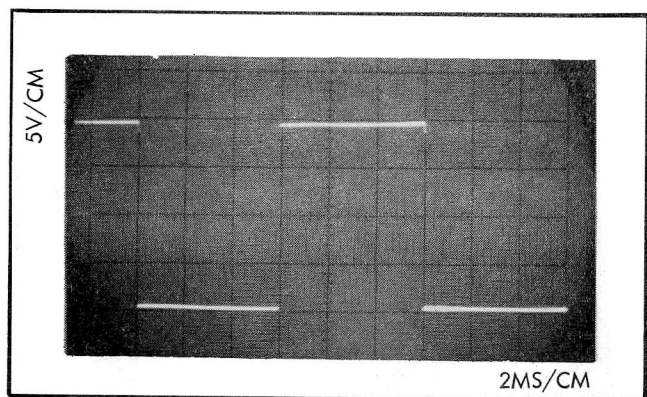


Figure 4-5. WAVEFORM AT TP10

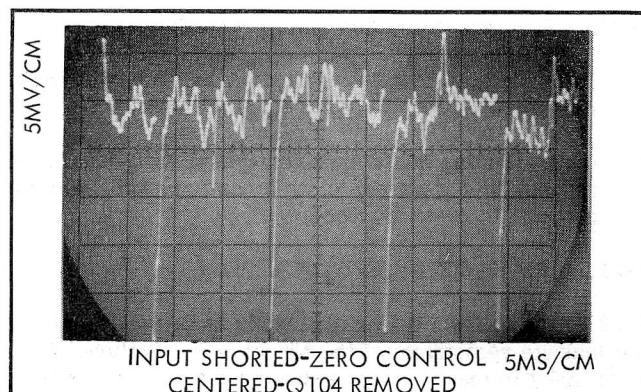
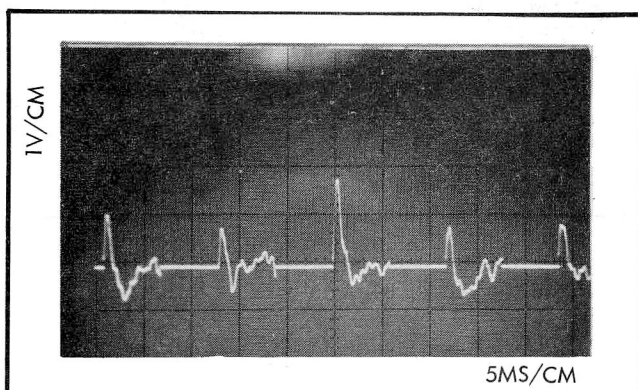
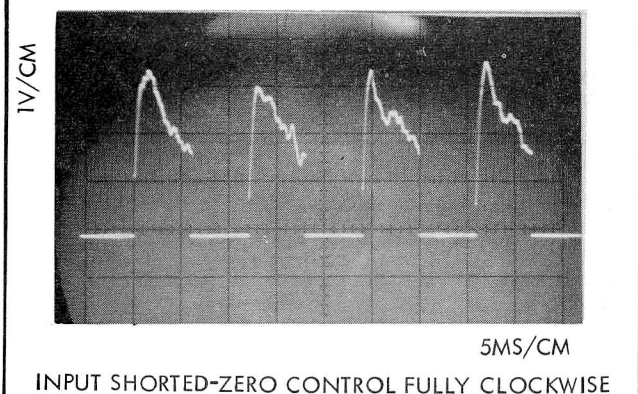


Figure 4-8. WAVEFORM AT TP2-Q104 REMOVED

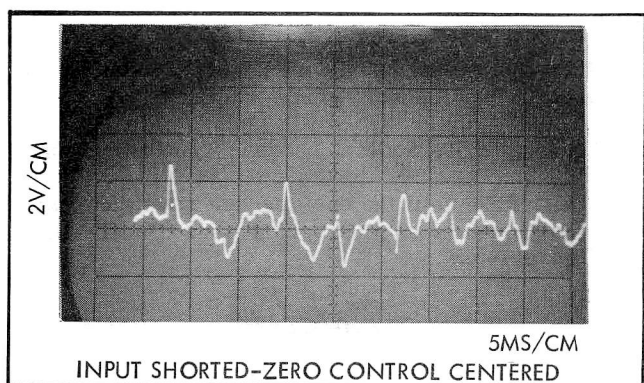


INPUT SHORTED ZERO CONTROL CENTERED



INPUT SHORTED-ZERO CONTROL FULLY CLOCKWISE

Figure 4-6. WAVEFORMS AT TP6



INPUT SHORTED-ZERO CONTROL CENTERED

Figure 4-7. WAVEFORM AT TP7

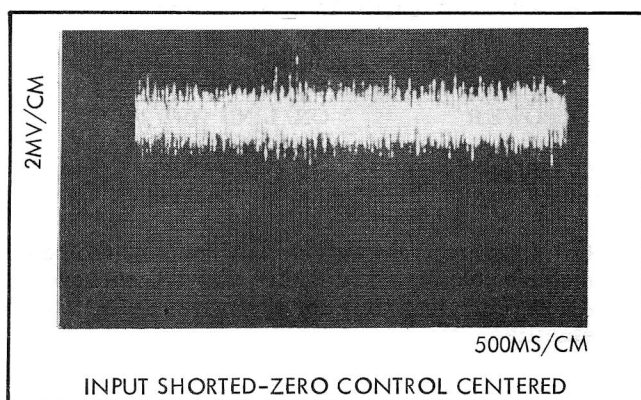
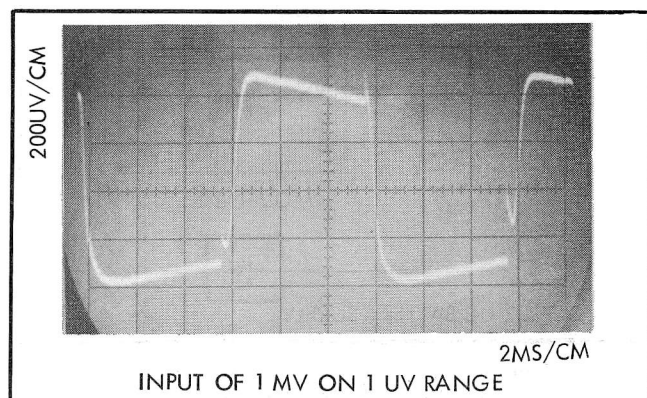


Figure 4-9. WAVEFORM AT TP2



INPUT OF 1 MV ON 1 UV RANGE

Figure 4-10. WAVEFORM AT TP1

- c. Cracks, cuts, and other damage to the polyethylene grommets or to the circuit boards.

CAUTION!

Do not touch the polyethylene grommets. Contamination will cause excessive electrical leakage.

4-18. PERIODIC MAINTENANCE

4-19. Periodic maintenance consists of occasional cleaning to remove dust, grease, and other contaminations.

4-20. To clean the instrument proceed as follows:

- a. Remove accumulations of dust and other foreign matter with low-pressure, clean dry air.
- b. Clean binding posts and front panel with denatured alcohol, using a clean cloth or cotton swab. Do not attempt to clean switches.

4-21. LEAKAGE RESISTANCE TEST

4-22. The following leakage test is to be used to check the leakage resistance of the Model 845. Failure of the instrument to meet the test indicates the need of cleaning or troubleshooting.

- a. Connect the equipment as illustrated in Figure 4-11.
- b. Place the Model 845 controls as follows:

POWER	ON/LINE OPR or BAT OPR
OPR	OPR
RANGE	300 MICROVOLTS

- c. For a leakage resistance of 10^{12} ohms, the panel meter must not indicate more than 100 microvolts. Allow sufficient time for the meter deflection to stabilize.

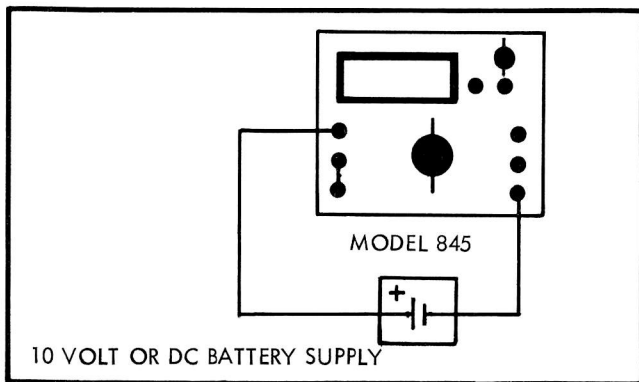


Figure 4-11. LEAKAGE RESISTANCE TEST EQUIPMENT CONNECTIONS

4-23. CALIBRATION PROCEDURES

4-24. The Model 845 should be calibrated once every year. It is recommended that if component replacement is performed, the Model 845 should be re-calibrated. Test and alignment points are illustrated by Figure 4-12.

4-25. METER CALIBRATION

4-26. Connect the equipment as illustrated in Figure 4-13 and proceed as follows:

Note!

Allow equipment to warm up for at least 5 minutes.

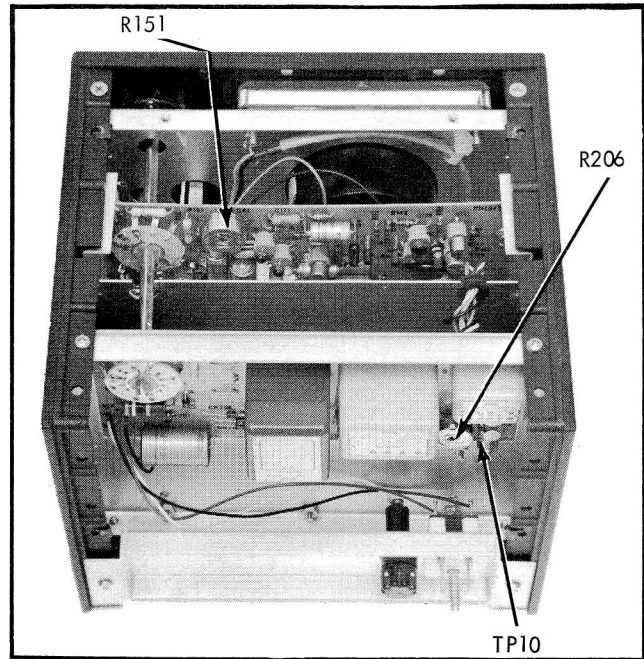


Figure 4-12. TEST AND ALIGNMENT POINTS

- a. Place the Model 845 controls as follows:

POWER	ON/LINE OPR or BAT OPR
OPR	OPR
RANGE	10 VOLTS

- b. Adjust the Model 332A output for 10 volts dc.
- c. Adjust R151 for a full-scale deflection (+10) on the Model 845 meter.

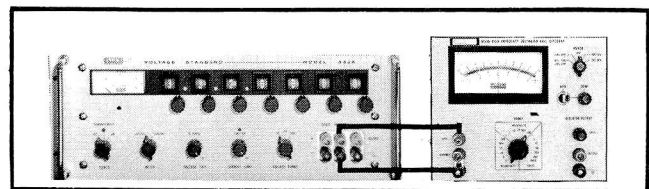


Figure 4-13. CALIBRATION EQUIPMENT CONNECTIONS

4-27. CHOPPER FREQUENCY

4-28. To adjust the 84 Hz multivibrator frequency, proceed as follows:

- a. Place the Model 845 POWER switch to ON/LINE OPR or BAT OPR.
- b. Connect an oscilloscope between TP10 and ground.
- c. Adjust R206 until the oscilloscope waveform has a time period of 12 milliseconds, as illustrated in Figure 4-5.

Note!

A frequency counter may be used in lieu of the oscilloscope for adjustment of the 84 Hz multivibrator frequency.

SECTION V

LIST OF REPLACEABLE PARTS

5-1. INTRODUCTION

5-2. This section contains complete descriptions of those parts one might normally expect to replace during the life of the instrument. The first listing is a breakdown of all of the major assemblies in the instrument. Subsequent listings itemize the components in each assembly. Every listing where possible, is accompanied by an illustration identifying each component in the listing. Assemblies and subassemblies are identified by a reference designation beginning with the letter A, (e.g., A1, A2, A3, etc.). Components are identified by the schematic diagram reference designation (e.g. R1, C107, DS1). Parts not appearing on the schematic diagram are identified by only a location index number. Flagnotes are used throughout the parts list and refer to ordering explanations. The flagnote explanations appear at the end of the parts list.

