

Errata

Title & Document Type: 141B Swept Oscilloscope Operating and Service Manual

Manual Part Number: 00141-90910

Revision Date: April 1971

About this Manual

We've added this manual to the Agilent website in an effort to help you support your product. This manual provides the best information we could find. It may be incomplete or contain dated information, and the scan quality may not be ideal. If we find a better copy in the future, we will add it to the Agilent website.

HP References in this Manual

This manual may contain references to HP or Hewlett-Packard. Please note that Hewlett-Packard's former test and measurement, life sciences, and chemical analysis businesses are now part of Agilent Technologies. The HP XXXX referred to in this document is now the Agilent XXXX. For example, model number HP8648A is now model number Agilent 8648A. We have made no changes to this manual copy.

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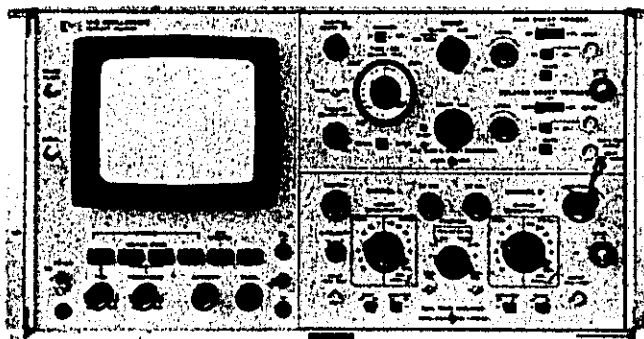
Search for the model number of this product, and the resulting product page will guide you to any available information. Our service centers may be able to perform calibration if no repair parts are needed, but no other support from Agilent is available.

HP 141B

OPERATING AND SERVICE MANUAL

OSCILLOSCOPE

141B



HEWLETT **hp** PACKARD

HP 141B

CERTIFICATION

The Hewlett-Packard Company certifies that this instrument was thoroughly tested and inspected and found to meet its published specifications when it was shipped from the factory. The Hewlett-Packard Company further certifies that its calibration measurements are traceable to the U.S. National Bureau of Standards to the extent allowed by the Bureau's calibration facility.

WARRANTY AND ASSISTANCE

This Hewlett-Packard product is warranted against defects in materials and workmanship. This warranty applies for one year from the date of delivery, or, in the case of certain major components listed in the operating manual, for the specified period. We will repair or replace products which prove to be defective during the warranty period provided they are returned to Hewlett-Packard. No other warranty is expressed or implied. We are not liable for consequential damages.

Service contracts or customer assistance agreements are available for Hewlett-Packard products that require maintenance and repair on-site.

For any assistance, contact your nearest Hewlett-Packard Sales and Service Office. Addresses are provided at the back of this manual.



OPERATING AND SERVICE MANUAL

**MODEL 141B
OSCILLOSCOPE**

SERIALS PREFIXED: 1104A

Refer to Section VII for instruments with the following
Serial Prefixes: 944, 972.

Refer to Section VII for instruments with standard
options: 001, 009.

**HEWLETT-PACKARD COMPANY/COLORADO SPRINGS DIVISION
1900 GARDEN OF THE GODS ROAD, COLORADO SPRINGS, COLORADO, U.S.A.**

**Manual Part Number 00141-90910
Microfiche Part Number 00141-90810**

PRINTED: APRIL 1971

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Table 1-1. Specifications

PLUG-INS:

Accepts all Model 1400-series plug-ins; upper compartment for horizontal axis and lower compartment for vertical axis. Center shield may be removed to provide double-sized compartment for a single dual-axis Model 1400-series unit.

CATHODE-RAY TUBE:

Type:

Post-accelerator storage tube; 9000V accelerating potential; aluminized P31 phosphor; etched safety glass face plate reduces glare.

Graticule:

8 x 10 divisions (approx. 7.5 x 9.4 cm), parallax-free internal graticule including 10% to 90% lines for 6 and 8 division reference; 5 subdivisions per major division on major horizontal and vertical axes.

Intensity Modulation:

ac coupled, +20 volt pulse will blank trace of normal intensity; input terminals on rear panel.

PERSISTENCE:

Conventional:

Natural persistence of P31 phosphor (about 40 usec).

Variable:

STANDARD Writing Speed Mode: Continuously variable from less than 0.2 second to more than one minute.

FAST Writing Speed Mode: Typically variable from 0.2 second to 15 seconds.

ERASE:

Manual or optional remote (see Section VII options): Erasure takes approximately 350 msec; scope ready to record immediately after erasure.

WRITING SPEED PHOTOGRAPHIC:

Conventional operation (using a HP Model 197A camera with f/1.9 lens and Polaroid® 3000 speed-film): 100 div/usec.

WRITING SPEED:

Storage:

STANDARD Mode: greater than 10 div/ms.
FAST Mode: greater than 1 div/usec.

STORAGE TIME:

Standard Writing Speed: more than two hours at reduced brightness (typically four hours). Traces may be viewed at maximum brightness for more than one minute.

Fast Writing Speed: Traces may be stored at reduced brightness for more than 15 minutes (typically 30 minutes) or stored at maximum brightness for more than 15 seconds.

Brightness:

100 foot-lamberts in standard mode.

CALIBRATOR:

Type:

Line-frequency rectangular signal, approximately 0.5 usec rise time.

Voltage:

Two outputs: 1 volt and 10 volts peak-to-peak $\pm 1\%$ from 15°C to 35°C, $\pm 3\%$ from 0°C to 55°C.

BEAMFINDER:

Pressing BEAMFINDER pushbutton brings trace on screen regardless of setting of horizontal or vertical position controls.

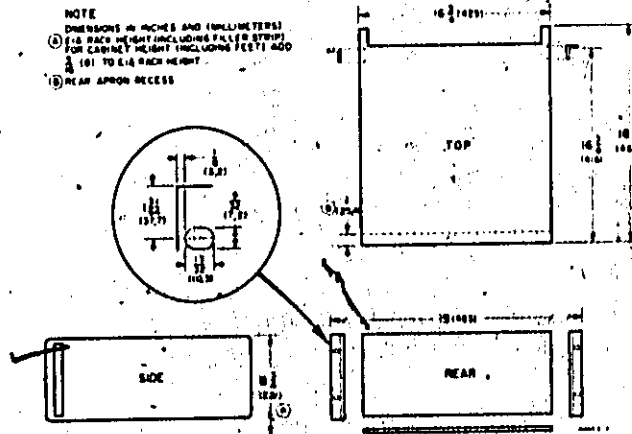
GENERAL:

Power Requirements:

115 or 230 volts, $\pm 10\%$, 50 to 60 Hz, normally less than 285 watts (varies with plug-in units).

Dimensions:

NOTE
DIMENSIONS IN INCHES AND (MILLIMETERS)
① 1/4" RACK HEIGHT INCLUDING PULLER STUDS FOR CABINET HEIGHT INCLUDING FEET 1100
② 1/4" TO 1/4" RACK HEIGHT
③ REAR APRON ACCESS



Weight:

Net, 40 lbs. (18 kg) (without plug-ins). Shipping, 51 lbs. (23 kg).

SECTION I

GENERAL INFORMATION

1-1. INTRODUCTION.

1-2. This manual provides operating and servicing information for the Hewlett-Packard Model 141B Oscilloscope. The manual is divided into eight sections, each covering a specific topic or aspect of the instrument. All schematics are located at the rear of the manual and can be unfolded and used for reference while reading any part of the manual.

1-3. This section contains complete instrument specifications, a description of features, warranty information, data for manual and instrument identification, and information regarding accessories available for use with the instrument.

1-4. INSTRUMENT DESCRIPTION.

1-5. The HP Model 141B, Figure 1-1, is a conventional, general purpose Oscilloscope with the added features of variable persistence (duration of trace afterglow) and storage of CRT displays. Persistence is variable from 0.2 to more than 60 seconds; a display may be stored (at reduced intensity) for more than 2 hours or displayed at normal intensity for up to 1 minute. Stored displays can be erased in 350 milliseconds.

1-6. Variable persistence is especially useful for viewing slow-sweep signals. The persistence of the signals from electrocardiograms or other bio-chemical phenomena can be adjusted to provide a complete trace, yet to fade

fast enough to prevent interference with the next trace. Display persistence of swept frequency and time domain reflectometry measurement readouts can be adjusted to eliminate flicker and still provide high resolution.

1-7. The storage feature of the instrument can be used to store single-shot waveforms and to later view or photograph the phenomena. Comparison of waveforms can be accomplished by storing several displays separately and then viewing them simultaneously.

1-8. The instrument accepts all HP Model 1400-series plug-in units. Amplifiers with bandwidths up to 20 MHz and sensitivities to 100 microvolts per division are available as well as wide band sampling, time domain reflectometry, spectrum analysis and swept frequency indicator units. Complete specifications for the instrument are given in Table 1-1.

1-9. CATHODE RAY TUBE.

1-10. The instrument uses an internal graticule, P31 aluminized phosphor CRT with additional internal elements to provide the variable persistence and storage features. The tube is equipped with a nonglare safety face plate and the internal graticule eliminates parallax error in observing the display.

1-11. WARRANTY.

1-12. This instrument is certified and warranted as stated on the inside front cover of this manual. The CRT is

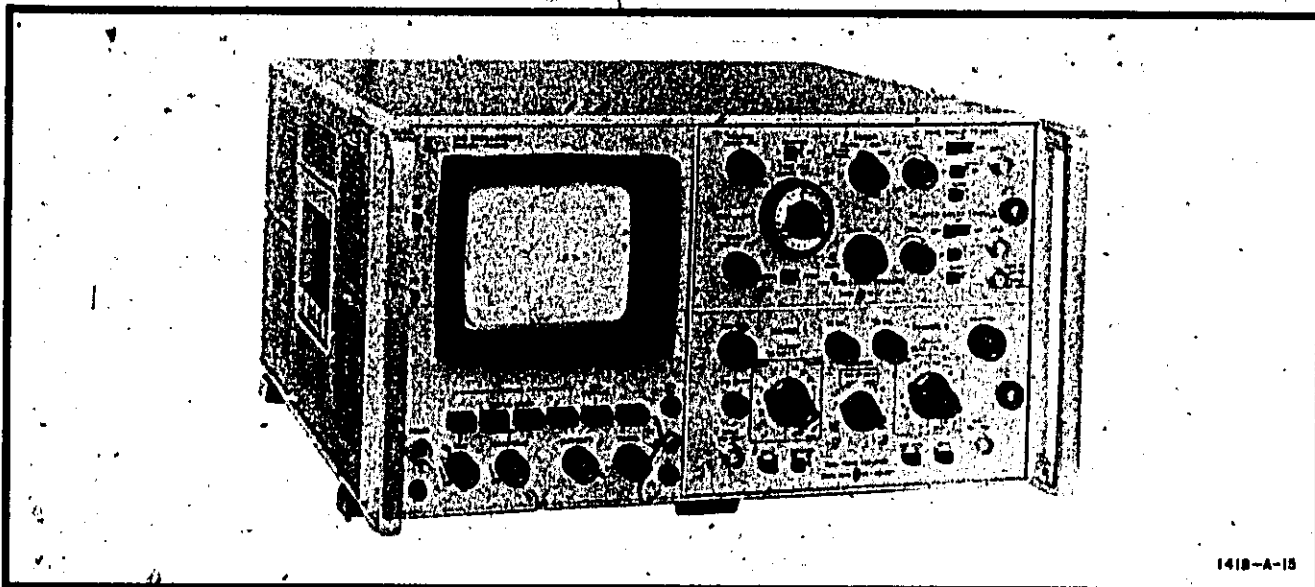


Figure 1-1. Model 141B Oscilloscope

covered by a separate warranty. The CRT warranty and warranty claim form are located at the rear of this manual. Should the CRT fail within the time specified on the warranty, fill out the failure report form on the reverse side of the warranty statement and return it with the CRT. In all correspondence with a Hewlett-Packard Sales/Service Office concerning an instrument, reference the complete serial number and model of the instrument.

NOTE

The warranty may be void for instruments having a mutilated serial number tag.

1-13. ASSOCIATED EQUIPMENT.

1-14. All of the plug-ins available for use with the Model 141B are listed in the Hewlett-Packard Instrumentation Catalog (see Table 1-2 for current plug-ins). The instrument is normally operated with a vertical plug-in in the lower compartment and a time base plug-in in the upper compartment. Both plug-in compartments are the same size, and the plug-in instruments may be interchanged for any special application. The divider shield, which separates the two compartments, may be removed and one double sized plug-in installed. Blank plug-in kits, both single and double sized, are available for user fabrication of special circuits. See Table 4-1 for power supply current limitations.

1-15. INSTRUMENT IDENTIFICATION.

1-16. Hewlett-Packard uses a two-section serial number for instrument identification (Figure 1-2). The first numerical group is the serial prefix number. It identifies a series of instruments. The last numerical group identifies a particular instrument in the series. The serial number appears on a plate located on the rear panel.

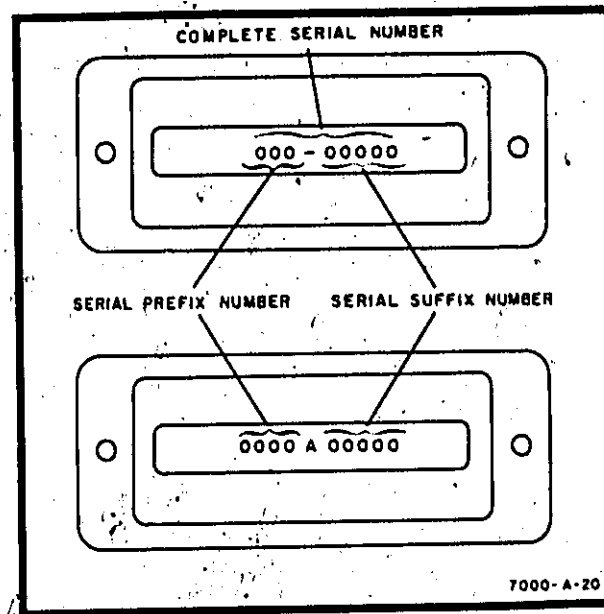


Figure 1-2. Instrument Identification

1-17. MANUAL IDENTIFICATION AND CHANGES.

1-18. This manual provides operating and service information for the HP Model 141B. Information in this manual applies directly to instruments (as manufactured) with a serial prefix as indicated on the title page. If the serial prefix of your instrument is different from that on the title page, a **MANUAL CHANGES** insert sheet, or Section VII of this manual will describe the changes necessary to adapt this manual to provide correct information.

1-19. Technical corrections (if any) to this manual due to known errors in print are called Errata and are shown on the manual changes sheet. For information on manual coverage of any HP instrument, contact the nearest HP Sales/Service Office (addresses are listed at the rear of this manual).

Table 1-2. Plug-ins for Model 141B Oscilloscope

FUNCTION	HP MODEL NUMBER	CAPABILITIES												
		Wide Band	Sampling	High Gain Differential	Dual Trace	Four Trace	X-Y	Delayed Sweep	No Drift	High-CMR	Algebraic Addition	TDR*	Wide Band TDR	Swept Frequency
VERTICAL PLUG-INS	1400A			x			x							
	1400B			x			x							
	1401A			x			x							
	1402A	x			x		x							
	1403A			x			x							
	1404A	x				x	x			x				
	1405A	x			x		x			x				
	1406A			x			x		x					
	1407A			x			x		x					
	1408A			x			x		x					
	1410A		x			x	x							
	1411A		x			x	x						x	
	1430A		x										x	
	1431A		x											
1432A		x												
COMPATIBLE TIME BASES	1420A	x		x	x				x	x				
	1421A	x		x	x			x	x	x				
	1422A			x	x			x	x	x				
	1423A	x		x	x			x	x	x				
	1424A		x		x					x			x	
	1425A		x		x			x		x			x	
DOUBLE SIZE PLUG-INS	1415A											x		
	1416A													x
BLANK PLUG-INS	10477A	Single-size for special purpose circuit.												
	10478A	Double-size for special purpose circuit.												
SPECTRUM ANALYZER	8552A 8552B 8553B 8553L 8554L 8555A 8556A	Fixed or variable scan spectrum analysis.												

* Time Domain Reflectometry.

INSTALLATION

SECTION II INSTALLATION

2-1. INITIAL INSPECTION.

2-2. MECHANICAL CHECK. If the shipping carton is damaged, ask the carrier's agent to be present when the instrument is unpacked. Check the instrument for external damage such as broken controls or connectors, and dents or scratches on the panel surfaces. If damage is evident, see the recommended claim procedure below. If the shipping carton is not damaged, check the cushioning material, and note any signs of severe stress as an indication of rough handling in transit. If the instrument appears undamaged, perform the following electrical check. Retain the packaging material for possible future use.

2-3. ELECTRICAL CHECK. Check the electrical performance of the instrument as soon as possible after receipt. Section V, Performance Checks will verify instrument operation within the specifications listed in Table 1-1. Initial performance and accuracy of the instrument are certified as stated on the inside front cover of this manual. If the instrument does not operate as specified, refer to the following recommended claim procedure.

2-4. CLAIMS.

2-5. The warranty statement applicable to all Hewlett-Packard Company instruments and products is provided inside the front cover of this manual. If physical damage is found or if operation is not as specified when the instrument is first received, notify the carrier and the nearest Hewlett-Packard Sales/Service Office immediately. The Sales/Service Office will arrange for repair or replacement of the instrument without waiting for settlement of a claim with the carrier. For other than initial inspection warranty claims, contact the Sales/Service Office.

2-6. REPACKING FOR SHIPMENT.

2-7. When shipping an instrument to a Hewlett-Packard Sales/Service Office, attach a tag describing required service, and include model number, complete serial number, and return address.

2-8. Use the original shipping carton and packaging materials for reshipment. If the original material is neither available or reusable, use the following:

- A double walled carton (see Table 2-1 for test strength required).
- Heavy paper or sheets of cardboard to protect all instrument surfaces (use a nonabrasive material

such as polyurethane or a cushioned paper such as Kimpak around all projecting parts).

- At least 4 inches of industry-approved, tightly packed, shock-absorbing material, such as extra firm polyurethane foam.
- Heavy duty shipping tape to secure outside of carton.

Table 2-1. Shipping Carton Test Strength

Gross Weight (lb)	Carton Test Strength (lb)
up to 10	200
10 to 30	275
30 to 120	350
120 to 140	500
140 to 160	600

2-9. PREPARATION FOR USE.

2-10. POWER REQUIREMENTS.

2-11. The instrument requires a power source of either 115 or 230 volts ac, $\pm 10\%$, single phase, 50 to 60 Hz, which can deliver approximately 300 watts. A rear panel switch provides selection of the line voltage to be used.



Before placing this instrument in operation, be sure to set the rear panel switch to agree with the line voltage being used. Refer to Figure 3-2, Proper Intensity Adjustment, to avoid damaging CRT.

2-12. 230-VOLT OPERATION. When operating from a 230-volt source, set the rear panel switch to 230, and replace line fuse F1 with a 2-amp slow-blow type. The fuse, identified in Figure 8-4, is accessible by removing the bottom cover of the instrument.

2-13. THREE-CONDUCTOR POWER CABLE. The National Electrical Manufacturers' Association (NEMA) recommends that the instrument panel and cabinet be grounded for the protection of operating personnel. The instrument is equipped with a detachable, three-conductor power cable which, when plugged into an appropriate receptacle, grounds the instrument. The offset (ground) pin on the power cable connector is the ground pin. To preserve the protection feature when operating the instrument from a two-contact outlet, use

a three-conductor to two-conductor adapter, and connect the green lead on the adapter to ground at the power outlet.

2-14. INSTRUMENT MOUNTING.

2-15. MODULAR CABINET. The instrument is shipped from the factory as a bench instrument with the tilt stand, feet, and plastic trim in place. Top, left side, and bottom panel covers can be removed, giving access to all components and adjustments. Leave sufficient space around the cabinet for air circulation.

2-16. RACK MOUNTING. A kit for converting the modular cabinet to a rack mount is included. Instructions for making the conversion are given below. Refer to Figure 2-1 to identify parts.

- a. Detach tilt stand by pressing away from front feet; remove all plastic feet by pressing metal button and sliding each foot free.
- b. Aluminum trim strips (behind each front handle) on sides of instrument have an adhesive back; use a thin-blade tool to remove them.

c. Attach a rack-mounting flange, using screws provided in kit, in each space where trim strip was adhered; position large notch of flange at instrument bottom.

d. Before placing the instrument in a rack above or below another HP instrument, attach filler strip provided with kit between front panels of instruments.

2-17. INSTRUMENT COOLING.

2-18. A forced-air cooling system is used to maintain required operating temperatures within the instrument. The air intake and filter are located on the rear of the instrument; warm air is exhausted through the side panel perforations. When operating the instrument, choose a location which provides at least three inches of clearance around the rear and both sides.

2-19. The cooling fan requires periodic lubrication, and the filter should be cleaned, as required, to prevent clogging and restriction of air flow. Refer to Section VIII for maintenance instructions.

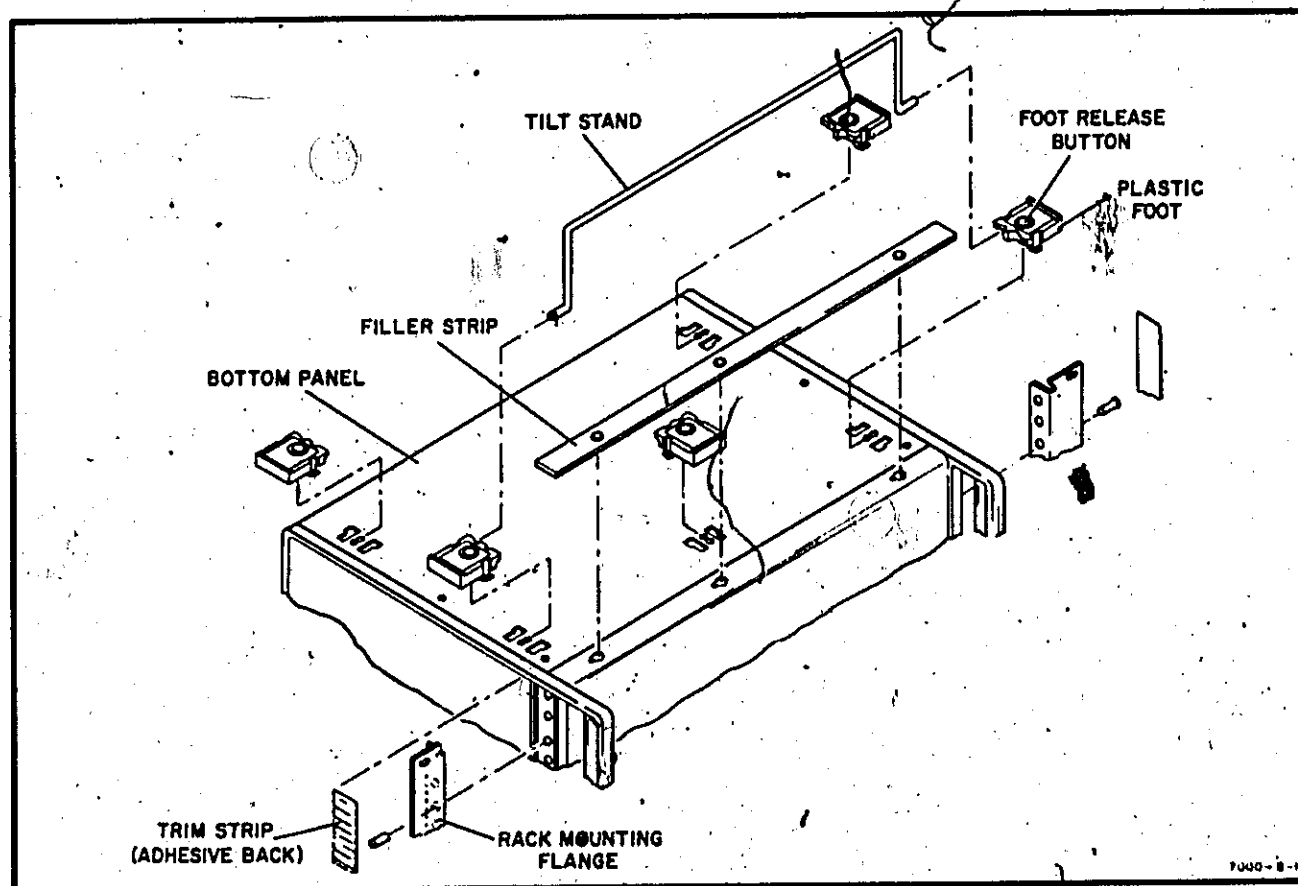


Figure 2-1. Rack Mounting Procedure

OPERATION

SECTION III

OPERATION

3-1. INTRODUCTION.

3-2. This section contains front panel control information and considerations for operating the instrument. Controls which affect the operation of the power supplies and cathode-ray tube are located on the instrument front panel; all other controls are located on plug-in units. The instrument includes the high and low-voltage power supplies, a calibrator circuit with 1 and 10 volt pk-pk outputs on the front panel, the CRT, and a pulse circuit for variable persistence and storage operation.

3-3. FRONT PANEL COMPONENTS.

3-4. Figure 3-1 identifies the front panel controls and gives a brief functional description of each. Additional information on some of the controls is given below. A more detailed description of some of the controls and their function in variable persistence and storage operation is given in this section under Control Functions.

3-5. TRACE ALIGN. The TRACE ALIGN adjustment is provided to compensate for manufacturing tolerances and external magnetic fields which may affect the CRT trace. The adjustment should be made when the trace does not appear parallel with the horizontal lines on the CRT graticule. To adjust the TRACE ALIGN, press the STD pushbutton, and adjust a free-running trace on the CRT; rotate the TRACE ALIGN adjustment as required to make the trace parallel to the graticule lines.

3-6. BEAM FINDER. A very high dc input signal may drive the trace off the CRT screen. When the BEAM FINDER pushbutton is pressed, the trace will be returned to the screen regardless of the setting of horizontal or vertical POSITION controls. If pressing the BEAM FINDER pushbutton does not return a beam to the viewing area, hold the BEAM FINDER depressed and gradually adjust the INTENSITY control to obtain a visible trace.

3-7. ASTIGMATISM. The ASTIGMATISM adjustment is provided to ensure uniform focus of the trace over the entire CRT screen. To adjust the ASTIGMATISM, press the STD pushbutton, center a low-intensity spot on the CRT screen (PERSISTENCE to MIN) and adjust FOCUS and ASTIGMATISM for a small, round, sharply focused spot.

3-8. REAR PANEL COMPONENTS.

3-9. 115/230 VOLT SWITCH. This switch, located at

the bottom of the rear panel, must be set to the position which corresponds to the line voltage to be used. The instrument is shipped with a 4-amp fuse installed for 115-volt operation. If the instrument is to be connected to a 230-volt outlet, change the fuse to a 2-amp, slow-blow type.

3-10. Z-AXIS INPUT. The Z-AXIS INPUT terminals and selector switch are on the rear panel of the instrument. To externally modulate the trace intensity, set the switch to EXT, remove the shorting strap, and connect the modulation signal to the terminals. The amplitude of the pulse required to blank the trace depends on the front panel INTENSITY control setting, and is approximately 20 volts positive for normal intensity settings. When not using external intensity modulation, connect the strap across the terminals and set the switch to INT.

3-11. PLUG-IN UNITS.

3-12. For normal operation, install a vertical plug-in in the lower compartment and a time base plug-in in the upper compartment. The compartment divider must be used to provide proper shielding between the plug-ins. For double size plug-in operation, remove the divider. All plug-ins installed should be securely locked in place with the plug-in front panel lock knob.

3-13. Deflection-plate sensitivity may vary slightly from one CRT to another. This may necessitate adjustment of the sensitivity calibration of plug-ins installed in the instrument for the first time, or when moved from one instrument to another. Refer to the Operating and Service Manual furnished with the plug-in unit for the sensitivity calibration adjustment procedure.

3-14. OPERATING CONSIDERATIONS.

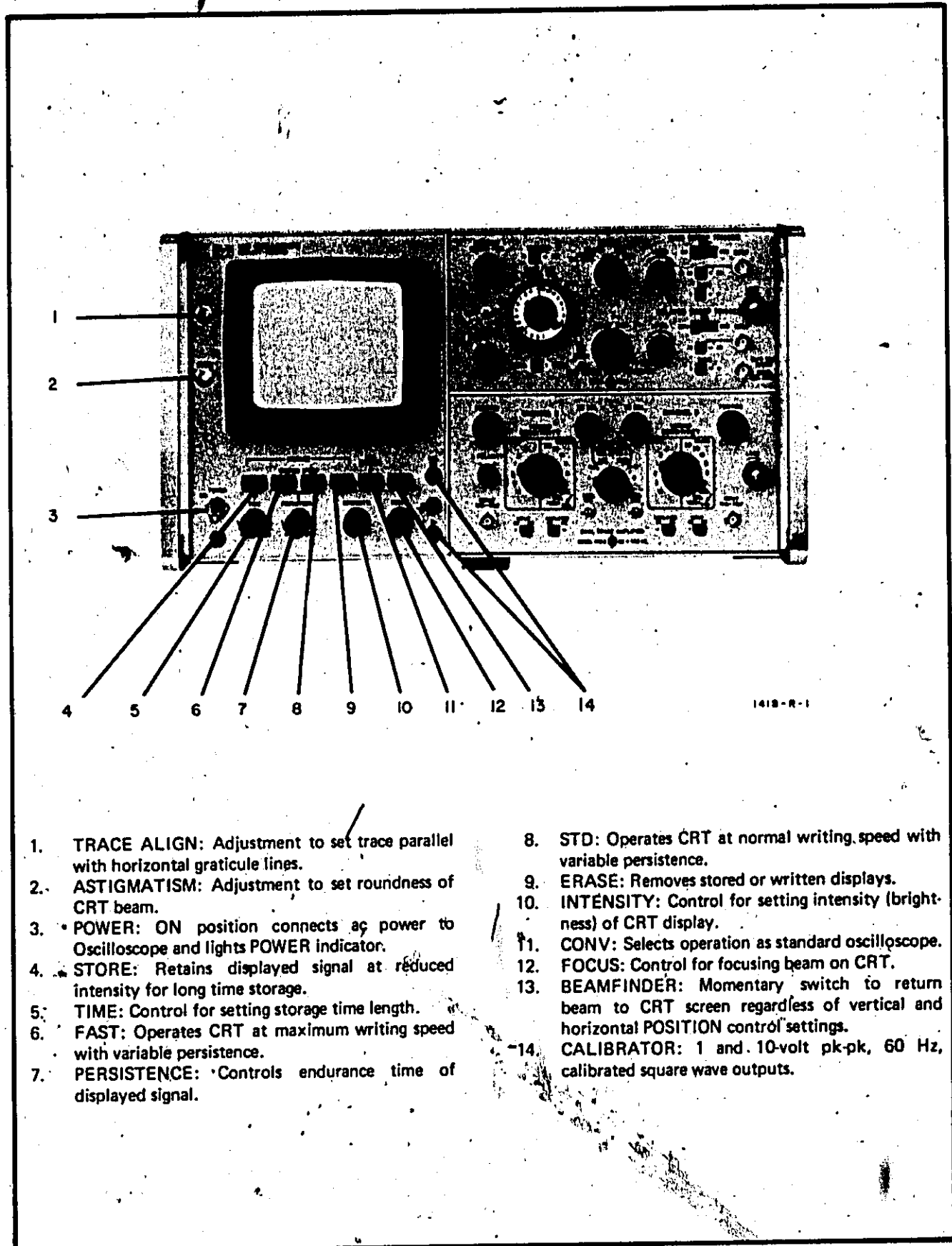
NOTE

Always allow at least 15 minutes warm up before attempting to use the instrument.

3-15. DEFINITIONS.

3-16. Several words and phrases, the definition of which may vary slightly from common usage, are used to describe the operation of the instrument. The definitions of these words and phrases are as follows:

- a. WRITE. — To transform an input signal into a visible display on the CRT screen.



1. **TRACE ALIGN:** Adjustment to set trace parallel with horizontal graticule lines.
2. **ASTIGMATISM:** Adjustment to set roundness of CRT beam.
3. **POWER:** ON position connects ac power to Oscilloscope and lights POWER indicator.
4. **STORE:** Retains displayed signal at reduced intensity for long time storage.
5. **TIME:** Control for setting storage time length.
6. **FAST:** Operates CRT at maximum writing speed with variable persistence.
7. **PERSISTENCE:** Controls endurance time of displayed signal.
8. **STD:** Operates CRT at normal writing speed with variable persistence.
9. **ERASE:** Removes stored or written displays.
10. **INTENSITY:** Control for setting intensity (brightness) of CRT display.
11. **CONV:** Selects operation as standard oscilloscope.
12. **FOCUS:** Control for focusing beam on CRT.
13. **BEAMFINDER:** Momentary switch to return beam to CRT screen regardless of vertical and horizontal POSITION control settings.
14. **CALIBRATOR:** 1 and 10-volt pk-pk, 60 Hz, calibrated square wave outputs.

Figure 3-1. Model 141B Controls

- b. PERSISTENCE — The length of time a single sweep-written display remains visible on the CRT screen (intensity and sweep time constant).
- c. STORE — To retain, at reduced intensity, a display which has been written on the CRT.
- d. ERASE — To remove all displays and blooms which have been stored or written with persistence on the CRT.
- e. INTENSITY — The brightness of a display as it is written on the CRT screen (persistence and sweep time constant).
- f. BLOOM — A visible, non-symmetrical expansion of a display written on the CRT screen, Figure 3-5.
- g. FADE POSITIVE — Appears as random green areas on a dark background in MAX. PERSISTENCE, Figure 3-7.
- h. BACKGROUND ILLUMINATION — A green cloud of illumination visible on the CRT screen, Figure 3-3.
- i. SWEEP TIME — The time (in seconds, milliseconds, or microseconds) required for the beam to move horizontally one unit of distance (division) across the CRT screen, when writing a display.
- j. FADE NEGATIVE — A condition in which a portion of the trace or screen begins to dim.
- k. BURN — A burn is permanent damage to the CRT phosphor or mesh resulting from excessive intensity being maintained for too long a period. Phosphor burns appear as a discolored area on the CRT screen. Mesh burns appear as spots or traces that are darker than the background illumination in the MAX. PERSISTENCE, FAST WRITE modes.

3-17. CONTROL FUNCTIONS.



Excessive intensity may damage the CRT storage mesh. The INTENSITY setting for any sweep speed should be less than that intensity which just eliminates any trace blooming with minimum PERSISTENCE setting.

3-18. PERSISTENCE and INTENSITY. These controls contribute to the duration of display afterglow. Always set PERSISTENCE and INTENSITY as shown in Figure 3-2. The PERSISTENCE control sets the rate at which a display is erased; INTENSITY sets the brightness of the trace as it is written. With a given PERSISTENCE setting, the actual duration of trace afterglow may be increased by increasing the INTENSITY. Since the PERSISTENCE control sets the rate of erasing a written display, it follows that a brighter trace will require more time to be erased. Conversely, a display of low intensity will disappear more rapidly. The same principle applies to a stored display of high and low intensity.

3-19. PUSHBUTTON SELECTORS. These controls select the mode in which the CRT functions. In the STD

or FAST modes, pressing the ERASE pushbutton removes all stored and persisting displays from the CRT. The STD and FAST modes are the only conditions in which a variable persistence display may be written on the CRT screen. The STORE mode disconnects the STD, FAST, ERASE, and CONV functions and retains written displays at reduced intensity on the CRT. The duration a stored display may be viewed is determined by the setting of the TIME control. INTENSITY, PERSISTENCE, and ERASE do not function in the STORE mode.

3-20. STD MODE. In the STD mode, pressing the ERASE pushbutton establishes the CRT in a condition for variable persistence display of a signal which later can be stored. Use the minimum INTENSITY and maximum PERSISTENCE required to obtain the desired display.

3-21. FAST MODE. In the FAST mode, when the ERASE pushbutton is pressed, the CRT storage surface is primed to allow much faster writing on the storage surface. However, the display has reduced contrast and fades positive more rapidly. Contrast and storage time are also reduced in this mode.

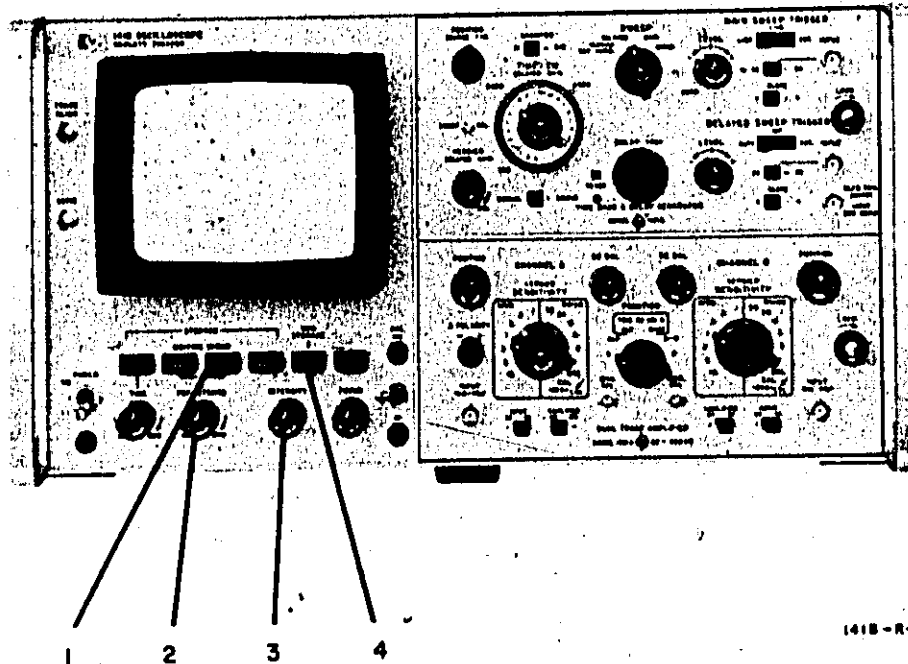
3-22. CONV. Selection of this operating mode disables the variable persistence and storage functions and the instrument operates as a conventional, general purpose, oscilloscope. Always adjust INTENSITY in STD mode with minimum PERSISTENCE so the display does not bloom, then switch to CONV. The PERSISTENCE control does not function in CONV mode.

3-23. STORE. Pressing the STORE pushbutton permits a written display to be stored at reduced intensity in the oscilloscope for comparison, measurement, or photography at a later time. The TIME control varies the length of time a display can be stored. This time varies from: 15 seconds with a minimum TIME control setting, when writing in FAST mode and transferring to STORE mode; to over 2 hours with a maximum TIME control setting when writing in STD mode and transferring to STORE mode. Light output is inversely proportional to storage time.

3-24. ERASE. Pressing the ERASE pushbutton removes stored or written displays from the CRT when operating in either FAST or STD modes. A display that has been stored or written at a high level of INTENSITY may remain partially visible after the ERASE pushbutton has been released. It may be necessary to press and release the ERASE pushbutton more than once to complete erasure of these displays.

3-25. OPERATING TIPS.

3-26. These operating tips will provide the operator with a familiarity with instrument controls and aid in obtaining desired CRT display.