5-3. COLUMNAR INFORMATION

- a. The REF DESIG column indexes the item description to the associated illustration. In general the reference designations are listed in alpha-numeric order. Subassemblies of minor proportions are sometimes listed with the assembly of which they are a part. In this case, the reference designations for the components of the subassembly may appear out of order.
- b. The INDEX NO. column lists coordinates which locate the designated part on the associated illustration.
- c. The DESCRIPTION column describes the salient characteristics of the component. Indentation of the item description indicates the relationship to other assemblies, components, etc. In many cases it is necessary to abbreviate in this column. For abbreviations and symbols used, see paragraph 5-7.
- d. The ten-digit part number by which the item is identified at the John Fluke Mfg. Co. is listed in the STOCK NO column. Use this number when ordering parts from the factory or authorized representatives.
- e. The Federal Supply Code for the item manufacturer is listed in the MFR column. An abbreviated list of Federal Supply Codes is included in the Appendix.
- f. The part number which uniquely identifies the item to the original manufacturer is listed in the MFR PART NO column. If a component must be ordered by description, the type number is listed.
- g. The TOT QTY column lists the total quantity of the item used in the instrument. Second and subsequent listing of the same item are referenced to the first listing with the abbreviation REF. In the case of optional subassemblies, plug ins, etc. that are not always part of the instrument, the TOT QTY column lists the total quantity of the item in that particular assembly.
- h. Entries in the REC QTY column indicate the recommended number of spare parts necessary to support one to five instruments for a period of two years. This list presumes an availability of common electronic parts at the maintenance site. For maintenance for one year or more at an isolated site, it is recommended that at least one of every part in the instrument be stocked.
- i. The USE CODE column identifies certain parts which have been added, deleted or modified throughout the life of the instrument. Each part for which a Use Code has been assigned may be identified with a particular instrument serial number by consulting the Serial Number Effectivity List at the end of the parts list. As Use Codes are added to the list, the TOT QTY column listings are changed to reflect the most current information. Sometimes when a part is changed, the new part can and should be used as a replacement for the original part. In this event a parenthetical note is added in the DESCRIPTION column.

5-4. HOW TO OBTAIN PARTS

5-5. Standard components have been used wherever possible. Standard components may be ordered directly from the manufacturer by using the manufacturer's part number, or parts may be ordered from the John Fluke Mfg. Co. factory or authorized representative by using the Fluke part number. In the event the part you order has been replaced by a new or improved part, the replacement will be accompanied by an explanatory note and installation instructions, if necessary.

5-6. You can insure prompt and efficient handling of your order to the John Fluke Mfg. Co. if you include the following information:

- a. Quantity.
- b. FLUKE Stock Number.
- c. Description.
- d. Reference Designation.
- e. Instrument model and serial number.

Example: 2 each, 4805-177105, Transistors, 2N3565, Q107-108 for 845AR, s/n 168.

If you must order structural parts not listed in the parts list, describe the part as completely as possible. A sketch of the part showing its location to other parts of the instrument is usually most helpful.

5-7. LIST OF ABBREVIATIONS

ac	alternating current	mw	milliwatt
Al	Aluminum	na	nanoampere
amp	ampere	nsec	nanosecond
assy	assembly	nv	nanovolt
cap	capacitor	Ω	ohm
car flm	carbon film	ppm	parts per million
C	centigrade	piv	peak inverse voltage
cer	ceramic	p-p	peak to peak
comp	composition	pf	picofarad
conn	connector	plstc	plastic
db	decibel	p	pole
dc	direct current	pos	position
dpdt	double-pole, double-throw	P/C	printed circuit
dpst	double-pole, single-throw	rf	radio frequency
elect	electrolytic	rfi	radio frequency interference
F	fahrenheit	res	resistor
Ge	germanium	rms	root mean square
gmV	guaranteed minimum value	rtry	rotary
h	henry	sec	second
Hz	hertz	sect	section
hf	high frequency	S/N	serial number
IC	integrated circuit	Si	silicon
if	intermediate frequency	scr	silcon controlled rectifier
k	kilohm	spdt	single-pole, double-throw
kHz	kilohertz	spst	single-pole, single-throw
kv	kilovolt	sw	switch
lf	low frequency	Ta	tantalum
MHz	megahertz	tstr	transistor
M	megohm	tvm	transistor voltmeter
met flm	metal film	uhf	ultr high frequency
ua	microampere	vtvm	vacuum tube voltmeter
uf	microfarad	var	variable
uh	microhenry	vhf	very high frequency
usec	microsecond	vlf	very low frequency
uv	microvolt	v	volt
ma	milliampere	va	voltampere
mh	millihenry	vac	volts, alternating current
m	milliohms	vdc	volts, direct current
msec	millisecond	w	watt
mv	millivolt	ww	wire wound

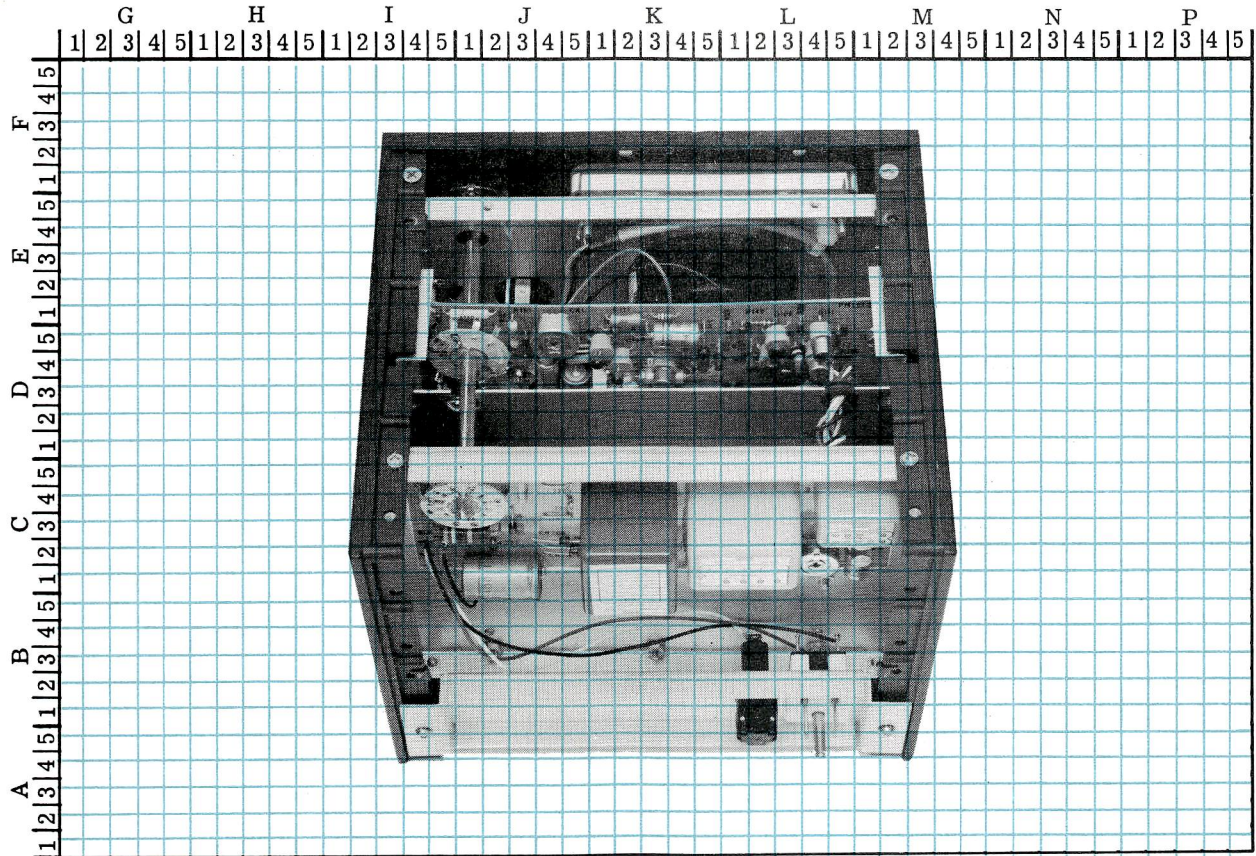


Figure 5-1. FINAL ASSEMBLY

REF DESIG	INDEX NO	DESCRIPTION	STOCK NO	MFR	MFR PART NO	TOT QTY	REC QTY	USE CODE
		FINAL ASSEMBLY - Figure 5 - 1 Line-powered model Battery/line-powered model	845A 845AB					
A1	D3-M3	Chassis Assembly (See Figure 5-2)						
A2	F1-J4	Front Panel Assembly (See Figure 5-3)						
A3	D5-L1	Amplifier P/C Assembly (See Figure 5-4)	1702-194399 (845A-401)	89536	1702-194399	1		
A4	C4-J4	Power Supply P/C Assembly (See Figure 5-5) Model 845A	1702-194407 (845A-402)	89536	1702-194407	1		
		Model 845AB	1702-194555 (845AB-402)	89536	1702-194555	1		

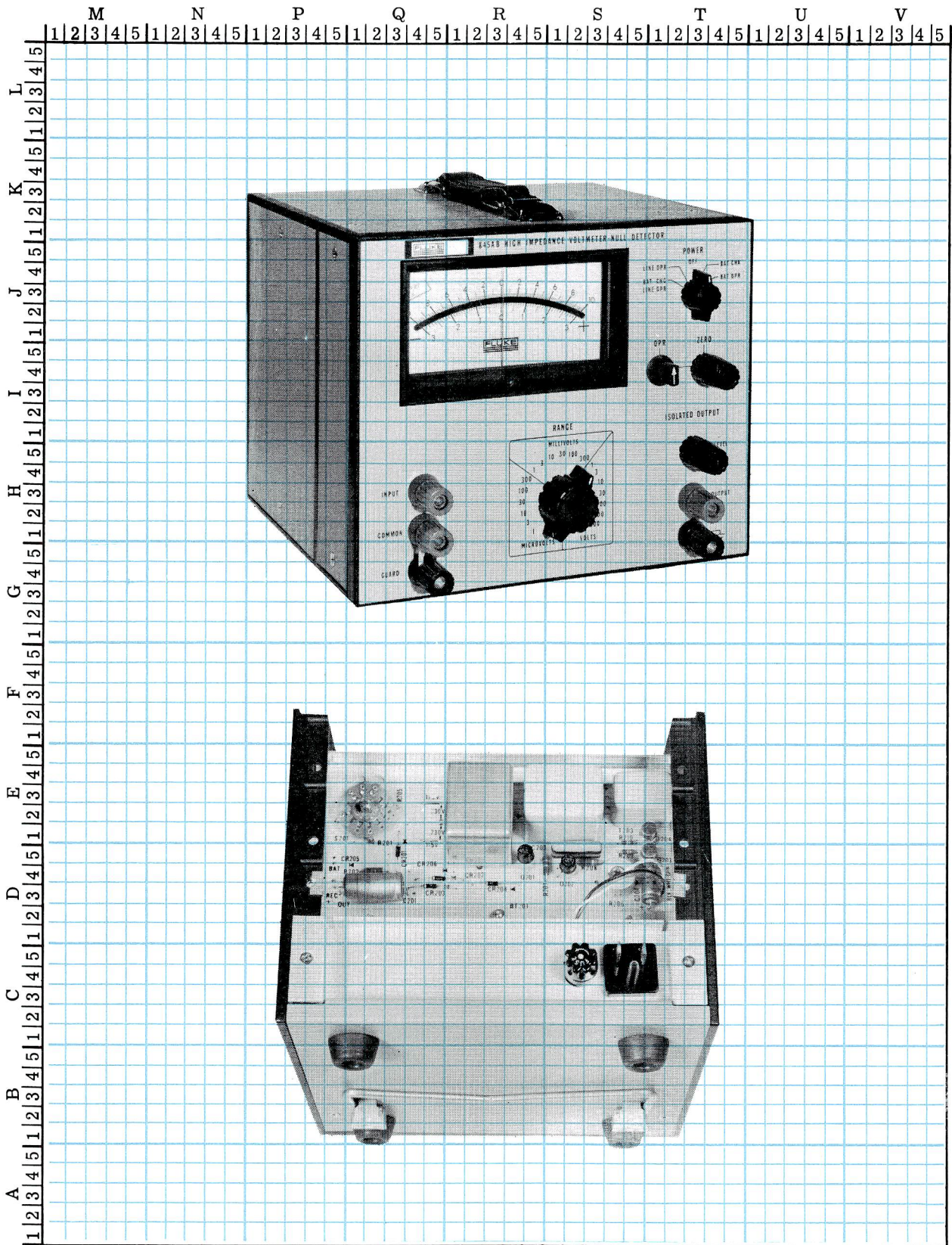


Figure 5-2. CHASSIS ASSEMBLY

REF DESIG	INDEX NO	DESCRIPTION	STOCK NO	MFR	MFR PART NO	TOT QTY	REC QTY	USE CODE
A1		CHASSIS ASSEMBLY - Figure 5 - 2						
BT201		Battery, 1.2v, Ni-Cad, (not illustrated)	4002-160390	05397	C1.2J	8		
C4, C5		Cap, mica, 0.001 uf ±5%, 500v (not illustrated)	1504-148387	88419	CD19F102J	2		B
F1		Fuse, Type MDL, slow blow, 1/16 amp, 250v (for 115v operation) (not illustrated)	5101-163030	71400	Type MDL	1	5	
F1		Fuse, Type MDL, slow blow, 1/32 amp, 250v (for 230v operation) (not illustrated)	5101-163022	71400	Type MDL	1	5	
P1	C5-S5	Connector, male, 3 prong chassis mount	2109-160275	73586	M-1548-GS	1		
XBT201		Holder, battery (not illustrated)	3155-194530	89536	3155-194530	1		
XF1	C5-S2	Holder, fuse	2102-160846	75915	342004	1		
		Coupler, 1/4 to 1/4 (not illustrated)	2402-104505	89536	2402-104505	1		
		Coupler, 1/8 to 1/4 (not illustrated)	2402-193557	89536	2402-193557	1		
	C1-R3	Cover, bottom	3156-194233	89536	3156-194233	1		
	I2-P2	Cover, side Cover, side (not illustrated)	3156-194290 3156-194290	89536 89536	3156-194290 3156-194290	2	REF	
	I2-P5	Cover, side front Cover, side front (not illustrated)	3156-162164 3156-162164	89536 89536	3156-162164 3156-162164	2	REF	
	K2-Q2	Cover, top	3156-194225	89536	3156-194225	1		
	B5-Q1	Foot, rubber	2819-103309	77969	9102-W	4		
	B1-Q2	Foot, rubber	2819-103309	77969	9102-W	REF		
	B5-S5	Foot, rubber	2819-103309	77969	9102-W	REF		
	B1-S4	Foot, rubber	2819-103309	77969	9102-W	REF		
	K3-R2	Handle, black vinyl	2404-166280	12136	919-415-173	1		
		Line cord (not illustrated)	6005-161638	91934	107-1, SVT	1		
		Shaft, zero (not illustrated)	3156-194365	89536	3156-194365	1		
		Shaft, range switch (not illustrated)	2814-203299	89536	2814-203299	1		
	B3-R3	Tilt stand	3156-194282	89536	3156-194282	1		

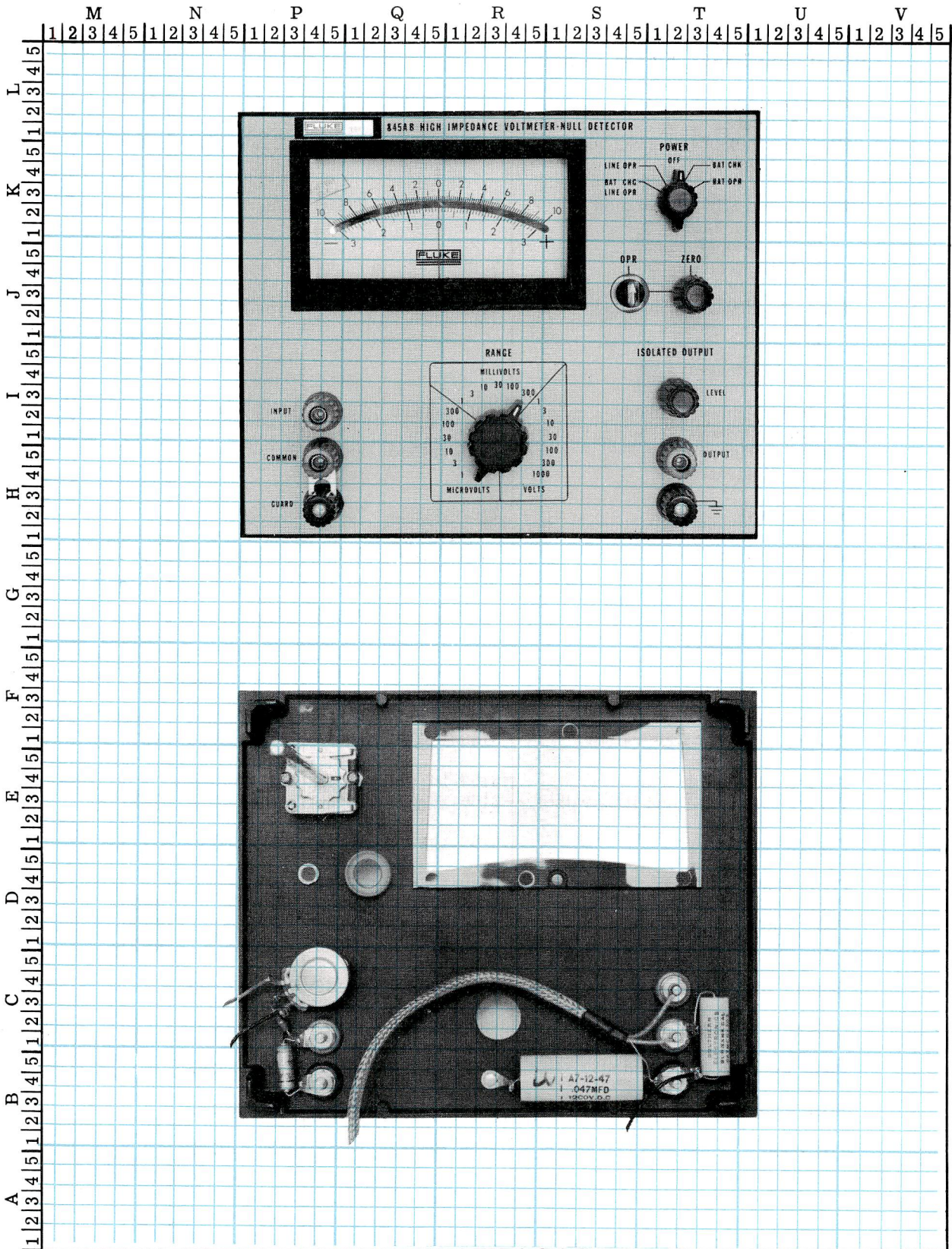


Figure 5-3. FRONT PANEL ASSEMBLY

REF DESIG	INDEX NO	DESCRIPTION	STOCK NO	MFR	MFR PART NO	TOT QTY	REC QTY	USE CODE
A2		FRONT PANEL ASSEMBLY Figure 5-3						
C1	C1-T4	Cap, mylar, 0.047 uf $\pm 20\%$, 1200v	1507-182683	72928	343-087M	1		
C2	B4-S3	Cap, poly, 0.047 uf $\pm 20\%$, 1200v	1507-190561	84411	JF-7	1		
C3	B5-P3	Cap, elect, 10 uf $+50/-10\%$, 25v	1502-170266	73445	C426ARF10	1	1	A
J1	I2-P4	Binding post, red	2811-149856	58474	BHB-10208-G22	2		
J2	H5-P4	Binding post, red	2811-149856	58474	BHB-10208-G22	REF		
J3	H2-P4	Binding post, black	2811-142984	58474	DF31BC	2		
J4	H5-T2	Binding post, red	2811-142976	58474	DF31RC	1		
J5	H3-T2	Binding post, black	2811-142984	58474	DF31BC	REF		
M1	K2-Q2	Meter, 100-0-100 ua, 650 Ω (845A only)	2901-192310	89536	2901-192310	1		
	K2-Q2	Meter, 100-0-100 ua, 650 Ω (845AB only)	2901-192294	89536	2901-192294	1		
R1	C4-P4	Res, var, comp, 10k $\pm 30\%$, 1/3w	4701-192344	71450	WF-45	1		
R2	C2-P2	Res, comp, 4.7k $\pm 10\%$, 1/2w	4704-108381	01121	EB4721	1		
S201	E3-P3	Switch, detent, dual index ball (845A only)	5108-193573	76854	Type F	1		
S201	E3-P3	Switch, detent, dual index ball (845AB only)	5108-193565	76854	Type F	1		
	I3-T2	Knob, LEVEL	2405-158949	89536	2405-158949	2		
	K3-T2	Knob, POWER	2405-158956	89536	2405-158956	1		
	I1-R3	Knob, RANGE	2405-170035	89536	2405-170035	1		
	J3-T3	Knob, ZERO	2405-158949	89536	2405-158949	REF		
	I5-P4	Panel, front (845A only)	1406-194209	89536	1406-194209	1		
	I5-P4	Panel, front (845AB only)	1406-194522	89536	1406-194522	1		
	H4-P5	Shorting link	2811-190728	24655	938LG	1		

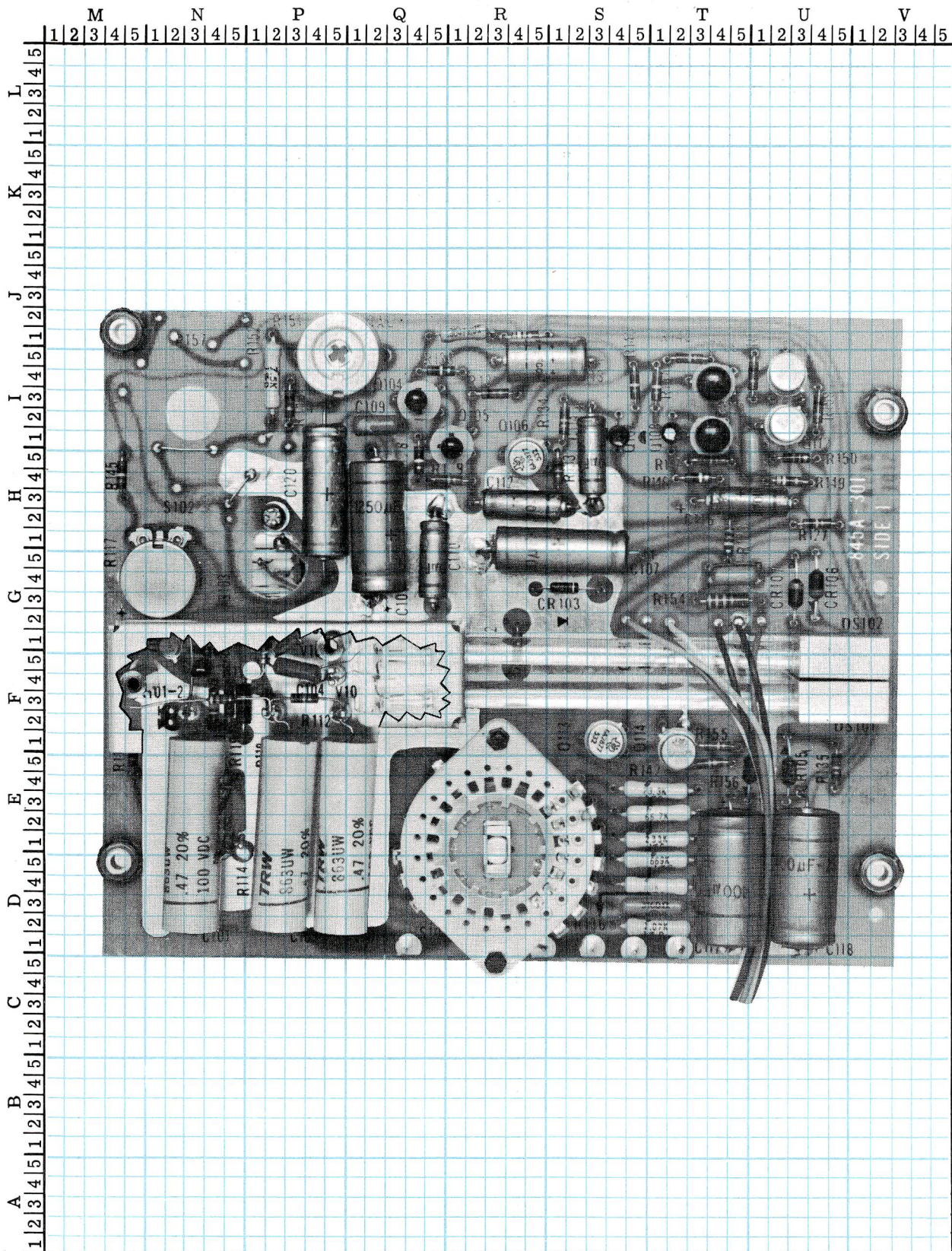


Figure 5-4. AMPLIFIER P/C ASSEMBLY (SHEET 1 OF 2)