**VARIABLE PERSISTENCE MODE**

1. Press the STD pushbutton.
2. Rotate PERSISTENCE control fully ccw.
3. Adjust INTENSITY to a point prior to the point trace blooming appears.

CONVENTIONAL

1. Press the STD pushbutton.
2. Rotate PERSISTENCE control fully ccw.
3. Adjust INTENSITY to a point prior to the point trace blooming appears.
4. Press the CONV pushbutton. Do not increase INTENSITY.

CAUTION

Trace blooming, Figure 3-5, is the best indicator of excessive INTENSITY which can damage the CRT. However, blooming does not occur in the CONV mode. Therefore, do not increase intensity when in CONV mode. Always be sure to repeat above procedure each time sweep speed or input signals change.

Figure 3-2. Proper Intensity Adjustment

- a. The persistence uniformity in STD Writing Speed can be considerably improved by adjusting A5R45, STD Collimator Adjust, to reduce the size of the useable display area.
- b. For variable persistence operation, use minimum INTENSITY and maximum PERSISTENCE compatible with the desired display. (See Figure 3-4).
- c. Use Writing Speed in FAST only for fast sweep time, single-shot displays, or to improve the uniformity of trace intensity. The FAST WRITE mode causes more rapid positive fading on the CRT and persistence or storage time of the display is thus reduced.
- d. To store a display, press the STD pushbutton and adjust INTENSITY and PERSISTENCE for the desired display and then press the STORE pushbutton.
- e. To view a stored display, adjust the TIME control until the stored display has the desired brightness.
- f. To store more than one display, press the STD pushbutton, set PERSISTENCE fully clockwise and INTENSITY as required; allow the first display to be written on the CRT. Set INTENSITY fully counterclockwise, and connect the second signal to be stored. Reset vertical POSITION if the second display is not to be superimposed on the first. Slowly rotate INTENSITY clockwise until

the second display appears. Press the STORE pushbutton and both displays are stored.

- g. A display stored when instrument power is turned off will remain stored for several days. To observe a stored display, press the STORE pushbutton, and set the vertical position control ccw before turning on the instrument. Then adjust the TIME control until the stored display is visible.
- h. To erase all persistent or stored displays, press the STD pushbutton and rotate the PERSISTENCE control fully counterclockwise, or press the ERASE pushbutton for approximately one second, then release.

3-27. SINGLE-SHOT OPERATION.

3-28. To write with persistence or store a single-shot phenomena, trial setting of INTENSITY is the best approach. The amplitude of the phenomena and the sweep-time required to display it will affect the persistence. For example, with maximum PERSISTENCE and some settings of INTENSITY, a single-shot straight-line trace may bloom as shown in Figure 3-5, while a single-shot signal with amplitude variations of several divisions may not cause blooms (Figure 3-6). To determine the best INTENSITY setting, connect a signal

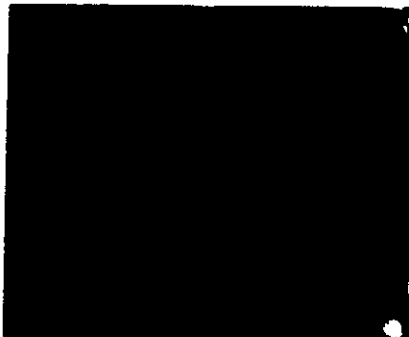


Figure 3-3. Background illumination immediately after erasing with WRITING SPEED in FAST and PERSISTENCE to MAX.

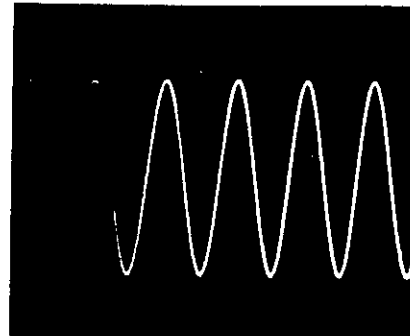


Figure 3-4. Variable persistence with a slow, repetitive sweep.

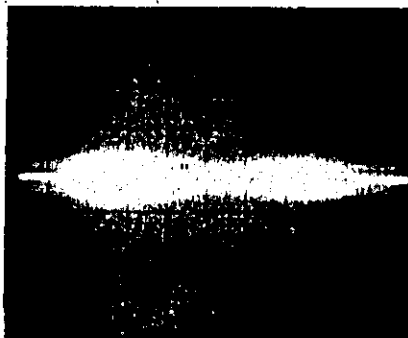


Figure 3-5. Single-shot trace bloom caused by INTENSITY and/or PERSISTENCE set too high.

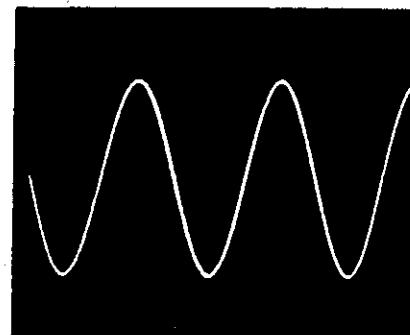


Figure 3-6. Single-shot display with INTENSITY and PERSISTENCE set the same as Figure 3-5.

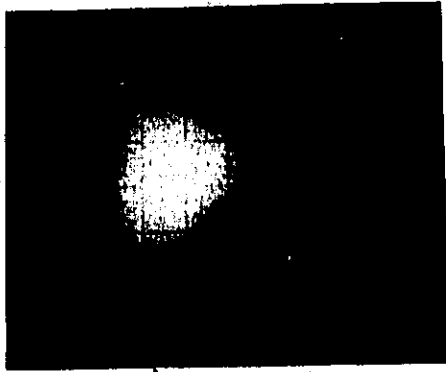


Figure 3-7. Fade positive which occurs after Pushbutton Selector is left in STD for 2 to 4 minutes.

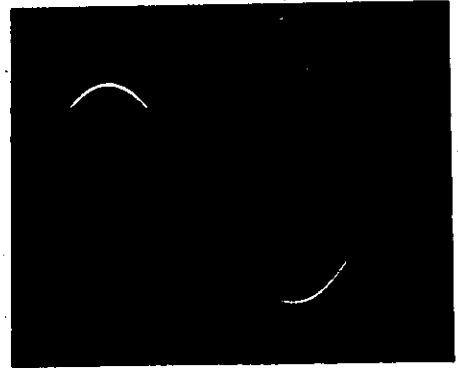


Figure 3-8. Single-shot 20 usec/div display.

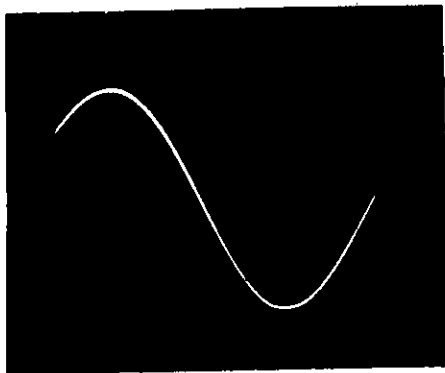


Figure 3-9. Same display as Figure 3-8 after three minutes in STD.



Figure 3-10. Small bright spots caused by minute imperfections in storage mesh.

which approximates the sweep time and amplitude of the single-shot signal to be written. Set PERSISTENCE fully clockwise and trigger a single sweep of the test signal. Set the INTENSITY as far clockwise as possible without causing blooming. Repeat the single sweep signal, erasing the display and setting the INTENSITY after each trace until the desired display is obtained. This setup should give maximum persistence to the single-shot display. After the single-shot signal has been written, the display may be retained for a long period of time by pressing the STORE pushbutton and setting the TIME control to MAX.

3-29. Single-shot signals which require a beam speed faster than 50 microseconds per division can be written with more brightness by setting the WRITING SPEED to FAST. The screen will be unevenly illuminated after

erasing when WRITING SPEED is in FAST, however, the INTENSITY can be set high enough to make the display visible through the illumination. A display written with WRITING SPEED set to FAST will be obscured by positive fading more rapidly than a display written with WRITING SPEED set to STD.

3-30. Single-shot signals which require a beam speed between 20 and 200 microseconds per division may have low brightness at some location on the screen. Fire a single-shot test signal with INTENSITY and PERSISTENCE fully clockwise and WRITING SPEED in STD, and if the center brightness is low, wait for one to three minutes for the low-brightness area to become brighter. Likewise, if the entire display brightness appears below a usable level, or the display is not visible at all, wait for one to five minutes for the display to appear (Figures 3-8 and 3-9).

THEORY

SECTION IV PRINCIPLES OF OPERATION

4-1. OVERALL FUNCTIONAL DESCRIPTION.

4-2. Refer to the block diagram, Figure 4-1, for this explanation. The Model 141B Oscilloscope has four main circuits: a low-voltage supply, a high-voltage supply, a calibrator circuit, and a pulse circuit. The horizontal and vertical amplifier circuits are in the plug-in units and operate directly into the CRT.

4-3. **LOW-VOLTAGE SUPPLY.** The low-voltage supply uses 115 or 230 volts ac (rear panel switch), single phase, 50-60 Hz. Output voltages are -12.6, -100, +100 and +248 volts dc; all outputs are fused and electronically regulated. Voltages are distributed to the high-voltage supply, the calibrator, pulse circuits, and to the horizontal and vertical plug-ins. The low voltage transformer supplies 6.3 Vac to the main filament of the CRT and as a signal to the calibrator.

4-4. **CALIBRATOR.** The 6.3 Vac applied to the calibrator circuit is shaped into a square wave (of line frequency) and applied to two front-panel connectors, 10V and 1V (peak-to-peak amplitude). The 1-volt output is also applied to the vertical and horizontal

plug-ins for sensitivity calibration. Accuracy of the calibrating signals is $\pm 1\%$.

4-5. **HIGH-VOLTAGE SUPPLY.** A transistorized oscillator and a step-up transformer are used to generate negative and positive high voltages for the CRT. Both the +6600-volt and -2350-volt supplies are electronically regulated.

4-6. **PULSE CIRCUIT.** This circuit generates pulses of variable level and rate. These pulses and other dc voltages from the circuit are applied to the storage and persistence elements in the CRT. All voltages from the low-voltage supply are used in the pulse circuit.

4-7. CIRCUIT DESCRIPTION.

4-8. LOW-VOLTAGE SUPPLY.

4-9. The low-voltage supply consists of +100-volt supply, -100-volt supply, +248 volt supply and -12.6 volt supply. The +100 volt supply is independent and provides a reference voltage for the -100 volt supply. The +248-volt and -12.6-volt supplies are dependent on the -100-volt supply for reference voltages.

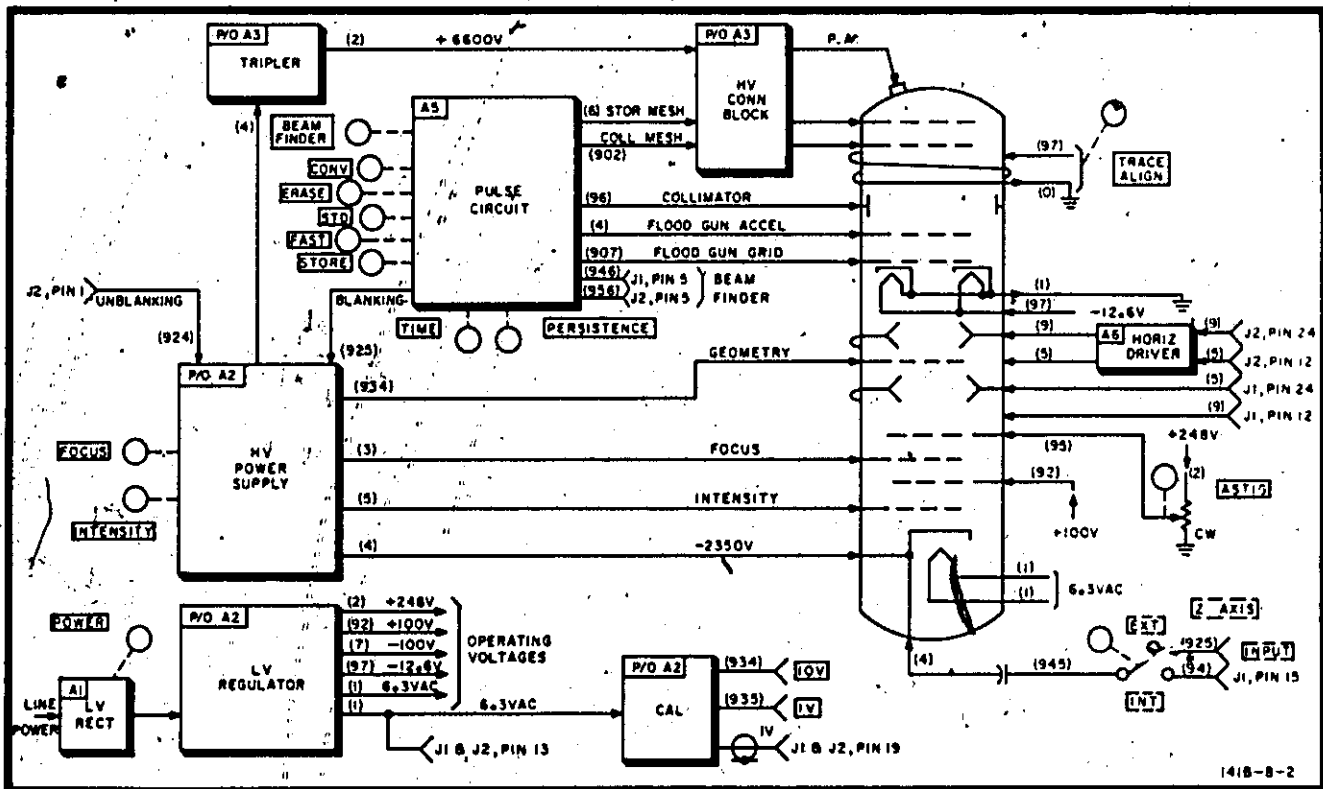


Figure 4-1. Model 141B Block Diagram

4-10. Figure 4-2 is a simplified block diagram of the regulator used in the low-voltage supply. The series regulator acts as a variable resistance in the regulated output. A sensor (or differential amplifier) compares the output voltage with a reference voltage. The driver (emitter follower or amplifier) controls the bias on the series regulator, which effectively controls the series resistance. Any change in output voltage is fed back to the series regulator. The change in series resistance and the resulting voltage drop is opposite to the output voltage change; thus, the output voltage is maintained at a constant level.

4-11. Figure 8-10 is a schematic diagram of the low voltage supply. The primary winding of transformer T1 is wired through a rear panel switch for quick conversion to either 115 or 230-Vac operation. Line voltage is applied to the primary of T1 through an on-off switch, a fuse and a thermal switch. Pilot lamp DS1 lights when power is applied to T1. Two shunt resistors are connected to the +248-volt supply to reduce series regulator power dissipation when high-current plug-ins are used. The shunts are wired one to each rear panel plug, and the internal wiring of the plug-in determines whether the shunt is or is not used.

4-12. +100 VOLT SUPPLY. The ac voltage from secondary of T1 is rectified by A1CR5-A1CR8 and partially filtered by C3 and A2R17. The resulting dc voltage is applied through the series regulator, Q2, to the output. Differential Amplifier, A2Q4/A2Q5 compares the voltage across A2V1 with a sample of the output voltage. Any tendency of the output voltage to change is applied to the base of driver A2Q3 which controls bias on regulator Q2. The series regulator Q2, compensates for the change in output voltage by its change in series resistance and restores the output level to normal. The +100 volt output is adjusted by A2R11B and fuse A2F2 provides overload protection.

4-13. -100 VOLT SUPPLY. Reference voltage for the -100-volt supply is taken from the output of the +100 volt supply. The reference voltage across A2R31 is

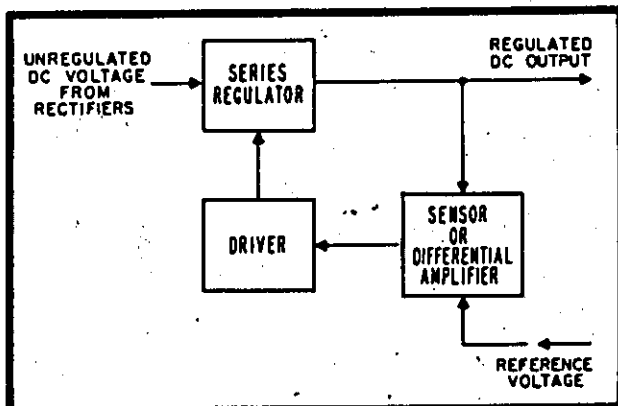


Figure 4-2. Regulated Power Supply Block Diagram

compared with a sample of -100-volt output across A2R35. The error voltage sensed by differential amplifier A2Q7/A2Q8 is applied through driver A2Q6 and series regulator Q3. The series regulator bring the -100 volt supply back into proper balance with respect to the +100-volt supply. Ac voltage from T1 is rectified by A1CR9-A1CR12, partially filtered by C4/C5/A2R27, and the resulting dc voltage is applied by the series regulator, Q3, to the -100-volt output. Regulation is obtained as in the +100-volt supply. A2R11C adjusts the -100-volt output, and fuse A2F3 provides overload protection:

4-14. +248 VOLT SUPPLY. Sensor amplifier, A2Q2, in the +248-volt supply senses any variation in the output voltage with respect to -100 volts. The error voltage is amplified by driver A2Q1 which applies corrective bias to series regulator Q1. A2R11A adjusts the +248-volt output and fuse A2F1, provides overload protection. A2CR4 provides temperature compensation for A2Q2 and is normally forward-biased.

4-15. -12.6 VOLT SUPPLY. Sensor amplifier A2Q11 senses any variation of output voltage with respect to -100 volts and applies the error voltage to driver amplifier A2Q9. The driver increases signal current to the level required to control series regulator Q4. The -12.6-volt output is adjusted by A2R47A. Current limiter, A2Q10, a protective circuit for the series regulator, is normally biased off. If an overload occurs across the -12.6-volt output, the base of A2Q10 goes positive by the voltage drop across R11 minus the forward voltage drop across A2CR16, turning A2Q10 on. The collector of A2Q10 is applied through A2Q9 to the base of series regulator Q4, reducing the current flowing through Q4. The current which then flows through the external overload is limited to the current required to keep A2Q10 on. Additional overload protection is provided by fuse, A2F4.

4-16. CALIBRATOR.

4-17. The schematic diagram of the Calibrator circuit is shown in Figure 8-10. The circuit consists of three parts: a tunnel diode square wave generator, a transistor switch, and a calibration network.

4-18. 6.3 volts ac is applied through A2R50 to tunnel diode A2CR19, which generates a square wave at line frequency. Transistor switch A2Q12 is off during the time of the positive half-cycle of the square wave (when the voltage at the base is close to zero), and the collector voltage is thus at a level set by breakdown diode A2VR6 and A2R47B. When the negative-going portion of the square wave is applied to the base of A2Q12, the transistor conducts heavily, effectively shorting the collector to ground. The output of the Calibrator becomes zero volts. At the end of the negative input half-cycle, the bias of A2Q12 returns to zero, the transistor is switched off, and the output returns to its previous value.

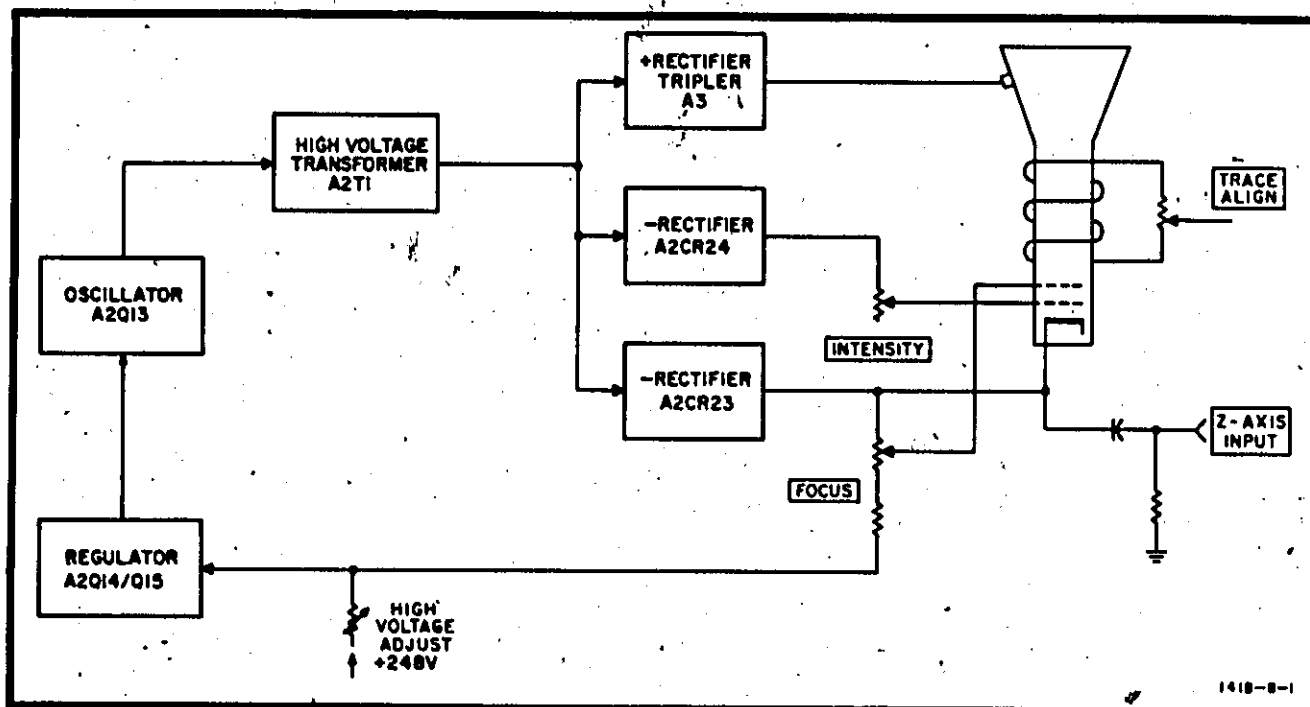


Figure 4-3. High-Voltage Power Supply Block Diagram

4-19. Tunnel diode bias current is supplied through A2R51. The bias current sets an operating level for the diode which affects the symmetry of the square wave output. Cal adj A2R47B, is used to set the dc voltage at the collector of A2Q12 to -10 volts when the transistor is off. Breakdown diode A2VR6 reduces the output impedance, and provides the temperature compensation for the circuit. Voltage divider A2R54/A2R55, reduces the 10-volt output to 1 volt. Both 10 and 1-volt outputs are available at the front panel of the instrument, and the 1-volt output is available to both plug-ins.

4-20. HIGH-VOLTAGE SUPPLY.

4-21. Figure 4-3 is a block diagram of the high-voltage supply. The output of a regulated transistor oscillator is stepped-up in voltage and applied to a series of high voltage rectifiers. The positive output of the voltage tripler is connected to the post-accelerator of the CRT. The negative output voltages are used in the gun assembly of the CRT and its associated controls. The Z-axis input can be used to apply intensity modulating signals to the CRT.

4-22. Figure 8-13 is a schematic diagram of the high-voltage supply and the CRT. Oscillator A2Q13 operates at a frequency of approximately 32 kHz. Any change in the output voltage is applied to A2Q15, which converts the voltage change to a current change. This current change is applied, by emitter follower A2Q14, to the base of the oscillator transistor. The amplitude of oscillations is changed in such a direction as to oppose the original output voltage change. High-voltage adjust A2R63 sets the amplitude of oscillation to produce the correct output voltage.

4-23. Two separate negative supplies are used, one for the control grid of the CRT, and one to provide CRT cathode and focusing voltages. Both supplies use half wave rectifiers (A2CR23 and A2CR24). The unblanking gate from the horizontal plug-in (pin 1, J2) is applied to the return side of the grid supply, and changes the negative grid voltage by about +50 volts to unblank the trace. A positive pulse of about 20 volts will blank the trace when applied to Z-axis input. When Z-axis input is not used, S4 is set to INT to receive chopped blanking from a dual-trace plug-in.

4-24. The voltage tripler circuit provides the 6.6 kV post-accelerating voltage applied to the CRT.

4-25. The ASTIGMATISM adjustment, R8, adjusts the roundness of the spot, and the Geometry adjustment, A2R72, is used to optimize pattern shape.

4-26. STORAGE CRT.

4-27. Refer to Figure 8-13 for the schematic diagram of the storage CRT, V1. The CRT contains the conventional electron (writing) gun, deflection plates, post-accelerator, and phosphor screen. In addition, there are two floodguns, a collimator, a collector mesh, and a storage mesh. These added elements make possible the variable persistence and storage functions of the instrument.

4-28. FLOOD GUNS. Two flood guns are physically located on the electron gun, outside of the horizontal deflection plates. Horizontal drivers, A6Q1 and A6Q2, prevent flood gun electrons from flowing through the deflection plates to the output stage of the plug-in. The

guns operate continuously when the power switch is on. An electron cloud, which is emitted by the flood guns, is accelerated toward the CRT screen by collimator and collector mesh voltages. These electrons make stored or persisting displays visible. They are also used to erase stored and persisting displays.

4-29. COLLIMATOR. The collimator is an internal coating along the tapered portion of the CRT. A positive voltage applied to the collimator focuses the flood-gun electrons. The flood-gun electrons are formed into a column perpendicular to, and approximately equal to the width of the CRT screen.

4-30. COLLECTOR MESH. The collector mesh is between the flood guns and the storage mesh (closest to the storage mesh). It is always positive with respect to the storage mesh except in the ERASE mode of operation; both are then at the same potential. In addition to accelerating flood gun electrons, the collector mesh also repels positive ions generated by the flood guns.

4-31. STORAGE MESH. The storage mesh is just behind the CRT screen and is coated with non-conducting material. It is statically held at a slightly positive potential (approximately +3 volts). When the electron beam from the writing gun strikes the mesh coating, secondary electrons are emitted. This secondary emission creates a pattern of positive potential identical to the movement of the beam. Flood gun electrons are accelerated by this positive potential pattern and strike the phosphor screen, thus creating a visible display.

4-32. The storage mesh is pulsed with pulses of approximately 11 microseconds duration. These pulses

erase the positive pattern on the storage mesh by discharging the mesh coating. Time required for this erasing operation is determined by the pulse repetition rate. The positive pattern on the mesh may also be neutralized manually by connecting the collector and storage meshes (ERASE). The high positive potential (approximately +156 volts) allows more uniform discharging of the surface. When the storage mesh is disconnected from the collector mesh and returned to +3 volts, the coated surface is at a uniformly equal potential of -9 volts. In both cases, the screen has no illumination. The pattern may be lost by the storage mesh fading positive and allowing the entire screen to be illuminated. This occurs when positive ions from the flood gun raise the surface potential of the storage mesh in random areas sufficiently to allow flood gun electrons to strike the screen.

4-33. PULSE CIRCUIT.

4-34. Figure 4-4 is a simplified block diagram of the pulse circuit. The pulse circuit supplies pulses of variable repetition rate to control the operation of the CRT. The pulse timer generates a pulse which triggers the monostable multivibrator. The two outputs of the monostable multivibrator are applied to the pulse stretcher and output pulser. The pulse stretcher applies pulses to the accelerator of the CRT to control storage time of the display.

4-35. The output pulser applies a positive voltage to the storage mesh of the CRT. The erase timer provides a signal to the monostable multivibrator and output pulser to generate an erase pulse and also triggers the blanking circuit. The blanking circuit energizes a relay in the high voltage supply which applies a blanking voltage to the

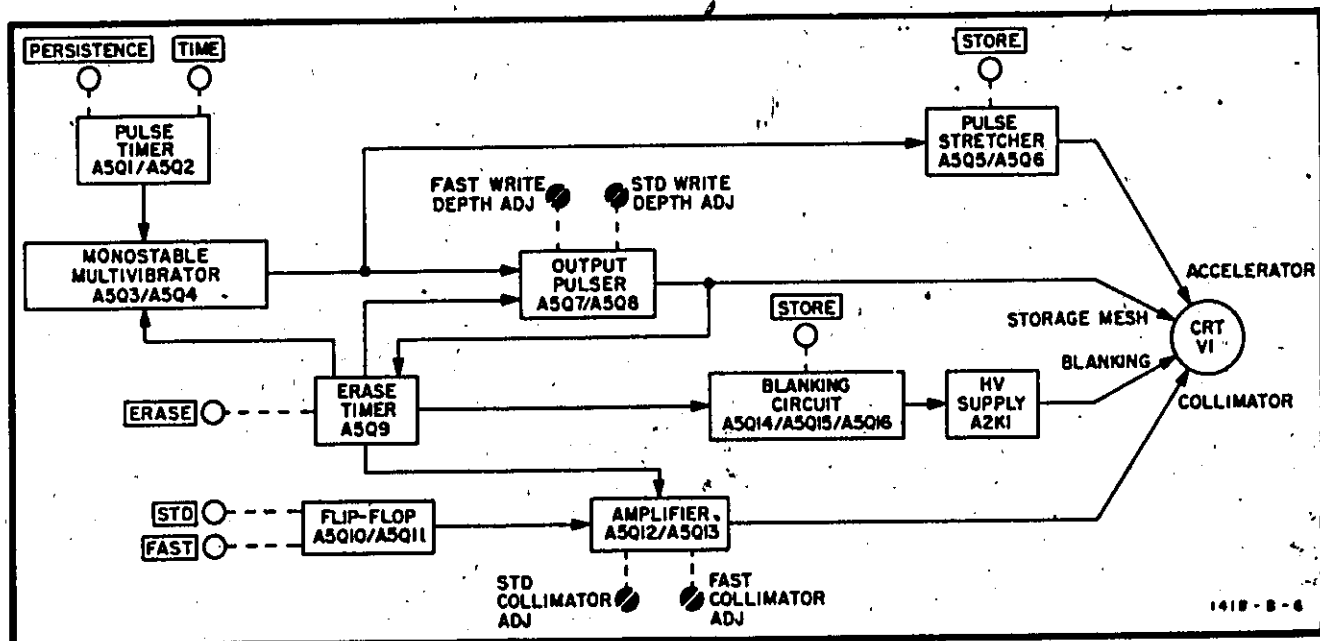


Figure 4-4. Pulse Circuit Block Diagram

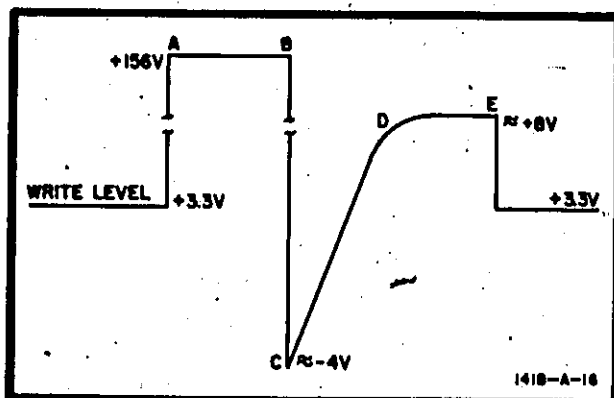


Figure 4-5: Erase: Functional Waveform

CRT. The CRT collimator voltage is supplied by a linear amplifier and controlled by the selection of the writing speed at the front panel.

4-36. STD AND FAST MODES.

4-37. PULSE TIMER. Figure 8-16 is a schematic diagram of the pulse circuit. Setting the front panel PERSISTENCE control, R10, determines the amount of current available from the pulse timer, current source, A5Q1. A5C1 charges to a potential which turns A5Q2 on. A5C1 discharges through A5Q2, A5Q2 turns off, and A5C1 again begins to build a ramp voltage. The repetition rate of this action is controlled by the setting of the front panel PERSISTENCE control. The output of A5Q2 is a 0 to 10 kHz pulse with a very sharp spike which is coupled through A5C2 to the monostable multivibrator. This portion of the pulse circuit is active in all modes.

4-38. MONOSTABLE MULTIVIBRATOR. The multivibrator, A5Q3/A5Q4, operating in a monostable state, receives pulses from the pulse timer, and applies a negative-going pulse (approximately 10 usec wide) to A5CR3.

4-39. OUTPUT PULSER. The negative-going pulse from the monostable multivibrator allows A5CR7 to become forward biased with a current controlled by the setting of the fast write depth adjustment A5R14A, or the standard write depth adjustment, A5R10A, depending on whether FAST or STANDARD mode is being used. This current pulse is amplified and converted to a voltage pulse by A5Q7/A5Q8 and applied to the Storage Mesh Backing Electrode.

4-40. ERASE TIMER. The Erase Timer circuits are in a quiescent state during operation in either STANDARD or FAST write modes. When erase timer A5Q9 is turned off, A5CR8 in the erase pulse shaping circuit is back biased. This effectively disconnects the erase timer circuit from the output pulser.

4-41. At the instant the ERASE pushbutton is pressed,

Figure 4-5 point A, the following actions take place simultaneously:

- The collector mesh potential of +156 volts is applied to the junction of A5R27 and A5R28. This voltage causes A5CR14 to become reverse-biased, which protects A5Q7 and A5Q8.
- The +156 volts applied to A5R27 turns A5Q9 on which charges A5C8 to 0 volts. This action turns on A5Q15/A5Q16 through A5R53 which blanks the CRT write gun by means of a relay closure on the power supply board.
- Zero volts on A5R17 reduces the output of amplifier A5Q7/A5Q8 by approximately -12 volts. A5Q3 is turned on by current through A5R7 which allows amplifier A5Q7/A5Q8 to reach its full output amplitude, less the reduction in amplitude due to the current through A5R17. The result is approximately -4 volts.
- The circuits remain in this state as long as the ERASE pushbutton is pressed.

4-42. When the ERASE pushbutton is released, Figure 4-5 point B, the following circuit actions occur simultaneously:

- A5Q9 is turned off.
- The voltage on A5C8 begins to discharge from approximately 0 volts toward -12.6 volts, Figure 4-5 point C.
- The voltage change across A5R17/A5VR1 causes the output of amplifier A5Q7/A5Q8 to increase from about -4 volts. The increase is in the form of a ramp to the output voltage determined by the FAST or STD Write Depth Adjustment. When A5VR1 is no longer conducting the ramp stops, Figure 4-5 point D.
- A5Q3 is held in saturation by A5R7. This establishes the output voltage of amplifier A5Q7/A5Q8 and also provides for over-collimation through A5R40, A5C9 and A5CR19.
- When A5C8 voltage decreases to -12.6 volts, A5Q3 turns off (Figure 4-5 point E), and the output pulser returns to the quiescent voltage of approximately 3.3 volts. Collimator voltage returns to the nominal value.

4-43. At this point, all pulse circuits have returned to the condition they were in prior to pressing the ERASE

Table 4-1. Current Capability

Supply Voltage and J1/J2 pin number		Current Available at each Jack (J1 and J2)
+248 Vdc	9	0-50 ma
+248 Vdc	9	50-100 ma (pin 2 must be wired to pin 3 in the plug-in.)
+100 Vdc	2	0-137.5 ma
-100 Vdc	6	10-200 ma
-12.6 Vdc	21	0-0.9 amps
6.3 Vac	13-14	0-3.25 amps

pushbutton, and pulses from the pulse timer may again be applied to the storage mesh backing electrode.

4-44. PULSE CIRCUIT: STORE MODE.

4-45. FLOOD GUN GRID CONTROL. Pressing the STORE pushbutton removes +156 volts from A5R19 and A5R50. This turns off A5Q5 and pulses from the monostable multivibrator are now coupled through A5C5 to the base of A5Q6. During the 10 usec that A5Q4 output goes positive, A5C5 is charged. When A5Q4 output goes negative, A5CR9 is back biased and A5Q6 turns off. The collector of A5Q6 goes positive until A5C5 is charged and turns A5Q6 back on. This pulse has a duration of approximately 60 usec. This pulse is applied to the flood gun accelerator, which turns the flood gun on for the pulse duration.

4-46. The repetition rate of these positive pulses at the collector of A5Q6 is now determined by the setting of the STORE TIME control, R9, which replaces the PERSISTENCE control when the STORE pushbutton is pressed.

4-47. The write gun is blanked by A5Q16 through the action of A5Q14 and A5Q15.

4-48. PULSE CIRCUIT: CONVENTIONAL MODE.

4-49. When the CONV pushbutton is pressed, a +100

volt potential is removed from A5R25, and the voltage divider A5R25/A5R26/A5R27 brings the storage mesh backing electrode to approximately 29 volts. A5CR13 is reverse-biased, preventing output pulser signals from passing through. This action produces conventional oscilloscope operation by disabling the variable persistence mode.

4-50. When the oscilloscope is turned off, a display stored on the CRT is protected from unintentional erasure by A5Q17 and the associated circuit.

4-51. TRACE ALIGN.

4-52. The trace align coil, L1, is located around the CRT, near the screen. Adjustment of TRACE ALIGN, R7A/B changes the magnitude and direction of current through the coil and rotates the trace into alignment with the CRT graticule.

4-53. PLUG-IN KIT FABRICATION.

4-54. The HP Model 10477A and Model 10487A Accessory Plug-ins are blank plug-in units for the instrument. These two units permit the user to design his own special-purpose circuits. Current available from each of the instrument power supplies is shown in Table 4-1. Do not exceed the capabilities in Table 4-1.

PERFORMANCE CHECK

SECTION V PERFORMANCE CHECK AND ADJUSTMENTS

5-1. INTRODUCTION.

5-2. Instrument performance checks and adjustment procedures are contained in this section. The purpose of this information is to indicate whether or not instrument operation is within the specifications of Table 1-1 and, if not, how to calibrate the instrument. Troubleshooting information, component location photographs and schematic diagrams are in Section VIII. Enter results of initial performance check in the Performance Check Record located in this section. Remove form from the manual and file for future reference.

5-3. TEST EQUIPMENT.

5-4. Test equipment required to check and maintain instrument performance is listed in Table 5-1. Equivalent test equipment can be substituted if necessary. For proper results, make sure that all test equipment has been recently calibrated. Use a non-metallic screwdriver when making adjustments.

5-5. PERFORMANCE CHECK.

5-6. PRELIMINARY SET UP.

- 5-7. a. Install time base and vertical plug-ins.
- b. Adjust time base for a free-running 1 msec/div sweep.

c. Set vertical plug-in input switch to OFF or GND.

d. Set controls as follows:

INTENSITY MIN.

PERSISTENCE MIN.

MODE STD.

5-8. Turn instrument on and allow a 15 minute warm-up period.



The INTENSITY control should never be set high enough to cause blooming. Excessive intensity can permanently damage the CRT storage mesh.

5-9. BEAM FINDER.

5-10. a. Rotate vertical and horizontal position controls fully clockwise.

Table 5-1. Recommended Test Equipment

Instrument		Required Characteristics	Required For
Type	Model		
Voltmeter - Calibrator	HP H01 738 BR	Accuracy: 0.1% Output Voltages: 1V, 10V	Calibrator Performance Check
			Calibrator Adjustment
Digital Voltmeter	HP 3439A With HP 3441A Plug-in	Accuracy: 0.1% Voltage Range: ±300V Input Impedance: 10.2MΩ	Low Voltage Power Supply Adjustment
			High Voltage Power Supply Adjustment
Voltage Divider Probe	HP K05 3440A	Accuracy: 1% Division Ratio: 1000:1 Maximum Voltage: 4 KV	High Voltage Power Supply Adjustment
Oscillator	HP 204C	Waveform: Sine Wave Frequency: 80 Hz to 400 kHz	Geometry Adjustment
			Pulse Circuit Adjustment

b. Push and hold BEAM FINDER pushbutton while slowly rotating INTENSITY clockwise until a trace becomes visible on the display.

c. The BEAM FINDER should return the trace to the display regardless of position of vertical or horizontal controls.

d. Adjust vertical and horizontal position controls until trace is centered on the display.

e. Release the BEAM FINDER.