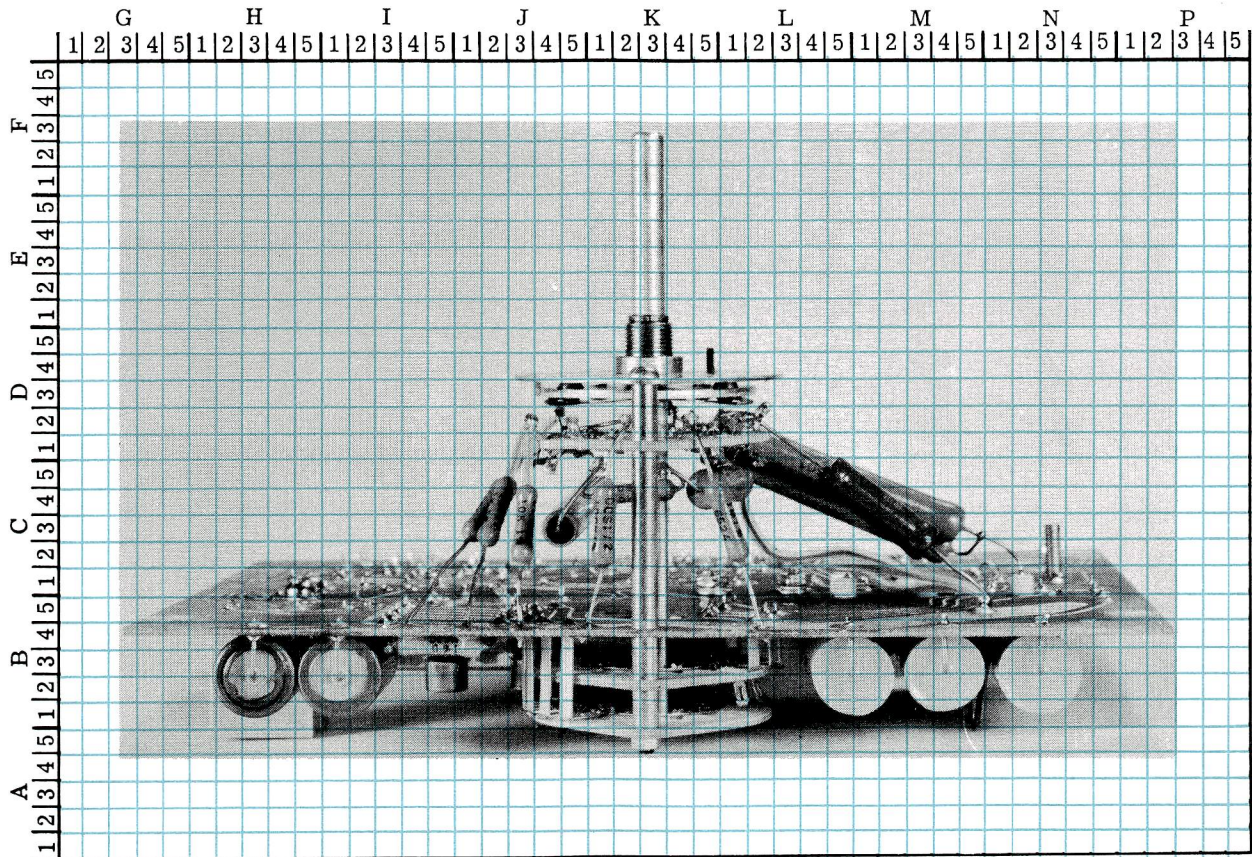














Figure 5-4. AMPLIFIER P/C ASSEMBLY (Sheet 2 of 2)

REF DESIG	INDEX NO	DESCRIPTION	STOCK NO	MFR	MFR PART NO	TOT QTY	REC QTY	USE CODE
A3		AMPLIFIER P/C ASSEMBLY Figure 5-4	1702-194399 (845A-401)	89536	1702-194399	REF		
C101	E1-N3	Cap, plstc, 0.47 uf $\pm 20\%$, 100v	1507-190553	84411	JF-36	3		
C102	E1-P2	Cap, plstc, 0.47 uf $\pm 20\%$, 100v	1507-190553	84411	JF-36	REF		
C103	E1-P5	Cap, plstc, 0.47 uf $\pm 20\%$, 100v	1507-190553	84411	JF-36	REF		
C104	F5-P3	Cap, plstc, 0.1 uf $\pm 20\%$, 250v	1507-161992	73445	C280AE/P100K	3		
C105	G1-P3	Cap, cer, 300 pf $\pm 10\%$, 500v	1501-105734	71590	BB60301KW7W	2		
C106	H1-Q2	Cap, elect, 1250 uf $+50/-10\%$, 4v	1502-166330	73445	C437ARB1250	1	1	
C107	G5-S1	Cap, elect, 250 uf $+50/-10\%$, 16	1502-187765	73445	C437ARE250	2	1	A
C108	G1-N4	Cap, cer, 300 pf $\pm 10\%$, 500v (underneath cover)	1501-105734	71590	BB60301KW7W	REF		
C109	I2-Q2	Cap, plstc 0.1 uf $\pm 20\%$, 250v	1507-161992	73445	C280AE/P100K	REF		
C110	G5-Q5	Cap, elect, 10 uf $+50/-10\%$, 25v	1502-170266	73445	C426ARF10	2	1	
C111	J1-R1	Cap, mylar, 0.0047 uf $\pm 20\%$, 200v	1507-106054	72928	C472M	1		
C112	H3-R4	Cap, elect, 10 uf $+50/-10\%$, 25v	1502-170266	73445	C426ARF10	REF		
C113	I5-S1	Cap, elect, 400 uf $+50/-10\%$, 4v	1502-187773	73445	C426ARE400	2	1	
C114	H5-S3	Cap, Ta, 10 uf $\pm 10\%$, 20v	1508-160259	05397	K10C20K	1		A
C114	H5-S3	Cap, Ta, 6.8 uf $\pm 10\%$, 35v	1508-182782	88411	Type 901	1		B
C115	H5-U1	Cap, plstc, 0.1 uf $\pm 20\%$, 250v	1507-161992	73445	C280AE/P100K	REF		
C116	H3-T5	Cap, Ta, 22 uf $\pm 10\%$, 15v	1508-182816	05397	K22C15K	1		A
C116	H3-T5	Cap, Ta, 15 uf $\pm 10\%$, 20v	1508-153056	05397	K15C20K	1		B
C117	D5-T5	Cap, elect, 400 uf $+50/-10\%$, 25v	1502-168153	73445	C437ARF400	3	1	
C118	D5-U3	Cap, elect, 400 uf $+50/-10\%$, 25v	1502-168153	73445	C437ARF400	REF		
C119	G4-T5	Cap, plstc, 0.22 uf $\pm 20\%$, 230v	1507-194803	73445	C280AE/P220K	1		

REF DESIG	INDEX NO	DESCRIPTION	STOCK NO	MFR	MFR PART NO	TOT QTY	REC QTY	USE CODE
C120	H4-P4	Cap, elect, 250 uf +50/-10%, 16v	1502-187765	73445	C437ARE250	REF		A
C120	H4-P4	Cap, elect, 150 uf +75/-10%, 15v	1502-150292	80183	TE 1163	1	1	B
CR101		Diode, C. D. Type CD12599 treated (not illustrated)	4802-180885	89536	4802-180885	2	1	
CR102		Diode, C. D. Type CD12599 treated (not illustrated)	4802-180885	89536	4802-180885	REF		
CR103	G4-S1	Diode, zener, 10v Type 1N961A	4803-113324	07910	1N961A	1	1	
CR104	E5-T5	Diode, IRC Type 4D4	4802-180240	81483	Type 4D4	8	2	
CR105	E5-U3	Diode, IRC Type 4D4	4802-180240	81483	Type 4D4	REF		
CR106	G4-U4	Diode, IRC Type 4D4	4802-180240	81483	Type 4D4	REF		
CR107	G3-U3	Diode, IRC Type 4D4	4802-180240	81483	Type 4D4	REF		
DS101		Lamp, neon, NE-2U (not illustrated)	3902-162602	89730	NE-2U	2	5	
DS102		Lamp, neon, NE-2U (not illustrated)	3902-162602	89730	NE-2U	REF		
FL1	F5-P3	Bead, Ferrite choke	2503-219535	02214	56-060-85-3B	1		B
Q101	F5-P1	Tstr, selected Transistron Type ST-1750T	4805-194456	89536	4805-194456	1	1	
Q102	G1-N2	Tstr, selected Transistron Type ST-1750T	4805-198812	89536	4805-198812	1	1	
Q103	F5-N3	Tstr, Type 2N3391	4805-168708	89730	2N3391	3	1	
Q104	I3-Q4	Tstr, Type 2N3565	4805-177105	07263	2N3565	2	1	
Q105	I1-R1	Tstr, Type 2N3565	4805-177105	07263	2N3565	REF		
Q106	H5-R4	Tstr, T. I. Type GA2877	4805-182709	01295	GA2877	2	1	
Q107	I1-S4	Tstr, Type 2N3391	4805-168708	89730	2N3391	REF		
Q108	I1-T2	Tstr, Type 2N3391	4805-168708	89730	2N3391	REF		
Q109	I4-T4	Tstr, Motorola Type MPS3638	4805-169375	04713	MPS3638	2	1	
Q110	I1-T4	Tstr, Motorola Type MPS3638	4805-169375	04713	MPS3638	REF		
Q111	I4-U2	Tstr, Type 2N1304	4805-117127	01295	2N1304	1	1	
Q112	I2-U2	Tstr, Type 2N1305	4805-190298	95303	2N1305	1	1	
Q113	F1-S3	Tstr, T. I. Type GA2875	4805-182691	01295	GA2875	3	1	
Q114	F1-T2	Tstr, T. I. Type GA2877	4805-182709	01295	GA2877	REF		
R101	C5-L1	Res, car flm, matched set (sheet 2 of 2)						
R102	C4-K2	Res, car flm, 900k $\pm 1/2\%$, 1/2w (sheet 2 of 2)	4703-107391	19701	DC1/2A	1		
R103	C3-J5	Res, car flm, matched set (sheet 2 of 2)						
R104	C3-M2	Res, car flm, 10M $\pm 1/2\%$, 1w (sheet 2 of 2)	4703-107748	19701	DC1	1		
R105	C3-L1	Res, car flm, matched set (sheet 2 of 2)						
R106	C2-K1	Res, car flm, matched set (sheet 2 of 2)						
R107	C3-J3	Res, car flm, matched set (sheet 2 of 2)						
R108	C3-J2	Res, car flm, matched set (sheet 2 of 2)						
R109	C3-J1	Res, car flm, matched set (sheet 2 of 2)						
R110	C5-L3	Res, car flm, 300k $\pm 1\%$, 2w (sheet 2 of 2)	4703-107425	12400	Type C30	2		
R111	F3-N4	Res, comp, 47k $\pm 5\%$, 1/4w	4704-148163	01121	CB4735	2		
R112	F3-P3	Res, comp, 100k $\pm 5\%$, 1/4w	4704-148189	01121	CB1045	4		
R113	E5-M5	Res, comp, 470 Ω $\pm 5\%$, 1/4w	4704-147983	01121	CB4715	1		

REF DESIG	INDEX NO	DESCRIPTION	STOCK NO	MFR	MFR PART NO	TOT QTY	REC QTY	USE CODE
R114	E1-N5	Res, ww, 10Ω ±1%, 1/2w	4707-193946	19429	4707-193946	1	1	
R115	G1-P1	Res, comp, 1.2M ±10%, 1/2w (underneath cover)	4704-108407	01121	EB1251	1		
R116	F3-M4	Res, comp, 680k ±5%, 1/4w (underneath cover)	4704-188433	01121	CB6845	1		
R117	G4-N1	Res, var, comp, 5M ±30%, 0.2w	4701-193086	71450	U-70	1		
R118	F3-P1	Res, comp, 10M ±10%, 1/2w	4704-108142	01121	EB1061	1		
R119	F3-N5	Res, comp, 2.2M ±10%, 1/4w	4704-198390	01121	CB2255	1		
R120	F2-N4	Res, comp 47k ±5%, 1/4w	4704-148163	01121	CB4735	REF		
R121	E4-R1	Res, comp, 10Ω ±5%, 1/4w (underneath switch wafers)	4704-147868	01121	CB1005	1		
R122	G1-R4	Res, comp, 68k ±5%, 1/4w	4704-148171	01121	CB6835	2		
R123	H1-T4	Res, comp, 82k ±5%, 1/4w	4704-188458	01121	CB8235	1		
R124	E2-Q5	Res, comp, 22Ω ±5%, 1/4w (underneath switch wafers)	4704-147884	01121	CB2205	1		
R125	E1-Q4	Res, comp, 68Ω ±5%, 1/4w (underneath switch wafers)	4704-147918	01121	CB6805	1		
R126	D5-Q4	Res, comp, 220Ω ±5%, 1/4w (underneath switch wafers)	4704-147959	01121	CB2215	1		
R127	H2-U4	Res, comp, 10k ±5%, 1/4w	4704-148106	01121	CB1035	2		
R128	H5-Q4	Res, comp, 100k ±5%, 1/4w	4704-148189	01121	CB1045	REF		
R129	H4-R1	Res, comp, 22k ±5%, 1/4w	4704-148130	01121	CB2235	7		
R130	I4-Q5	Res, comp, 100k ±5%, 1/4w	4704-148189	01121	CB1045	REF		
R131	I3-R3	Res, comp, 100Ω ±5%, 1/4w	4704-147926	01121	CB1015	1		
R132	J1-R4	Res, comp, 39k ±5%, 1/4w	4704-188466	01121	CB3935	1		
R133	H5-S1	Res, comp, 10k ±5%, 1/4w	4704-148106	01121	CB1035	REF		
R134	I2-S1	Res, comp, 15k ±5%, 1/4w	4704-148114	01121	CB1535	2		
R135	E5-U5	Res, comp, 22k ±5%, 1/4w	4704-148130	01121	CB2235	REF		
R136	D2-T1	Res, met flm, 1.07k ±1%, 1/2w	4705-187930	12400	Type CEC-TO	1		
R137	D3-T1	Res, met flm, 3.16k ±1%, 1/2w	4705-187781	12400	Type CEC-TO	1		
R138	D4-T1	Res, met flm, matched set						
R139	D5-T1	Res, met flm, matched set						
R140	E1-T1	Res, met flm, matched set						
R141	E2-T1	Res, met flm, matched set						
R142	E4-T1	Res, met flm, matched set						
R143	I4-S5	Res, comp, 150k ±5%, 1/4w	4704-182212	01121	CB1545	3		
R144	I4-T1	Res, comp, 150k ±5%, 1/4w	4704-182212	01121	CB1545	REF		
R145	H4-M4	Res, comp, 150k ±5%, 1/4w	4704-182212	01121	CB1545	REF		
R146	H4-T3	Res, comp, 100k ±5%, 1/4w	4704-148189	01121	CB1045	REF		
R147	H5-T4	Res, comp, 15k ±5%, 1/4w	4704-148114	01121	CB1535	REF		
R148	I5-T3	Res, comp, 22k ±5%, 1/4w	4704-148130	01121	CB2235	REF		
R149	H4-U3	Res, comp, 3.9M ±5%, 1/4w	4704-188417	01121	CB3955	1		
R150	H5-U3	Res, comp, 68k ±5%, 1/4w	4704-148171	01121	CB6835	REF		
R151	J1-P5	Res, var, ww, 2k ±5%, 1-1/4w	4702-160705	11237	Type 110	2		
R152	I4-P2	Res, met flm, 7.5k ±1%, 1/2w	4705-192161	12400	Type CEC-TO	1		
R153	I3-P3	Res, comp, 1k ±5%, 1/4w	4704-148073	01121	CB1025	3		
R154	G3-T4	Res, comp, 33k ±5%, 1/2w	4704-108761	01121	EB3335	1		

REF DESIG	INDEX NO	DESCRIPTION	STOCK NO	MFR	MFR PART NO	TOT QTY	REC QTY	USE CODE
R155	F1-T4	Res, comp, 22k $\pm 5\%$, 1/4w	4704-148130	01121	CB2235	REF		
R156	E5-T4	Res, comp, 22k $\pm 5\%$, 1/4w	4704-148130	01121	CB2235	REF		
R157		Res, met flm, 825 Ω $\pm 1\%$, 1/2w (not illustrated)	4705-155119	19701	MF7C-TO	1		
R158	I4-U1	Res, comp, 1k $\pm 5\%$, 1/4w	4704-148023	01121	CB1025	REF		
R159	I3-U4	Res, comp, 1k $\pm 5\%$, 1/4w	4704-148023	01121	CB1025	REF		
S101	D4-K3	Switch, rotary, 4p, 19 pos, 3 sect (sheet 2 of 2)	5105-194589	89536	5105-194589	1		
S102		Switch, section (not illustrated)	5107-194027	76854	Type FV	1		
S103	G5-P2	Switch, twist, spdt	5105-194936	89536	5105-194936	1		
V101, V102	F4-Q3	Photocell assembly	3700-194449	89536	3700-194449	1		
	J2-M4	Grommet, 3/8"	2807-171876	89536	2807-171876	4	1	
	E1-M4	Grommet, 3/8"	2807-171876	89536	2807-171876	REF		
	I3-V3	Grommet, 3/8"	2807-171876	89536	2807-171876	REF		
	D5-V3	Grommet, 3/8"	2807-171876	89536	2807-171876	REF		
	F3-S1	Rod, optical	3800-168047	89536	3800-168047	2		
	F5-S1	Rod, optical	3800-168047	89536	3800-168047	REF		



These resistors are factory matched. If any replacement is required, an entire set, part number 4710-194415, must be ordered.



These resistors are factory matched. If any replacement is required, an entire set, part number 4710-194423, must be ordered.

REF DESIG	INDEX NO	DESCRIPTION	STOCK NO	MFR	MFR PART NO	TOT QTY	REC QTY	USE CODE
A4		POWER SUPPLY P/C ASSEMBLY						
		Figure 5-5						
		Model 845A	1702-194407 (845A-402)	89536	1702-194407	REF		
		Model 845AB	1702-194555 (845AB-402)	89536	1702-194555	REF		
C201	G2-N5	Cap, elect, 400 uf +50/-10%, 25v	1502-168153	73445	C437ARF400	REF		
C203	H2-T1	Cap, plstc, 1 uf ±20%, 250v	1507-190330	73445	C280AE/P1M	1		
C204	G4-U3	Cap, elect, 400 uf +50/-10%, 4v	1502-187773	73445	C426ARE400	REF		
CR201	H2-P3	Diode, IRC Type 4D4	4802-180240	81483	Type 4D4	REF		
CR202	G3-Q1	Diode, IRC Type 4D4	4802-180240	81483	Type 4D4	REF		
CR203	G4-Q2	Diode, IRC Type 4D4	4802-180240	81483	Type 4D4	REF		
CR204	G4-R3	Diode, IRC Type 4D4	4802-180240	81483	Type 4D4	REF		
CR205	H1-N4	Diode, IRC Type 4D4 (845AB only)	4802-180240	81483	Type 4D4	2		
CR206	G5-Q1	Diode, IRC Type 4D4 (845AB only)	4802-180240	81483	Type 4D4	REF		
CR207		Diode, Type 1N961A (845A only) (not illustrated)	4803-113324	07910	1N961A	1	1	
Q201	H1-S1	Tstr, T.I. Type GA2817	4805-182600	01295	GA2817	2	1	
Q202	G5-S5	Tstr, T.I. Type GA2817	4805-182600	01295	GA2817	REF		
Q203	H2-U4	Tstr, T.I. Type GA2875	4805-182691	01295	GA2875	REF		
Q204	H4-U3	Tstr, T.I. Type GA2875	4805-182691	01295	GA2875	REF		
R201	H2-N4	Res, comp, 39Ω ±10%, 2w (845AB only)	4704-144378	01121	HB3901	1		
R202	G5-N5	Res, comp, 150Ω ±5%, 1w	4704-178566	01121	GB1515	1		
R205	I3-P4	Res, met flm, 9.53k ±1%, 1/2w (845AB only)	4705-159442	12400	Type CEC-TO	1		
R206	G4-T5	Res, var, ww, 2k ±5%, 1-1/4w	4702-160705	11237	Type 110	REF		
R207	H1-S3	Res, comp, 5.1k ±5%, 1/2w	4704-109108	01121	EB5125	2		
R208	H1-T2	Res, comp, 5.1k ±5%, 1/2w	4704-109108	01121	EB5125	REF		
R209	H3-U1	Res, comp, 22k ±5%, 1/4w	4704-148130	01121	CB2235	REF		
R210	H4-U1	Res, comp, 22k ±5%, 1/4w	4704-148130	01121	CB2235	REF		
S201	H5-N3	Switch section (845A only)	5107-194035	76854	Type F	1		
S201	H5-N3	Switch section (845AB only)	5107-194019	76854	Type FE	1		
T201	H5-R1	Transformer, power	5600-192724	89536	5600-192724	1		
T202	I2-S4	Transformer, drive	5600-192708	89536	5600-192708	1		
T203	I3-U3	Transformer, isolation	5600-192716	89536	5600-192716	1		

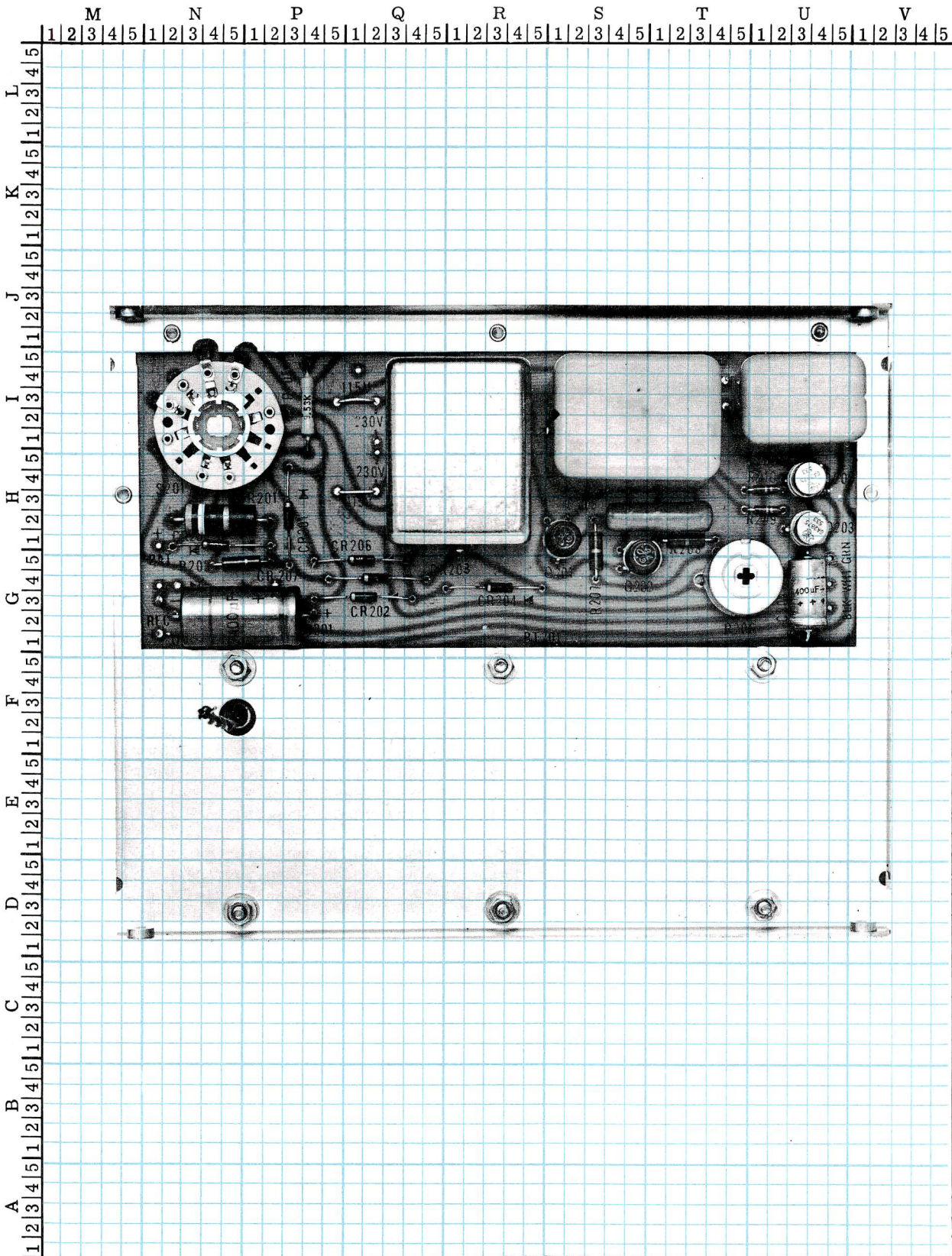
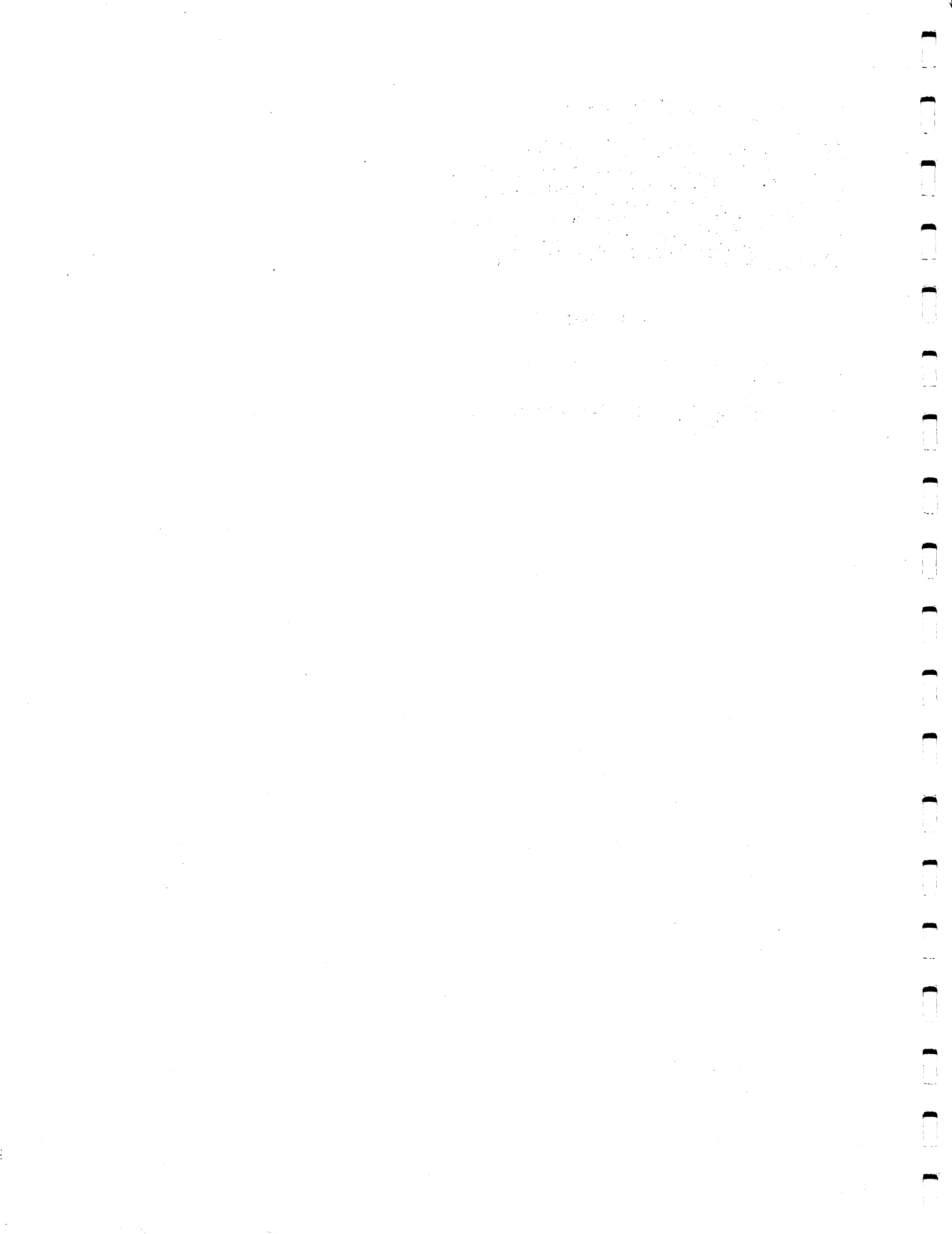


Figure 5-5. POWER SUPPLY P/C ASSEMBLY

5-8. SERIAL NUMBER EFFECTIVITY

5-9. A Use Code column is provided to identify certain parts that have been added, deleted, or modified during production of the Model 845. Each part for which a use code has been assigned may be identified with a particular instrument serial number by consulting the Use Code Effectivity List below. All parts with no code are used on all instruments with serial numbers above 123. New codes will be added as required by instrument changes.