5-17. FOCUS AND ASTIGMATISM.

5-12. Paragraphs 5-13 through 5-16 contain preliminary operational checks of performance characteristics not listed in Table 1-1. Since these characteristics are not specified, stated results are approximate.

5-13. FOCUS and ASTIGMATISM controls should give a sharply defined trace when set to approximately mid-range positions. Adjust for sharpest trace possible and leave in that position.

5-14. TRACE ALIGN.

5-15. Adjust TRACE ALIGN until trace is parallel to the graticule. This condition should occur near center of adjustment range.

5-16. CALIBRATOR.

5-17. a. Connect voltmeter calibrator to oscilloscope vertical input.

b. Set voltmeter calibrator for output of 1V p-p.

c. Set vertical amplifier sensitivity to .1V/div.

d. Adjust vertical vernier to display exactly 8 divisions of vertical deflection.

e. Disconnect voltmeter calibrator.

f. Connect CAL 1V output to oscilloscope vertical input.

g. Deflection should be 8 ± 0.1 div.

h. Repeat steps a through g, using 1 V/div vertical sensitivity, 1 volt from the Voltmeter Calibrator, and CAL 10V.

5-18. VARIABLE PERSISTENCE.

5-19. a. Adjust INTENSITY for normal viewing level.

b. Set time base to 2 sec/div and observe that trace line disappears and that spot develops a short tail.

c. Slowly adjust PERSISTENCE clockwise and note that tail lengthens.

d. Rotate PERSISTENCE fully clockwise and turn intensity fully counterclockwise.

e. Trace should remain visible for one minute.

5-20. WRITING SPEED, FAST.

5-21. a. Set time base for 1 μ sec/div sweep.

b. Set up time base for single sweep.

c. Press FAST pushbutton and press ERASE. Background should appear foggy.

d. Repeatedly erase and trigger a single sweep, increasing INTENSITY slightly each time, until trace writes and remains visible for 15 seconds.

5-22. STORE TIME, FAST.

a. Rotate STORE TIME to MAX.

b. Press ERASE.

c. Trigger a single sweep and immediately press STORE.

d. After 15 minutes rotate STORE to MIN. Trace should still be visible.

5-24. WRITING SPEED, STANDARD.

5-25. a. Press STD.

b. Set time base for 50 μ sec/div sweep.

c. Repeatedly erase and trigger a single sweep, increasing INTENSITY slightly each time, until trace writes and remains visible for one minute.

5-26. STORE TIME, STANDARD.

a. Rotate STORE TIME to MAX.

b. Press ERASE.

c. Trigger a single sweep and immediately press STORE.

d. After 2 hours, rotate STORE to MIN. Trace should still be visible.

5-27. This completes the Performance Check. If the instrument does not meet specifications, the adjustment procedure which follows should be done. If this does not result in satisfactory performance, refer to Section VIII for maintenance and troubleshooting information.

PERFORMANCE CHECK RECORD

Instrument Serial Number _____

Paragraph Reference	Check	Specification	Measured	
5-9	BEAM FINDER	Returns trace to screen.	YES	NO
5-16	CALIBRATOR	8 divisions ± 0.1 division.	— Divisions	
5-19	VARIABLE PERSISTENCE	Spot develops short tail. Trace remains visible for one minute.	YES	NO
5-20	WRITING SPEED, FAST	Trace writes and remains visible for 15 seconds	YES	NO
5-22	STORE TIME, FAST	Trace can be stored for 15 minutes	YES	NO
5-24	WRITING SPEED, STANDARD	Trace writes and remains visible for one minute.	YES	NO
5-26	STORE TIME, STANDARD	Trace can be stored for 2 hours.	YES	NO

5-28. ADJUSTMENTS.

5-29. Adjustment procedures for the instrument are given in the following paragraphs. Perform them in sequence as control settings depend upon previous procedures. Test equipment having the characteristics listed in Table 5-1 may be substituted for that recommended in the table. If difficulty is encountered in making any adjustment, refer to Section VIII for troubleshooting procedures.

5-30. PRELIMINARY SETUP. Plug-ins should be installed in both compartments before power supply adjustments are made; proper regulation may not occur without load connected. Remove top, bottom, left side and H. V. deck covers before applying power

5-31. ADJUSTMENT COMPONENT IDENTIFICATION. All internal adjustments are identified in Figure 5-1.

WARNING

VOLTAGES PRESENT IN THE HIGH VOLTAGE SUPPLY ARE DANGEROUS TO LIFE.

5-32. EQUIPMENT TURN-ON.

a. Rotate INTENSITY, PERSISTENCE, and STORE TIME to their fully counterclockwise positions.

b. Install plug-ins and apply power to the instruments. Wait 15 minutes before continuing to insure that equipment is completely stabilized.

5-33. LOW VOLTAGE POWER SUPPLY ADJUSTMENT.

a. Adjust low voltage regulators as indicated in Table 5-2. Since the +100-volt supply is a reference for the other mainframe supplies it must be set first. Voltage may be measured on any terminal with wire color shown in Table 5-2.

b. Recheck all supplies before proceeding. The +100V supply must be set as near to +100V as possible.

Table 5-2. Low Voltage Power Supply Adjustment

SUPPLY	ADJUST	LIMIT	MEASURE POINT WIRE COLOR
+100V	A2R11B	±1V	WHITE/RED
-100V	A2R11C	±1V	VIOLET
+248V	A2R11A	±2.5V	RED
-12.6V	A2R47A	±0.13V	WHITE/VIOLET

5-34. HIGH VOLTAGE POWER SUPPLY ADJUSTMENT.

a. Monitor +100 Vdc supply with digital voltmeter using 1000:1 high voltage probe. Note the exact reading.

b. Multiply value obtained in step a by 23.50.

c. While monitoring the high voltage (yellow wire or junction of A2R83 and A2R85), adjust A2R63 to obtain a voltage reading equal to the result obtained in step b. It should be -2350 ±25V.

d. This procedure will set the high voltage within 1% provided the +100V supply is set to indicate exactly +100V on the digital voltmeter.

e. Turn off power.

5-35. INTENSITY LIMIT ADJUST.

a. Remove plug-ins.

b. Short pins 1 and 2 of the upper compartment connector, J2, together.

c. Turn power ON.

d. Set intensity limit, A2R65, fully counterclockwise.

e. Set INTENSITY to 11 o'clock position.

f. Press STD.

g. Slowly adjust intensity limit, A2R65, clockwise until a spot is just visible.

h. Turn INTENSITY fully counterclockwise.

i. Turn power off.

j. Remove short from upper plug-in compartment connector J2.

k. Replace plug-ins.

l. Turn power ON.

5-36. GEOMETRY.

a. Set controls as follows:

Trigger Level AUTO

Trigger Source int (+)

Sweep Time 0.5 msec/div

CRT mode STD.

PERSISTENCE MIN.

- b. Slowly adjust INTENSITY for a normal viewing level.
- c. Press ERASE.
- d. Press CONV.
- e. Adjust TRACE ALIGN and vertical position controls so that trace is parallel to center graticule line.
- f. Connect 400 kHz oscillator output to vertical amplifier input.
- g. Adjust vertical deflection factor to obtain slightly under 8 divisions of vertical deflection.



If it is necessary to increase intensity, do so only in STD mode. There is no indication of excessive beam intensity while in the CONV mode and CRT mesh can be burnt.

- h. Adjust geometry, A2R72, for best compromise between distortion of vertical and horizontal edges of display. Vertical and horizontal controls may be adjusted to permit viewing of edges.
- i. Set INTENSITY fully counterclockwise.
- j. Disconnect oscillator.

5-37. CALIBRATOR ADJUSTMENT.

- a. Press STD.
- b. Connect 10V p-p output of voltmeter calibrator to vertical amplifier input.
- c. Set vertical amplifier deflection sensitivity to 1V/div.
- d. Slowly increase INTENSITY to normal viewing level.
- e. Adjust vertical amplifier vernier to display exactly 8 divisions of vertical deflection.
- f. Disconnect voltmeter calibrator.
- g. Connect oscilloscope 10V CAL output to vertical amplifier input.
- h. Adjust Calibrator cal adj A2R47B to obtain exactly 8 divisions of vertical deflection.

5-38. PULSE CIRCUIT ADJUSTMENTS.

5-39. FAST MODE ADJUSTMENTS.

- a. Push FAST pushbutton.
- b. Turn INTENSITY and PERSISTENCE fully counterclockwise.

- c. Set time base for single sweep so that sweep will not occur during this portion of the procedure.
- d. Set fast write depth adj A5R14A fully counterclockwise.
- e. Adjust fast collimator adj A5R14B so that entire flood gun illumination pattern is visible.
- f. Adjust flood gun adj A5R14C to obtain brightest and most uniform illumination.
- g. Adjust fast collimator adj A5R14B so that flood gun illumination just fills CRT viewing area.
- h. Set PERSISTENCE fully clockwise (MAX).
- i. Press ERASE.

j. Adjust fast write depth adj A5R14A slowly clockwise in small steps, erasing after each step, until a good compromise between no light and saturated brightness is obtained on the CRT after ERASE button is pressed.

k. Adjust fast collimator adj A5R14B in small increments, erase and readjust fast write depth adj A5R14A (step j) between increments until the most uniform fogging is obtained.

l. Set controls as follows:

- Sweep time 0.2 msec/div
- Sweep Normal (recurrent)
- INTENSITY fully ccw
- PERSISTENCE MIN ccw

- m. Connect 4 kHz oscillator sine wave output to vertical amplifier input.
- n. Adjust vertical gain to obtain 8 divisions of vertical deflection.
- o. Adjust INTENSITY for normal viewing level.
- p. Increase vertical gain by a factor of 10. Do not adjust INTENSITY.
- q. Set time base for single sweep operation.
- r. Turn PERSISTENCE to MAX.
- s. Turn INTENSITY up gradually while erasing CRT until beam writes evenly, but not to point where beam turns on.
- t. Press ERASE pushbutton until no trace remains.

Model 141B

u. Erase, and immediately arm and trigger a single sweep. The resulting waveform should be viewable inside a 6 x 8 division rectangle for 15 seconds. If not, rotate fast write depth A5R14A clockwise until it is. If the CRT still will not hold the trace for 15 seconds, return to step g and reduce the illuminated area to no less than a 7.6 X 9.5 cm, centered, rectangle.

v. Rotate fast write depth adj A5R14A counterclockwise in small increments. Leave A5R14A at the point farthest counterclockwise that permits trace to remain viewable for 15 seconds.

5-40. STD. MODE ADJUSTMENTS.

- a. Set INTENSITY fully counterclockwise.
- b. Set PERSISTENCE to MIN.
- c. Set std write depth adj A5R10A fully counterclockwise.
- d. Push STD pushbutton.
- e. Set time base to single sweep to prevent beam from sweeping.
- f. Press ERASE for one second and release.
- g. Turn std collimator adj A5R10B fully counterclockwise and then slowly clockwise until the illumination just fills CRT viewing area.
- h. Set time base for sweep of 10 msec/div.
- i. Set time base for recurrent sweep.
- j. Connect 80 Hz oscillator sine wave output to vertical amplifier input.

k. Adjust vertical gain to obtain 8 divisions of vertical deflection.

l. Adjust INTENSITY for normal viewing level.

m. Increase vertical gain by a factor of 10. Do not adjust INTENSITY.

n. Set time base for single sweep operation.

o. Turn PERSISTENCE to MAX.

p. Turn INTENSITY up gradually while erasing CRT until beam writes evenly, but not to point where beam turns on.

q. Press ERASE. If the CRT does not erase completely, rotate standard write depth adj A5R10A clockwise in 10° increments, pushing ERASE each time. Repeat until CRT erases completely.

r. If the CRT can not be made to erase completely, rotate flood gun adj A5R14C clockwise in small increments, repeating the FAST MODE and STD MODE adjustment procedures with each flood gun adj increment until the CRT erases properly.

s. Press ERASE. Immediately arm and trigger a single sweep. The waveform should be viewable inside a 7 x 9 div rectangle for 60 seconds without positive fade (screen turning bright green). If trace is not continuous, adjust std write depth A5R10A clockwise in small increments until a continuous trace is obtained.

5-41. This completes the adjustment procedures. If satisfactory operation cannot be obtained, refer to Section VIII for troubleshooting information.

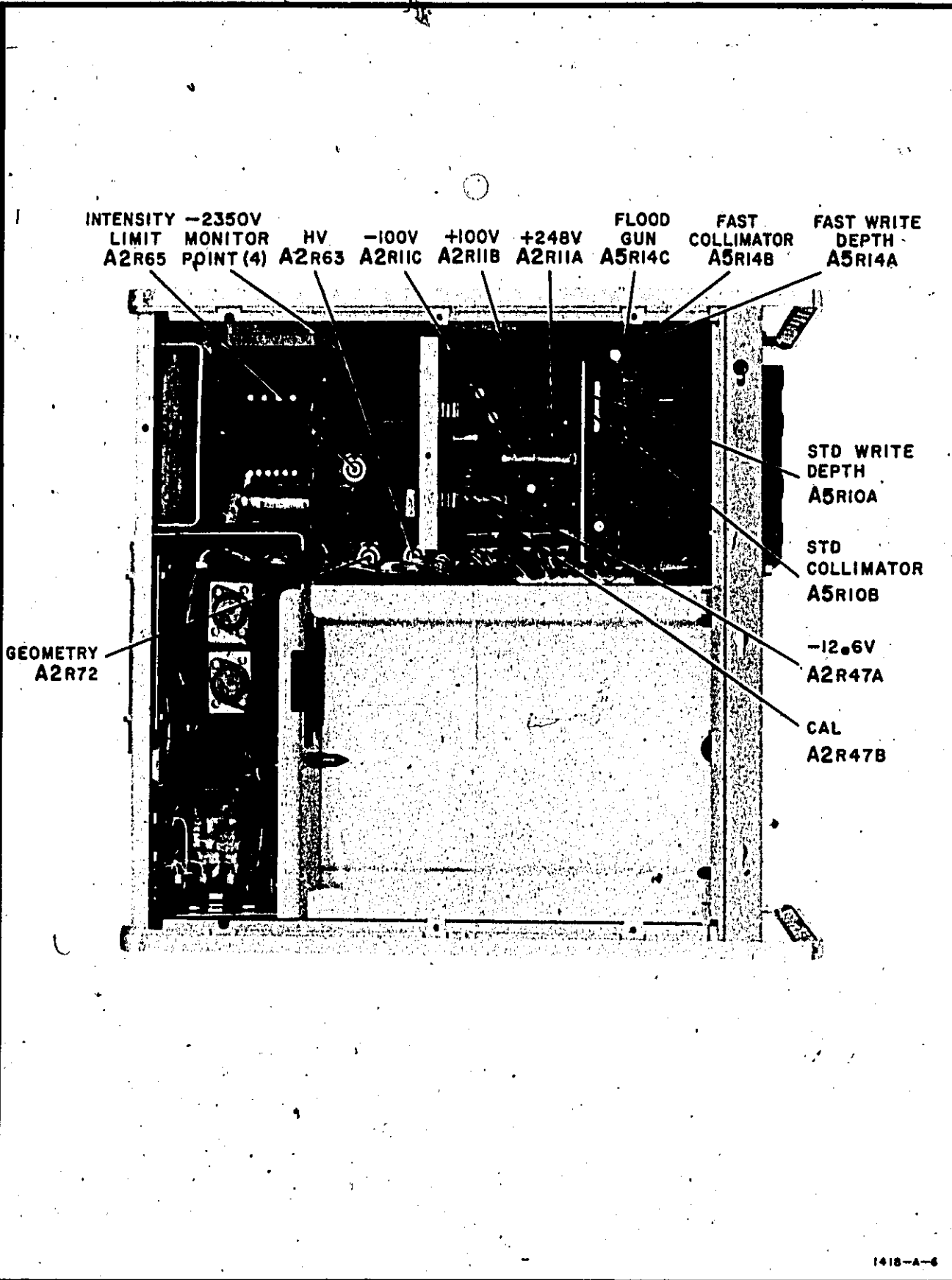


Figure 5-1. Adjustment Location

PARTS LIST

SECTION VI REPLACEABLE PARTS

6-1. INTRODUCTION.

6-2. This section contains information for ordering replacement parts. The abbreviations used in the parts list are described in Table 6-1. Table 6-2 lists the parts in alphanumeric order by reference designator and includes the manufacturer, and manufacturer's part number. Table 6-3 contains the list of manufacturer's codes.

6-3. ORDERING INFORMATION.

6-4. To obtain replacement parts from Hewlett-Packard, address order or inquiry to the nearest Hewlett-Packard Sales/Service Office and supply the following information:

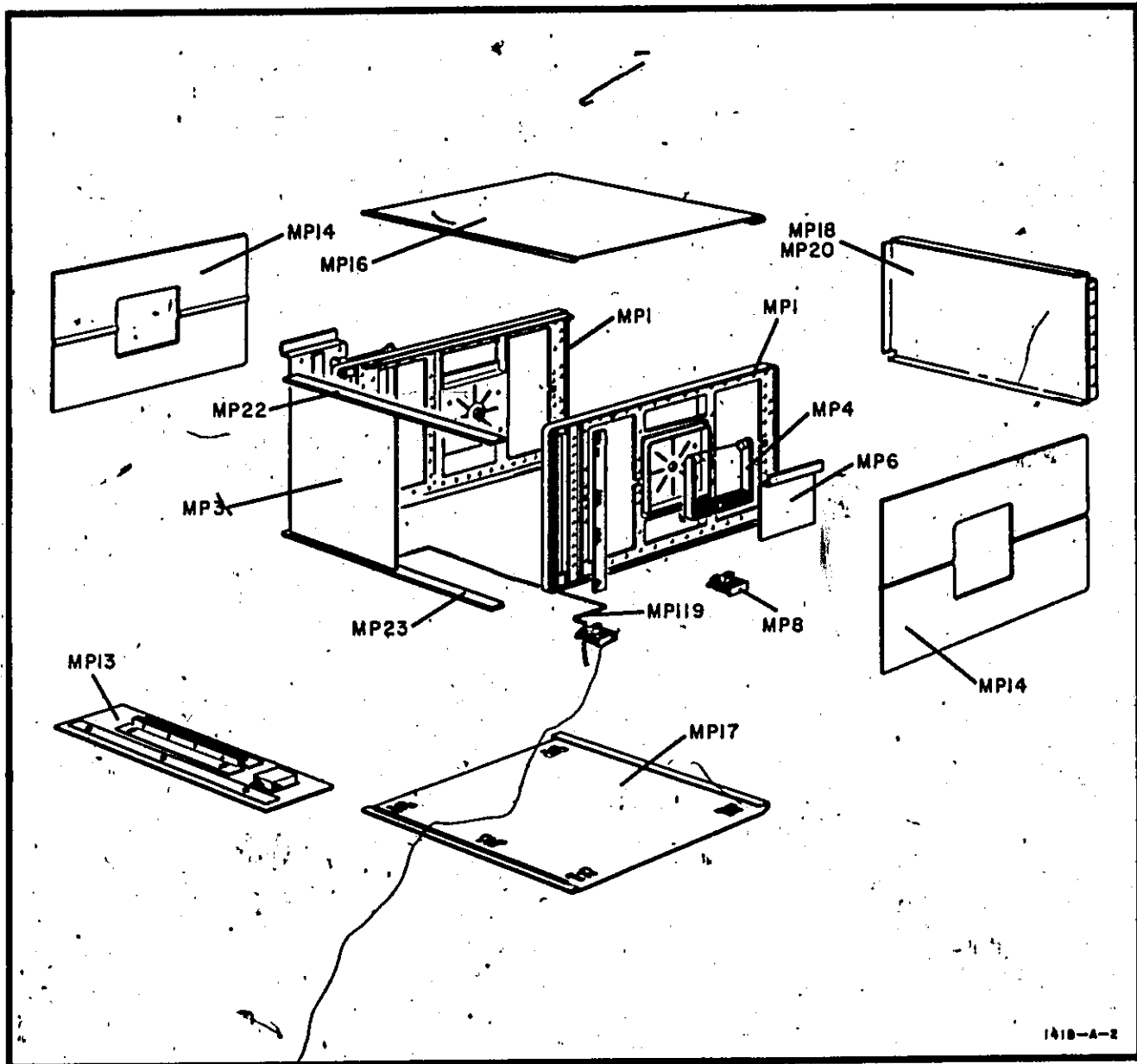
- a. Instrument model and serial number.
- b. HP Part Number of item(s).
- c. Quantity of part(s) desired.
- d. Reference designator of part(s).

6-5. To order a part not listed in the table, provide the following information:

- a. Instrument model and serial number.
- b. Description of the part, including function and location in the instrument.
- c. Quantity desired.

Table 6-1. Abbreviations for Replaceable Parts List

<p>A = ampere(s) ASSY = assembly</p> <p>BD = board(s) BH = binder head BP = bandpass</p> <p>C = centi (10^{-2}) CAR = carbon CCW = counterclockwise CER = ceramic CMO = cabinet mount only COAX = coaxial COEF = coefficient COMP = composition CONN = connector(s) CRT = cathode-ray tube CW = clockwise</p> <p>D = deci (10^{-1}) DEPC = deposited carbon DP = double pole DT = double throw</p> <p>ELECT = electrolytic ENCAP = encapsulated EXT = external</p> <p>F = farad(s) FET = field-effect transistor(s) FH = flat head FIL H = filament head FXD = fixed</p> <p>G = giga (10^9) GE = germanium GL = glass</p>	<p>GRD = ground(ed) H = henry(ies) HG = mercury HP = Hewlett-Packard HZ = hertz</p> <p>IF = intermediate freq. IMPG = impregnated INCD = incandescent INCL = include(s) INS = insulation(ed) INT = internal</p> <p>K = kilo (10^3) KG = kilogram</p> <p>LB = pound(s) LH = left hand LIN = linear taper LOG = logarithmic taper LPF = low-pass filter(s) LVR = lever</p> <p>M = milli (10^{-3}) MEG = mega (10^6) MET FILM = metal film MET OX = metal oxide MFR = manufacturer MINAT = miniature MOM = momentary MTG = mounting MY = mylar</p> <p>N = nano (10^{-9}) N/C = normally closed NE = neon N/O = normally open</p>	<p>NPO = negative positive zero (zero temperature coefficient) NPN = negative-positive-negative NSR = not separately replaceable</p> <p>OBD = order by description OH = oval head OX = oxide</p> <p>P = peak PC = printed (etched) circuit(s) PF = picofarads PHL = Phillips PIV = peak inverse voltage(s) PNP = positive-negative-positive P/O = part of PORC = porcelain POS = position(s) POT = potentiometer(s) P.P = peak-to-peak PRGM = program PS = polystyrene PWV = peak working voltage</p> <p>RECT = rectifier(s) RF = radio frequency RFI = radio frequency interference RH = round head or right hand RMO = rack mount only RMS = root mean square</p>	<p>RWV = reverse working voltage</p> <p>S-B = slow-blow SCR = silicon controlled rectifier SE = selenium SEC = second(s) SECT = section(s) SI = silicon SIL = silver SL = slide SP = single pole SPL = special ST = single throw STD = standard</p> <p>TA = tantalum TD = time delay TFL = teflon TGL = toggle THYR = thyristor TI = titanium TNLDIO = tunnel diode(s) TOL = tolerance TRIM = trimmer</p> <p>U = micro (10^{-6})</p> <p>V = volts VAR = variable VDCW = dc working volt(s)</p> <p>W = watt(s) W/ = with WIV = working inverse voltage W/O = without WW = wirewound</p>
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141B-A-2

Figure 6-1. Cabinet Parts, Exploded View

Table 6-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
			CHASSIS PARTS		
A1	00141-66515		DIODE BOARD ASSY	28480	00141-66515
A2	00141-66518		POWER SUPPLY BOARD ASSY	28480	00141-66518
A3	00141-61101		HIGH VOLTAGE TRIPLER ASSY	28480	00141-61101
A4			NOT ASSIGNED		
A5	00141-66513		PULSE CIRCUIT BOARD ASSY	28480	00141-66513
A6	00141-66502		HORIZONTAL DRIVER ASSY	28480	00141-66502
B1	3160-0056	1	FAN:TUBEXIAL	28480	3160-0056
C1	0180-0154	1	C:FXD ELECT 430UF +100-10% 250VDCW	56289	D17361
C2	0180-0012	1	C:FXD ELECT 2X20 UF 450VDCW	56289	D32440
C3	0180-0046	1	C:FXD ELECT 600 UF 200VDCW	56289	O32569
C4	0180-0214	1	C:FXD ELECT 275 UF +50-10% 200VDCW	56289	O36037-DFP
C5	0180-0093	1	C:FXD ELECT 20 UF 160VDCW	56289	O33193
C6	0180-0213	1	C:FXD ELECT 5000 UF +75-10% 25VDCW	56289	O39556
CR1	1901-0032	2	DIODE:SILICON IN3209	04713	IN3209
CR2	1901-0032	1	DIODE:SILICON IN3209	04713	IN3209
DS1	1450-0048	1	LAMP:INDICATOR RED 115V	72785	599-124
F1	2110-0014	1	FUSE:CARTRIDGE 4 AMP 125V SLOW BLOW	71400	MDX-4
J1	1251-0054	2	CONNECTOR:FEMALE 24-CONTACT	28480	1251-0054
J2	1251-0054	1	CONNECTOR:FEMALE 24-CONTACT	28480	1251-0054
J3	1251-0148	1	CONNECTOR:POWER 3 PIN MALE	87930	1065-1
J4	1251-0202	2	CONNECTOR:BANANA JACK (CALIBRATOR)	83330	2218
J5	1251-0202	1	CONNECTOR:BANANA JACK (CALIBRATOR)	83330	2218
J6			NOT ASSIGNED		
J7	1510-0038	1	CONNECTOR:BINDING POST (GND)	28480	1510-0038
L1	5060-0435	1	COIL:ALIGNMENT Z AXIS	28480	5060-0435
MP1	5060-0736	2	FRAME ASSY	28480	5060-0736
MP3	00141-00209	1	PANEL:FRONT	28480	00141-00209
MP4	5060-0222	2	HANDLE ASSY:SH SIDE	28480	5060-0222
MP6	5060-0765	2	RETAINER-HANDLE ASSY	28480	5060-0765
MP8	5060-0767	5	FOOT ASSY:FM	28480	5060-0767
MP13	5060-0777	1	KIT:RACK MOUNT	28480	5060-0777
MP14	5000-0747	2	COVER:SIDE	28480	5000-0747
MP16	5060-0740	1	TOP COVER ASSY:16L FM	28480	5060-0740
MP17	5060-0752	1	BOTTOM COVER ASSY:16L FM	28480	5060-0752
MP18	00141-60201	1	PANEL ASSY:REAR	28480	00141-60201
MP20	0360-0042	1	TERMINAL:SOLDER LUG FOR #8 SCREW	28480	0360-0042
MP21	1400-0008	1	FUSEHOLDER:BRONZE CLIP	95915	3510-11
MP22	00140-24701	1	SUPPORT:TOP PANEL	28480	00140-24701
MP23	00140-24702	1	SUPPORT:BOTTOM PANEL	28480	00140-24702
MP24	00141-67401	1	KNOB:PUSHBUTTON ERASE	28480	00141-67401
MP25	00141-67402	1	KNOB:PUSHBUTTON FAST	28480	00141-67402
MP26	00141-67403	1	KNOB:PUSHBUTTON CONV	28480	00141-67403
MP27	00141-67404	1	KNOB:PUSHBUTTON STORE	28480	00141-67404
MP28	00141-67405	1	KNOB:PUSHBUTTON STANDARD	28480	00141-67405
MP29	00141-67406	1	KNOB:PUSHBUTTON BEAM	28480	00141-67406
MP30	0370-0084	4	KNOB:ROUND BLK 5/8 DIA (INTENSITY, TIME, FOCUS, PERSISTENCE)	28480	0370-0084
MP37	1200-0037	1	SOCKET:CRT TUBE	72825	97097
MP38	1200-0043	4	INSULATOR:TRANSISTOR MOUNTING, INCLUDES:	71785	293011
	1200-0044		SOCKET:TRANSISTOR	97464	M7(PB)
	1200-0081		BUSHING:NYLON	26365	874 SPECIAL
MP42	1200-0088	4	INSULATOR:DIODE	71785	293201
MP46	1200-0408	1	COVER:CRT SOCKET	28480	1200-0408
MP47	5020-0476	1	BEZEL	28480	5020-0476
MP48	5040-0440	1	COVER:CRT SOCKET	28480	5040-0440
MP49	5040-0444	1	SHIELD:LIGHT, SHORT	28480	5040-0444
MP50	5060-0428	1	FILTER ASSY:AIR	28480	5060-0428
MP56	00140-00104	1	GUSSET:SIDE	28480	00140-00104
MP57	00140-00601	1	SHIELD:PLUG-IN	28480	00140-00601
MP58	00140-01201	1	BRACKET:LATCH	28480	00140-01201
MP59	00140-01206	2	BRACKET:FAN	28480	00140-01206
MP61	00140-01208	4	BRACKET:PANEL	28480	00140-01208
MP65	00140-01209	2	BRACKET:GUSSET	28480	00140-01209
MP67	00140-01210	2	BRACKET:TRANSISTOR	28480	00140-01210
MP69	00140-24703	4	SUPPORT:PANEL BRACKET	28480	00140-24703
MP73	00140-29902	1	PANEL:EXTRUDED	28480	00140-29902
MP74	00141-00102	1	DECK:VERTICAL	28480	00141-00102
MP75	00141-00103	1	GUSSET:CENTER	28480	00141-00103
MP76	00141-00104	1	DECK:MAIN	28480	00141-00104
MP77	00141-01202	1	BRACKET:DIODE	28480	00141-01202
MP78	1400-0068	3	CLIP:FUSE	75915	104002
MP79	00141-01203	1	BRACKET:CAPACITOR	28480	00141-01203
MP88	00141-01204	1	CLAMP:CABLE RESISTOR	28480	00141-01204
MP89	00141-01205	1	CLAMP:CABLE RESISTOR	28480	00141-01205
MP90	00141-04101	1	COVER:CAPACITOR	28480	00141-04101
MP91	00141-04103	1	COVER:HIGH VOLTAGE BOARD	28480	00141-04103

See Introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
MP92	00141-60603	1	SHIELD ASSY:CRT	28480	00141-60603
MP95	00180-01218	2	BRACKET:ALIGNMENT COIL	28480	00180-01218
MP97	01200-44703	1	SUPPORT:CRT SHIELD	28480	01200-44703
MP99	1608-1108	2	PIN:GUIDE	28480	1608-1108
MP102	1400-0068		CLIP:FUSE	75915	104002
MP106	1200-0050	10	PIN:CRT SOCKET	72825	9553
MP115	10178	1	SCREEN:CONTRAST	28480	10178
MP116	1410-0052	2	BUSHING:POTENTIOMETER	28480	1410-0052
MP117	5040-0708	1	TRIM:PLASTIC HANDLE	28480	5040-0708
MP118	5040-0710	1	TRIM:PLASTIC HANDLE	28480	5040-0710
MP119	1490-0030	1	STAND:TILT	28480	1490-0030
MP120	1520-0042	4	MOUNT:FAN SHOCK	28480	1520-0042
MP121	1540-0421	2	COVER:POT. INSULATOR	28480	1540-0421
Q1	1853-0252	1	TSTR:SI PNP	04713	SJ-1798
Q2	1854-0294	3	TSTR:SI NPN	04713	SJ-1318
Q3	1854-0294		TSTR:SI NPN	04713	SJ-1318
Q4	1854-0294		TSTR:SI NPN	04713	SJ-1318
R1	0687-3331	1	R:FXD COMP 33K OHM 10% 1/2W	01121	EB 3331
R2	0815-0031	1	R:FXD WW (2X1200) 2400 OHM 5% 10W	28480	0815-0031
R3	0811-2030	2	R:FXD WW 14 OHM 5% 10W	28480	0811-2030
R4	0811-2030		R:FXD WW 14 OHM 5% 10W	28480	0811-2030
R5	2100-1722	1	R:VAR COMP 1.5 MEGOHM 10% LIN 1/2W	28480	2100-1722
R6	2100-0374	1	R:VAR COMP 5 MEGOHM 30% LIN 1/2W	28480	2100-0374
R7	2100-0445	1	R:VAR COMP GANGED 2K OHM 30% LIN 1/2W	28480	2100-0445
R8	2100-0015	1	R:VAR CERMET 500K OHM 20% LIN 1/4W	28480	2100-0015
R9	2100-2897	2	R:VAR CERMET 1 MEGOHM 20% LIN 2W	28480	2100-2897
R10	2100-2897		R:VAR CERMET 1 MEGOHM 20% LIN 2W	28480	2100-2897
R11	0811-2994	1	R:FXD WW 0.27 OHMS 3% 5W	28480	0811-2994
S1	3101-0030	1	SWITCH:TOG SPST 15 AMP 125 VAC	88140	8906K368
S2	3101-0033	1	SWITCH:SLIDE DPOT INT-EXT	82389	11A-1008A
S3	3103-0009	1	SWITCH:THERMAL SPST	01295	20700L10-205
S4	3101-0011	1	SWITCH:SLIDE DPOT 115V/230V	82389	11A-1013
T1	9100-0184	1	TRANSFORMER:POWER	28480	9100-0184
T81	0360-0104	1	TB:SCREW TYPE, CATCH (Z-AXIS)	71785	321-11-02-038
T82	0360-0015	1	TB:THREE TERMINAL	78530	332-14-03-011
T83	0360-0012	1	TB:TWO TERMINAL, LUG	06540	628-13
V1	5083-2552	1	CATHODE RAY STORAGE TUBE	28480	5083-2552
W1	8120-0078	1	CABLE ASSY:POWER CORD	28480	8120-0078
W2	00141-61621	1	CABLE:MAIN	28480	00141-61621
W3	00141-61624	1	CABLE:TWIN LEAD ASSY	28480	00141-61624
W4	00141-61625	1	CABLE:TWIN LEAD ASSY	28480	00141-61625
W5	00141-61622	1	CABLE:COAX P/O MAIN CABLE	28480	00141-61622
W6	00141-61623	1	CABLE:COAX P/O MAIN CABLE	28480	00141-61623

See Introduction to this section for ordering information.