USE CODE	EFFECTIVITY
A	Model 845A and 845AB, serial number 123 to 1011.
B	Model 845A and 845AB, serial number 1012 and on.



Appendix A

Federal Supply Code for Manufacturers

A-1. CODE TO NAME

A-2. The following five-digit code numbers are listed in numerical sequence along with the manufacturer's

name and address to which the code has been assigned. The Federal Supply Code has been taken from Cataloging Handbook H 4-2, Code to Name.

00213 Sage Electronics Corp. Rochester, New York	04009 Arrow Hart and Hegemen Electronic Company Hartford, Connecticut	06739 Electron Corp. Littletown, Colorado	11358 CBS Electronics Div. of CBS Inc. Newburyport, Massachusetts
00327 Welwyn International, Inc. Westlake, Ohio	04062 Replaced by 72136	06743 Clevite Corp. Cleveland, Ohio	11403 Best Products Co. Chicago, Illinois
00656 Aerovox Corp. New Bedford, Massachusetts	04202 Replaced by 81312	06751 Semcor Div. Components Phoenix, Arizona	11503 Keystone Mfg. Div. of Avis Industrial Corp. Warren, Michigan
00779 AMP Inc. Harrisberg, Pennsylvania	04217 Essex Wire Corp. Wire & Cable Div. Anaheim, California	06860 Gould National Batteries Inc. City of Industry, California	12014 Chicago Rivet & Machine Co. Bellwood, Illinois
01121 Allen-Bradley Co. Milwaukee, Wisconsin	04221 Aemco Div. of Midtex Inc. Mankato, Minnesota	06980 Eitel-McCullough, Inc. San Carlos, California	12040 National Semiconductor Corp. Danbury, Connecticut
01281 TRW Semiconductors Lawndale, California	04645 Replaced by 75376	07115 Replaced by 14674	12060 Diodes, Inc. Chatsworth, California
01295 Texas Instruments, Inc. Semiconductor Components Div. Dallas, Texas	04713 Motorola Semiconductor Products Inc. Phoenix, Arizona	07138 Westinghouse Electric Corp. Electronic Tube Div. Elmira, New York	12136 Philadelphia Handle Co. Camden, New Jersey
01686 RCL Electronics Inc. Manchester, New Hampshire	05082 Replaced by 94154	07263 Fairchild Semiconductor Div. of Fairchild Camera & Instrument Corp. Mountain View, California	12323 Presin Co., Inc. Shelton, Connecticut
01730 Deleted	05236 Jonathan Mfg. Co. Fullerton, California	07344 Bircher Co., Inc. Rochester, New York	12327 Freeway Washer & Stamping Co. Cleveland, Ohio
01884 Dearborn Electronics Inc. Orlando, Florida	05277 Westinghouse Electric Corp. Semiconductor Dept. Youngwood, Pennsylvania	07792 Lerma Engineering Corp. Northampton, Massachusetts	12400 Replaced by 75042
02114 Ferroxcube Corp. Saugerties, New York	05278 Replaced by 43543	07910 Continental Device Corp. Hawthorne, California	12617 Hamlin Inc. Lake Mills, Wisconsin
02606 Replaced by 15801	05397 Union Carbide Corp. Electronics Div. Cleveland, Ohio	08530 Reliance Mica Corp. Brooklyn, New York	12697 Clarostat Mfg. Co. Dover, New Hampshire
02660 Amphenol-Borg Elect. Corp. Broadview, Illinois	05571 Sprague Electric Co Pacific Div. Los Angeles, California	08792 CBS Electronics Semiconductor Operations-Div. of CBS Inc. Lowell, Massachusetts	12749 James Electronics Chicago, Illinois
02799 Arco Capacitors, Inc. Los Angeles, California	05704 Alac, Inc. Glendale, California	08806 General Electric Co. Miniature Lamp Dept. Cleveland, Ohio	12856 Micrometals Sierra Madre, California
03614 Replaced by 71400	05820 Wakefield Engineering Ind. Wakefield, Massachusetts	08863 Nylomatic Corp. Norrisville, Pennsylvania	12954 Dickson Electronics Corp. Scottsdale, Arizona
03651 Replaced by 44655	06001 General Electric Company Capacitor Department Irmo, South Carolina	08988 Skottie Electronics Inc. Archbald, Pennsylvania	13606 Sprague Electric Co. Transistor Div. Concord, New Hampshire
03797 Eldema Corp. Compton, California	06136 Replaced by 63743	09922 Burndy Corp. Norwalk, Connecticut	13839 Replaced by 23732
03877 Transatron Electronic Corp. Wakefield, Massachusetts	06473 Amphenol Space & Missile Sys. Chatsworth, California	11237 Chicago Telephone of Calif. Inc. South Pasadena, California	14099 Semtech Corp. Newbury Park, California
03888 Pyrofilm Resistor Co., Inc. Cedar Knolls, New Jersey	06555 Beede Electrical Instrument Co. Penacook, New Hampshire		14193 California Resistor Corp. Santa Monica, California
03911 Clairrex Corp. New York, New York			14298 American Components, Inc. Conshohocken, Pennsylvania

14655	Cornell-Dubilier Electronics Newark, New Jersey	38315	Honeywell Inc. Precision Meter Div. Manchester, New Hampshire	72665	Replaced by 90303	80145	API Instruments Co. Chesterland, Ohio
14674	Corning Glass Works Corning, New York	42498	National Company Melrose, Massachusetts	72794	Dzus Fastener Co., Inc. West Islip, New York	80183	Sprague Products North Adams, Massachusetts
14752	Electro Cube Inc. San Gabriel, California	43543	Nytronics Inc. Transformer Co. Div. Alpha, New Jersey	72928	Gudeman Co. Chicago, Illinois	80294	Bourns Inc. Riverside, California
14869	Replaced by 96853	44655	Ohmite Mfg. Co. Skokie, Illinois	72982	Erie Tech. Products Inc. Erie, Pennsylvania	80583	Hammarlund Co., Inc. Mars Hill, North Carolina
15636	Elec-Trol Inc. Northridge, California	49671	Radio Corp. of America New York, New York	73138	Beckman Instruments Inc. Helipot Division Fullerton, California	80640	Stevens, Arnold Inc. Boston, Massachusetts
15801	Fenwal Electronics Inc. Framingham, Massachusetts	49956	Raytheon Company Lexington, Maine	73293	Hughes Aircraft Co. Electron Dynamics Div. Newport Beach, California	81073	Grayhill Inc. La Grange, Illinois
15818	Amelco Semiconductor Div. of Teledyne Inc. Mountain View, California	53021	Sangamo Electric Co. Springfield, Illinois	73445	Amperex Electronic Corp. Hicksville, New York	81312	Winchester Electronics Div. of Litton Industries Oakville, Connecticut
15849	Useco, Inc. Mt. Vernon, New York	55026	Simpson Electric Company Chicago, Illinois	73559	Carling Electric Inc. Hartford, Connecticut	81439	Therm-O-Disc Inc. Mansfield, Ohio
15909	Replaced by 17870	56289	Sprague Electric Co. North Adams, Massachusetts	73586	Circle F Industries Trenton, New Jersey	81483	International Rectifier Corp. El Segundo, California
16332	Replaced by 28478	58474	Superior Electric Co. Bristol, Connecticut	73734	Federal Screw Products, Inc. Chicago, Illinois	81590	Korry Mfg. Co. Seattle, Washington
16473	Cambridge Scientific Ind. Inc. Cambridge, Maryland	60399	Torrington Mfg. Co. Torrington, Connecticut	73743	Fischer Special Mfg. Co. Cincinnati, Ohio	82376	Deleted
16742	Paramount Plastics Downey, California	62460	Deleted	73899	JFD Electronics Co. Brooklyn, New York	82389	Switchcraft Inc. Chicago, Illinois
16758	Delco Radio Div. of General Motors Kokomo, Indiana	63743	Ward Leonard Electric Co. Mount Vernon, New York	73949	Guardian Electric Mfg. Co. Chicago, Illinois	82415	Price Electric Corp. Frederick, Maryland
17069	Circuit Structures Lab. Upland, California	64834	West Mfg. Co. San Francisco, California	74199	Quam Nichols Co. Chicago, Illinois	82872	Roanwell Corp. New York, New York
17856	Siliconix, Inc. Sunnyvale, California	65092	Weston Instruments Inc. Newark, New Jersey	74217	Radio Switch Corp. Marlboro, New Jersey	82877	Rotron Mfg. Co., Inc. Woodstock, New York
17870	Daven-Div. of Thomas A. Edison Ind. --McGraw-Edison Co. Manchester, New Hampshire	66150	Winslow Tele-Tronics Inc. Asbury Park, New Jersey	74276	Signalite Inc. Neptune, New Jersey	82879	ITT Wire & Cable Div. Pawtucket, Rhode Island
18083	Deleted	70563	Amperite Company Union City, New Jersey	74306	Piezo Crystal Co. Carlisle, Pennsylvania	83003	Varo Inc. Garland, Texas
18178	Vactec Inc. Maryland Heights, Missouri	70903	Belden Mfg. Co. Chicago, Illinois	74542	Hoyt Elect. Instr. Works Penacook, New Hampshire	83298	Bendix Corp. Electric Power Division Eatontown, New Jersey
18736	Voltronics Corp. Hanover, New Jersey	71002	Birnbach Radio Co., Inc. New York, New York	74970	Johnson, E. F., Co. Waseca, Minnesota	83330	Smith, Herman H., Inc. Brooklyn, New York
19429	Montronics, Inc. Seattle, Washington	71400	Bussmann Mfg. Div. of McGraw-Edison Co. St. Louis, Missouri	75042	IRC Inc. Philadelphia, Pennsylvania	83478	Rubbercraft Corp. of America New Haven, Connecticut
19451	Perine Machinery & Supply Co. Seattle, Washington	71450	CTS Corp. Elkhart, Indiana	75376	Kurz-Kasch, Inc. Dayton, Ohio	83594	Burroughs Corp. Electronic Components Div. Plainfield, New Jersey
19701	Electra Mfg. Co. Independence, Kansas	71468	ITT Cannon Electric Inc. Los Angeles, California	75382	Kulka Electric Corp. Mt. Vernon, New York	83740	Union Carbide Corp. Consumer Products Div. New York, New York
20584	Enochs Mfg. Co. Indianapolis, Indiana	71482	Clare, C. P. & Co. Chicago, Illinois	75915	Littlefuse Inc. Des Plaines, Illinois	84171	Arco Electronics, Inc. Great Neck, New York
22767	ITT Semiconductors Div. of ITT Palo Alto, California	71590	Centralab Div. of Globe Union Inc. Milwaukee, Wisconsin	76854	Oak Mfg. Co. Crystal Lake, Illinois	84411	TRW Ogallala, Nebraska
23732	Tracor Rockville, Maryland	71707	Coto Coil Co., Inc. Providence, Rhode Island	77342	Potter & Brumfield Div. of Amer. Machine & Foundry Princeton, Indiana	86577	Precision Metal Products Stoneham, Massachusetts
24248	Southco Div. of South Chester Corp. Lester, Pennsylvania	71744	Chicago Miniature Lamp Works Chicago, Illinois	77969	Rubbercraft Corp. of Calif. LTD. Torrance, California	86684	Radio Corp. of America Electronic Components & Devices Harrison, New Jersey
24655	General Radio Co. West Concord, Massachusetts	71785	Cinch Mfg. Co. & Howard B. Jones Div. Chicago, Illinois	78189	Shakeproof Div. of Illinois Tool Works Elgin, Illinois	86689	Deleted
25403	Amperex Electronic Corp Semiconductor & Receiving Tube Division Slatersville, Rhode Island	72005	Driver, Wilber B., Co. Newark, New Jersey	78277	Sigma Instruments, Inc. South Braintree, Massachusetts	87034	Marco-Oak Inc. Anaheim, California
28478	Deltrol Controls Corp. Milwaukee, Wisconsin	72092	Replaced by 06980	78488	Stackpole Carbon Co. St. Marys, Pennsylvania	88419	Use 14655
28520	Heyman Mfg. Co. Kenilworth, New Jersey	72136	Electro Motive Mfg. Co. Willimantic, Connecticut	78553	Tinnerman Products Cleveland, Ohio	88690	Replaced by 04217
30323	Illinois Tool Works Inc. Chicago, Illinois	72259	Nytronics Inc. Berkeley Heights, New Jersey	79136	Waldes Kohinoor Inc. Long Island City, New York	89536	Fluke, John Mfg. Co., Inc. Seattle, Washington
33173	General Electric Co. Tube Dept. Owensboro, Kentucky	72354	Deleted	79497	Western Rubber Company Goshen, Indiana	89730	Replaced by 08806
37942	Mallory, P. R., & Co., Inc. Indianapolis, Indiana	72619	Dialight Corp Brooklyn, New York	79963	Zierick Mfg. Corp. New Rochelle, New York	90201	Mallory Capacitor Co. Indianapolis, Indiana
		72653	G. C. Electronics Rockford, Illinois	80031	Mepco Div. of Sessions Clock Co. Morristown, New Jersey	90215	Best Stamp & Mfg. Co. Kansas City, Missouri