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
ASSEMBLY PARTS					
A1	00141-66515	1	DIODE BOARD ASSY	28480	00141-66515
A1C1	0150-0052	7	CIFXD CER 0.05 UF 20% 400VDCW	56289	33C17A
A1C2	0150-0052		CIFXD CER 0.05 UF 20% 400VDCW	56289	33C17A
A1C3	0150-0052		CIFXD CER 0.05 UF 20% 400VDCW	56289	33C17A
A1C4	1901-0028	13	DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C42	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C43	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C44	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C45	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C46	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C47	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C48	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C49	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C10	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C11	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1C12	1901-0028		DIODE:SILICON 0.75A 400PIV	04713	SR1358-9
A1MP1	5020-0495	165	PIN: SQUARE	28480	5020-0495
A2	00141-66518	1	POWER SUPPLY BOARD ASSY	28480	00141-66518
A2C1	0160-0168	6	CIFXD MY 0.1 UF 10% 200VDCW	56289	192P10492-PTS
A2C2	0160-0168		CIFXD MY 0.1 UF 10% 200VDCW	56289	192P10492-PTS
A2C3	0160-0168		CIFXD MY 0.1 UF 10% 200VDCW	56289	192P10492-PTS
A2C4	0180-0100	2	CIFXD ELECT 4.7 UF 10% 35VDCW	56289	192P10492-PTS
A2C5	0150-0052		CIFXD CER 0.05 UF 20% 400VDCW	56289	192P10492-PTS
A2C6	0160-0168		CIFXD MY 0.1 UF 10% 200VDCW	56289	192P10492-PTS
A2C7	0180-0100		CIFXD ELECT 4.7 UF 10% 35VDCW	56289	192P10492-PTS
A2C8	0160-0207	1	CIFXD MYLAR 0.01UF 5% 200VDCW	28480	1500475X903547-DYS
A2C9	0180-0097	1	CIFXD ELECT 47 UF 10% 35VDCW	28480	0180-0207
A2C10	0180-0138	1	CIFXD ELECT 100UF -10%100% 40VDCW	56289	1500476X903552-DYS
A2C11	0180-0230	1	CIFXD ELECT 1.0 UF 20% 50VDCW	56289	036254
A2C12	0150-0052		CIFXD CER 0.05 UF 20% 400VDCW	56289	1500105X705047-DYS
A2C13	0160-0151	5	CIFXD CER 4700 PF +80-20% 4000VDCW	71590	33C17A
A2C14	0160-0151		CIFXD CER 4700 PF +80-20% 4000VDCW	71590	DA045-04CCD
A2C15	0160-0151		CIFXD CER 4700 PF +80-20% 4000VDCW	71590	DA045-04CCD
A2C16	0160-0907	2	CIFXD CER 0.01 UF +80-20% 5000VDCW	14655	DA045-04CCD
A2C17	0160-0907		CIFXD CER 0.01 UF +80-20% 5000VDCW	14655	TM50R1232-1
A2C18	0160-0151		CIFXD CER 4700 PF +80-20% 4000VDCW	71590	DA045-04CCD
A2C19	0160-0151		CIFXD CER 4700 PF +80-20% 4000VDCW	71590	DA045-04CCD
A2C42	1901-0040	30	DIODE:SILICON 30MA 30MV	07263	FDG1088
A2C43	1901-0040		DIODE:SILICON 30MA 30MV	07263	FDG1088
A2C44	1901-0096	1	DIODE:SILICON 120V	01295	UG-588
A2C45	1910-0016	2	DIODE:GERMANIUM 100MA/0.85V 60PIV	93332	D2361
A2C48	1901-0028	2	DIODE:SILICON 0.75A 200PIV	04713	SR1358-9
A2C49	1901-0040		DIODE:SILICON 30MA 30MV	07263	FDG1088
A2C41	1901-0040		DIODE:SILICON 30MA 30MV	07263	FDG1088
A2C413	1901-0040		DIODE:SILICON 30MA 30MV	07263	FDG1088
A2C414	1901-0040		DIODE:SILICON 30MA 30MV	07263	FDG1088
A2C415	1901-0028		DIODE:SILICON 0.75A 200PIV	04713	SR1358-9
A2C416	1901-0025	1	DIODE:SILICON 100MA/1V	07263	FD 2367
A2C417	1910-0016		DIODE:GERMANIUM 100MA/0.85V 60PIV	93332	D2361
A2C418	1901-0040		DIODE:SILICON 30MA 30MV	07263	FDG1088
A2C419	1912-0006	1	DIODE TUNNEL:GERMANIUM	03508	1N3718 SPEC
A2C421	1901-0040		DIODE:SILICON 30MA 30MV	07263	FDG1088
A2C422	1901-0049	1	DIODE:SILICON 0.75A 50PIV	04713	SR1358-9
A2C423	1901-0341	2	DIODE:SI 7000 PIV 30MA	28480	1901-0341
A2C424	1901-0341		DIODE:SI 7000 PIV 30MA	28480	1901-0341
A2C425	1901-0040		DIODE:SILICON 30MA 30MV	07263	FDG1088
A2C426	1901-0438	2	DIODE:SILICON 1600 PIV	28480	1901-0438
A2C427	1901-0438		DIODE:SILICON 1600 PIV	28480	1901-0438
A2C428	1901-0029	1	DIODE:SILICON 600 PIV	28480	1901-0029
A2F1	2110-0004	1	FUSE:CARTRIDGE 1/4 AMP 250V	75915	3AG/CAT. 112.250
A2F2	2110-0033	1	FUSE:0.75A 250V	75915	F02GR750A
A2F3	2110-0012	1	FUSE:CARTRIDGE 0.5A 250V	28480	2110-0712
A2F4	2110-0003	1	FUSE:CARTRIDGE 3 AMP 250V	75915	312003
A2K1		1	RELAY:CONSISTS OF:		
A2K1L1	0490-0191	1	COIL:RELAY 600 OHM NOM. 12V DC	71707	U-12P
A2K1S1	0490-0199	1	RELAY:REED SPST	28480	0490-0199
A2L1	9140-0171	1	COIL:FXD 40 UH 10% 1A	82142	10A08-1
A2L2	9140-0210	1	COIL:FXD RF 100 UH 5%	71895	1537-76
A2MP1	0340-0451	1	WASHER:INSULATED TRANSISTOR	04713	14852600P01

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A2MP2	2110-0269	8	CLIP: FUSE 0.250" DIA CLIP: FUSE 0.250" DIA CLIP: FUSE 0.250" DIA CLIP: FUSE 0.250" DIA CLIP: FUSE 0.250" DIA	91506	6008-32CN
A2MP3	2110-0269			91506	6008-32CN
A2MP4	2110-0269			91506	6008-32CN
A2MP5	2110-0269			91506	6008-32CN
A2MP6	2110-0269			91506	6008-32CN
A2MP7	2110-0269	2	CLIP: FUSE 0.250" DIA CLIP: FUSE 0.250" DIA CLIP: FUSE 0.250" DIA PIN: SQUARE SUPPORT: CAPACITOR SUPPORT: CAPACITOR	91506	6008-32CN
A2MP8	2110-0269			91506	6008-32CN
A2MP9	2110-0269			91506	6008-32CN
A2MP10	5020-0496			28480	5020-0496
A2MP76	5040-0401			28480	5040-0401
A2MP77	5040-0401			28480	5040-0401
A2MP81	5040-0402	1	MOUNT:TRANSFORMER TOP	28480	5040-0402
A2MP82	5040-0430	1	MOUNT:TRANSFORMER BOTTOM	28480	5040-0430
A2MP83	01200-01101	1	HEAT SINK	28480	01200-01101
A2Q1	1854-0006	1	TSTR:SI NPN	80131	2N708
A2Q2	1853-0036	1	TSTR:SI PNP	80131	2N3906
A2Q3	1854-0022	2	TSTR:SI NPN	07263	517843
A2Q4	1854-0087	1	TSTR:SI NPN	80131	2N3417
A2Q5	1854-0071	15	TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
A2Q6	1854-0022		TSTR:SI NPN	07263	517843
A2Q7	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
A2Q8	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
A2Q9	1854-0039		TSTR:SI NPN	80131	2N3904
A2Q10	1854-0215	1	TSTR:SI NPN	80131	2N3904
A2Q11	1854-0071	1	TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
A2Q12	1850-0099	1	TSTR:GE PNP	80131	24984
A2Q13	1853-0084	1	TSTR:SI PNP	80131	244918
A2Q14	1853-0034	1	TSTR:SI PNP	28480	1853-0034
A2Q15	1855-0057	1	TSTR:SI FET N-CHANNEL	28480	1855-0057
A2R1	0687-1041	1	RIFXD COMP 100K OHM 10% 1/2W	01121	EB 1541
A2R2	0764-0033	1	RIFXD MET OX 33 OHM 5% 2W	28480	0764-0033
A2R3	0761-0007	1	RIFXD MET OX 27K OHM 5% 1W	14674	C-32 DRD
A2R4	0684-1021	6	RIFXD COMP 100K OHM 10% 1/4W	01121	CA 1021
A2R5	0683-1015	1	RIFXD COMP 100 OHM 5% 1/4W	01121	CB 1051
A2R6	0757-0044	1	RIFXD MET FLM 33.2K OHM 1% 1/2W	28480	0757-0044
A2R7	0757-0401	5	RIFXD MET FLM 100 OHM 1% 1/8W	14674	OBD
A2R8	0757-0273	2	RIFXD MET FLM 3.01K OHM 1% 1/8W	28480	0757-0273
A2R9	0757-0465	2	RIFXD MET FLM 100K 1% 1/8W	14674	OBD
A2R10	0757-0370	1	RIFXD MET FLM 49.9K OHM 1.0% 1/2W	28480	0757-0370
A2R11	2100-1589	1	RIFVAR COMP 7K/3K/5K OHM 20% LIN 1/4W	28480	2100-1589
A2R12	0757-0167	2	RIFXD MET FLM 100K OHM 1% 1/2W	28480	0757-0167
A2R13	0757-0401	1	RIFXD MET FLM 100 OHM 1% 1/8W	14674	OBD
A2R14	0766-0033	1	RIFXD MET FLM 2000 OHM 2% 3W	28480	0766-0033
A2R15	0757-0434	1	RIFXD MET FLM 3.65K OHM 1% 1/8W	28480	0757-0434
A2R16	0761-0006	1	RIFXD MET OX 10K OHM 5% 1W	14674	C-32 DRD
A2R17	0687-5631	4	RIFXD COMP 56K OHM 10% 1/2W	01121	EB 5631
A2R18	0687-5631	4	RIFXD COMP 56K OHM 10% 1/2W	01121	EB 5631
A2R19	0684-1021	4	RIFXD COMP 100K OHM 10% 1/4W	01121	CB 1021
A2R20	0757-0399	2	RIFXD MET FLM 82.5 OHM 1% 1/8W	28480	0757-0399
A2R21	0684-5621	1	RIFXD COMP 5.6K OHM 10% 1/4W	01121	CB 5621
A2R22	0757-0764	2	RIFXD FLM 33.2K OHM 1% 1/4W	28480	0757-0764
A2R23	0757-0388	3	RIFXD FLM 30.1 OHM 1% 1/8W	28480	0757-0388
A2R24	0757-0436	2	RIFXD MET FLM 4.32K OHM 1% 1/8W	28480	0757-0436
A2R25	0757-0846	3	RIFXD MET FLM 22.1K OHM 1.0% 1/2W	28480	0757-0846
A2R26	0687-5631		RIFXD COMP 56K OHM 10% 1/2W	01121	EB 5631
A2R27	0687-5631		RIFXD COMP 56K OHM 10% 1/2W	01121	EB 5631
A2R28	0684-1021		RIFXD COMP 100K OHM 10% 1/4W	01121	CB 1021
A2R29	0757-0399	1	RIFXD MET FLM 82.5 OHM 1% 1/8W	28480	0757-0399
A2R30	0757-0846	1	RIFXD MET FLM 30.1K OHM 1.0% 1/2W	28480	0757-0846
A2R31	0757-0772	1	RIFXD MET FLM 68.1K OHM 1% 1/4W	28480	0757-0772
A2R32	0757-0388	1	RIFXD FLM 30.1 OHM 1% 1/8W	28480	0757-0388
A2R33	0757-0436	1	RIFXD MET FLM 4.32K OHM 1% 1/8W	28480	0757-0436
A2R34	0757-0190	4	RIFXD MET FLM 20K OHM 1% 1/2W	28480	0757-0190
A2R35	0757-0764		RIFXD FLM 33.2K OHM 1% 1/4W	28480	0757-0764
A2R36	0727-0431	1	RIFXD DEPC 2.07K OHM 1% 1/2W	28480	0727-0431
A2R37	0757-0846		RIFXD MET FLM 22.1K OHM 1.0% 1/2W	28480	0757-0846

See Introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A2R40	0687-2221	1	RIFXD COMP 2200 OHM 10% 1/2W	01121	E8 2221
A2R41	0687-4731	1	RIFXD COMP 47K OHM 10% 1/2W	01121	E8 4731
A2R43	0757-0846		RIFXD NET FLM 22.1K OHM 1.0% 1/2W	28480	0757-0846
A2R44	0757-0190		RIFXD NET FLM 20K OHM 1% 1/2W	28480	0757-0190
A2R45	0757-0480	3	RIFXD FLM 432K OHM 1% 1/8W	28480	0757-0480
A2R46	0757-0388		RIFXD FLM 30.1 OHM 1% 1/8W	28480	0757-0388
A2R47	2100-1588	2	RIVAR COMP 2 X 1.5K OHM 30% LIN 1/4W	28480	2100-1588
A2R48	0757-0273		RIFXD NET FLM 3.01K OHM 1% 1/8W	28480	0757-0273
A2R49	0811-1746		RIFXD W 0.36 OHM 5% 2W	28480	0811-1746
A2R50	0757-0421	1	RIFXD NET FLM 825 OHM 1% 1/8W	28480	0757-0421
A2R51	0757-0428	1	RIFXD NET FLM 1.62K 1% 1/8W	14674	OBD
A2R52	0757-0844	1	RIFXD NET FLM 16.2K OHM 1% 1/2W	28480	0757-0844
A2R54	0698-3555	1	RIFXD NET FLM 4.437K OHM 0.5% 1/2W	28480	0698-3555
A2R55	0698-3554	1	RIFXD NET FLM 493 OHM 0.5% 1/2W	28480	0698-3554
A2R56	0684-3331	1	RIFXD COMP 33K OHM 10% 1/4W	01121	C8 3331
A2R57	0758-0054	1	RIFXD METOX 330 OHM 5% 1/2W	28480	0758-0054
A2R58	0684-1021		RIFXD COMP 1000 OHM 10% 1/4W	01121	C8 1021
A2R59	0684-1241	1	RIFXD COMP 120K OHM 10% 1/4W	01121	C8 1241
A2R60	0684-1021		RIFXD COMP 1000 OHM 10% 1/4W	01121	C8 1021
A2R61	0727-0845	2	RIFXD FLM 1.78 MEGOHM 1% 1/2W	28480	0727-0845
A2R62	0727-0269	1	RIFXD DEPC 990K OHM 1% 1/2W	28480	0727-0269
A2R63	2100-0102	1	RIVAR COMP 500K OHM 30% LIN 1/3W	28480	2100-0102
A2R64	0683-1535	1	RIFXD COMP 15K OHM 5% 1/4W	01121	C8 1535
A2R65	2100-0096	1	RIVAR COMP 1 MEGOHM 30% LIN 1/5W	28480	2100-0096
A2R66	0698-6666	1	RIFXD FLM 33 MEGOHM 5% 1W	28480	0698-6666
A2R67	0757-0344	2	RIFXD NET FLM 1.00 MEGOHM 1% 1/4W	28480	0757-0344
A2R68	0757-0190		RIFXD NET FLM 20K OHM 1% 1/2W	28480	0757-0190
A2R69	0757-0190		RIFXD NET FLM 20K OHM 1% 1/2W	28480	0757-0190
A2R70	0757-0768	1	RIFXD FLM 47.5K OHM 1% 1/4W	28480	0757-0768
A2R71	0757-0454	1	RIFXD NET FLM 33.2K OHM 1% 1/8W	28480	0757-0454
A2R72	2100-0095	1	RIVAR COMP 100K OHM 30% LIN 1/5W	28480	2100-0095
A2R73	0727-0845		RIFXD FLM 1.78 MEGOHM 1% 1/2W	28480	0727-0845
A2R74	0698-3553	8	RIFXD FLM 2.49 MEGOHM 1% 1/2W	28480	0698-3553
A2R75	0698-3553		RIFXD FLM 2.49 MEGOHM 1% 1/2W	28480	0698-3553
A2R76	0698-3553		RIFXD FLM 2.49 MEGOHM 1% 1/2W	28480	0698-3553
A2R77	0698-3553		RIFXD FLM 2.49 MEGOHM 1% 1/2W	28480	0698-3553
A2R78	0698-3553		RIFXD FLM 2.49 MEGOHM 1% 1/2W	28480	0698-3553
A2R79	0698-3553		RIFXD FLM 2.49 MEGOHM 1% 1/2W	28480	0698-3553
A2R80	0698-3553		RIFXD FLM 2.49 MEGOHM 1% 1/2W	28480	0698-3553
A2R81	0698-3553		RIFXD FLM 2.49 MEGOHM 1% 1/2W	28480	0698-3553
A2R82	0757-0344		RIFXD NET FLM 1.00 MEGOHM 1% 1/4W	28480	0757-0344
A2R83	0757-0452		RIFXD NET FLM 27.4K OHM 1% 1/8W	28480	0757-0452
A2R84	0757-0465		RIFXD NET FLM 100K 1% 1/8W	14674	OBD
A2R85	0684-2221	4	RIFXD COMP 2200 OHM 10% 1/4W	01121	C8 2221
A2T1	00141-61102	1	TRANSFORMER ASSY	28480	00141-61102
A2V1	1940-0013	1	ELECTRON TUBE:820V	74276	Z827
A2V2	2140-0014	3	LAMP:GLOW 75V 0.5 MA	24455	NE96
A2V3	2140-0014		LAMP:GLOW 75V 0.5 MA	24455	NE96
A2V4	2140-0014		LAMP:GLOW 75V 0.5 MA	24455	NE96
A2VR1	1902-3402	1	DIODE BREAKDOWN:80.6V 2% DIODE:5.76V 10%	28480	1902-3402
A2VR2	1902-0034	1	DIODE:5.76V 10%	28480	1902-0034
A2VR3	1902-3104	2	DIODE BREAKDOWN:5.62V 5%	04713	5710939-110
A2VR4	1902-3385	2	DIODE BREAKDOWN:69.8V 2%	28480	1902-3385
A2VR5	1902-3385		DIODE BREAKDOWN:69.8V 2%	28480	1902-3385
A2VR6	1902-0064	1	DIODE BREAKDOWN:7.5V	23680	1902-0064
A3	00141-61101	1	HIGH VOLTAGE TRIPLER ASSY	28480	00141-61101
A3C1	0160-0224	4	CIFXD CER 620 PF +50-20% 10K VDCW	56289	706C1
A3C2	0160-0224		CIFXD CER 620 PF +50-20% 10K VDCW	56289	706C1
A3C3	0160-0224		CIFXD CER 620 PF +50-20% 10K VDCW	56289	706C1
A3C4	0160-0224		CIFXD CER 620 PF +50-20% 10K VDCW	56289	706C1
A3CR1	1880-0025	3	RECTIFIER:SEL HALF WAVE	03508	6RS 18PH110PH41
A3CR2	1880-0025		RECTIFIER:SEL HALF WAVE	03508	6RS 18PH110PH41
A3CR3	1880-0025		RECTIFIER:SEL HALF WAVE	03508	6RS 18PH110PH41
A3MP1	0360-0053	6	TERMINAL:SOLDER LUG FOR #10 HOW	00000	780
A3MP7	0362-0264	2	TERMINATION:CRIMP LUG FOR 0.04650 PIN	00000	780
A3MP9	0362-0116	2	TERMINATION:CRIMP LUG	00000	780
A3MP10	0362-0116		TERMINATION:CRIMP LUG	00000	780
A3MP11	00141-25201	1	HOUSING:HIGH VOLTAGE SUPPLY	28480	00141-25201
A3MP12	00180-41214	1	CLAMP:CRIT LEAD	28480	00180-41214
A3MP13	30181-04101	1	COVER:HIGH VOLTAGE CONNECTOR	28480	30181-04101
A3MP14	00181-47601	1	BLOCK:HIGH VOLTAGE CONNECTOR	28480	00181-47601
A3A1	0698-7804	1	RIFXD COMP 30 MEGOHM 5% 2W	01121	H5 3065
A3A2	0687-1051	1	RIFXD COMP 1 MEGOHM 10% 1/2W	01121	E8 1051

See Introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A3W1	00141-61630	1	CABLE:SPECIAL PURPOSE NOT ASSIGNED	28480	00141-61630
A4					
A5	00141-66513	1	PULSE CIRCUIT BOARD ASSY	28480	70141-66513
ASC1	0160-0156	1	CIFXD MY 0.0056 UF 10% 200VDCM	56289	192P56792-PTS
ASC2	0160-2212	1	CIFXD MICA 560 PF 5% 300VDCM	28480	0160-2212
ASC3	0160-2307	1	CIFXD MICA 47 PF 5%	28480	0160-2307
ASC4	0140-0207	2	CIFXD MICA 330 PF 5%	28480	0140-0207
ASC5	0160-0153	1	CIFXD MY 0.001 UF 10% 200VDCM	56289	192P10292-PTS
ASC6	0140-2262	1	CIFXD CER 16 PF 5% 500VDCM	72942	301-207 COMD 150J
ASC7	0160-2146	1	CIFXD CER 0.02 UF +80-20% 100VDCM	91416	TA
ASC8	0180-0228	1	CIFXD ELECT 22 UF 10% 15VDCM	56289	1500226X901537-OVS
ASC9	0160-0154	1	CIFXD MICA MY 0.0022 UF 10% 200VDCM	56289	192P22292-PTS
ASC10	0180-0376	1	CIFXD ELECT 0.47 UF 10% 35VDCM	56289	1500476X903542-OVS
ASC11	0160-0168	1	CIFXD MY 0.1 UF 10% 200VDCM	56289	192P10492-PTS
ASC12	0160-0168	1	CIFXD MY 0.1 UF 10% 200VDCM	56289	192P10492-PTS
ASC13	0180-0155	1	CIFXD ELECT 2.2 UF 20% 20VDCM	56289	1500225X902942-OVS
ASC14	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC15	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC16	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC17	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC18	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC19	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC20	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC21	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC22	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC23	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC24	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC25	1901-0040		DIODE:SILICON 30MA 30WV	07263	FDG1788
ASC26	1901-0418	1	DIODE:SILICON 400PIV 1N5000	04713	1N5000
ASC27	1901-0033		DIODE:SILICON 100MA 180WV	07263	FD3369
ASL1	9100-1630	1	COIL/CHOKO 51.0 OHM 5%	28480	9100-1630
ASMP1	0340-0478	1	INSULATOR:COMPONENT BASE	28480	0340-0478
ASMP2	3050-0159	4	WASHER:NYLON #6	80120	080
ASMP3	3050-0159		WASHER:NYLON #6	80120	080
ASMP4	3050-0159		WASHER:NYLON #6	80120	080
ASMP5	3050-0159		WASHER:NYLON #6	80120	080
ASMP6	5020-0495		PIN:SQUARE	28480	5020-0495
ASU1	1853-0020	1	TSTR:SI NPN(SELECTED FROM 2N3702)	28480	1853-0020
ASU2	1855-0317	1	TSTR:SI NPN(UNIJUNCTION S1)	04713	404994
ASU3	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU4	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU5	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU6	1854-0358	3	TSTR:SI NPN	28480	1854-0358
ASU7	1854-0358		TSTR:SI NPN	28480	1854-0358
ASU8	1854-0358		TSTR:SI NPN	28480	1854-0358
ASU9	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU10	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU11	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU12	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU13	1854-0234	1	TSTR:SI NPN	80131	2N344
ASU14	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU15	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU16	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASU17	1854-0071		TSTR:SI NPN(SELECTED FROM 2N3704)	28480	1854-0071
ASR1	0757-0476	3	RIFXD NET FLM 301K OHM 1% 1/8W	28480	0757-0476
ASR2	0684-1051	5	RIFXD COMP 1MEG OHM 1% 1/4W	01121	C8 1051
ASR3	0684-1021		RIFXD COMP 1000 OHM 10% 1/4W	01121	C8 1021
ASR4	0684-1811	2	RIFXD COMP 180 OHM 10% 1/4W	01121	C8 1811
ASR5	0684-2221		RIFXD COMP 2200 OHM 10% 1/4W	01121	C8 2221
ASR6	0684-4731	2	RIFXD COMP 47K OHM 10% 1/4W	01121	C8 4731
ASR7	0684-1041	5	RIFXD COMP 100K OHM 10% 1/4W	01121	C8 1041

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Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
ASR8	0698-3155	1	RIFXD MET FLM 4.64K 1% 1/8W	91637	MFF-1/10-32
ASR9	0757-0430	1	RIFXD MET FLM 2.21K OHM 1% 1/8W	28480	0757-0430
ASR10	2100-0424	1	RIFXD MET FLM 2.21K OHM 1% 1/8W	28480	2100-0424
ASR11	0757-0469	1	RIFXD MET FLM 150K OHM 1% 1/8W	28480	0757-0469
ASR12	0757-0473	2	RIFXD MET FLM 221K OHM 1% 1/8W	28480	0757-0473
ASR13	0757-0481	2	RIFXD MET FLM 475K OHM 1% 1/8W	28480	0757-0481
ASR14	2100-0983	1	RIFXD MET FLM 100 OHM 1% 1/8W	28480	2100-0983
ASR15	0684-2221	1	RIFXD COMP 2200 OHM 10% 1/4W	01121	CB 2221
ASR16	0757-0466	1	RIFXD MET FLM 110K OHM 1% 1/8W	28480	0757-0466
ASR17	0684-1831	1	RIFXD COMP 18K OHM 10% 1/4W	01121	CB 1831
ASR18	0684-1061	4	RIFXD COMP 10 MEGOHM 10% 1/4W	01121	CB 1061
ASR19	0684-4741	2	RIFXD COMP 470K OHM 10% 1/4W	01121	CB 4741
ASR20	0698-4009	1	RIFXD FLM 50K OHM 1% 1/8W	28480	0698-4009
ASR21	0757-0476	1	RIFXD MET FLM 301K OHM 1% 1/8W	28480	0757-0476
ASR22	0757-0456	1	RIFXD MET FLM 43.2K OHM 1% 1/8W	28480	0757-0456
ASR23	0757-0128	1	RIFXD MET FLM 200K OHM 1% 1/2W	28480	0757-0128
ASR24	0684-1061	1	RIFXD COMP 10 MEGOHM 10% 1/4W	01121	CB 1061
ASR25	0757-0850	3	RIFXD MET FLM 39.2K OHM 1.0% 1/2W	28480	0757-0850
ASR26	0757-0367	1	RIFXD MET FLM 100K OHM 1% 1/2W	28480	0757-0367
ASR27	0757-0481	1	RIFXD MET FLM 475K OHM 1% 1/8W	28480	0757-0481
ASR28	0684-2221	1	RIFXD COMP 2200 OHM 10% 1/4W	01121	CB 2221
ASR29	0684-3611	1	RIFXD COMP 560 OHM 10% 1/4W	01121	CB 3611
ASR30	0757-0793	1	RIFXD FLM 825K OHM 1.0% 1/4W	28480	0757-0793
ASR31	0684-2241	1	RIFXD COMP 220K OHM 10% 1/4W	01121	CB 2241
ASR32	0684-1031	4	RIFXD COMP 10K OHM 10% 1/4W	01121	CB 1031
ASR33	0684-1051	1	RIFXD COMP 1MEG OHM 1% 1/4W	01121	CB 1051
ASR34	0684-1031	1	RIFXD COMP 10K OHM 10% 1/4W	01121	CB 1031
ASR35	0684-1031	1	RIFXD COMP 10K OHM 10% 1/4W	01121	CB 1031
ASR36	0684-1031	1	RIFXD COMP 10K OHM 10% 1/4W	01121	CB 1031
ASR37	0684-1051	1	RIFXD COMP 1MEG OHM 1% 1/4W	01121	CB 1051
ASR38	0684-4721	3	RIFXD COMP 4700 OHM 10% 1/4W	01121	CB 4721
ASR39	0684-1061	1	RIFXD COMP 10 MEGOHM 10% 1/4W	01121	CB 1061
ASR40	0684-4731	1	RIFXD COMP 47K OHM 10% 1/4W	01121	CB 4731
ASR41	0757-0480	1	RIFXD FLM 432K OHM 1% 1/8W	28480	0757-0480
ASR43	0684-4721	1	RIFXD COMP 4700 OHM 10% 1/4W	01121	CB 4721
ASR44	0757-0480	1	RIFXD FLM 432K OHM 1% 1/8W	28480	0757-0480
ASR46	0757-0791	1	RIFXD FLM 619K OHM 1.0% 1/4W	28480	0757-0791
ASR47	0757-0476	1	RIFXD MET FLM 301K OHM 1% 1/8W	28480	0757-0476
ASR48	0761-0083	1	RIFXD MET OX 68K OHM 5% 1W	28480	0761-0083
ASR49	0684-4721	1	RIFXD COMP 4700 OHM 10% 1/4W	01121	CB 4721
ASR50	0684-4741	1	RIFXD COMP 470K OHM 10% 1/4W	01121	CB 4741
ASR51	0684-1051	1	RIFXD COMP 1MEG OHM 1% 1/4W	01121	CB 1051
ASR52	0684-1041	1	RIFXD COMP 100K OHM 10% 1/4W	01121	CB 1041
ASR53	0684-1041	1	RIFXD COMP 100K OHM 10% 1/4W	01121	CB 1041
ASR54	0684-1061	1	RIFXD COMP 10 MEGOHM 10% 1/4W	01121	CB 1061
ASR55	0684-2731	1	RIFXD COMP 27K OHM 10% 1/4W	01121	CB 2731
ASR56	0684-1041	1	RIFXD COMP 100K OHM 10% 1/4W	01121	CB 1041
ASR57	0684-2211	1	RIFXD COMP 220 OHM 10% 1/4W	01121	CB 2211
ASR58	0684-8231	1	RIFXD COMP 82K OHM 10% 1/4W	01121	CB 8231
ASR59	0684-1051	1	RIFXD COMP 1MEG OHM 1% 1/4W	01121	CB 1051
ASR60	0684-1811	1	RIFXD COMP 180 OHM 10% 1/4W	01121	CB 1811
ASR61	0698-3647	1	RIFXD MET OX 15K OHM 5% 2W	28480	0698-3647
ASR62	0684-1041	1	RIFXD COMP 100K OHM 10% 1/4W	01121	CB 1041
ASR64	0757-0473	1	RIFXD MET FLM 221K OHM 1% 1/8W	28480	0757-0473
ASR1	3101-1259	1	SWITCH 6 SECTIONS	28480	3101-1259
ASR11	1902-3104	1	DIODE BREAKDOWN 5.62V 5% 5% 1W	04713	5210939-110
ASR12	1902-0597	1	DIODE BREAKDOWN 5.62V 5% 5% 1W	28480	1902-0597
A6	00141-66502	1	HORIZONTAL DRIVER ASSY	28480	00141-66502
A6C1	0150-0052	1	CERAMIC CER 0.05 UF 20% 400VDC	56289	33C17A
A6C2	0150-0052	1	CERAMIC CER 0.05 UF 20% 400VDC	56289	33C17A
A6Q1	1853-0038	2	TSTRISI PNP	28480	1853-0038
A6Q2	1853-0038	2	TSTRISI PNP	28480	1853-0038
A6R1	0757-0401	1	RIFXD MET FLM 100 OHM 1% 1/8W	14674	OBD
A6R2	0757-0401	1	RIFXD MET FLM 100 OHM 1% 1/8W	14674	OBD
A6R3	0757-0850	1	RIFXD MET FLM 39.2K OHM 1.0% 1/2W	28480	0757-0850
A6R4	0757-0850	1	RIFXD MET FLM 39.2K OHM 1.0% 1/2W	28480	0757-0850
A6R5	0757-0401	1	RIFXD MET FLM 100 OHM 1% 1/8W	14674	OBD

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The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 Handbooks.

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
00000	U. S. A Common	Any supplier of U. S.	05347	Ultronix, Inc.	San Mateo, Cal.	11236	CTS of Berne, Inc.	Berne, Ind.
00136	McCoy Electronics	Mount Holly Springs, Pa.	05387	Union Carbine Corp., Elect.	New York, N. Y.	11237	Chicago Telephone of California, Inc.	So. Pasadena, Cal.
00213	Sage Electronics Corp.	Rochester, N. Y.	05394	Viking Ind. Inc.	Canoga Park, Cal.	11242	Day State Electronics Corp.	Waltham, Mass.
00287	Cemco, Inc.	Danialson, Conn.	05583	Icove Electro-Plastics Inc.	Sunnyvale, Cal.	11312	Teledyne Inc., Microwave Div.	Palo Alto, Cal.
00334	Humidia	Colton, Calif.	05616	Cosmo Plastic (e/o Electrical Spec. Co.)	Cleveland, Ohio	11314	National Seal	Dowsey, Cal.
00348	Microm, Co., Inc.	Valley Stream, N. Y.	05624	Barber Colman Co.	Rockford, Ill.	11453	Precision Connector Corp.	Jamaica, N. Y.
00373	Garlock Inc.	Cherry Hill, N. J.	05728	Tiffen Optical Co.	Roslyn Heights, Long Island, N. Y.	11534	Duncan Electronics Inc.	Costa Mesa, Cal.
00656	Aerovox Corp.	New Bedford, Mass.	05729	Metro-Tel Corp.	Westbury, N. Y.	11711	General Instrument Corp., Semiconductor Division Products Group	Newark, N. J.
00779	Amp. Inc.	Harrisburg, Pa.	05783	Stewart Engineering Co.	Santa Cruz, Cal.	11717	Imperial Electronic, Inc.	Duena Park, Cal.
00781	Aircraft Radio Corp.	Bonton, N. J.	05820	Wahfield Engineering Inc.	Wahfield, Mass.	11870	Melabs, Inc.	Palo Alto, Cal.
00809	Crown, Ltd.	Whitby, Ontario, Canada	06004	Bassick Co., Div. of Stewart Warner Corp.	Bridgeport, Conn.	12136	Philadelphia Handle Co.	Camden, N. J.
00815	Northern Engineering Laboratories, Inc.	Burlington, Wis.	06099	Raychem Corp.	Redwood City, Cal.	12361	Grove Mfg. Co., Inc.	Shady Grove, Pa.
00853	Sugamo Electric Co., Pickens Div.	Pickens, S. C.	06475	Bausch and Lomb Optical Co.	Rochester, N. Y.	12374	Gulton Ind. Inc., Data System Div.	Albuquerque, N. M.
00866	Goe Engineering Co.	City of Industry, Cal.	06402	E. T. A. Products Co. of America	Chicago, Ill.	12697	ClaroStat Mfg. Co.	Dover, N. H.
00881	Carl E. Holmes Corp.	Los Angeles, Cal.	06540	Anatone Electronic Hardware Co., Inc.	New Rochelle, N. Y.	12728	Elmar Filter Corp.	W. Haven, Conn.
00929	MicroLab Inc.	Livingston, N. J.	06555	Beeds Electrical Instrument Co., Inc.	Penacook, N. H.	12859	Nippon Electric Co., Ltd.	Tokyo, Japan
01002	General Electric Co., Capacitor Dept.	Hudson Falls, N. Y.	06666	General Devices Co., Inc.	Indianapolis, Ind.	12881	Metex Electronics Corp.	Clark, N. J.
01009	Aldea Products Co.	Brockton, Mass.	06751	Components Inc., Ariz. Div.	Phoenix, Arizona	12930	Delta Semiconductor Inc.	Newport Beach, Cal.
01121	Allen Bradley Co.	Milwaukee, Wis.	06812	Torrington Mfg. Co., West Div.	Van Nuys, Cal.	12954	Dickson Electronics Corp.	Scottsdale, Arizona
01253	Litton Industries, Inc.	Beverly Hills, Cal.	06880	Varian Assoc. Klmac Div.	San Carlos, Cal.	13019	Airco Supply Co., Inc.	Wichita, Kansas
01281	TRW Semiconductors, Inc.	Lawndale, Cal.	07088	Kelvin Electric Co.	Van Nuys, Cal.	13061	Wilco Products	Detroit, Mich.
01293	Transistor Products Div.	Dallas, Texas	07126	Digitran Co.	Pasadena, Cal.	13103	Thermolloy	Dallas, Texas
01348	The Alliance Mfg. Co.	Alliance, Ohio	07137	Transistor Electronics Corp.	Minneapolis, Minn.	13327	Sollitron Devices Inc.	Tappan, N. Y.
01358	Small Parts Inc.	Los Angeles, Cal.	07138	Westinghouse Electric Corp., Electronic Tube Div.	Elmira, N. Y.	13386	Telefunken (GmbH)	Hanover, Germany
01388	Pacific Relays, Inc.	Van Nuys, Cal.	07149	Filmohm Corp.	New York, N. Y.	13835	Midland-Wright Div. of Pacific Industries, Inc.	Kansas City, Kansas
01670	Oakbrook Bros. Silk Co.	New York, N. Y.	07233	Cinch-Graphik Co.	City of Industry, Cal.	14099	Sem-Tech	Newbury Park, Cal.
01830	Amerock Corp.	Rockford, Ill.	07256	Silicon Transistor Corp.	Carls Place, N. Y.	14193	Calif. Resistor Corp.	Santa Monica, Cal.
01960	Pulse Engineering Co.	Santa Clara, Cal.	07261	Avnet Corp.	Culver City, Cal.	14398	American Components, Inc.	Conshohocken, Pa.
02114	Ferrocube Corp. of America	Saugerties, N. Y.	07263	Fairchild Camera & Inst. Corp., Semiconductor Div.	Mountain View, Cal.	14433	ITT Semiconductor, a Div. of Int. Telephone and Telegraph Corporation	West Palm Beach, Fla.
02116	Wheelock Signals, Inc.	Long Branch, N. J.	07322	Minnesota Rubber Co.	Minneapolis, Minn.	14483	Hewlett-Packard Company	Loveland, Colo.
02286	Cole Rubber and Plastics Inc.	Sunnyvale, Cal.	07387	Bircher Corp. The	Monterey Park, Cal.	14655	Cornell Dublier Electric Corp.	Newark, N. J.
02660	Amphenol-Borg Electronics Corp.	Broadview, Ill.	07397	Sylvania Elect. Prod. Inc., Mt. View Operations	Mountain View, Cal.	14874	Corning Glass Works	Corning, N. Y.
02735	Radio Corp. of America, Semiconductor and Materials Division	Somerville, N. J.	07700	Technical Wire Products Inc.	Cranford, N. J.	14752	Electro Cube Inc.	San Gabriel, Cal.
02771	Vocaline Co. of America, Inc.	Old Saybrook, Conn.	07828	Bodine-Epct. Co.	Chicago, Ill.	14960	Williams Mfg. Co.	San Jose, Cal.
02777	Hopkins Engineering Co.	San Fernando, Cal.	07810	Continental Device Corp.	Hawthorne, Cal.	15106	The Spargis Co., Inc.	Little Falls, N. J.
02875	Hudson Tool & Die	Newark, N. J.	07933	Raytheon Mfg. Co., Semiconductor Div.	Mountain View, Cal.	15203	Webster Electronics Co.	New York, N. Y.
03296	Nylon Molding Corp.	Springfield, N. J.	07980	Hewlett-Packard Co., New Jersey Division	Rockaway, N. J.	15267	Scionics Corp.	Northridge, Cal.
03508	G. E. Semiconductor Prod. Dept.	Syracuse, N. Y.	08145	U. S. Engineering Co.	Los Angeles, Cal.	15291	Adjustable Bushing Co.	N. Hollywood, Cal.
03705	Apex Machine & Tool Co.	Dayton, Ohio	08269	Bilco, Delbert Co.	Pomona, Cal.	15358	Micron Electronics	Garden City, Long Island, N. Y.
03797	Eldema Corp.	Compton, Calif.	08358	Burgess Battery Co.	Niagara Falls, Ontario, Canada	15566	Amprobe Inst. Corp.	Lynbrook, N. Y.
03818	Parker Seal Co.	Los Angeles, Cal.	08524	Deutch Fastener Corp.	Los Angeles, Cal.	15631	Cabletronics	Costa Mesa, Cal.
03877	Transitron Electric Corp.	Wahfield, Mass.	08664	Bristol Co., The	Waterbury, Conn.	15772	Twentieth Century Coil Spring Co.	Santa Clara, Cal.
03888	Pyrofilm Resistor Co., Inc.	Cedar Knolls, N. J.	08717	Sloan Company	Sun Valley, Cal.	15801	Fenwal Elect. Inc.	Santa Clara, Cal.
03954	Singer Co., Diehl Div., Finders Plant	Somerville, N. J.	08718	ITT Cannon Electric Inc., Phoenix Div.	Phoenix, Arizona	15818	Amelco Inc.	Mountain View, Cal.
04009	Arrow, Hart and Hegman Elect. Co.	Hartford, Conn.	08727	National Radio Lab. Inc.	Paramus, N. J.	16037	Spruce Pine Mica Co.	Spruce Pine, N. C.
04013	Tarvus Corp.	Lambertville, N. J.	08792	CBS Electronics Semiconductor Operations, Div. of CBS Inc.	Lowell, Mass.	16179	Omni-Spectra Inc.	Detroit, Ill.
04062	Arco Electronic Inc.	Great Neck, N. Y.	08806	General Electric Co., Miniature Lamp Dept.	Cleveland, Ohio	16352	Computer Diode Corp.	Lodi, N. J.
04217	Essex Wire	Los Angeles, Cal.	08984	Mel-Rain	Indianapolis, Ind.	16354	Electrold Co.	Union, N. J.
04222	Hi-Q Division of Aerovox	Myrtle Beach, S. C.	09026	Babcock Relays Div.	Costa Mesa, Cal.	16385	Boots Aircraft Nut Corp.	Pasadena, Cal.
04354	Precision Paper Tube Co.	Wheeling, Ill.	09097	Electronic Enclosures Inc.	Los Angeles, Calif.	16688	Ideal Prec. Meter Co., Inc., De Jur-Meter Div.	Brooklyn, N. Y.
04404	Palo Alto Division of Hewlett-Packard Co.	Palo Alto, Cal.	09134	Texas Capacitor Co.	Houston, Texas	16758	Delco Radio Div. of G. M. Corp.	Kokomo, Ind.
04651	Sylvania Electric Products, Microwave Device Div.	Mountain View, Cal.	09145	Tech. Ind. Inc. Atom Elect.	Burbank, Cal.	17109	Thermometrics Inc.	Canoga Park, Cal.
04673	Dakota Engr. Inc.	Culver City, Cal.	09250	Electro Assemblies, Inc.	Chicago, Ill.	17474	Tranex Company	Mountain View, Cal.
04713	Motorola Inc. Semiconductor Prod. Div.	Phoenix, Arizona	09353	C & K Components Inc.	Newton, Mass.	17675	Hamilta Metal Products Corp.	Akron, Ohio
04732	Filttron Co., Inc. Western Div.	Culver City, Cal.	09569	Mallory Battery Co. of Canada, Ltd.	Toronto, Ontario, Canada	17745	Angstrom Prec. Inc.	No. Hollywood, Cal.
04773	Automatic Electric Co.	Northlake, Ill.	09795	Pennsylvania Florocarbon Corp.	Clifton Heights, Penn.	17856	Siliconix Inc.	Sunnyvale, Cal.
04796	Sequiba Wire Co.	Redwood City, Cal.	09922	Burday Corp.	Norwalk, Conn.	17870	McGraw-Edison Co.	Manchester, N. H.
04811	Precision Coil Spring Co.	El Monte, Cal.	10214	General Translator Western Corp.	Los Angeles, Cal.	18042	Power Design Pacific Inc.	Palo Alto, Cal.
04870	P. M. Motor Company	Westchester, Ill.	10411	TI-Tal, Inc.	Berkley, Cal.	18083	Clevita Corp. Semiconductor Div.	Palo Alto, Cal.
04919	Component Mfg. Service Co.	W. Bridgewater, Mass.	10446	Carborundum Co.	Niagara Falls, N. Y.	18234	Signetics Corp.	Sunnyvale, Cal.
05006	Twentieth Century Plastics, Inc.	Los Angeles, Cal.				18476	Ty-Car Mfg. Co., Inc.	Holliston, Mass.
05277	Westinghouse Electric Corp. Semiconductor Dept.	Youngwood, Pa.				18486	TRW Elect. Comp. Div.	Des Plaines, Ill.