90211	Square D Co. Chicago, Illinois	91934	Miller Electric Co., Inc. Pawtucket, Rhode Island	95354	Methode Mfg. Corp. Rolling Meadows, Illinois	97966	Replaced by 11358
90303	Mallory Battery Co. Tarrytown, New York	93332	Sylvania Electric Products Semiconductor Products Div. Woburn, Massachusetts	95712	Dage Electric Co., Inc. Franklin, Indiana	98094	Replaced by 49956
91293	Johanson Mfg. Co. Boonton, New Jersey	94145	Replaced by 49956	95987	Weckesser Co., Inc. Chicago, Illinois	98278	Microdot Inc. Pasadena, California
91407	Replaced by 58474	94154	Tung-Sol Div. of Wagner Electric Corp. Newark, New Jersey	96733	San Fernando Electric Mfg. Co. San Fernando, California	98291	Sealectro Corp. Conhex Div Mamaroneck, New York
91637	Dale Electronics Inc. Columbus, Nebraska	95146	Alco Electronics Products Inc. Lawrence, Massachusetts	96853	Rustrak Instrument Co. Manchester, New Hampshire	98388	Accurate Rubber & Plastics Culver City, California
91662	Elco Corp. Willow Grove, Pennsylvania	95263	Leecraft Mfg. Co. Long Island City, New York	96881	Thomson Industries, Inc. Manhasset, New York	98743	Replaced by 12749
91737	Gremer Mfg. Co., Inc. Wakefield, Massachusetts	95264	Replaced by 98278	97540	Master Mobile Mounts Div. of Whitehall Electronics Corp. Los Angeles, California	98925	Deleted
91802	Industrial Devices, Inc. Edgewater, New Jersey	95275	Vitramon Inc. Bridgeport, Connecticut	97913	Industrial Electronic Hdware Corp. New York, New York	99120	Plastic Capacitors, Inc. Chicago, Illinois
91836	King's Electronics Tuckahoe, New York	95303	Radio Corp. of America Solid State & Receiving Tube Div. Cincinnati, Ohio	97945	White, S. S. Co. Plastics Div. New York, New York	99217	Southern Electronics Corp. Burbank, California
91929	Honeywell Inc. Micro Switch Div. Freeport, Illinois					99515	Marshall Industries Capacitor Div. Monrovia, California

*Revised August 1, 1968
Using H4-1 and H4-2
Dated June, 1968*

[The page contains extremely faint and illegible text, likely bleed-through from the reverse side of the document. The text is organized into several columns and rows, but the characters are too light to be transcribed accurately.]



INTERNATIONAL REPRESENTATIVES

ARGENTINA

Coasin S.A.
Virrey del Pino 4071
Buenos Aires, Argentina

AUSTRALIA

Elmeasco Instruments
7 Chard Road
P.O. Box 324
Brookvale, N.S.W. Australia 2100

AUSTRIA

Kontron GMBH & Co., Kg.
Lederergasse 16
1080 Wien
Austria

BELGIUM

C. N. Rood S/A
37, Place de Jamblinne de Meux
B-1040 Brussels, Belgium

BRAZIL

AMBRIEX S.A.
Av. Graca Aranha
226-6° And.
Rio De Janeiro, Brazil

AMBRIEX S.A.
Av. Pacaembu, 811
Sao Paulo, Brazil

CHILE

Coasin Chile Ltd.
Casilla 14588
Correo 15
Santiago, Chile

DENMARK

Tage Olsen A/S
1, Ronnegade
Copenhagen 0, Denmark

FINLAND

Oy Findip AB
Postbox 52025
Helsinki 52, Finland

FRANCE

Radio Equipment Antares
9, Rue Ernest Cognacq
92 Levallois — Perret
France

HONG KONG

Gilman & Co. Ltd.
P.O. Box 56
Hong Kong

INDIA

Hindltron Services Pvt. Ltd.
69/A Nepean Sea Road
Bombay 6, India

ISRAEL

R.D.T. Electronics Eng'r. Ltd.
P.O. Box 21082
Tel-Aviv, Israel

ITALY

Electronucleonica S.P.A.
7, P.zza De Angeli
20146 Milano, Italy

JAPAN

Toyo Trading Co., Ltd.
P.O. Box 5014
International Tokyo
Japan

2-38 Junkeicho-dori
Minami-ku, Osaka, Japan

KOREA

M-C International
I.P.O. Box 1355
Seoul, Korea

MALAYSIA

O'Connor's (Pte) Ltd.
P.O. Box 1197
Kota Kinabalu
East Malaysia
P.O. Box 91
Pataling Jaya
West Malaysia

MEXICO

Mexitek, S.A.
Eugenia 408
Departments 1 y 5
Mexico 12, D.F.

THE NETHERLANDS

C.N. Rood N.V.
Post Office Box 4542
Rijswijk (Z.H.) 2100
The Netherlands
Fluke (Nederland) N.V.
Post Office Box 5053
Industrieterrein Noord
Tilburg, The Netherlands