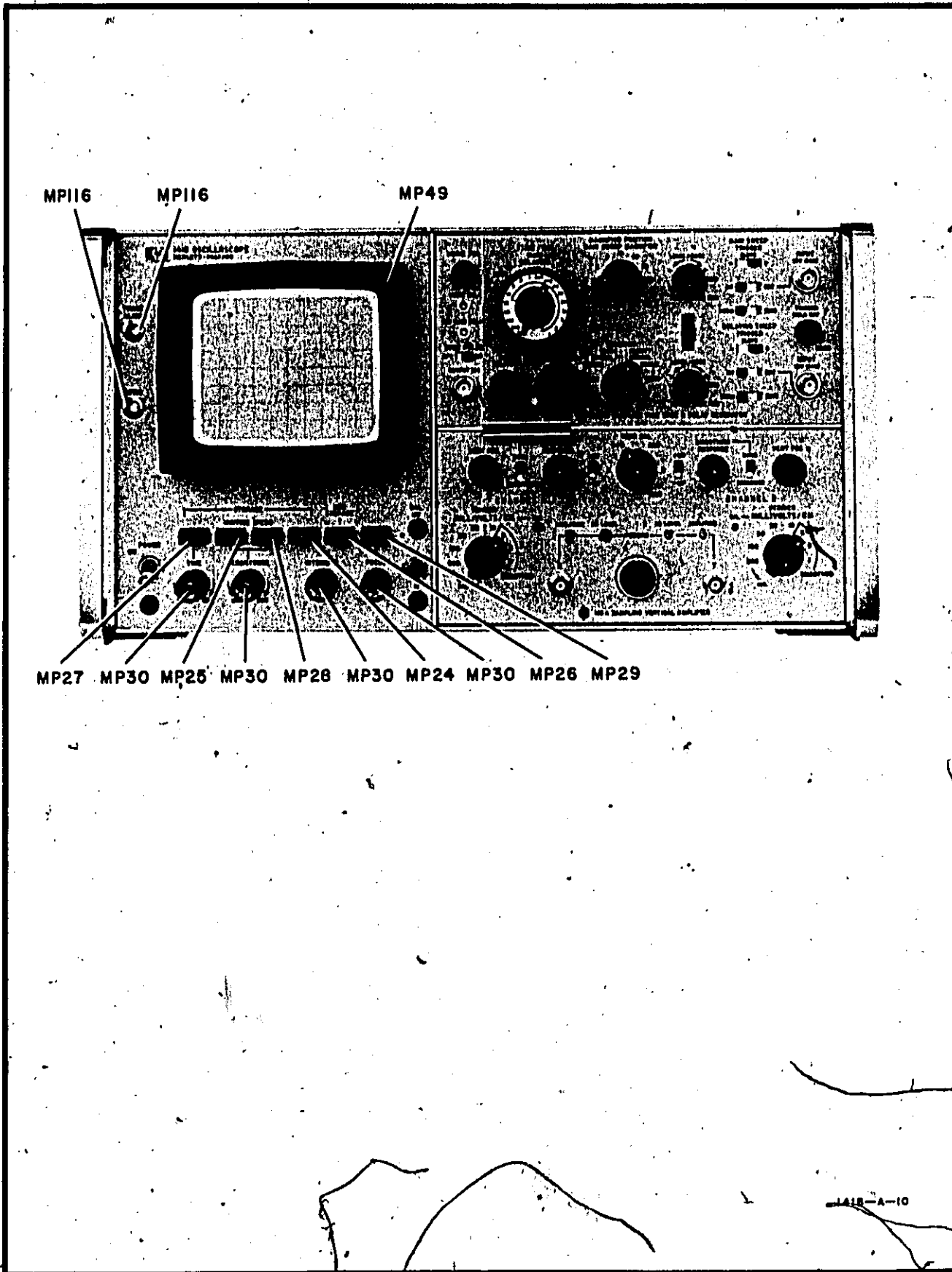


Figure 6-2. Mechanical Parts, Front View

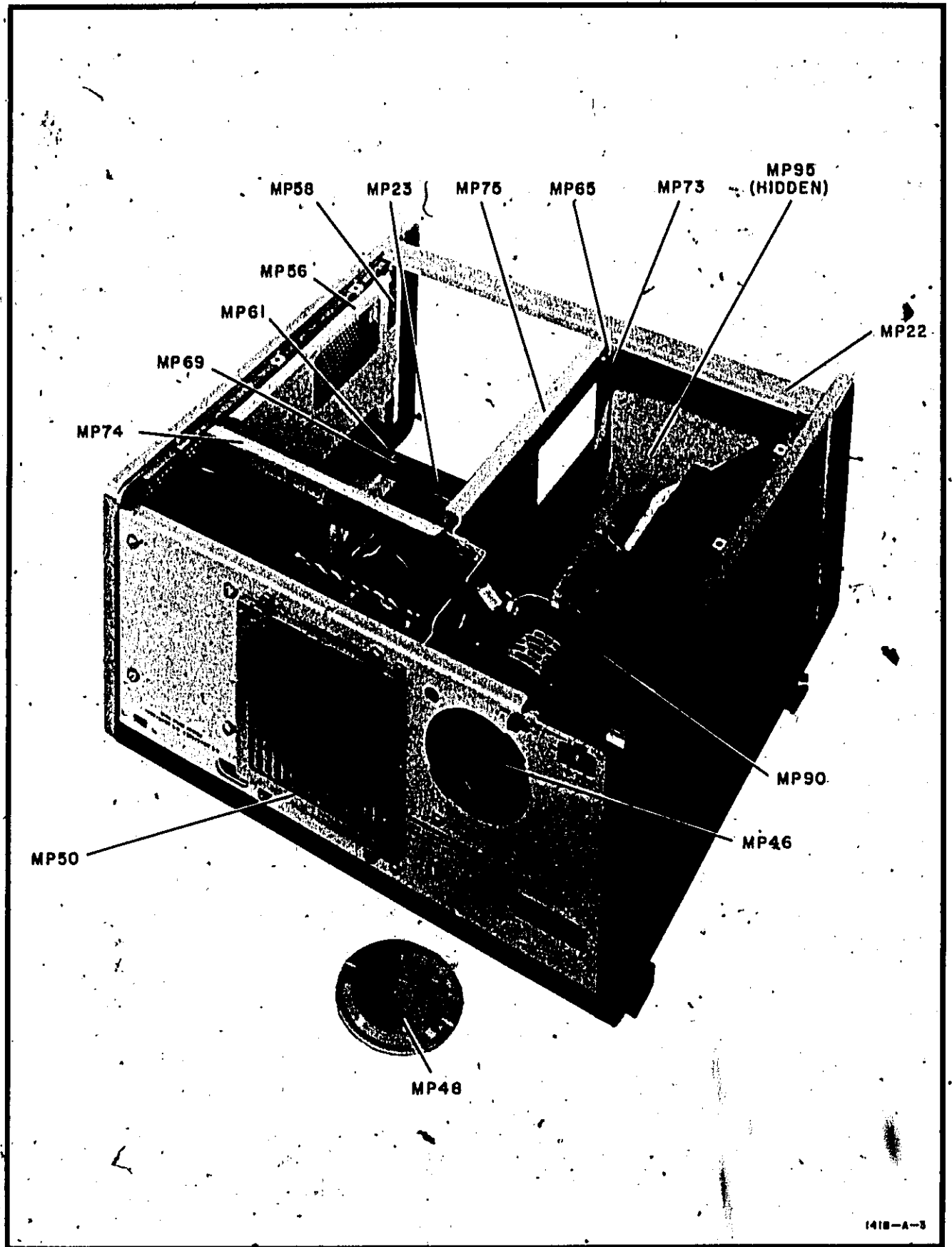


Figure 6-3. Mechanical Parts, Rear View

Table 6-3. List of Manufacturers' Codes

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
19644	LRC Electronics	Horseshoe, N. Y.	71482	C. P. Clare & Co.	Chicago, Ill.	78452	Thompson-Dremer & Co.	Chicago, Ill.
19701	Electra Mfg. Co.	Independence, Kansas	71590	Centralab Div. of Globe Union Inc.	Milwaukee, Wis.	78471	Tilley Mfg. Co.	San Francisco, Cal.
20183	General Atomics Corp.	Philadelphia, Pa.	71616	Commercial Plastics Co.	Chicago, Ill.	78488	Stackpole Carbon Co.	St. Marys, Pa.
21226	Esaculone, Inc.	Long Island City, N. Y.	71700	Cornish Wire Co., The	New York, N. Y.	78493	Standard Thomson Corp.	Waltham, Mass.
21355	Fafnir Bearing Co., The	New Britain, Conn.	71707	Coto Coil Co., Inc.	Providence, R. I.	78553	Tinformer Products, Inc.	Cleveland, Ohio
21520	Fansteel Metallurgical Corp.	N. Chicago, Ill.	71744	Chicago Miniature Lamp Works	Chicago, Ill.	78790	Transformer Engineers	San Gabriel, Cal.
23020	General Reed Co.	Metuchen, N. J.	71785	Cinch Mfg. Co.	Chicago, Ill.	78947	Ucinite Co.	Newtonville, Mass.
23042	Teascan Corp.	Indianapolis, Ind.		Howard B. Jones Div.	Chicago, Ill.	79136	Waldes Kohmone Inc.	Long Island City, N. Y.
23783	British Radio Electronics Ltd.	Washington, D.C.	71984	Dow Corning Corp.	Midland, Mich.	79142	Veeder Root, Inc.	Hartford, Conn.
24435	G. E. Lamp Division, Nela Park	Cleveland, Ohio	72136	Electro Motive Mfg. Co., Inc.		79251	Wenco Mfg. Co.	Chicago, Ill.
24635	General Radio Co.	West Concord, Mass.				79727	Continental-Wirt Electronics Corp.	Philadelphia, Pa.
24681	Memcor Inc., Comp. Div.	Huntington Ind.	72619	Dialight Corp.	Willimantic, Conn.			
26365	Gries Reproducer Corp.	New Rochelle, N. Y.	72656	Indiana General Corp.	Brooklyn, N. Y.	79963	Zierick Mfg. Corp.	New Rochelle, N. Y.
26462	Grobert File Co. of America, Inc.	Carlstadt, N. J.		Electronics Div.	Keasby, N. J.	80031	Mepec Division of Sessions Clock Co.	Morristown, N. J.
26851	Compac Hollister Co.	Hollister, Cal.	72699	General Instrument Corp.	Newark, N. J.	80033	Prestole Corp.	Toledo, Ohio
26992	Hamilton Watch Co.	Lancaster, Pa.	72765	Cap Division	Newark, N. J.	80120	Schnitzer Alloy Products Co.	Elizabeth, N. J.
28480	Hewlett-Packard Co.	Palo Alto, Cal.	72825	Drake Mfg. Co.	Harwood Heights, Ill.	80131	Electronic Industries Association	
28520	Heyma Mfg. Co.	Kennethworth, N. J.	72928	Elastic Stop Nut Corp.	Union, N. J.		Standard tube of semi-conductor device, any manufacturer.	
30817	Instrument Specialties Co., Inc.	Little Falls, N. J.	72964	Robert M. Hadley Co.	Los Angeles, Cal.	80207	Unimax Switch, Div. Mason Electronics Corp.	Wallingford, Conn.
33173	G. E. Receiving Tube Dept.	Owensboro, Ky.	72982	Erle Technological Products, Inc.	Erie, Pa.	80223	United Transformer Corp.	New York, N. Y.
35434	Lectrohm Inc.	Chicago, Ill.	73076	Hansen Mfg. Co., Inc.	Princeton, Ind.	80248	Oxford Electric Corp.	Chicago, Ill.
36196	Stanwyck Coil Products, Ltd.	Hawkesbury, Ontario, Canada	73078	H. M. Harper Co.	Chicago, Ill.	80294	Bourns Inc.	Riverside, Cal.
36287	Cunningham, W. H. & Hill, Ltd.	Toronto, Ontario, Canada	73128	Helipot Div. of Berkman Inst., Inc.	Fullerton, Cal.	80411	Arco Div. of Robertshaw Controls Co.	Columbus, Ohio
37942	P. R. Mallory & Co., Inc.	Indianapolis, Ind.	73293	Hughes Products Division of Hughes Aircraft Co.	Newport Beach, Cal.	80486	All Star Products Inc.	Defiance, Ohio
39543	Mechanical Industries Prod. Co.	Akron, Ohio	73445	Amperex Elect. Co.	Hicksville, L. I., N. Y.	80509	Avery Label Co.	Munrovia, Cal.
40920	Miniature Precision Bearings, Inc.	Keene, N. H.	73506	Bradley Semiconductor Corp.	New Haven, Conn.	80583	Hammarlund Co., Inc.	Mary Hill, N. C.
40931	Honeywell Inc.	Minneapolis, Minn.	73559	Carting Electric, Inc.	Hartford, Conn.	80640	Stevens, Arnold, Co. Inc.	Boston, Mass.
42190	Muter Co.	Chicago, Ill.	73586	Cirelle F. Mfg. Co.	Trenton, N. J.	80813	Dimco Gray Co.	Dayton, Ohio
43990	C. A. Norgren Co.	Englewood, Colo.	73682	George K. Garrett Co.	Philadelphia, Pa.	81030	International Inst. Inc.	Orange, Conn.
44655	Ohmite Mfg. Co.	Skokie, Ill.	73734	Federal Screw Products, Inc.	Chicago, Ill.	81073	Grayhill Co.	LaGrange, Ill.
46284	Penn Eng. & Mfg. Corp.	Doylstown, Pa.	73743	Fischer Special Mfg. Co.	Cincinnati, Ohio	81095	Triad Transformer Corp.	Venice, Cal.
47904	Polaroid Corp.	Cambridge, Mass.	73793	General Industries Co., The	Elyria, Ohio	81312	Winchester Elec. Div. Litton Ind. Inc.	Oakville, Conn.
48620	Precision Thermometer & Inst. Co.	Southampton, Pa.	73846	Goshen Stamping & Tool Co.	Goshen, Ind.	81349	Military Specification	
49956	Microwave & Power Tube Div.	Waltham, Mass.	73899	JFD Electronics Corp.	Brooklyn, N. Y.	81483	International Rectifier Corp.	El Segundo, Cal.
52090	Rowan Controller Co.	Westminster, Md.	73905	Jennings Radio Mfg. Corp.	San Jose, Cal.	81541	Airpax Electronics, Inc.	Cambridge, Maryland
52983	HP Co., Med. Elec. Div.	Waltham, Mass.	73957	Grouse-Pin Corp.	Ridgefield, N. J.	81860	Barry Controls, Div. Barry Wright Corp.	Watertown, Mass.
54294	Shalleross Mfg. Co.	Selma, N. C.	74276	Signalite Inc.	Neptune, N. J.	82042	Carter Precision Electric Co.	Skokie, Ill.
55028	Simmons Electric Co.	Chicago, Ill.	74455	J. H. Wynn, and Sons	Winchester, Mass.	82047	Speer Faraday Inc., Copper Hewitt Electric Div.	Hoboken, N. J.
55933	Sonotone Corp.	Elmsford, N. Y.	74881	Industrial Condenser Corp.	Chicago, Ill.	82116	Electric Regulator Corp.	Norwalk, Conn.
55938	Raytheon Co. Commercial Apparatus & System Div.	So. Norwalk, Conn.	74888	R. F. Products Division of Amphenol-Borg Electronic Corp.	Danbury, Conn.	82142	Jeffers Electronics Division of Speer Carbon Co.	Du Bois, Pa.
56137	Spaulding Fibre Co., Inc.	Tonawanda, N. Y.	74970	E. F. Johnson Co.	Waseca, Minn.	82170	Fairchild Camera & Inst. Corp. Space & Defense Systems Div.	Paramus, N. J.
56289	Sprague Electric Co.	North Adams, Mass.	75042	International Resistance Co.	Philadelphia, Pa.	82209	Magurie Industries, Inc.	Greenwich, Conn.
58474	Superior Elect. Co.	Bristol, Conn.	75263	Keystone Carbon Co., Inc.	St. Marys, Pa.	82219	Sylvania Electric Prod., Inc. Electronic Tube Division	Emporium, Pa.
59446	Telex Corp.	Tulsa, Okla.	75376	CTS Knights, Inc.	Sandwich, Ill.	82376	Astron Corp.	East Newark, Harrison, N. J.
59730	Thomas & Betts Co.	Elizabeth, N. J.	75382	Kulka Electric Corp.	Mt. Vernon, N. Y.	82380	Switchcraft, Inc.	Chicago, Ill.
60741	Triplett Electrical Inst. Co.	Bluffton, Ohio	75618	Lenz Electric Mfg. Co.	Chicago, Ill.	82647	Metals & Controls Inc.	
61775	Union Switch and Signal Div. of Westinghouse Air Brake Co.	Pittsburgh, Pa.	75915	Littelfuse, Inc.	Des Plaines, Ill.	82788	Phillips-Advance Control Co.	Juliet, Ill.
62119	Universal Electric Co.	Owosso, Mich.	76005	Lud Mfg. Co.	Erie, Pa.	82866	Research Products Corp.	Madison, Wis.
63743	Ward-Leonard Electric Co.	Mt. Vernon, N. Y.	76210	C. W. Marwedel	San Francisco, Cal.	82877	Rolton Mfg. Co., Inc.	Woodstock, N. Y.
64959	Western Electric Co., Inc.	New York, N. Y.	76433	General Instrument Corp. Micromold Division	Newark, N. J.	82893	Vpctor Electronic Co.	Glendale, Cal.
65092	Weston Inst. Inc. Weston-Newark	Newark, N. J.	76487	James Miller Mfg. Co., Inc.	Malden, Mass.	83058	Carr Fastener Co.	Cambridge, Mass.
66295	Wittek Mfg. Co.	Chicago, Ill.	76530	J. W. Miller Co.	Los Angeles, Cal.	83086	New Hampshire Ball Bearing, Inc.	Peterborough, N. H.
66346	Minnesota Mining & Mfg. Co. Reverse-Mincom Div.	St. Paul, Minn.	76545	Mueller Electric Co.	Cleveland, Ohio	83125	General Instrument Corp. Capacitor Div.	Darlington, S. C.
70276	Allen Mfg. Co.	Hartford, Conn.	76703	National Union	Newark, N. J.	83148	ITT Wire and Cable Div.	Los Angeles, Cal.
70309	Allied Control	New York, N. Y.	76854	Oak Manufacturing Co.	Crystal Lake, Ill.	83186	Victory Eng. Corp.	Springfield, N. J.
70318	Allmetal Screw Product Co., Inc.	Garden City, N. Y.	77068	The Bendix Corp.		83298	Bendix Corp., Red Bank Div.	Red Bank, N. J.
70417	Amplex, Div. of Chrysler Corp.	Detroit, Mich.	77079	Pacific Metals Co.	N. Hollywood, Cal.	83315	Rubbell Corp.	Mundelein, Ill.
70485	Atlantic India Rubber Works, Inc.	Chicago, Ill.	77221	Phaustman Instrument and Electronic Co.	So. Pasadena, Cal.	83324	Rosan Inc.	Newport Beach, Cal.
70563	Amperite Co., Inc.	Union City, N. J.	77252	Philadelphia Steel and Wire Corp.	Philadelphia, Pa.	83330	Smith, Herman H., Inc.	Brooklyn, N. Y.
70674	ADC Products Inc.	Minneapolis, Minn.	77342	American Machine & Foundry Co.	Butler & Brumfield Div.	83332	Tech Labs	Paltadesa Park, N. J.
70903	Belden Mfg. Co.	Chicago, Ill.	77630	TRW Electronic Components Div.	Camden, N. J.	83385	Central Screw Co.	Chicago, Ill.
70998	Bird Electric Corp.	Cleveland, Ohio	77638	General Instrument Corp. Rectifier Division	Brooklyn, N. Y.	83501	Gavitt Wire and Cable Co., Div. of Amerace Corp.	Brookfield, Mass.
71002	Birnbach Radio Co.	New York, N. Y.	77764	Resistance Products Co.	Harrisburg, Pa.	83594	Burroughs Corp., Electronic Tube Div.	Plainfield, N. J.
71034	Billy Electric Co., Inc.	Erie, Pa.	77969	Rubbercraft Corp. of Calif.	Torrance, Cal.	83740	Union Carbide Corp., Consumer Prod. Div.	New York, N. Y.
71041	Boston Gear Works Div. of Murray Co. of Texas	Quincy, Mass.	78189	Shakeproof Division of Illinois Tool Works	Elgin, Ill.	83777	Model Eng. and Mfg. Inc.	Huntington, Ind.
71218	Bud Radio, Inc.	Willoughby, Ohio	78277	Sigma	So. Braintree, Mass.	83821	Loyd Scruggs Co.	Festus, Mo.
71279	Cambridge Thermionics Corp.	Cambridge, Mass.	78283	Signal Indicator Corp.	New York, N. Y.	83942	Aeronautical Inst. & Radio Co.	Lodi, N. J.
71286	Camloc Fastener Corp.	Paramus, N. J.	78290	Struthers-Dunn Inc.	Pitman, N. J.	84171	Arco Electronics Inc.	Great Neck, N. Y.
71313	Cardwell Condenser Corp.	Lindenhurst, L. I., N. Y.				84396	A. J. Gleasoner Co., Inc.	San Francisco, Cal.
71400	Dussmann Mfg. Div. of McGraw-Edison Co.	St. Louis, Mo.				84411	TRW Capacitor Div.	Ogallala, Neb.
71436	Chicago Condenser Corp.	Chicago, Ill.						
71447	Calif. Spring Co., Inc.	Pico-Rivera, Cal.						
71450	CTS Corp.	Elkhart, Ind.						
71468	ITT Cannon Electric Inc.	Los Angeles, Cal.						
71471	Cinema, Div. Aerovox Corp.	Burbank, Cal.						

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Revised: May, 1970

From Handbook Supplements
H4-1 Dated January 1970

Table 6-3. List of Manufacturers' Codes

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
84870	Sarkes Tarzian, Inc.	Bloomington, Ind.	91929	Honeywell Inc., Micro Switch Division	Freeport, Ill.	96095	Hi-Q Div. of Aerovox Corp.	Olean, N.Y.
85434	Boonton Molding Company	Boonton, N.J.	91961	Nahm-Bros. Spring Co.	Oakland, Cal.	96256	Thordarson-Meisner Inc.	Mt. Carmel, Ill.
85471	A. B. Boyd Co.	San Francisco, Cal.	92180	Try-Connector Corp.	Peabody, Mass.	96296	Solar Mig. Co.	Los Angeles, Cal.
85474	R. M. Bracamonte & Co.	San Francisco, Cal.	92367	Eigest Optical Co., Inc.	Rochester, N.Y.	96396	Microswitch, Div. of	
85660	Kolled Kords, Inc.	Hamden, Conn.	92607	Tensolite Insulated Wire Co., Inc.	Tarrytown, N.Y.	96330	Minu.-Honeywell	Freeport, Ill.
85911	Seamless Rubber Co.	Chicago, Ill.	92702	IMC Magnetic Corp.	Westbury, L.I., N.Y.	96330	Carlton Screw Co.	Chicago, Ill.
86174	Fafair Bearing Co.	Los Angeles, Calif.	92966	Hudson Lamp Co.	Kearney, N.J.	96341	Microway Associates, Inc.	Burlington, Mass.
86197	Clifton Precision Products Co., Inc.	Clifton Heights, Pa.	93332	Sylvania Electric Prod. Inc., Semiconductor Div.	Woburn, Mass.	96501	Excel Transformer Co.	Oakland, Cal.
86579	Precision Rubber Products Corp.	Dayton, Ohio	93369	Robbins & Myers Inc.	Palladium Park, N.J.	96508	Xcelite, Inc.	Orchard Park, N.Y.
86684	Radio Corp. of America, Electronic Comp. & Devices Division	Harrison, N.J.	93410	Semco Controls, Div. of Essex	Manfield, Ohio	96733	San Fernando Elec. Mig. Co.	San Fernando, Cal.
86928	Beaumont Mig. Co.	Glen Dale, Cal.	93632	Waters Mig. Co.	Culver City, Cal.	96881	Thomson Ind. Inc.	Long Island, N.Y.
87034	Marco Industries	Amheim, Cal.	93929	G. V. Controls	Livingston, N.J.	97464	Industrial Retaining Ring Co.	Irvington, N.J.
87216	Philco Corporation (Lansdale Division)	Lansdale, Pa.	94137	General Cable Corp.	Bayonne, N.J.	97539	Automatic & Precision Mig.	Englewood, N.J.
87473	Western Fibrous Glass Products Co.	San Francisco, Cal.	94144	Raytheon Co., Comp. Div. Ind. Comp. Operations	Quincy, Mass.	97979	Reon Resistor Corp.	Yonkers, N.Y.
87684	Van Waters & Rogers Inc.	San Francisco, Cal.	94148	Scientific Electronics Products, Inc.	Loveland, Colo.	97983	Litton System Inc., Adler-Westrex Commun. Div.	New Rochelle, N.Y.
87930	Teyer Mig. Corp.	Providence, R.I.	94154	Wagner Elect. Corp.	Newark, N.J.	98141	R-Tronics, Inc.	Jamaica, N.Y.
88140	Cutter-Hammer, Inc.	Lincoln, Ill.	94197	Curtiss-Wright Corp., Electronics Div.	East Patterson, N.J.	98159	Rubber Tech, Inc.	Gardena, Cal.
88220	Gould-National Batteries, Inc.	S. Paul, Minn.	94222	South Chester Corp.	Chester, Pa.	98220	Hewlett-Packard Co., Medical Elec. Div.	Pasadena, Cal.
88698	General Mills, Inc.	Buffalo, N.Y.	94330	Wire Cloth Products, Inc.	Bellwood, Ill.	98278	Microdot, Inc.	So. Pasadena, Cal.
88921	Graybar Electric Co.	Oakland, Cal.	94375	Automatic Metal Products Co.	Brooklyn, N.Y.	98291	Sealco Corp.	Mamaroneck, N.Y.
89473	G. E. Distributing Corp.	Schenectady, N.Y.	94682	Worcester Pressed Aluminum Corp.	Worcester, Mass.	98376	Zero Mig. Co.	Burbank, Cal.
89478	Security Co.	Detroit, Mich.	94696	Magnecraft Electric Co.	Chicago, Ill.	98410	Etc Inc.	Cleveland, Ohio
89665	United Transformers Co.	Chicago, Ill.	95023	George A. Philbrick Researchers, Inc.	Boston, Mass.	98731	General Mills Inc., Electronics Div.	Minneapolis, Minn.
90030	United Shoe Machinery Corp.	Beverly, Mass.	95146	Alco Elect. Mig. Co.	Lawrence, Mass.	98734	Pasco Division of Hewlett-Packard Co.	Palo Alto, Cal.
90179	U. & Rubber Co., Consumer Ind. & Plastics Prod. Div.	Passaic, N.J.	95236	Allies Products Corp.	Dania, Fla.	98821	North Hills Electronics, Inc.	Glen Cove, N.Y.
90363	Belleville Speciality Tool Mig., Inc.	Belleville, Ill.	95238	Continental Connector Corp.	Woodside, N.Y.	98978	International Electronic Research Corp.	Burbank, Cal.
90783	United Carr Fastener Corp.	Chicago, Ill.	95263	Leecraft Mig. Co., Inc.	Long Island, N.Y.	99109	Columbia Technical Corp.	New York, N.Y.
90970	Bearing Engineering Co.	San Francisco, Cal.	95265	National Coil Co.	Sheridan, Wyo.	99313	Varian Associates	Palo Alto, Cal.
91146	ITT Cannon Elect. Inc., Salem Div.	Salem, Mass.	95275	Vitramon, Inc.	Bridgeport, Conn.	99378	Aflac Corp.	Winchester, Mass.
91280	Connor Spring Mig. Co.	San Francisco, Cal.	95348	Gordos Corp.	Bloomfield, N.J.	99515	Marshall Ind., Capacitor Div.	Monrovia, Cal.
91345	Miller Dial & Nameplate Co.	El Monte, Cal.	95354	Method Mig. Co.	Rolling Meadows, Ill.	99707	Control Switch Division, Controls Co. of America	El Segundo, Cal.
91418	Radio Materials Co.	Chicago, Ill.	95366	Arnold Engineering Co.	Marengo, Ill.	99800	Delevan Electronics Corp.	East Aurora, N.Y.
91506	Augat Inc.	Attleboro, Mass.	95712	Dage Electric Co., Inc.	Franklin, Ind.	99848	Wilco Corporation	Indianapolis, Ind.
91637	Dale Electronics, Inc.	Columbus, Neb.	95884	Semon Mig. Co.	Wayne, Ill.	99928	Branson Corp.	Whippany, N.J.
91662	Eico Corp.	Willow Grove, Pa.	95987	Weckesser Co.	Chicago, Ill.	99924	Rembrandt, Inc.	Boston, Mass.
91673	Epiphone Inc.	New York, N.Y.	96067	Microwave Assoc. West, Inc.	Sunnyvale, Cal.	99942	Hoffman Electronics Corp., Semiconductor Division	El Monte, Cal.
91737	Cremer Mig. Co., Inc.	Wakefield, Mass.				99957	Technology-Instrument Corp. of California	Newbury Park, Cal.
91827	K F Development Co.	Redwood City, Cal.						
91896	Malco Mig., Inc.	Chicago, Ill.						

The following HP Vendors have no number assigned in the latest supplement to the Federal Supply Code for Manufacturers Handbook.

0000F	Malco Tool and Die	Los Angeles, Calif.	000CS	Hewlett-Packard Co., Colorado Springs Div.	Colorado Springs, Colorado	000QQ	Cooltron	Oakland, Cal.
0000Z	Willow Leather Products Corp.	Newark, N.J.	000MD	Rubber Eng. & Development	Hayward, Cal.	000WW	California Eastern Lab.	Burlington, Cal.
000AB	ETA	England	000NN	"A" "N" D Mig. Co.	San Jose, Cal.	000YY	S.K. Smith Co.	Los Angeles, Cal.
000BB	Precision Instrument Comp. Co.	Van Nuys, Cal.						

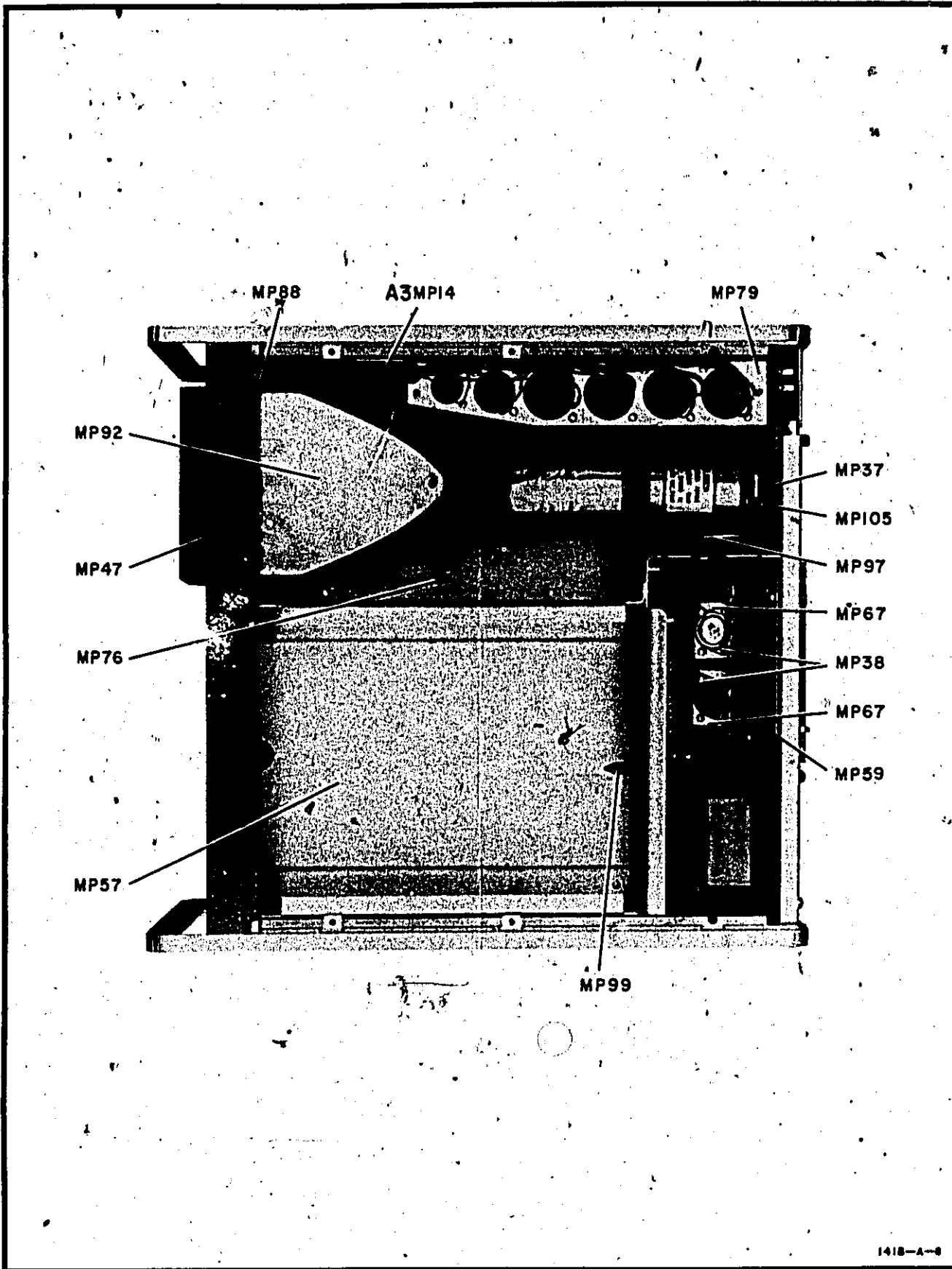


Figure 6-4. Mechanical Parts, Top View

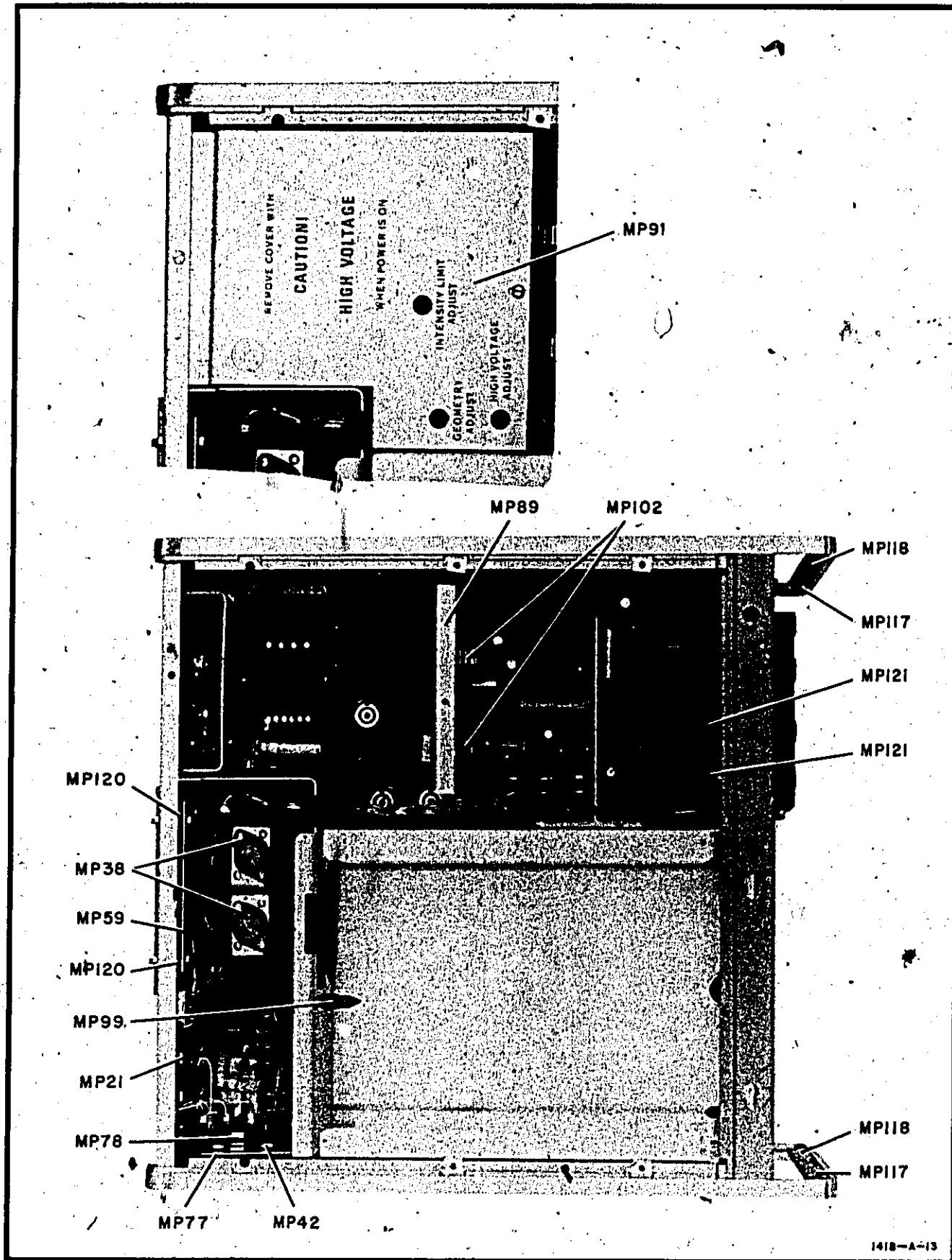


Figure 6-5. Mechanical Parts, Bottom View

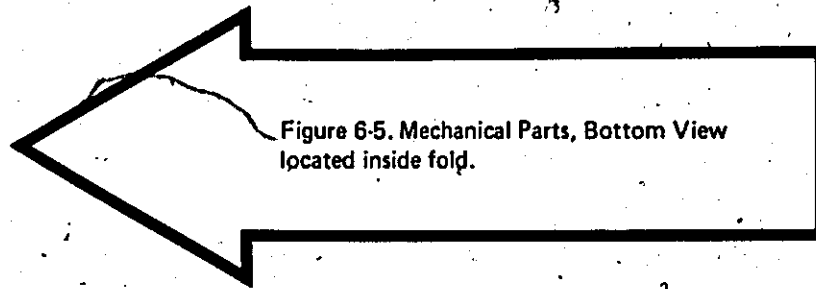
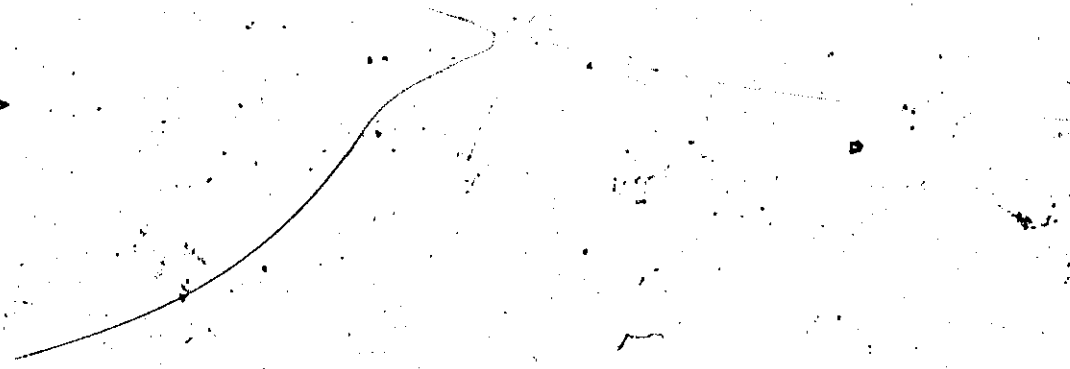


Figure 6-5. Mechanical Parts, Bottom View
located inside fold.