NEW ZEALAND

Elmeasco Instruments (Pty) Ltd.
P.O. Box 213
Mt. Waverley, Vic. 3149
Australia

NORWAY

Morgenstjerne & Co. A/S
P.B. 6688 Rodelokka
Oslo 6, Norway

SINGAPORE

O'Connor's (Pte) Ltd.
Maybank House 124-126
Robinson Road
Singapore 1, Singapore

SOUTH AFRICA

K. Baker (Pty.) Ltd.
P.O. Box 1257
Johannesburg, So. Africa

P.O. Box 3641
Cape Town, So. Africa

P.O. Box 2143
Durban, So. Africa

SPAIN

Rema Leo Haag, S.A.
General Sanjurjo 18
Madrid 3, Spain

SWEDEN

Erik Ferner AB
Box 56
161.26 Stockholm-Bromma,
Sweden

SWITZERLAND

Kontron Electronic A.G.
Hardstrasse 235
P.O. Box 193
8031 Zurich
Switzerland

TAIWAN- REPUBLIC OF CHINA

Heighten Trading Co., Ltd.
P.O. 1408
Taipei, Taiwan, 104

THAILAND

G.Simon Radio Ltd.
30 Patpong Avenue
Suriwong
Bangkok, Thailand

THE UNITED KINGDOM

Fluke International Corp.
Garnet Close
Watford, WD2 4TT
England

URUGUAY

Coasin Uruguay S.A.
Cerrito 617 - 4° Piso
Montevideo, Uruguay

VENEZUELA

Coasin C.A.
APDO, Postal 50939
Sabana Grande No. 1
Caracas, Venezuela

WEST GERMANY

Fey Elektronische Messgeraete
8000 Muenchen 2
Horemansstrasse 28
West Germany

In Europe, contact FLUKE NEDERLAND, N.V., POST OFFICE BOX 5053, INDUSTRIETERREIN NOORD, TILBURG, THE NETHERLANDS

FLUKE REGIONAL SERVICE CENTER; THE NETHERLANDS

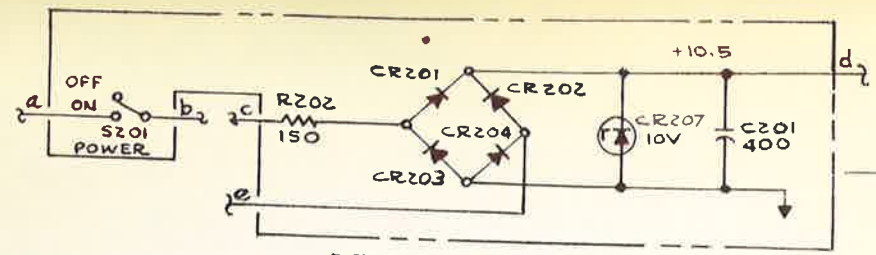
FLUKE (NEDERLAND) N.V.
P. O. BOX 5053
TILBURG, THE NETHERLANDS

FLUKE REGIONAL SERVICE CENTER, UNITED KINGDOM

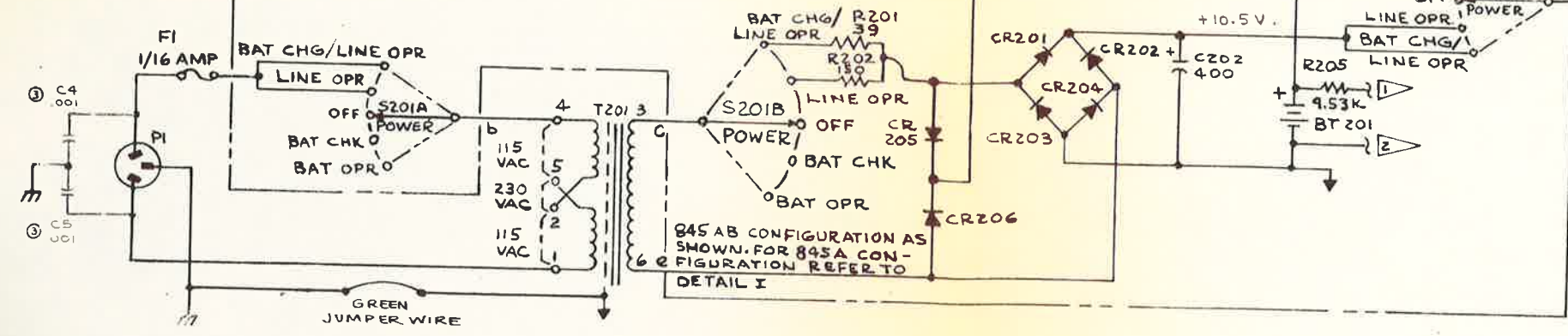
FLUKE INTERNATIONAL CORP.
GARNET CLOSE
WATFORD, WD2 4TT
ENGLAND

AUTHORIZED SERVICE LABORATORIES INTERNATIONAL

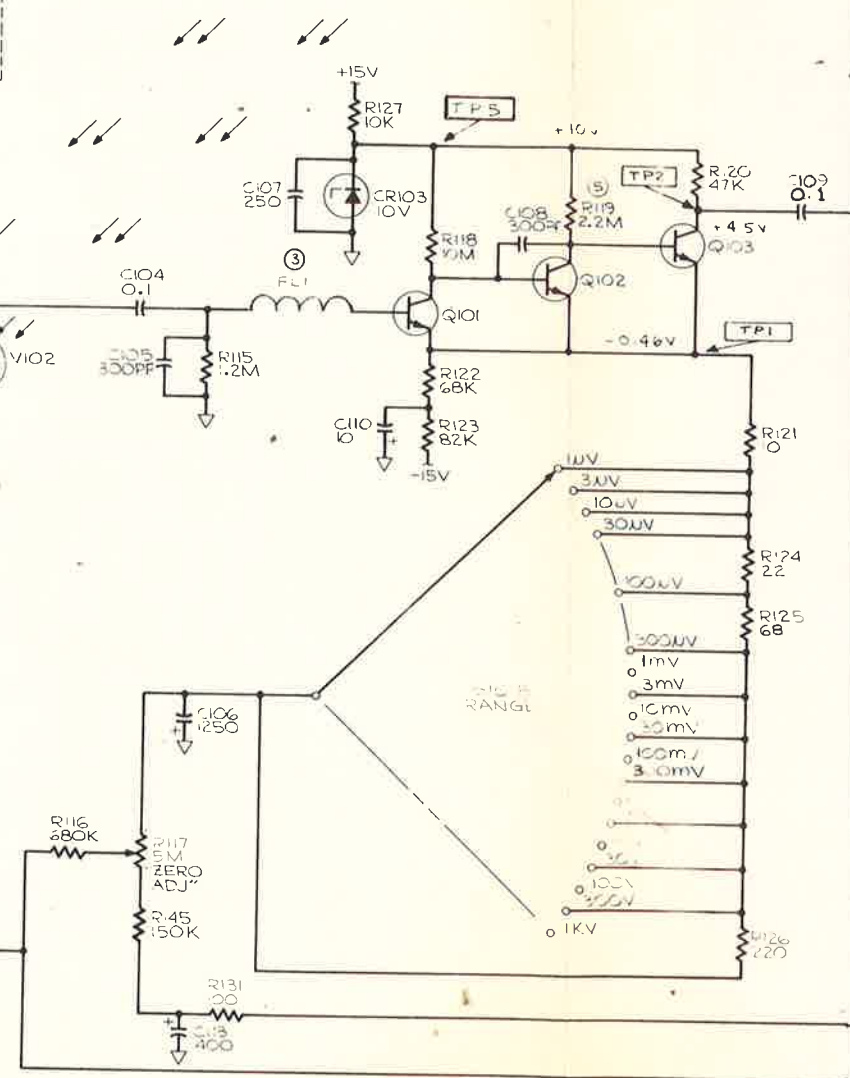
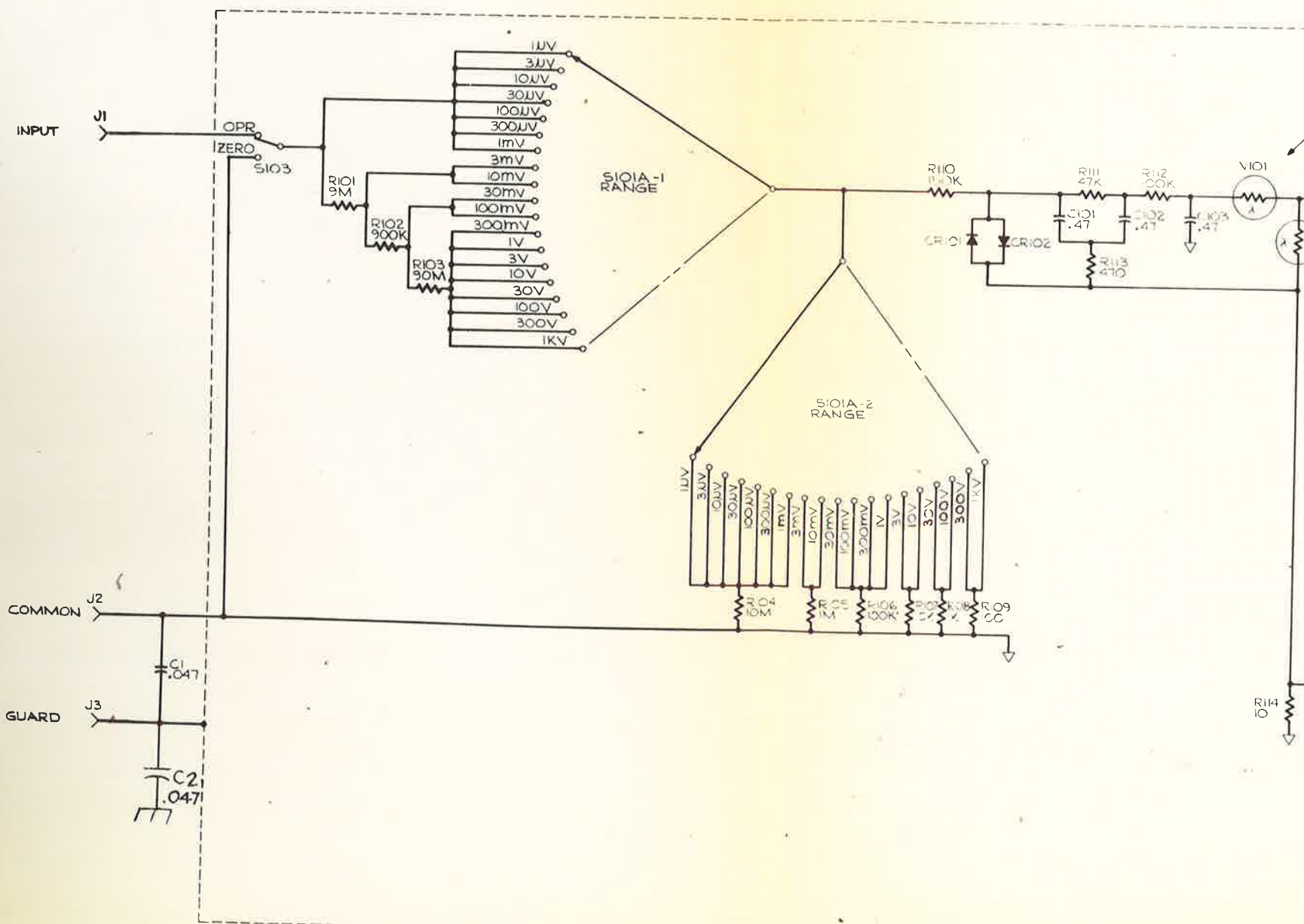
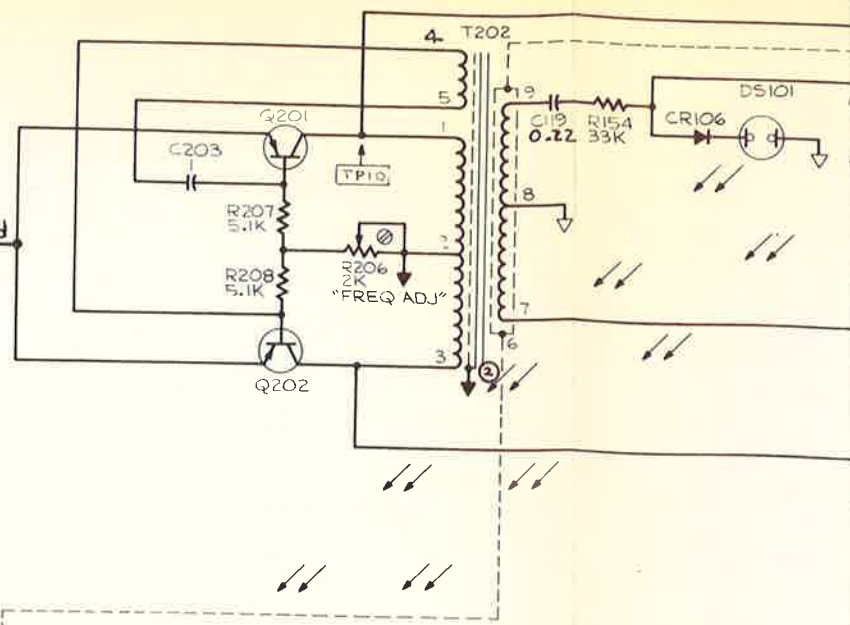
EACH INTERNATIONAL REPRESENTATIVE IS EQUIPPED WITH AN
AUTHORIZED SERVICE LABORATORY. PLEASE REFER TO THE
INTERNATIONAL REPRESENTATIVE LISTING FOR YOUR SERVICE NEEDS.

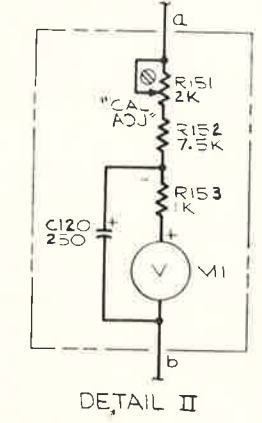
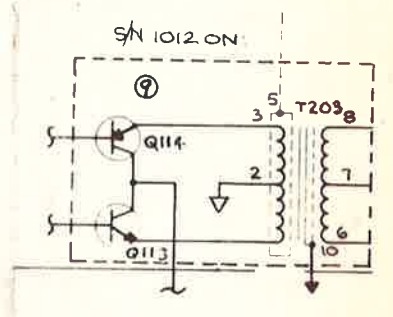
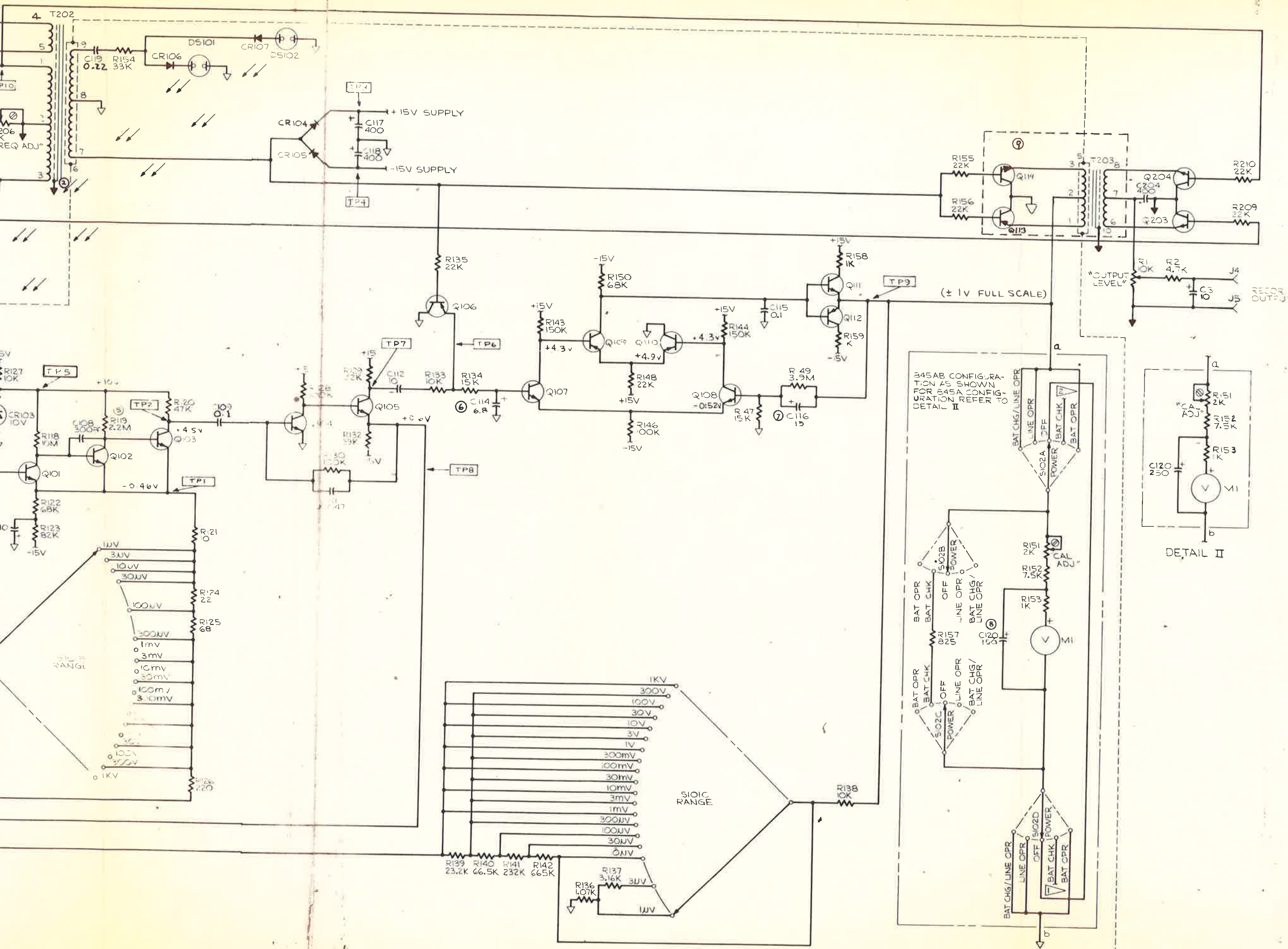


DETAIL I



845 AB CONFIGURATION AS SHOWN. FOR 845A CONFIGURATION REFER TO DETAIL I





- NOTES:
- ① ALL FLAGNOTES WITH THE SAME NUMBER ARE CONNECTED.
 - ⊥ INDICATES POWER SUPPLY COMMON.
 - ⊕ INDICATES NULL DETECTOR COMMON.
 - ⊕ INDICATES CHASSIS GROUND.
 - ⊙ INDICATES INTERNAL ADJUSTMENT.

UNLESS OTHERWISE INDICATED RESISTANCE IS IN OHMS AND CAPACITANCE IS IN MICROFARADS.

- CHANGES:
- 1 FOR SER. NOS. 123 THRU 370: PREVIOUS TITLE WAS: "NULL DETECTOR / MICROVOLT-METER"
 - 2 TRANSFORMER CORE CONNECTION DELETED AT SN 1012 AND ON.
 - 3 C4, C5, AND FL1 ADDED AT SN 1012 AND ON.
 - 4 R119 WAS 1.2M FROM SN 123 TO 1011.
 - 5 C114 WAS 10uF FROM SN 123 TO 1011.
 - 6 C116 WAS 72uF FROM SN 123 TO 1011.
 - 7 C120 WAS 250uF FROM SN 123 TO 1011.
 - 8 Q113 WAS PNP FROM SN 123 TO 1011. Q114 WAS NPN FROM SN 123 TO 1011.

FUNCTIONAL SCHEMATIC

HIGH IMPEDANCE VOLT-METER / NULL DETECTOR

MODEL 845A & 845AB

MODEL 845A & 845AB SER. NO. 123 & ON

FLUKE JOHN FLUKE MFG. CO., INC.
P.O. Box 7428 Seattle, Washington 98133