**MANUAL
CHANGES
OPTIONS**

SECTION VII MANUAL CHANGES AND OPTIONS

7-1. INTRODUCTION.

7-2. This section contains information required to backdate or update this manual for a specific instrument. Descriptions of special options and standard options are also in this section.

7-3. MANUAL CHANGES.

7-4. This manual applies directly to the instrument having a serial prefix as shown on the manual title page. If the serial prefix of the instrument is not the same as the one on the title page, refer to Table 7-1 for changes necessary to backdate the manual to the instrument. When making changes from Table 7-1, make the change with the highest number first. If the serial prefix of the instrument is not listed either in the title page or in Table 7-1, refer to an enclosed MANUAL CHANGES sheet for updating information. Also, if a MANUAL CHANGES sheet is supplied, make all indicated ERRATA corrections.

Table 7-1. Manual Changes

Serial Prefix	Make Changes
944-	1, 2
972-	2

CHANGE 1

Page 6-7, Table 6-2,
A3R1: Change to HP Part No. 0692-2065, TQ1, R: fxd
comp 20 megohms 5% 2W.
Page 8-13, Figure 8-13,
A3R1: Change value to 20 megohms.

CHANGE 2

Page 4-2, Paragraph 4-15,
Line 10: Change R11 to A2R42.
Page 6-3, Table 6-2,
A2: Change to HP Part No. 00141-66514.
Page 6-4, Table 6-2,
R11: Delete.

Page 6-5, Table 6-2,
A2: Change to HP Part No. 00141-66514.
Page 6-7, Table 6-2,
Add: A2R42, HP Part No. 0811-1746, TQ2, R: fxd
ww 0.36 ohm 5% 2W.
Page 8-10, Figure 8-8,
Add: R42 between R3 and B46.
Page 8-11, Figure 8-10,
R11: Delete.
Add: A2R42, value 0.36 ohm. Connect from anode of
A2CR16 to emitter of A2Q10.
Page 8-12, Figure 8-12,
Add: R42 between R3 and R46.

7-5. SPECIAL OPTIONS.

7-6. Most customer special application requirements and/or specifications can be met by factory modification of a standard instrument. A standard instrument modified in this way will carry a special option number, such as Model 0000A/Option C01.

7-7. An operating and service manual and a manual insert are provided with each special option instrument. The operating and service manual contains information about the standard instrument. The manual insert for the special option describes the factory modifications required to produce the special option instrument. Amend the operating and service manual by changing it to include all manual insert information (and MANUAL CHANGES sheet information, if applicable). When these changes are made, the operating and service manual will apply to the special option instrument.

7-8. If you have ordered a special option instrument and the manual insert is missing, notify the nearest Hewlett-Packard Sales/Service Office. Be sure to give a full description of the instrument, including the complete serial number and special option number.

7-9. STANDARD OPTIONS.

7-10. Standard options are modifications installed on HP instruments at the factory and are available on request. Contact the nearest Hewlett-Packard Sales/Service Office for information concerning standard options.

7-11. The following options are available for the Model 141B at the present time:

a. OPTION 001: 230V operation set at factory.

b. OPTION 009: This option provides for a remote erase function through a BNC connector on the rear panel. Complete wiring information is shown in Figure 7-1 and replaceable parts are listed in Table 7-2.

Table 7-2. Option 009 Replaceable Parts

HP Part No.	Description
00141-66517	Remote ERASE board
1250-0083	Connector: BNC female
1901-0040	Diode
0490-0199	Switch: relay
0490-0191	Coil: relay

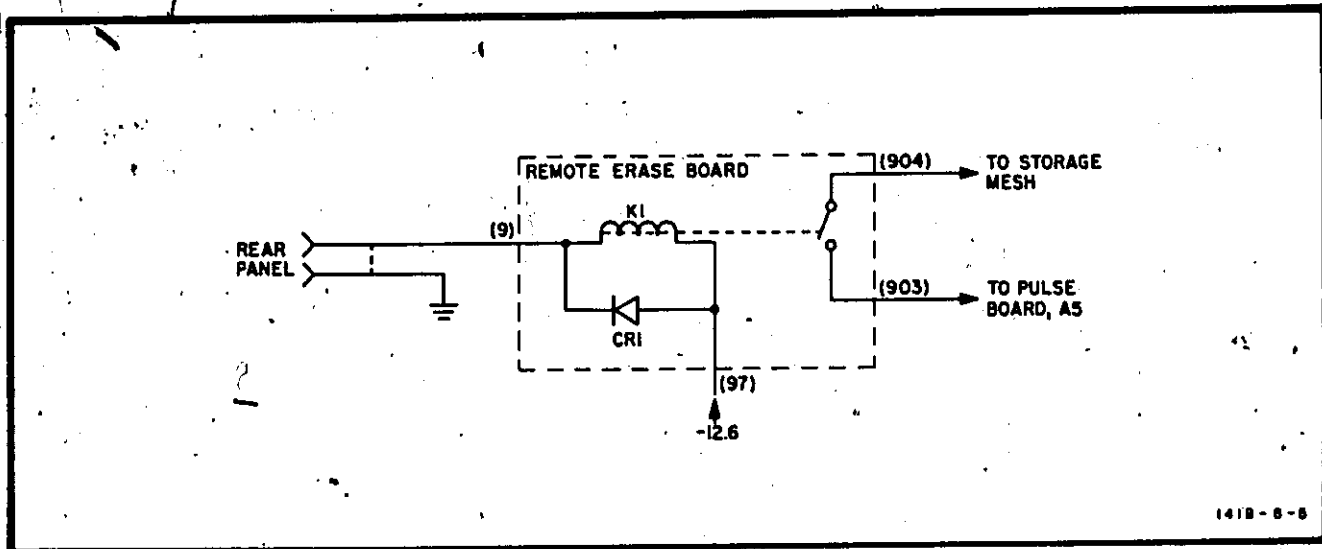


Figure 7-1. Option 009 Schematic Diagram

OPERATING AND SERVICE MANUAL

MODIFICATIONS

MODEL 141B /OPTION Y75

Model 141B /Option Y75 is a standard HP Model 141B modified by being painted according to customer specifications.

Mechanically and electrically, the Model 141B /Option Y75 is identical to the standard instrument. The operating and service manual supplied applies directly to this special instrument.

Encl:

141B Manual

sbm/ 4-71

HEWLETT  PACKARD

OPERATING AND SERVICE MANUAL

MODIFICATIONS

MODEL 141B /OPTION Y76

Model 141B /Option Y76 is a standard HP Model 141B modified by being painted according to customer specifications.

Mechanically and electrically, the Model 141B/Option Y76 is identical to the standard instrument. The operating and service manual supplied applies directly to this special instrument.

Encl:

141B Manual

sbm/8-73

**SCHEMATIC
DIAGRAMS
TROUBLE -
SHOOTING**

SECTION VIII

SCHEMATICS AND TROUBLESHOOTING

8-1. INTRODUCTION.

8-2. This section contains schematics, component location diagrams, repair, replacement, and troubleshooting information for the Model 141B. All schematics are on fold-out pages to allow reference to the text and figures in other sections. Schematic symbols and conventions are explained in Table 8-3, and Figure 8-7 shows plug and jack connections. An over-all block diagram is in Section IV.

8-3. SCHEMATICS.

8-4. Schematics are on right hand pages that unfold outside the right edge of the manual. The throw clear pages allow viewing the schematics while referring to another section. Text can be followed by unfolding the appropriate throw clear page.

8-5. Schematics are drawn primarily to show the electronic function of an instrument. A given schematic may include all or part of several assemblies. Schematics also include dc voltages and waveform measurement test points. Waveforms applicable to each schematic are shown opposite that schematic. DC voltage and waveform measurement conditions are shown above the waveforms. Information about symbols and conventions used on these schematics is provided by Table 8-3.

8-6. COMPONENT LOCATION.

8-7. Assembly components are shown, with a grid locator, near each schematic for ease of location. Chassis mounted components are shown in Figures 8-3 through 8-6. Mechanical parts listed in the replaceable parts list are shown in Figures 6-1 through 6-5.

8-8. REFERENCE DESIGNATIONS.

8-9. The unit system of reference designation, used in this manual, is in accordance with the provisions of the American Standard Electrical and Electronics Reference Designations. Minor variations, due to design and manufacturing, may be noted. A brief explanation is presented here for those unfamiliar with the designation system.

8-10. Each component is identified by a letter-number combination. For example R1, R2, ... C1, C2; etc. This letter-number combination is the basic designation for each component. Components which are separately replaceable and are part of an assembly have, in addition to the basic designator, a prefix designation which identifies the assembly on which the component is located. Components not mounted on an assembly have only the basic reference designation.

8-11. Figure 8-1 is used as an example. The basic reference designation (R1) appears four times, however each R1 is identified by a designation formed by

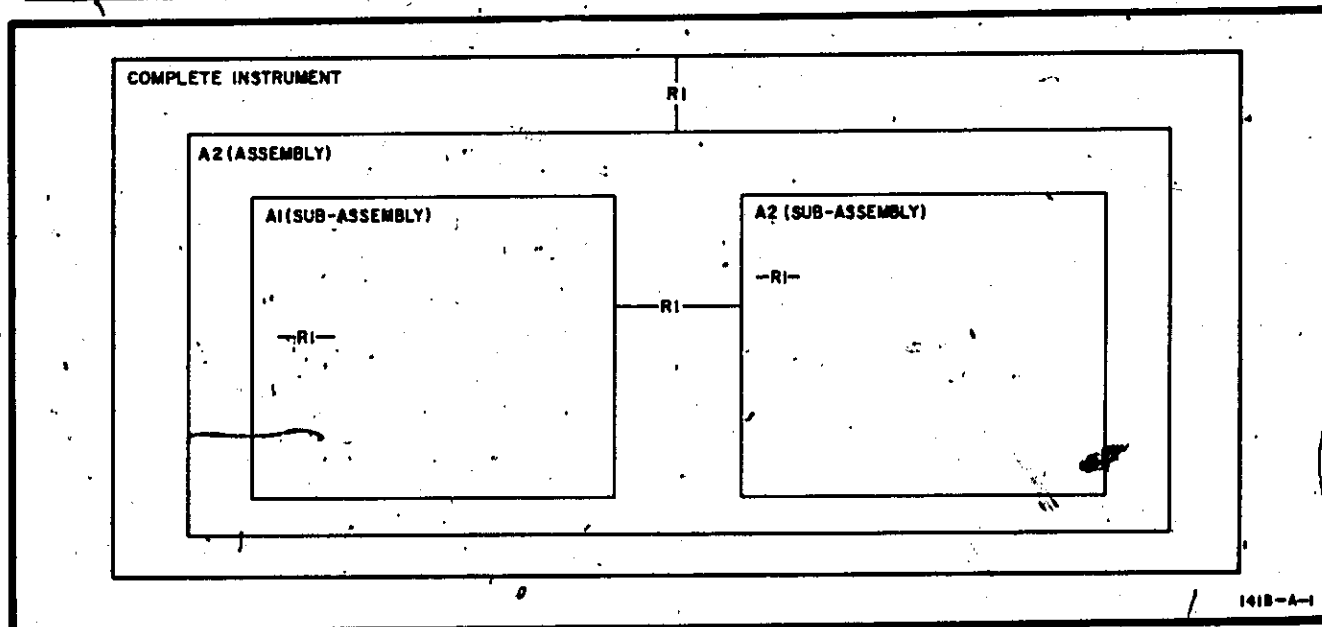


Figure 8-1. Unit System Reference Designation

combining component, assembly and sub-assembly designators. Consider the R1 on subassembly A1. The complete designation of that resistor is A2A1R1. Now, R1 connected between assembly A2 and the complete instrument has only the designation R1 because it is not mounted on an assembly. This system applies to all classes of components, C, CR, Q, etc.

8-12. OVER-ALL TROUBLESHOOTING.

8-13. Troubleshooting is much easier if more than one symptom of a trouble is evident. Observe the instrument and note all indications of faulty operation. If symptoms indicate more than one trouble, treat each problem individually and locate one trouble at a time. Don't waste time making random checks. Instead, follow the logical procedure presented here, and refer to other areas of information in this manual if necessary.

8-14. FRONT PANEL CONTROLS.

8-15. Equipment troubles are frequently due simply to improper front panel control settings. Refer to the operating procedures in Section III for a complete explanation of each control's function along with typical operating instructions if in doubt. Possibly the intensity control on the oscilloscope front panel is not turned up, or the level control on the time base plug-in is misadjusted. Use the controls as a guide to help isolate a trouble to a specific area.

8-16. VISUAL CHECKS.

8-17. After localizing the trouble to a specific area of the instrument, make a good visual check of that area. Check for burned or broken components, loose wires or circuit board connections, faulty switch contacts, or any similar condition suggesting a source of trouble. If everything appears normal, proceed to the next step.

8-18. WAVEFORMS AND VOLTAGES.

8-19. Allow the instrument to warm-up for about fifteen minutes before making any measurements. Conditions for measuring waveforms and dc voltages are stated adjacent to each schematic. These conditions must be observed to obtain the proper readings. A ∇ with an enclosed number is shown at key locations throughout the schematics. These are waveform measurement points and are referenced to the waveform photographs adjacent to each schematic. Waveforms can be used to measure gain or pin-point a defective stage. Use a probe with a needle tip to avoid creating a short-circuit. DC voltages are shown on the schematics near active components such as transistors. As an aid to locating measurement points, note a small dot etched on the circuit boards near the emitter of transistors, source of field effect transistors, cathode of diodes, and positive lead of electrolytic capacitors. Refer to Figure 8-2 for semiconductor information.

8-20. FINAL CHECKS.

8-21. Read the theory of operation in Section IV to learn how a circuit should operate. With the aid of this information, it will be easier to discover why a defective circuit is inoperative. Finally make resistance checks to uncover the faulty component. If it appears necessary to calibrate the instrument, refer to Section V for the proper procedures.

8-22. DETAILED TROUBLESHOOTING.

8-23. LOW-VOLTAGE SUPPLY.

8-24. TRANSISTORS. The series regulator transistors are located on the fan assembly. Each is easily replaced by removing the two screws and pulling the transistor from its socket. All other low voltage power supply transistors are located on the power supply board.

8-25. DC voltages shown on the low voltage schematic diagram were measured to ground, with Model 1402A and 1421A plug-ins installed. Voltages may vary slightly when other plug-ins are used. Correct voltages for points not marked for voltage are generally obvious by being connected (directly or indirectly) to a supply output. Transistor base voltage in most cases should not measurably differ from emitter voltage when measured with respect to ground. Voltage drops across breakdown diodes are indicated on the schematic.

8-26. EXCESSIVE RIPPLE. Excessive 120 Hz ripple on any supply can usually be traced to either the input filter or regulator circuit by comparing ripple voltages at the rectifier outputs with values given on the schematic. For ripple above the specified value, check C1, C3, C4 or C6. 60 Hz ripple above specified value at these points indicates an open rectifier or low-gain amplifier transistors. Maximum ripple on supply outputs (at 115 Vac with maximum load on supply) is: 10 mV at +248V; 7 mV at +100V and -100V; and 2mV at -12.6V.

8-27. FUSES. If the +100, -100 or +248 volt supply should be accidentally shorted to ground, the fuse for that particular supply will blow. This cuts off current in the supply and protects the transistors.

8-28. The -12.6 volt supply is fused and employs a current limiter, A2Q10, for protection against brief shortings of the output to ground. The supply should function normally upon removal of the short, provided the fuse has not blown.

8-29. ISOLATING TROUBLES. Trouble in the +100 volt supply can be reflected in the operation of all other low voltage power supply outputs. If the +100 volt supply is incorrect, proper circuit repair may eliminate the trouble. If the +100 volt supply is correct, follow these steps in their given order:

- a. Check the -100 volt supply. The +248 volt and -12.6 volt supplies are referenced to this supply. A

fault in the -100 volt supply can cause malfunction of either of the other two. If the -100 volt supply is incorrect, proper circuit repair may eliminate trouble in the +248 volt or -12.6 volt supply. If the -100 volt supply is correct, proceed to the next step.

- b. The +248 volt supply is referenced to the -100 volt supply. If trouble here has not been eliminated by checking the -100 volt supply, the trouble lies in this circuit and can be located by making the proper circuit and component checks as described in Paragraph 8-25.
- c. A trouble that appeared to be in the -12.6 volt supply may have been eliminated by the above procedure. If not, it will be necessary at this point to make thorough voltage and component checks of the supply.

8-30. HIGH-VOLTAGE SUPPLY.

8-31. If one high-voltage supply output is zero but other outputs are normal, one of the rectifiers is likely at fault. Normal dc voltages are given on the high voltage schematic.

8-32. If there is no high-voltage output, observe the waveforms at the collector of A2Q14 (blue wire). If an approximately 30 kHz, 20-volt peak-to-peak sine wave appears for short intervals, the trouble is, probably a defective component in the rectifier filter/divider networks. If no waveform appears, use Table 8-1.

8-33. If the high-voltage output is incorrect and cannot be adjusted to the correct value, use Table 8-2.

8-34. If the -2350 volt supply seems to be operating properly, the 6.6 kV post-accelerator potential may be checked as follows:

- a. Remove the top and left side instrument cover.
- b. Remove the high voltage connector block, A3MP14, Figure 6-4.
- c. Remove high voltage connector block cover and rubber insulation.
- d. Check the 6.6 kV at the high voltage lead pin connection.

8-35. PULSE CIRCUIT.

8-36. A good knowledge of the operating procedures and an understanding of the principles of operation of the instrument are helpful when troubleshooting the pulse circuit. Refer to Section III for operating procedures and Section IV for principles of operation. Always perform the preliminary set up procedure given in Section V. Performance Check, if the instrument is not operating properly.

8-37. All dc voltages from the low-voltage supply are used in the pulse circuit. When a malfunction occurs, check all voltages connected to the pulse circuit board. If all low voltages are O.K., check the high voltages at the high-voltage circuit board. These checks will, by elimination, isolate the trouble to one general circuit. If

both supplies are O.K., check the waveforms at test points shown on the schematic diagram, Figure 8-16.

8-38. Check dc voltages to isolate defective components in a stage where an improper, or no, waveform is present. Conditions for measurements and waveforms for test points are given in Figure 8-15.

8-39. PERIODIC MAINTENANCE.

8-40. ELECTRICAL MAINTENANCE.

8-41. Do the electrical adjustments in Section V once every 6 months and after repair or component replacement.

8-42. MECHANICAL MAINTENANCE.

8-43. Inspect the air filter at the rear of the instrument and clean it before it becomes clogged and restricts air flow. To clean the filter, wash it thoroughly in warm water and detergent. Dry the filter thoroughly before installing it on the instrument. Oil the motor (one point), with light machine oil, once every 6 months.

8-44. INSTRUMENT REPAIR.

8-45. Chassis-mounted components are identified in Figures 8-3 through 8-6. Components on circuit boards are identified in figures near the applicable schematic (also see Table 8-3).

8-46. Figure 6-1 is an exploded view drawing of the instrument frame. All parts are keyed to Table 6-2 by reference designators. Other mechanical parts are identified in Figures 6-2 through 6-5.

8-47. MAJOR COMPONENT REPAIR.

8-48. CRT REMOVAL AND REPLACEMENT. To remove the CRT, proceed as follows:

WARNING

To prevent personal injury, always wear a face mask or goggles and gloves when handling the CRT. Handle the CRT carefully.

- a. Remove the top and left side cover of instrument.
- b. Remove bezel and discharge post-accelerator lead and CRT connection to chassis ground.
- c. Remove flexible three conductor CRT lead from connector block.
- d. Disconnect the clip-on leads from the CRT neck.
- e. Loosen the clamp at the CRT socket.
- f. Remove the socket from the CRT base; pry loose carefully.

Table 8-1. Troubleshooting High-Voltage Supply, No Voltage

Procedure	Indication	Conclusion
1. Check A2Q13, A2L1, and the associated transformer primary for open circuits or shorts. Replace any defective components!		
2. Check voltage at emitter of A2Q14.	Voltage is not more negative than -2 volts.	Check A2Q14 and A2Q15.
3. Check voltage at emitter of A2Q13.	Voltage is not approximately -0.6 volts	Check A2Q13
4. Check A2T1 and rectifier load circuit for opens or shorts. Then lift one lead of A2C13, A2C14, A2C15, A2C16, A2C17, A2C18, and turn instrument on again	Oscillations occur. Oscillations do not occur.	Replace capacitor leads one at a time until oscillations stop. The capacitor that stops oscillations is defective. Trouble probably with transformer A2T1.

Table 8-2. Troubleshooting High-Voltage Supply, Incorrect Voltage

Procedure	Indication	Conclusion
1. Voltage too high. a. Lift one lead of A2R58 b. Replace A2R58 lead, and lift one lead of A2R56. c. Replace A2R56 lead, and compare voltages at gate and source of A2Q15.	Output drops to zero Output remains at incorrect value. Output drops. Output remains at incorrect value. Voltages are within 1 volt of being the same	Check A2Q15. A2Q13 or A2Q14 is leaky Replace A2R56 with a resistor of approx. twice the present value. Proceed to step 1.c. Trouble probably in divider network A2R61, A2R62, A2R63, R6, A2R73 thru A2R81.
2. Voltage too low. a. Compare voltages at gate and source of A2Q15. b. Check voltage at emitter of A2Q14. c. Steps a and b do not correct fault.	Gate voltage more negative. Gate voltage more positive. Voltage approx. -12 volts Voltage remains too low.	Trouble probably in divider network A2R61, A2R62, R6, A2R73 thru A2R81. Check A2Q14 and A2Q15. Replace A2R57 with a 560 ohm resistor. Perform troubleshooting procedure of Table 8-1.

CAUTION

Use care since neck pins can damage the trace alignment coil.

- g. Place one hand on the CRT face and, with the other hand, slide the CRT forward and out of the instrument.
- h. To replace the CRT, reverse above procedure, and be sure that the connector block and neck leads are connected before turning power on.
- i. Do the Performance Checks and the GEOMETRY adjustment procedure given in Section V.

8-49. FAN REMOVAL AND REPLACEMENT. Use the following procedure for removing, and reverse the procedure for replacing the cooling fan.

- a. Remove the top and bottom covers of the instrument.
- b. Disconnect the white-gray and white-green-gray wires from the fan terminals.
- c. Remove all transistor heat sinks from the fan assembly and push them out of the way.
- d. Remove the four fan mounting nuts on the rear panel of the instrument.
- e. Lift out the fan assembly.

8-50. SERVICING CIRCUIT BOARDS.

8-51. The instrument has plated through circuit boards. When servicing this type board, components can be removed and replaced by applying a soldering iron tip to

the component connection on either side of the board. To remove a component with multiple leads, such as potentiometers, move the soldering iron tip from lead to lead while applying moderate pressure to the component to lift it from the board. Excessive solder can be removed by applying heat and rotating a wooden toothpick in the hole. Hewlett-Packard Service Note M-20E contains additional information on the repair of circuit boards; important considerations are as follows:

- a. Do not apply excessive heat.
- b. Apply heat to component leads and remove component with a straight pull away from the board.
- c. Do not force replacement component leads into the holes.

8-52. If the metal conductor lifts from the board, it can be cemented back with a quick-drying acetate base cement having good insulating properties. If the metal conductor is broken, solder a wire to the conductor to bridge the break.




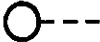




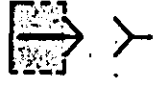




8-53. SEMICONDUCTOR REPLACEMENT.





8-54. Semiconductor devices are available in a wide variety of shapes and sizes. This can make it confusing to identify the leads. Examples of some of the most common configurations are shown in Figure 8-2.

8-55. When removing a semiconductor, use a pair of long nose pliers as a heat sink between the device and the soldering iron. And, when replacing a semiconductor, ensure sufficient lead length to dissipate soldering heat by using the same length of exposed lead as used for the original part.

Table 8-3. Schematic Diagram Notes

Refer to MIL-STD-15-1A for schematic symbols not listed in this table.

-  = Etched circuit board
-  = Front panel marking
-  = Rear panel marking
-  = Front panel control
-  = Screwdriver adjustment
- P/O = Part of
- CW = Clockwise end of variable resistor
- N C = No connection
-  = Waveform test point (with number)
-  = Common electrical point (with letter) not necessarily ground
-  = Single pin connector on board
-  = Pin of a plug-in board (with letter or number)
-  = Main signal path
-  = Primary feedback path
-  = Secondary feedback path
- * = Optimum value selected at factory, average value shown; part may have been omitted.
-  = Erase signal path

-  = Field effect transistor (N-channel)
-  = Breakdown diode
-  = Tunnel diode
-  = Step recovery diode

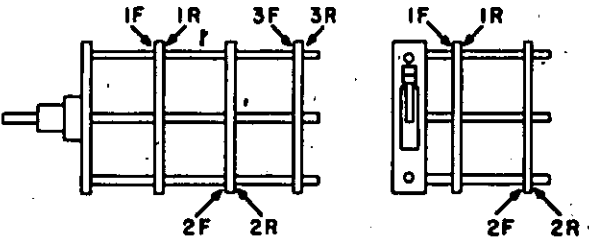
Circuits or components drawn with dashed lines (phantom) show function only and are not intended to be complete. The circuit or component is shown in detail on another schematic.

Unless otherwise indicated:
 resistance in ohms
 capacitance in picofarads
 inductance in microhenries

Wire colors are given by numbers in parentheses using the resistor color code [(925) is, wht-red-grn].

0 - Black	5 - Green
1 - Brown	6 - Blue
2 - Red	7 - Violet
3 - Orange	8 - Gray
4 - Yellow	9 - White

Switch wafers are identified as follows:



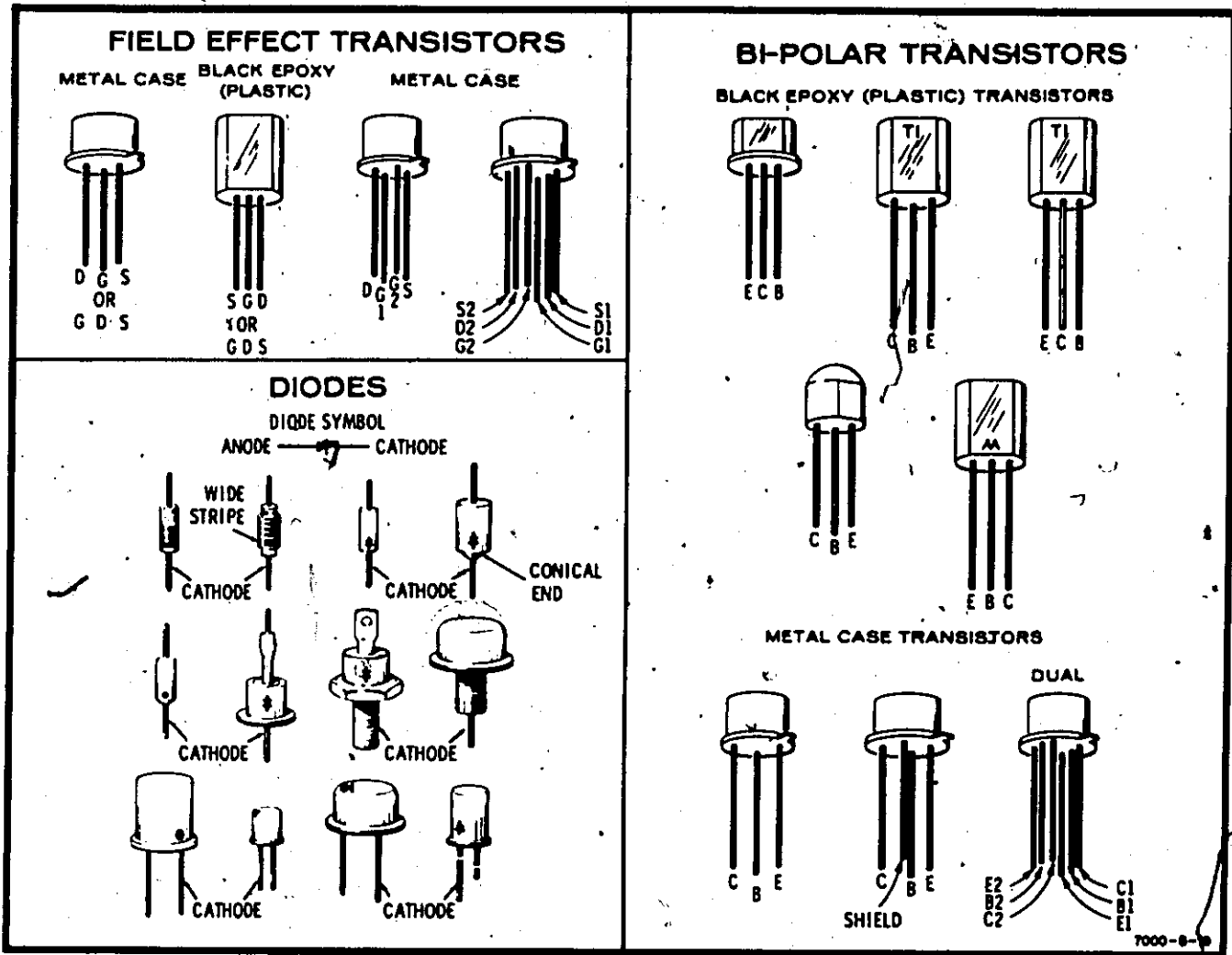


Figure 8-2. Semiconductor Identification

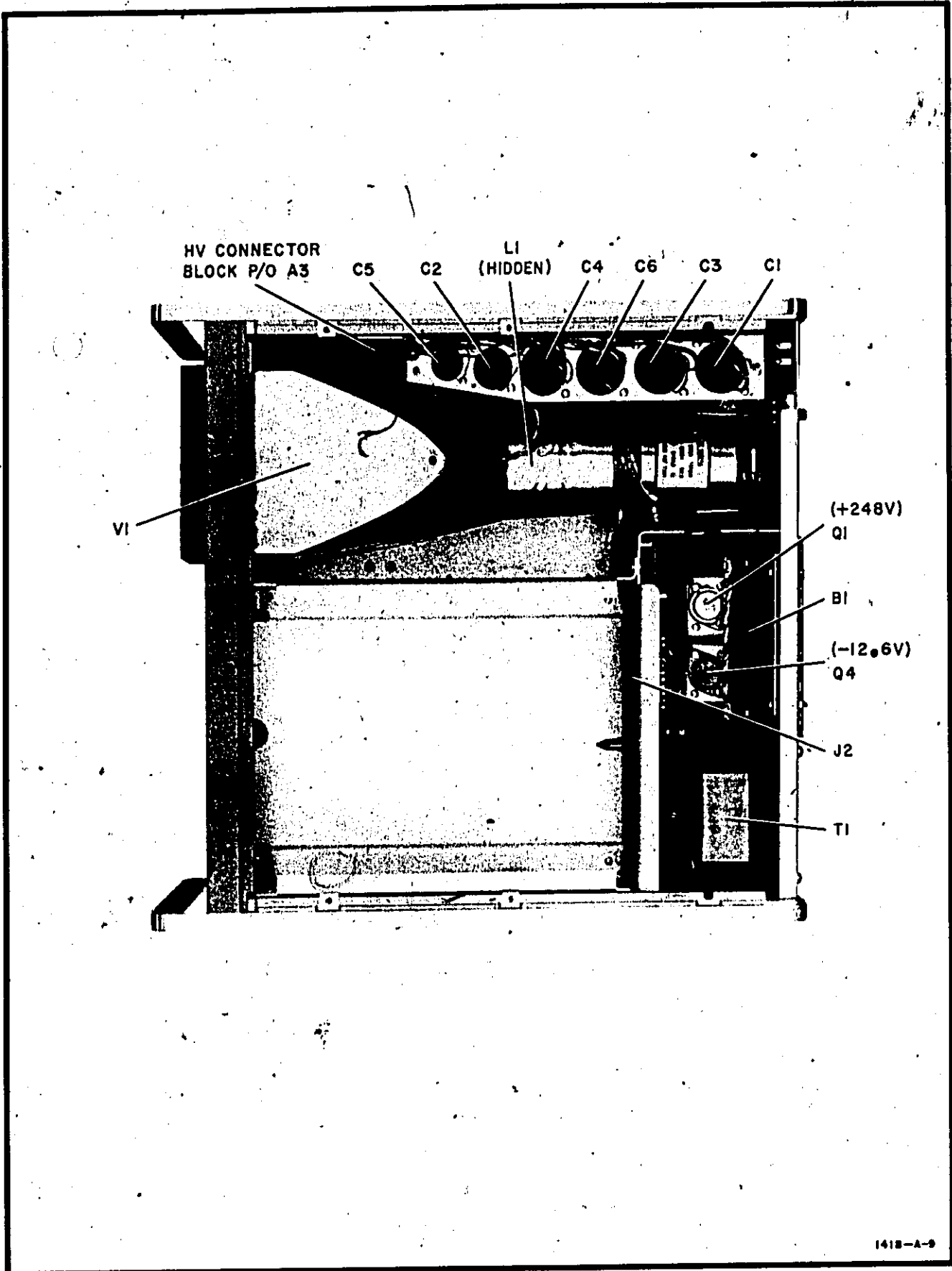


Figure 8-3. Component Location, Top View

Model 141B

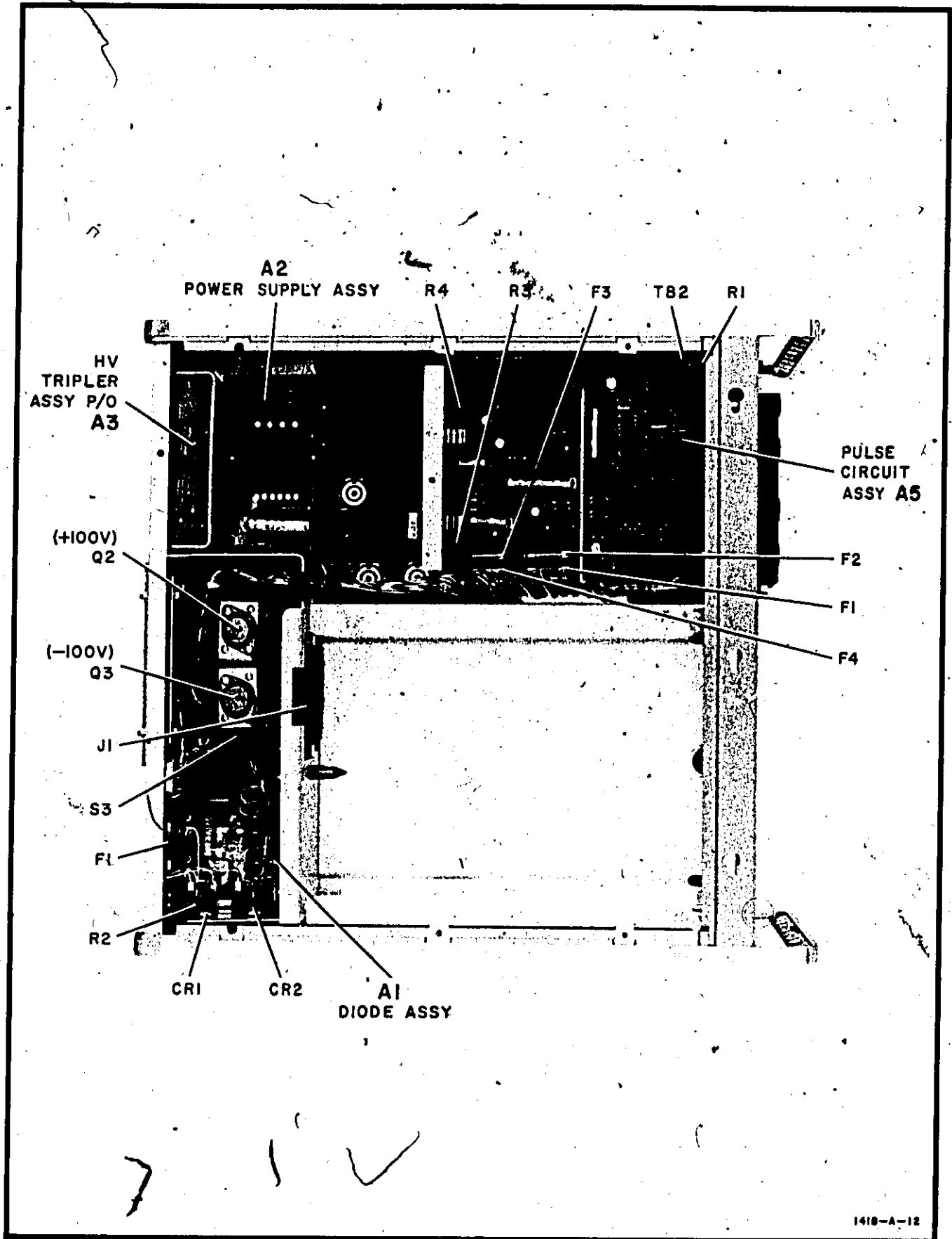


Figure B-4 Component Location, Bottom View

141B-A-12

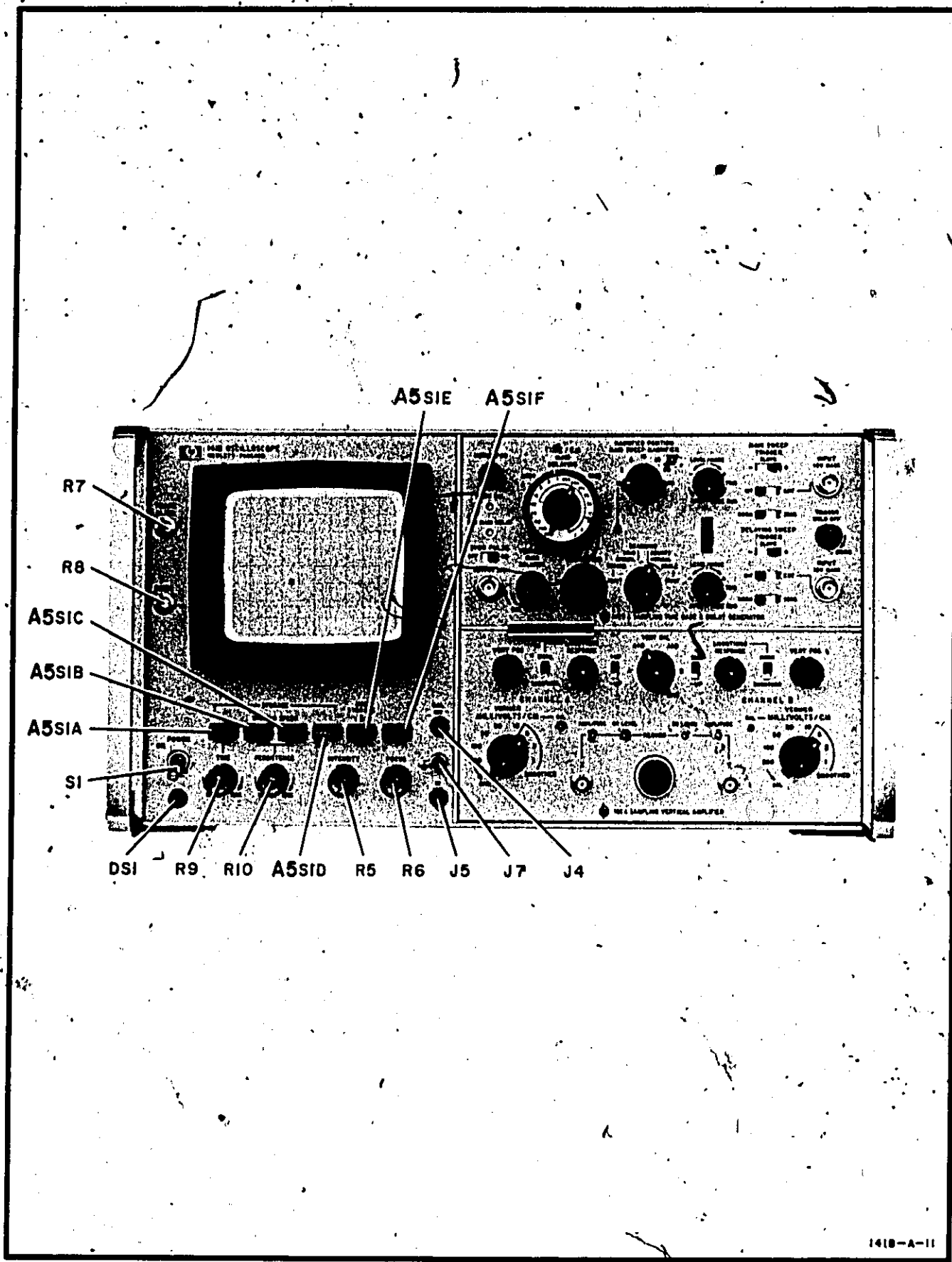


Figure 8-5. Component Location, Front View

TB3

RII

J2

S2

J3

1418-A-11

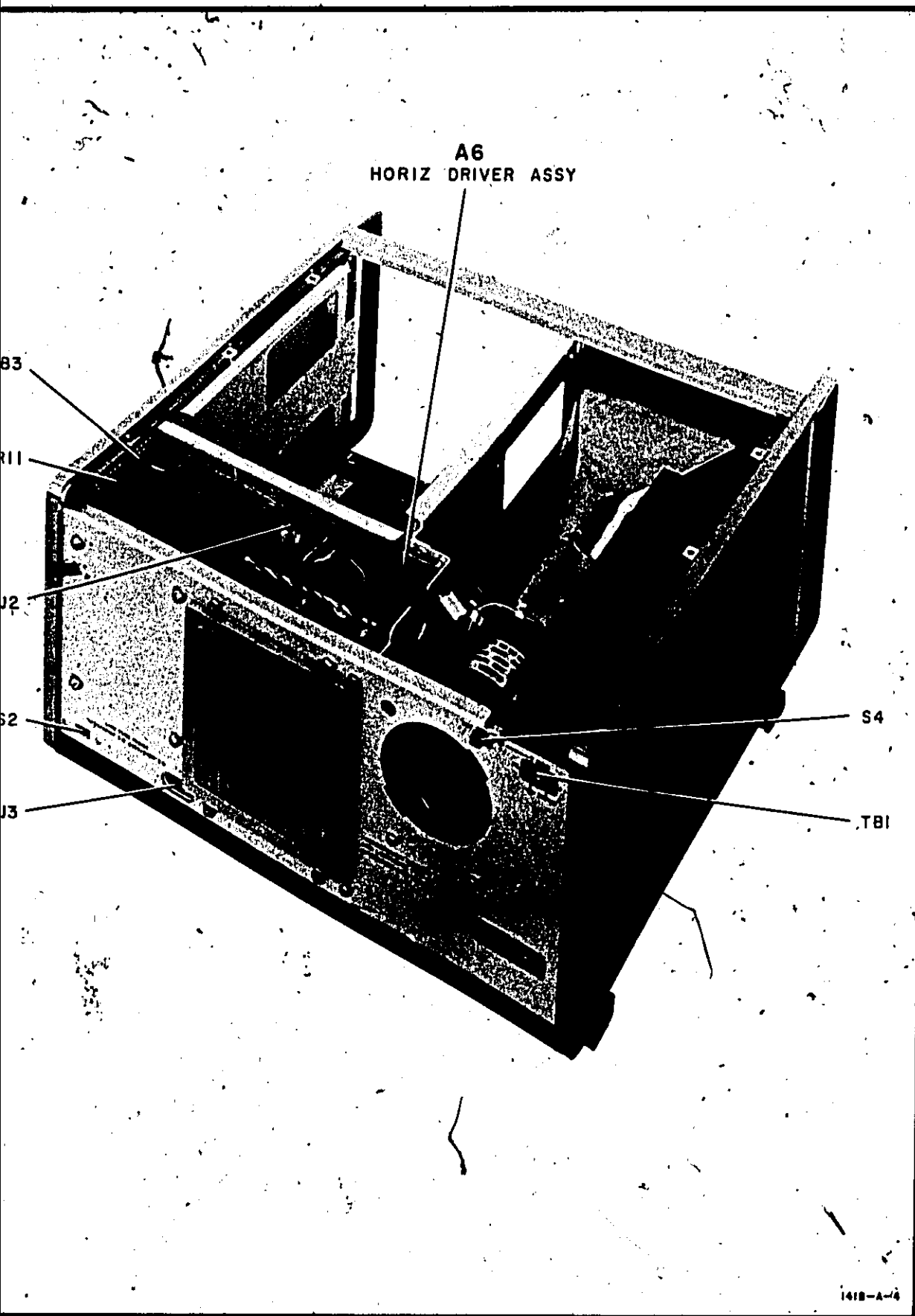


Figure 8-6. Component Location, Rear View

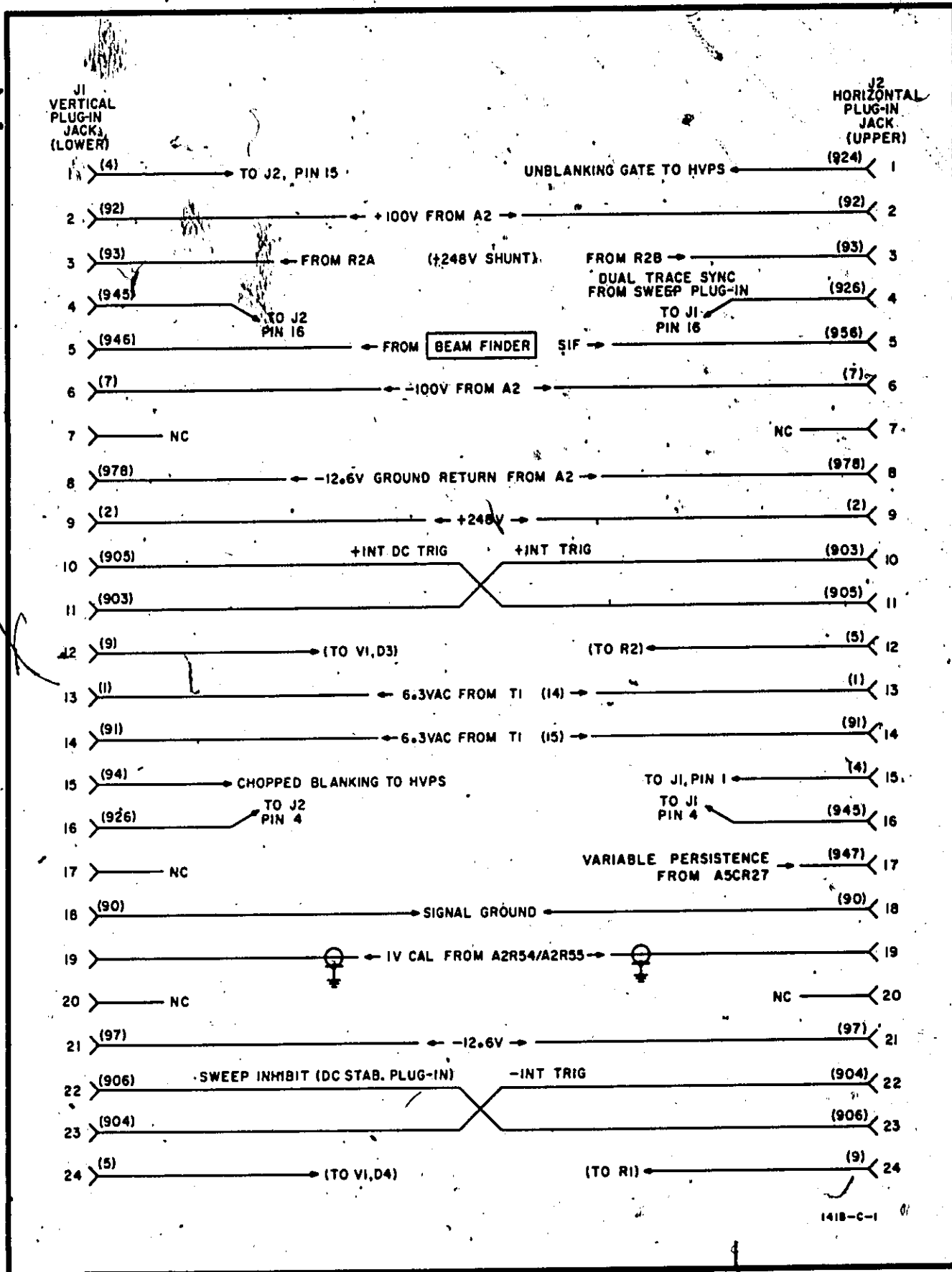
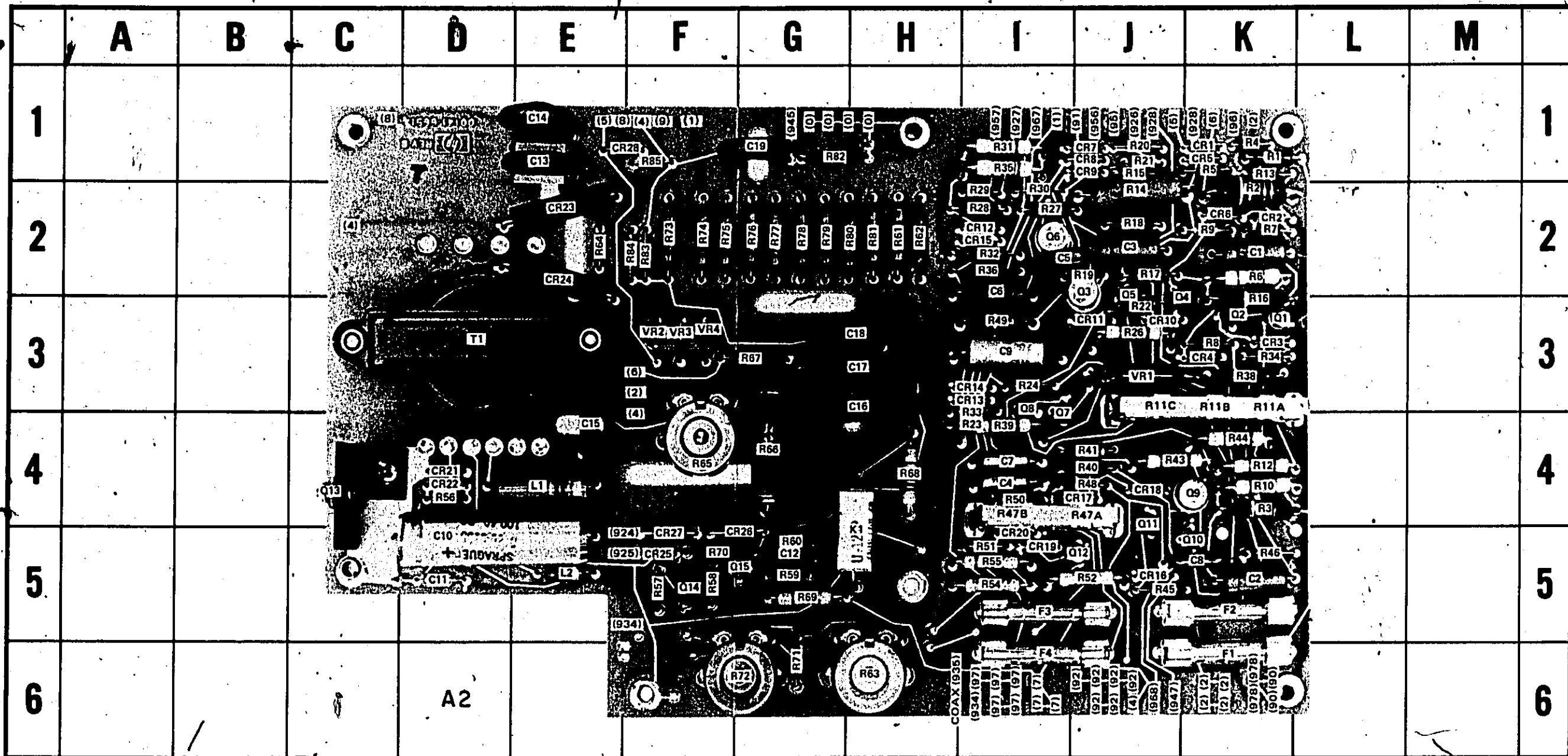


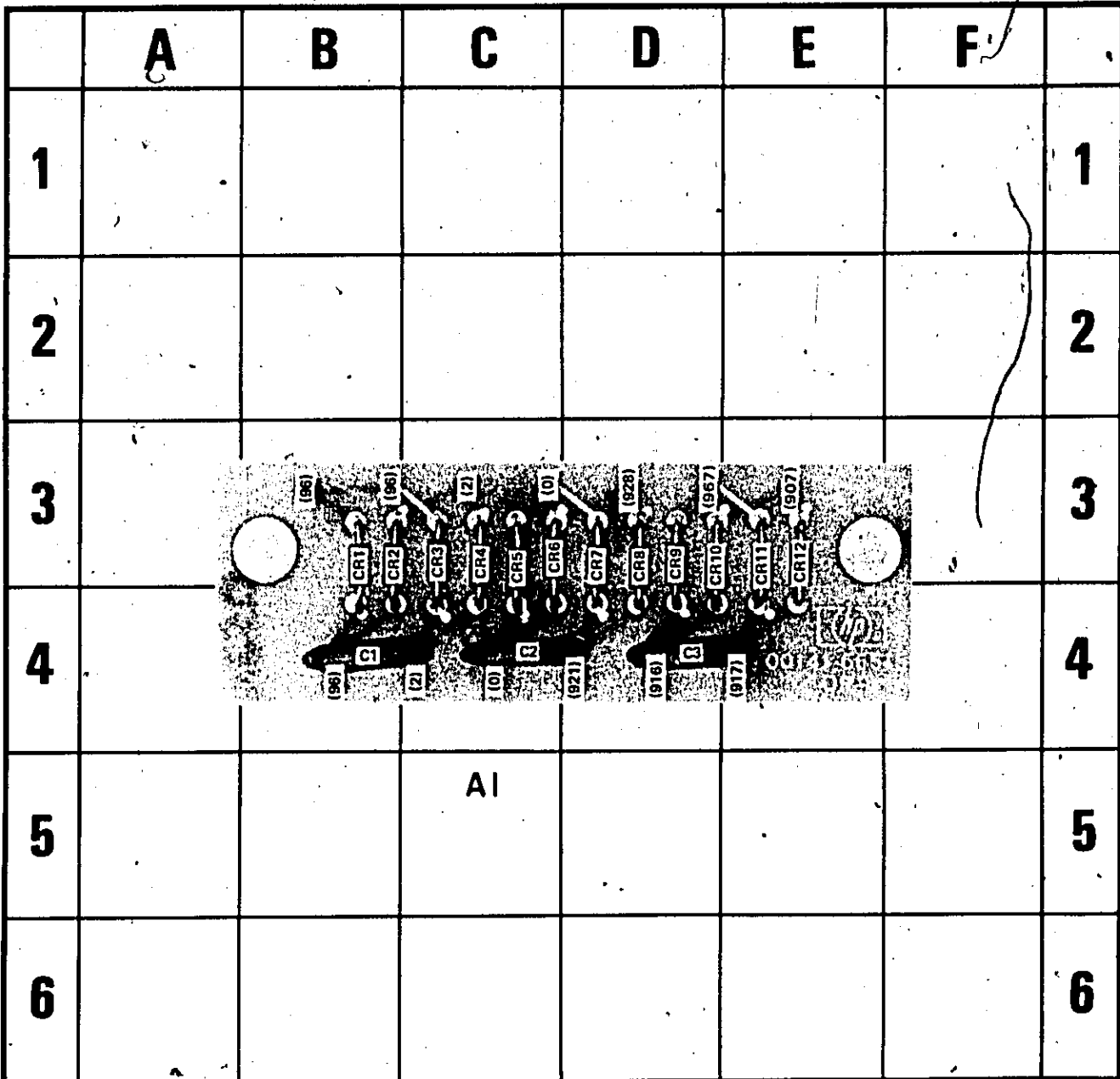
Figure 8-7. Plug-in Jack Connections



Circuit boards have plated through component holes. This permits soldering from either side of the board.

REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC
C1	K-2	C16	H-3	CR12	I-2	CR27	F-5	Q7	I-3	R7	K-2	R20	J-1	R36	I-2	R52	J-5	R68	H-4	R83	F-2
C2	K-5	C17	H-3	CR13	I-3	CR28	E-1	Q8	I-3	R8	K-3	R21	J-1	R38	K-3	R54	I-5	R69	G-5	R84	F-2
C3	J-2	C18	H-3	CR14	I-3	F1	K-6	Q9	K-4	R9	K-2	R22	J-3	R39	I-4	R55	I-5	R70	G-5	R85	F-1
C4	I-4	C19	G-1	CR15	I-2	F2	K-5	Q10	K-5	R10	K-4	R23	I-4	R40	J-4	R56	D-4	R71	G-6	T1	D-3
C5	I-2	CR1	K-1	CR16	J-5	F3	I-5	Q11	J-4	R11A	K-3	R24	I-3	R41	J-4	R57	F-5	R72	G-6	VR1	J-3
C6	I-2	CR2	K-2	CR17	J-4	F4	I-6	Q12	J-5	R11B	K-3	R25	J-3	R43	J-4	R58	F-5	R73	F-2	VR2	F-3
C7	I-4	CR3	K-3	CR18	J-4	K1	H-6	Q13	C-4	R11C	J-3	R26	I-2	R44	K-4	R59	G-5	R74	F-2	VR3	F-3
C8	K-5	CR4	K-3	CR19	I-5	L1	E-4	Q14	F-5	R12	K-4	R27	I-2	R45	J-5	R60	G-5	R75	F-2	VR4	F-3
C9	I-3	CR5	K-1	CR20	I-5	L2	E-5	Q15	G-5	R13	K-1	R28	I-2	R46	K-5	R61	H-2	R76	G-2		
C10	D-5	CR6	K-2	CR21	D-4	Q1	K-3	R1	K-1	R14	J-2	R30	I-2	R47A	J-4	R62	H-2	R77	G-2		
C11	D-6	CR7	J-1	CR22	D-4	Q2	K-3	R2	K-2	R15	J-1	R31	I-1	R47B	I-4	R63	H-6	R78	G-2		
C12	G-6	CR8	J-1	CR23	E-2	Q3	J-2	R3	K-2	R16	K-3	R32	I-2	R48	J-4	R64	E-2	R79	G-2		
C13	E-1	CR9	J-1	CR24	E-2	Q4	J-2	R4	K-1	R17	J-2	R33	I-3	R49	I-3	R65	F-4	R80	H-2		
C14	E-1	CR10	J-3	CR25	F-5	Q5	J-2	R5	K-1	R18	J-2	R34	K-3	R50	I-4	R66	G-4	R81	H-2		
C15	E-4	CR11	J-3	CR26	G-5	Q6	I-2	R6	K-2	R19	J-2	R35	I-1	R51	I-5	R67	G-3	R82	G-1		

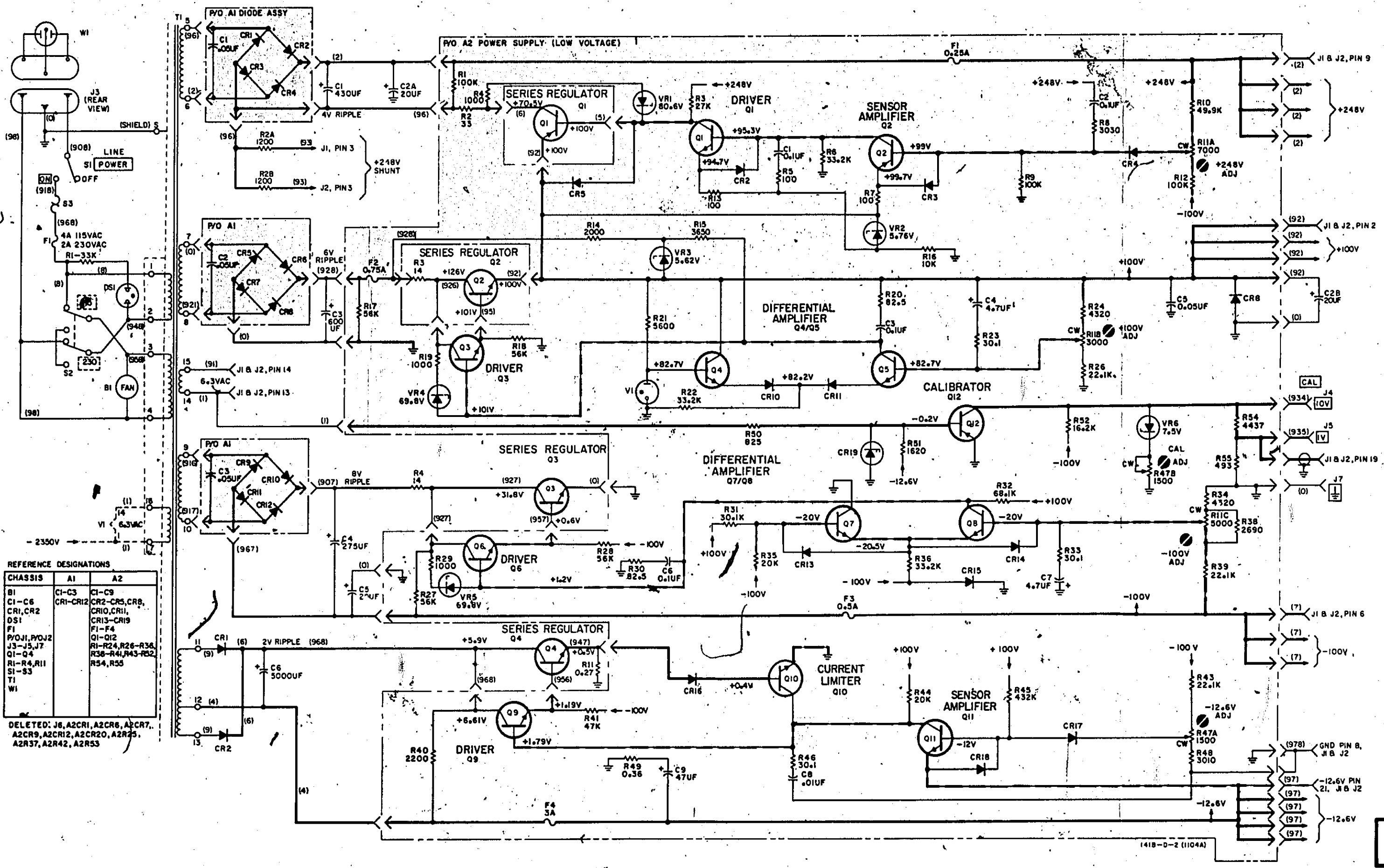
Figure 8-8. Component Identification, Power Supply A2



Circuit boards have plated through component holes. This permits soldering from either side of the board.

REF DESIG	GRID LOC	REF DESIG	GRID LOC
C1	B-4	CR6	C-3
C2	C-4	CR7	D-3
C3	D-4	CR8	D-3
CR1	B-3	CR9	D-3
CR2	B-3	CR10	D-3
CR3	C-3	CR11	E-3
CR4	C-3	CR12	E-3
CR5	C-3		

Figure 8-9. Component Identification, Diode Assy A1



REFERENCE DESIGNATIONS

CHASSIS	A1	A2
B1	C1-C3	C1-C9
C1-C6	CR1-CR12	CR2-CR5, CR8, CR10, CR11, CR13-CR19
DS1		FI-F4
F1		Q1-Q12
PVO1, PVO2		R1-R24, R26-R36, R38-R41, R43-R52, R54, R55
Q1-Q4		
R1-R4, R11		
S1-S3		
T1		
W1		

DELETED: J6, A2CR1, A2CR6, A2CR7, A2CR9, A2CR12, A2CR20, A2R25, A2R37, A2R42, A2R53

Figure 8-10. Low Voltage Schematic

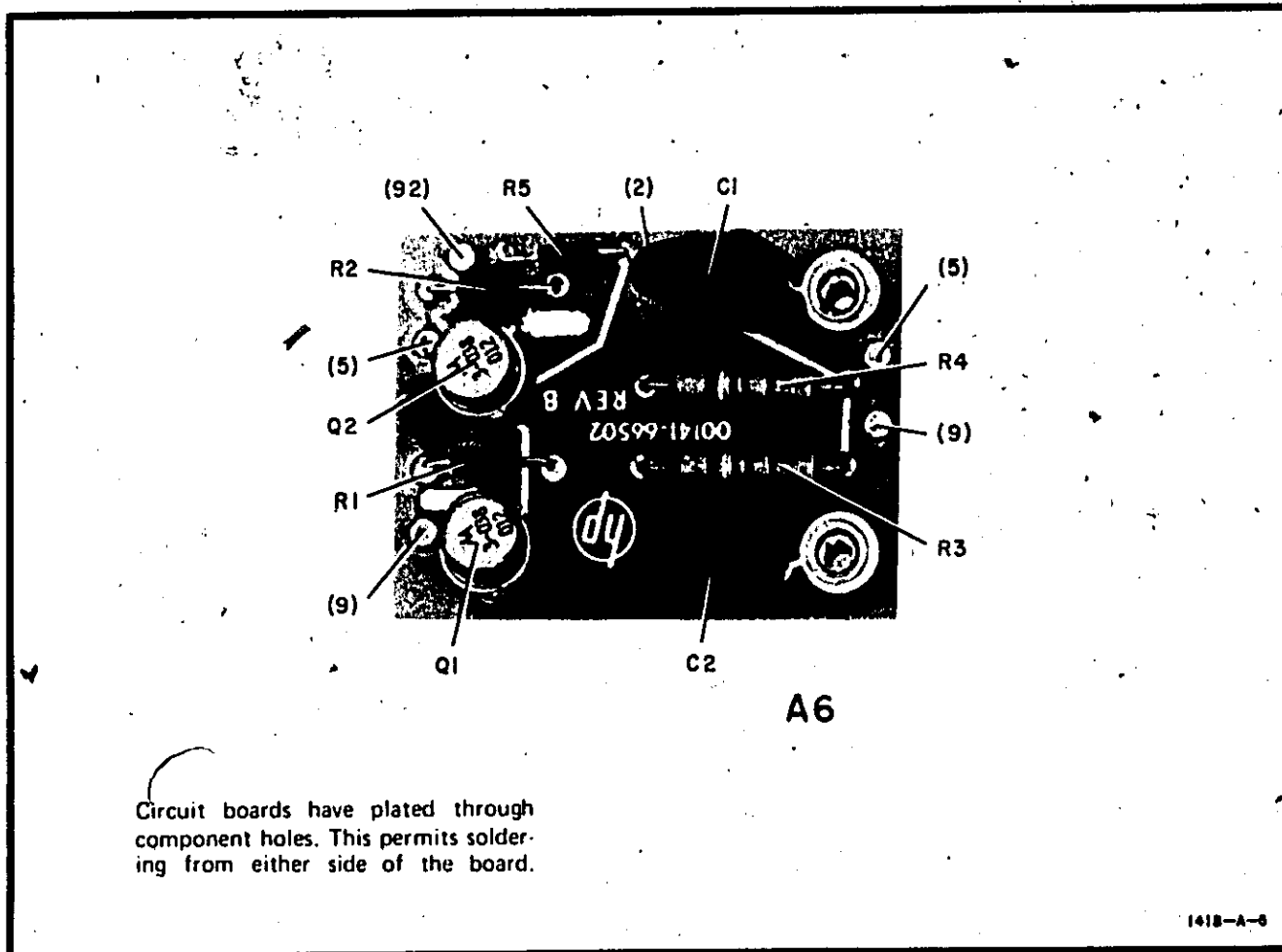
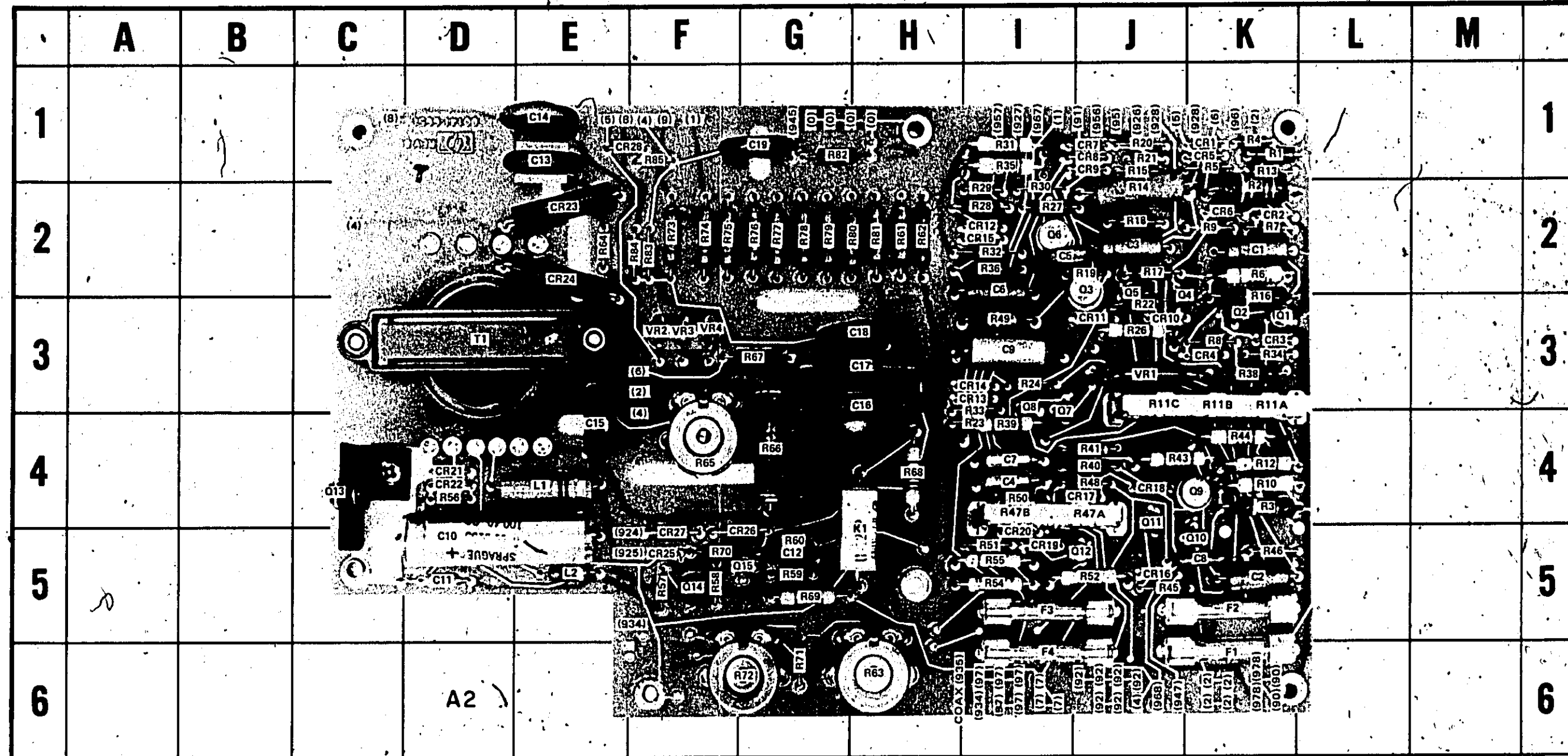


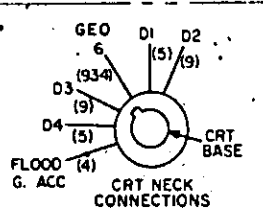
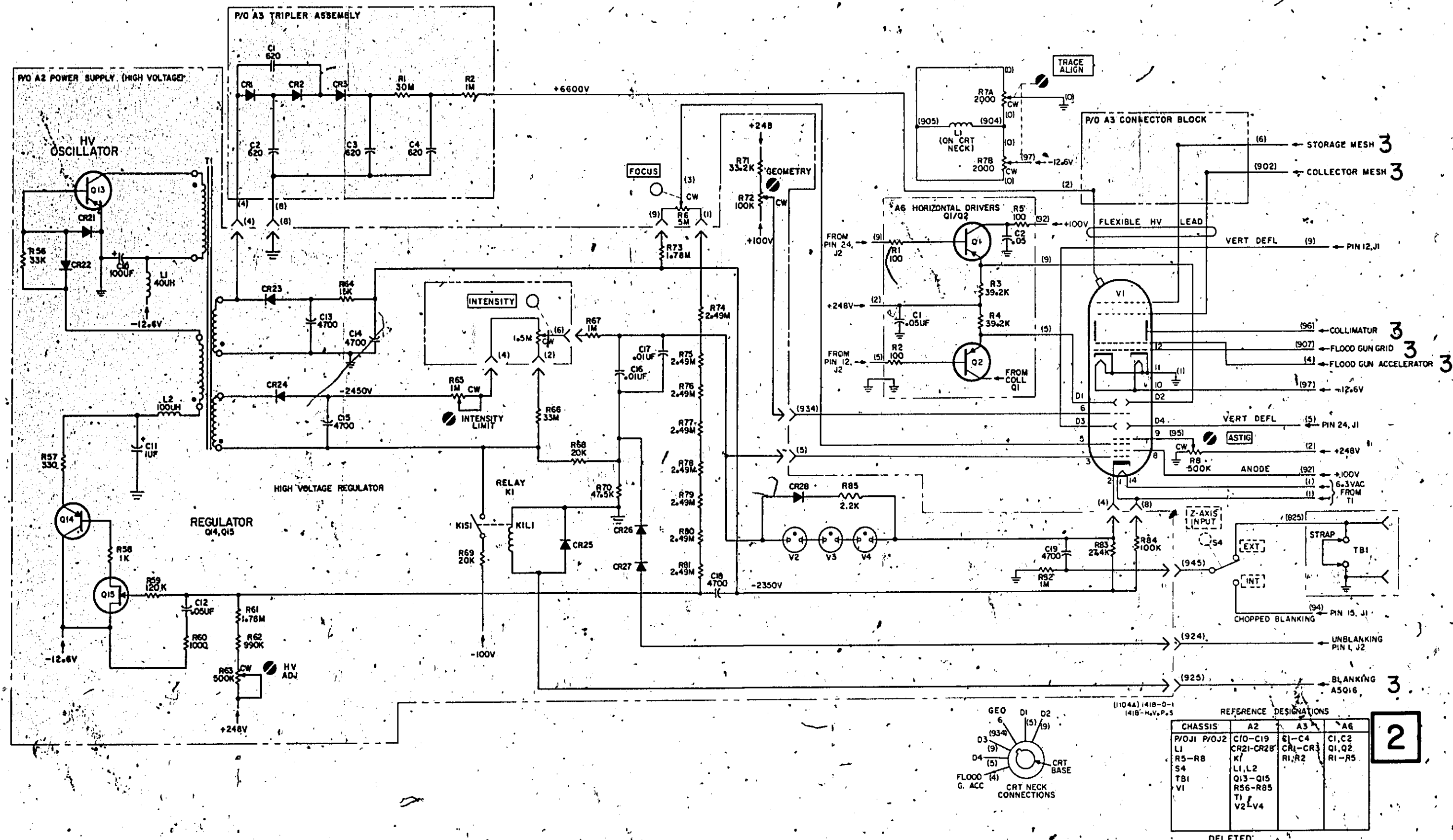
Figure 8-11. Component Identification, Horizontal Driver A6



Circuit boards have plated through component holes. This permits soldering from either side of the board.

REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC
C1	K-2	C16	H-3	CR12	I-2	CR27	F-5	Q7	I-3	R7	K-2	R20	J-1	R36	I-2	R52	J-5	R68	H-4	R83	F-2
C2	K-6	C17	H-3	CR13	I-3	CR28	E-1	Q8	I-3	R8	K-3	R21	J-1	R38	K-3	R54	I-5	R69	G-5	R84	F-2
C3	J-2	C18	H-3	CR14	I-3	F1	K-6	Q9	K-4	R9	K-2	R22	J-3	R39	I-4	R55	I-5	R70	F-5	R85	F-1
C4	I-4	C19	G-1	CR15	I-2	R2	K-6	Q10	K-5	R10	K-4	R23	I-4	R40	J-4	R56	G-4	R71	G-6	T1	D-3
C5	I-2	CR1	K-1	CR16	J-5	F3	I-6	Q11	J-4	R11A	K-3	R24	I-3	R41	J-4	R57	F-5	R72	G-6	VR1	J-3
C6	I-2	CR2	K-2	CR17	J-4	F4	I-6	Q12	J-5	R11B	K-3	R26	J-3	R43	J-4	R58	F-5	R73	F-2	VR2	F-3
C7	I-4	CR3	K-3	CR18	J-4	K1	H-5	Q13	C-4	R11C	J-3	R27	I-2	R44	K-4	R59	G-5	R74	F-2	VR3	F-3
C8	K-5	CR4	K-3	CR19	I-6	L1	E-4	Q14	F-6	R12	K-4	R28	I-2	R45	J-5	R60	G-5	R75	F-2	VR4	F-3
C9	I-3	CR5	K-1	CR20	I-6	L2	E-5	Q15	G-6	R13	K-1	R29	I-2	R46	K-5	R61	H-2	R76	G-2		
C10	D-5	CR6	K-2	CR21	D-4	Q1	K-3	R1	K-1	R14	J-2	R30	I-2	R47A	J-4	R62	H-2	R77	G-2		
C11	D-6	CR7	J-1	CR22	D-4	Q2	K-3	R2	K-2	R15	J-1	R31	I-1	R47B	I-4	R63	H-6	R78	G-2		
C12	G-5	CR8	J-1	CR23	E-2	Q3	J-2	R3	K-4	R16	K-3	R32	I-2	R48	J-4	R64	E-2	R79	G-2		
C13	E-1	CR9	J-1	CR24	E-2	Q4	J-2	R4	K-1	R17	J-2	R33	I-3	R49	I-3	R65	F-4	R80	H-2		
C14	E-1	CR10	J-3	CR25	F-5	Q5	J-2	R5	K-1	R18	J-2	R34	K-3	R50	I-4	R66	G-4	R81	H-2		
C15	E-4	CR11	J-3	CR26	G-6	Q6	I-2	R6	K-2	R19	J-2	R35	I-1	R51	I-5	R67	G-3	R82	G-1		

Figure 8-12. Component Identification, Power Supply A2



(1104A) (418-0-1)
(418-HV.P.5)

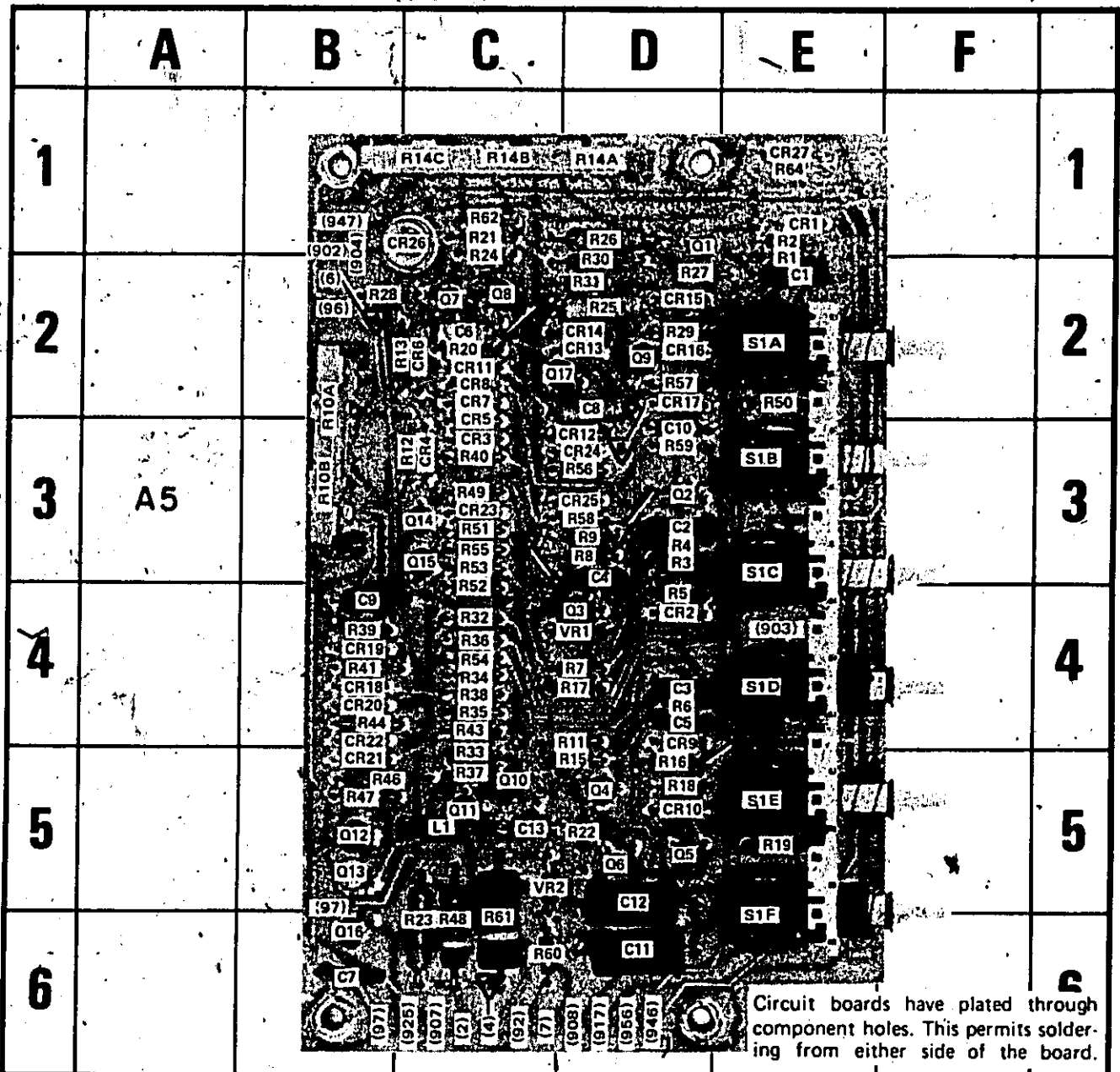
REFERENCE DESIGNATIONS

CHASSIS	A2	A3	A6
P/O J1	C10-C19	C1-C4	C1, C2
P/O J2	CR21-CR28	CR1-CR3	Q1, Q2
L1	K1	R1, R2	R1-R5
R5-R8	L1, L2		
S4	Q13-Q15		
TB1	R56-R85		
V1	V2-V4		

DELETED:

2

Figure 8-13. High Voltage Schematic
8-13



REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC
C1	E-2	CR4	C-3	CR20	B-4	Q8	C-2	R7	D-4	R20	C-2	R36	C-4	R55	C-3
C2	D-3	CR5	C-3	CR21	B-5	Q9	D-2	R8	D-3	R21	C-1	R37	C-5	R56	D-3
C3	D-4	CR6	C-2	CR22	B-4	Q10	C-5	R9	D-3	R22	D-5	R38	C-4	R57	D-2
C4	D-3	CR7	C-2	CR23	C-3	Q11	C-6	R10A	B-2	R23	C-6	R39	B-4	R58	D-3
C5	D-4	CR8	C-2	CR24	D-3	Q12	B-5	R10B	B-3	R24	C-1	R40	C-3	R59	D-3
C6	C-2	CR9	D-4	CR25	D-3	Q13	B-5	R11	D-4	R25	D-2	R41	B-4	R60	C-6
C7	B-6	CR10	D-5	CR26	C-1	Q14	C-3	R12	C-3	R26	D-1	R43	C-4	R61	C-6
C8	D-2	CR11	C-2	CR27	E-1	Q15	C-3	R13	C-2	R27	D-2	R44	B-4	R62	C-1
C9	B-4	CR12	D-3	L1	C-5	Q16	B-6	R14A	D-1	R28	B-2	R46	B-5	R64	E-1
C10	D-3	CR13	D-2	Q1	D-1	Q17	C-2	R14B	C-1	R29	D-2	R47	B-5	S1A	E-2
C11	D-6	CR14	D-2	Q2	D-3	R1	E-1	R14C	C-1	R30	D-2	R48	C-5	S1B	E-3
C12	D-5	CR15	D-2	Q3	D-4	R2	E-1	R15	D-5	R31	D-2	R49	C-3	S1C	E-3
C13	C-5	CR16	D-2	Q4	D-5	R3	D-3	R16	D-5	R32	C-4	R50	E-2	S1D	E-4
CR1	E-1	CR17	D-2	Q5	D-5	R4	D-3	R17	D-4	R33	C-5	R51	C-3	S1E	E-5
CR2	D-4	CR18	B-4	Q6	D-5	R5	D-4	R18	D-5	R34	C-4	R52	C-4	S1F	E-5
CR3	C-3	CR19	B-4	Q7	C-2	R6	D-4	R19	E-5	R35	C-4	R53	C-3	VR1	D-4
												R54	C-4	VR2	C-5

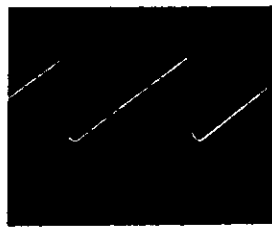
Figure 8-14. Component Identification, Pulse Circuit A5

CONDITIONS FOR WAVEFORM MEASUREMENT

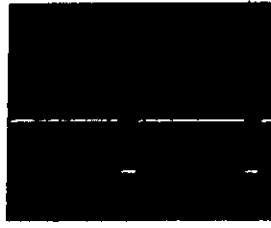
1. Set the PERSISTENCE and INTENSITY controls fully ccw and the sweep time and vertical deflection as indicated for each waveform. All waveforms are referenced to chassis ground.
2. DC voltage measurements shown on the schematic diagram are measured in the STD mode of operation and referenced to chassis ground. The PERSISTENCE and INTENSITY controls are set fully ccw.

NOTE

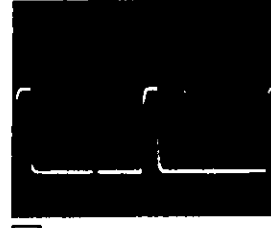
Voltage levels shown in the following waveforms are intended for reference only and may vary somewhat with the adjustment of each instrument.



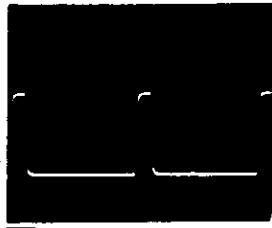
MODE: STD & STORE
TIME: MIN
2V/DIV 20 US/DIV



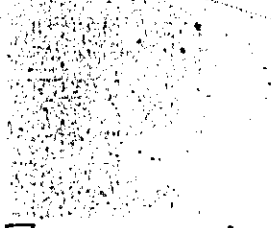
MODE: STD & STORE
TIME: MIN
2V/DIV 20 US/DIV



MODE: STD
2 V/DIV
20 USEC/DIV



MODE: STD
2V/DIV
20 USEC/DIV



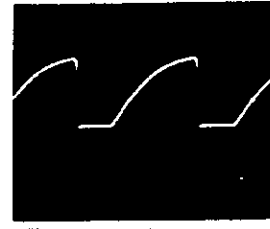
MODE: ERASE
50V/DIV
200 MS/DIV



MODE: ERASE
2V/DIV
50 MS/DIV



MODE: STORE
TIME: MIN
5V/DIV 20 US/DIV



MODE: STORE
TIME: MIN
20V/DIV 20 US/DIV

Figure 8-15. Waveforms

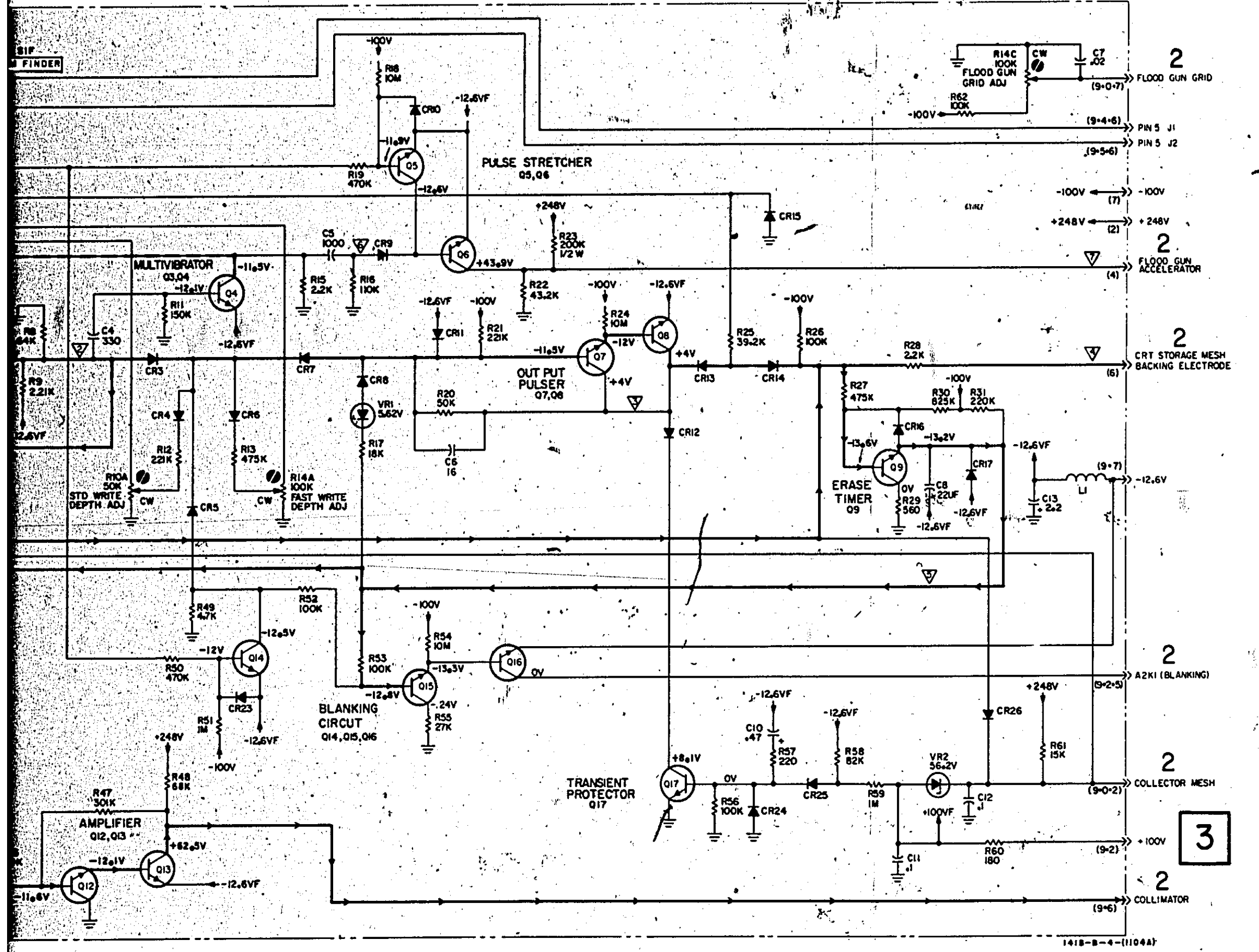
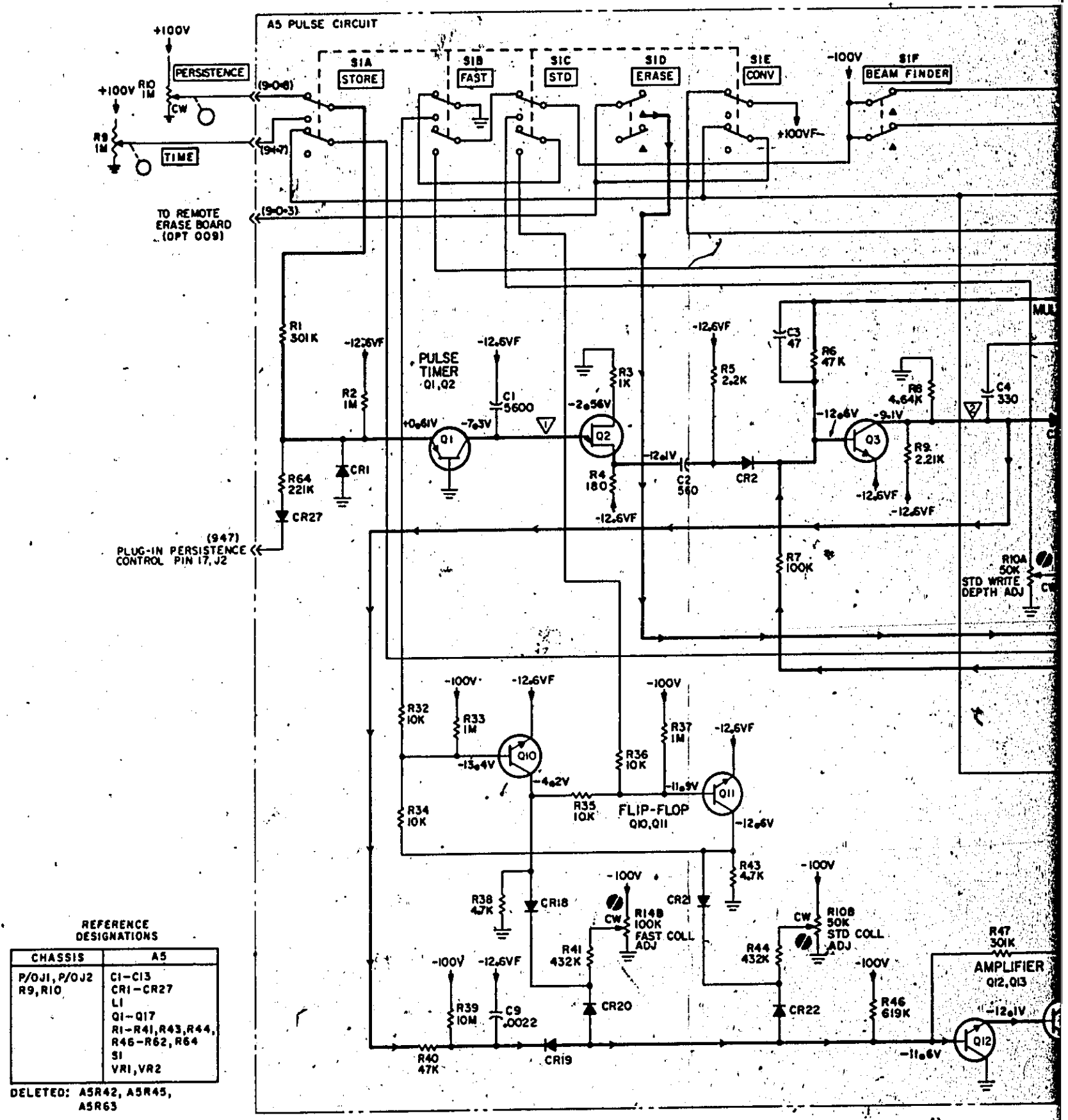


Figure 8-16. Pulse Circuit Schematic
8-15/8-16

CATHODE-RAY TUBE WARRANTY

The cathode-ray tube (CRT) supplied in your Hewlett-Packard Oscilloscope and replacement CRT's purchased from hp are warranted by the Hewlett-Packard Company against electrical failure for a period of one year from the date of sale. Broken tubes and tubes with phosphor or mesh burns are not included under this warranty. If the CRT is broken when received, a claim should be made with the responsible carrier. All warranty claims with Hewlett-Packard should be processed through your nearest Hewlett-Packard Sales/Service Office (listed at rear of instrument manual).

We would like to evaluate every defective CRT. This engineering evaluation helps us to provide a better product for you. Please fill out the CRT Failure Report on the reverse side of this sheet and return it with the defective CRT to:

Hewlett-Packard Company
1900 Garden of the Gods Road
Colorado Springs, Colorado 80907

Attention: CRT QA

To avoid damage to the tube while in shipment, please follow the shipping instructions below; warranty credit is not allowed on broken tubes.

SHIPPING INSTRUCTIONS

It is preferable that the defective CRT be returned in the replacement CRT carton. If the carton or packaging material is not available, pack the CRT according to the instructions below:

1. Carefully wrap the tube in 1/4 inch thick cotton batting or other soft padding material.
2. Wrap the above in heavy kraft paper.
3. Pack wrapped tube in a rigid container which is at least 4 inches larger than the tube in each dimension.
4. Surround the tube with at least 4 inches of packed excelsior or similiar shock absorbing material; be sure the packing is tight all around the tube.

Thank you,

CRT Department

6950-7124

CATHODE-RAY TUBE FAILURE REPORT

DATE _____

FROM:

NAME _____

COMPANY _____

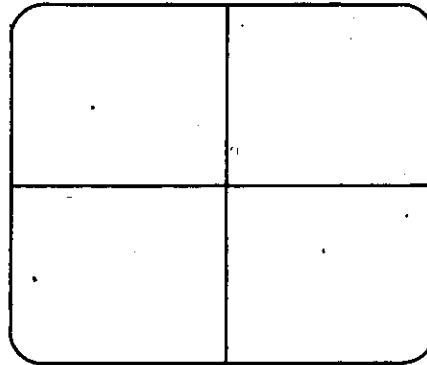
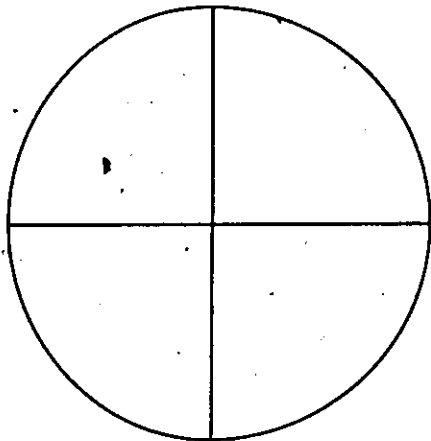
ADDRESS _____

1. HP instrument MODEL NO. _____

2. HP instrument SERIAL NO. _____

3. CRT SERIAL NO. _____

4. Please describe the failure and, if possible, show the trouble on the appropriate CRT face below.



5. Warranty claimed? Yes _____ No _____

6. HP Sales/Service Office _____ Repair Order No. _____

SERVICE NOTES

141B/T-1
S E R V I C E N O T E

Supersedes:

None

HP MODEL 141B/T STORAGE OSCILLOSCOPES

S/N 1104A 00385 and below (141B)

S/N 1047A 01300 and below (141T)

PREFERRED REPLACEMENTS

A2Q14 should be replaced with a HP Part No. 1853-0034 and A2R57 should be replaced with a 330 Ω resistor HP Part No. 0758-0054. Both of these components should be replaced together.

Changing A2Q14 and A2R57 will increase the gain of the regulator circuit and insure regulation of the HV power supply during erasure.

A2CR26 and A2CR27 should be replaced with a HP Part No. 1901-0436.

This diode has proven to be much more reliable than the previous type.

Make the appropriate changes in the operating and service manual to reflect the preferred parts.

TR/bw/WO

9/71-08

HEWLETT  PACKARD

For more information, call your local HP Sales Office or East (201) 265-5000 • Midwest (312) 677-0400 • South (404) 436-6181
West (213) 877-1282. Or, write: Hewlett-Packard, 1501 Page Mill Road, Palo Alto, California 94304. In Europe, 1217 Meyrin-Geneva

PRINTED IN U.S.A.

SERVICE NOTE

Supersedes:

None

HP MODEL 141B/T STORAGE OSCILLOSCOPES

S/N 1145A00565 and below (141B)

S/N 1113A02200 and below (141T)

Preferred Replacements
for
A2R31, A2R35, and A2R52

A2R31 should be replaced with a 49.9 K Ω resistor HP Part No. 0757-0370 and A2R35 should be replaced with a 33.2 K Ω resistor HP Part No. 0757-0044. Both of these components should be changed together.

Changing the values of A2R31 and A2R35 will insure proper power dissipation in A2R31.

A2R52 should be replaced with a 16 K Ω , 1 watt resistor HP Part No. 0761-0075.

Changing A2R52 will insure proper power dissipation in it.

Make the appropriate changes in the Operating and Service Manual to reflect the preferred parts.

TR/mh/WO

1/72-8

HEWLETT  PACKARD

For more information, call your local HP Sales Office or East (201) 265-5000 • Midwest (312) 677-0400 • South (404) 436-6181
West (213) 877-1282. Or, write: Hewlett-Packard, 1501 Page Mill Road, Palo Alto, California 94304. In Europe, 1217 Meyrin-Genève

P-1854-0234

S E R V I C E N O T E

SUPERSEDES:

None

H-P PART NUMBER 1854-0234

SILICON TRANSISTOR

H-P MODELS 141 B/T

The preferred replacement for A5Q13 is 1854-0234.

Change the parts list in the Operating and Service Manual to reflect the preferred part.

DS/bw/WO

7/70-08

HEWLETT  PACKARD

For more information, call your local HP Sales Office or East (201) 265-5000 • Midwest (312) 677-0400 • South (404) 436-6187
West (213) 877-1282. Or, write: Hewlett-Packard, 1501 Page Mill Road, Palo Alto, California 94304. In Europe, 1217 Meyrin-Geneva

MANUAL CHANGES



MANUAL CHANGES

MODEL 141B

OSCILLOSCOPE

Manual Serials Prefixed: 1104A
Manual Printed: APRIL 1971

Make all changes listed below as Errata. Check the following table for your instrument serial prefix and/or serial number and make listed change(s) to the manual:

Serial Prefix or Number	Make Changes	Serial Prefix or Number	Make Changes
1121A	1	1348A	1 through 5
1145A	1, 2	1321A	1, 2, 3, 4
1218A	1, 2, 3	1503A	1 through 6
1225A	1, 2, 3, 4		

ERRATA

Change: Every reference to (50-60 Hz) found in the manual to (48 to 66 Hz).

Page 1-0, Table 1-1,

PERSISTENCE: Delete specification for FAST writing speed mode.

Page 2-2, Paragraph 2-19,

In the first sentence, delete these words: . . . requires periodic lubrication, and the . . .

Add the following cautionary statement after the last paragraph in Section III:

CAUTION

This instrument is fitted with a plexiglass CRT safety faceplate (HP Part No. 5020-8728) for operator protection. To clean the CRT faceplate, use a soft cloth or tissue. Never use coarse or abrasive tissues because these will scratch the plexiglass.

Page 4-1, Figure 4-1,

TRACE ALIGN: Change (97) to (904) and (0) to (905). Remove the ground from (905). **Z AXIS INPUT:** Change (94) to (0) COAX.

Page 4-6, Paragraph 4-49,

Change: A5R25/A5R26/A5R27 to A5R26/A5CR14/A5R25/A5CR15.

Change: 29 volts to -29 volts.

Page 5-2, Paragraph 5-17h,

Change: 1 volt to 10 volts from the Voltmeter Calibrator.

Page 5-5/5-6; Paragraph 5-39, step u,

Change: Last line to read 7 x 9 division, centered, rectangle (described by dashed lines).

Page 5-5/5-6, Paragraph 5-40, step g,

Add: the following sentence: Floodgun electrons must illuminate the entire graticule, except for collimation dimples (small shaded areas around CRT face).

Page 6-3, Table 6-2,

DS1: Change HP Part Number to 1450-0419, Qty 1, **LIGHT INDICATOR SELECTED NE-2H**, Mfr Code 28480, Mfr Part No. 1450-0419.

Add: F1, HP Part No. 2110-0303, Qty 1, **FUSE: CARTRIDGE 2 AMP SLOW BLOW (230V OPERATION)**, Mfr Code 71400, Mfr Part Number MDX-2A.

MP13: Change HP Part Number to 5060-8742, Mfr Part No. to 5060-8742.

Page 6-4, Table 6-2,

Delete: MP92.

Add: MP93, HP Part No. 00140-60602, Qty 1, **SHIELD ASSY: CRT**, Mfr Code 28480, Mfr Part No. 00140-60602.

Add: MP94, HP Part No. 00141-61206, Qty 1, **BRACKET ASSY: CRT**, Mfr Code 28480, Mfr Part No. 00141-61206.

MP95: Change HP Part No. to 00180-01218.

MP97: Change HP Part No. to 00140-24712, Mfr Part No. to 00140-24712.

MP115: Change HP Part No. to 10178A, Mfr Part No. 10178A.

Add: MP124, HP Part No. 00181-04101, **COVER, HIGH VOLTAGE CONNECTOR**, Mfr Code 28480, Mfr Part No. 00181-04101.

R5: Change HP Part No. to 2100-2962, **R: VAR COMP 1.5 MEGOHM 30% LIN 1/2W**, Mfr Code 28480, Mfr Part No. 2100-2962.

S2: Change HP Part No. to 3101-1234; **SWITCH: SLIDE DPDT (115V/230V)**, Mfr Code 82389, Mfr Part No. 11A-1242.

S4: Change Description to **SWITCH: SLIDE DPDT (INT/EXT)**.

16 January 1975

Δ = Latest additions to this change sheet.

This change sheet supersedes all prior change sheets for this manual.

Supplement A for
00141-90910

ERRATA (Cont'd)

Page 6-5, Table 6-2,

Δ A2C10: Change to HP Part No. 0180-1819,
C:FXD ELECT 100 UF +75-10% 50VDCW,
Mfr Code 56289, Mfr Part No.
30D107G050DH2-DSM.

Page 6-7, Table 6-2,

Δ A2R62: Change to HP Part No. 0757-0057,
R:FXD MET FLM 990K OHM 1% 1/2W, Mfr
Code 28480, Mfr Part No. 0757-0057.
A3MP7: Change HP Part No. to 0362-0265.
A3MP9, A3MP10: Change HP Part No. to 0362-0227.

Page 6-8, Table 6-2,

Δ A5C3: Change to HP Part No. 0140-0204, C:FXD
MICA 47 PF 5% NPO 500VDCW, Mfr Code
14655, Mfr Part No. RDM15E47QJ5C.
A5R1: Change HP Part Number to 0757-0473, R:
FXD MET FLM 221K OHM 1% 1/8W, Mfr Part
No. 0757-0473.

Page 7-2, Paragraph 7-11a,

Change to read: OPTION 001: 230V operation set at
factory, use F1, 2110-0303 as replaceable part.

Page 8-2, Paragraph 8-26,

Third Sentence: Change 60 Hz to 120 Hz.

Page 8-2, Paragraph 8-32,

First Sentence: Delete the words (blue wire).

Page 8-10, Figure 8-7,

Delete: (4) on J1, pin 1 and J2, pin 15.
Add: (935) and (0) COAX. on J1, pin 19.
Add: (935) on J2, pin 19.
Change: (94) to (0) COAX. on J1, pin 15.

Page 8-10, Figure 8-8,

Change: Component identification to comply with
Table 1 of this change sheet.

Table 1.

Old Ref Desig	New Ref Desig	Grid Loc
CR1	VR1	K-1
CR6	VR2	K-2
CR7	VR3	J-1
CR9	VR4	J-1
CR12	VR5	I-2
CR20	VR6	I-5
VR1	V1	J-3
VR2	V2	F-3
VR3	V3	F-3
VR4	V4	F-3

Page 8-11, Figure 8-9,

Change: (921) to (928), (16) to (967).

Page 8-11, Figure 8-10,

Change: (918) wire from ON terminal of S1 connects
to F1. The (946) wire then goes to S3, and the
(978) wire completes the circuit to T1, terminal 1.
Change: T1, Terminal 8 wire from (921) to (928).
T1, Terminal 9 wire from (916) to (967).

Delete: (6) from wire connecting cathodes of CR1
and CR2.

Identify: Coaxial lead to J1 and J2, pin 19 as (0).

Page 8-12, Figure 8-10,

Change: Component Identification to comply with
Table 1 of this change sheet.

Page 8-13, Figure 8-13,

Change: CHOPPED BLANKING wire (94) to (0)
COAX.

Change: Trace Align Circuit to conform to Figure 1
of this change sheet.

Identify: Intensity potentiometer, 1.5M as B5:

Page 8-15/8-16, Figure 8-16,

S1C: Change switch position down.

R1: Change value to 221K.

R21: Change value to 301K.

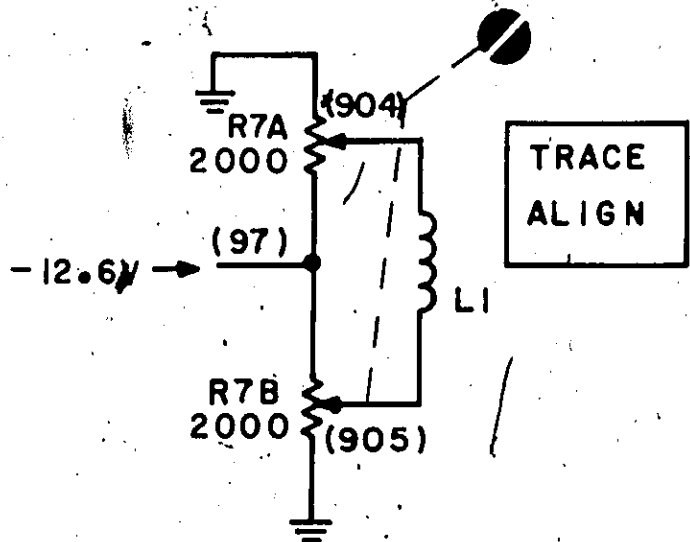


Figure 1.

CHANGE 1

Page 6-3, Table 6-2,

J3: Change HP Part No. to 1251-2357, SOCKET:
3-PIN MALE POWER RECEPTACLE, Mfr Code
82389, Mfr Part No. EAC-301.

MP18: Change HP Part No. to 00141-60204, Mfr
Part No. 00141-60204.

Page 6-4, Table 6-2,

S2: Change HP Part No. to 3101-1234, SWITCH:
SLIDE DPDT (115V/230V) Mfr Code 82389,
Mfr Part No. 11A-1242.

Page 6-4, Table 6-2 (Cont'd),

W1: Change HP Part No. to 8120-1545, CABLE
ASSY: AC POWER CORD 7.5-ft., Mfr Part
No. 8120-1545.

Add: MP122, HP Part No. 00141-00217, Qty 1,
PANEL: REAR, Mfr Code 28480 Mfr Part No.
00141-00217.

CHANGE 2

Page 6-3, Table 6-2,

A2: Change to HP Part No. 00141-66519, POWER
SUPPLY BOARD ASSY, Mfr Code 28480, Mfr
Part No. 00141-66519.

Page 6-5, Table 6-2,

A2: Change to HP Part No. 00141-66519, POWER
SUPPLY BOARD ASSY, Mfr Code 28480, Mfr
Part No. 00141-66519.

A2C8: Change to HP Part No. 0160-0157, C: FXD
MY 0.0047 UF 10% 200 VDCW, Mfr Code 56289,
Mfr Part No. 192P47492-PTS.

Δ Add: A2C20, HP Part No. 0160-3448, C: FXD CER
1000 PF 10% 1000VDCW, Mfr Code 56289,
Mfr Part No. C067B251F102KS25-CD.

Add: A2C21, HP Part No. 0160-3443, C: FXD CER
0.1 UF +80-20% 50VDCW, Mfr Code 72982,
Mfr Part No. 8131-050-651-104Z.

A2F1: Change to HP Part No. 2110-0067, FUSE:
0.30A 250V, Mfr Code 28480, Mfr Part No.
2110-0067.

Page 6-6, Table 6-2,

A2R31: Change to HP Part No. 0757-0370, R: FXD
MET FLM 49.9K OHM 1.0% 1/2W, Mfr Code
28480, Mfr Part No. 0757-0370.

A2R35: Change to HP Part No. 0757-0044, R: FXD
MET FLM 33.2K OHM 1% 1/2W, Mfr Code 28480,
Mfr Part No. 0757-0044.

NOTE

A2R31 and A2R35 must both be in
the listed values for proper results.

Page 6-7, Table 6-2,

A2R52: Change to HP Part No. 0761-0075, R: FXD
MET FLM 16K OHM 1% 1/2W, Mfr Code 28480,
Mfr Part No. 0761-0075.

A2R63: Change to HP Part No. 2100-0096, R: VAR
COMP 1 MEGOHM 30% LIN 1/5W, Mfr Code
28480, Mfr Part No. 2100-0096.

A2R65: Change to HP Part No. 2100-2108, R: VAR
COMP 1.5 MEGOHM 30% LIN 1/10W, Mfr Code
28480, Mfr Part No. 2100-2108.

A2R68: Change to HP Part No. 0761-0004, R: FXD
METOX 20K OHM 5% 1W, Mfr Code 28480, Mfr
Part No. 0761-0004.

A2R69: Change to HP Part No. 0757-0839, R: FXD
MET FLM 10K OHM 1% 1/2W, Mfr Code 28480,
Mfr Part No. 0757-0839.

Add: A2R86, HP Part No. 0698-6286, R: FXD COMP
100 MEGOHM 10% 1/4W, Mfr Code 28480, Mfr
Part No. 0698-6286.

Page 8-10, Figure 8-8,

Add: R86, GRID OC IF. Connect one end to
junction of C19/R83/R85 and the other end to
junction of CR28/(5).

Page 8-11, Figure 8-10,

A2C8: Change value to 4700 pF.
Add: A2C20 (1000 pF) between A2CR17 cathode
and ground.

A2F1: Change value to 0.3A.

A2R8: Change value to 3010.

A2R31: Change value to 49.9K.

A2R35: Change value to 33.2K.

A2R52: Change value to 16K.

Page 8-13, Figure 8-13,

Add: A2C21 (0.1 UF) in parallel with A2C12.

A2R63: Change value to 1.0M.

A2R65: Change value to 1.5M.

A2R69: Change value to 10K.

Add: A2R86 (100M) in parallel with series string of
A2V2, A2V3, A2V4.

CHANGE 3

Page 6-4, Table 6-2,
Add: MP123, HP Part No. 5060-0548, Qty 1, Kit:
CONTRAST FILTER, Mfr Code 28480, Mfr Part
No. 5060-0548.

CHANGE 4

Page 6-3, Table 6-2,
A5: Change to HP Part No. 00141-66520, A: PULSE
CIRCUIT BOARD ASSY, Mfr Part No. 00141-
66520.
Page 6-4, Table 6-2,
V1: Change to HP Part No. 5083-2585, Mfr Part
No. 5083-2585.
Page 6-8, Table 6-2,
A5: Change to HP Part No. 00141-66520, A: PULSE
CIRCUIT BOARD ASSY, Mfr Part No. 00141-
66520.
Delete: A5C9.
Add: A5C14, HP Part No. 0160-0157, Qty 1, C:
FXD MY 4700 PF 10% 200V, Mfr Code 56289,
Mfr Part No. 192P47292-PT5.
Add: A5C15, A5C16, HP Part No. 0180-1735, Qty
2, C: FXD ELECT 0.22 UF 10% 35V, Mfr Code
28480, Mfr Part No. 0180-1735.
Add: A5C17, HP Part No. 0150-0052, Qty 1, C:
FXD CER 0.05 UF 20% 400 VDCW, Mfr Code
56289, Mfr Part No. 1233C 24A1 CDH.
Add: A5CR28, A5CR29, HP Part No. 1901-0040,
Qty 2, DIODE: SILICON 30 MA 30 WV, Mfr
Code 07263, Mfr Part No. FDG1088.
Add: A5Q18, A5Q19, A5Q20, A5Q21, A5Q22,
HP Part No. 1854-0071, Qty 5, TSTR: SI NPN
(SELECTED FROM 2N3704), Mfr Code 28480,
Mfr Part No. 1854-0071.
A5R7: Change to HP Part No. 0684-2231, R: FXD
COMP 22K OHM 10% 1/4W, Mfr Part No. CB
2231.

Page 6-9/6-10, Table 6-2,
Delete: A5R39, A5R40.
Add: A5R65, HP Part No. 0684-1041, Qty 1, R: FXD
COMP 100K OHM 10% 1/4W, Mfr Code 01121,
Mfr Part No. CB 1041.
Add: A5R66, A5R74, HP Part No. 0684-2231, Qty 2,
R: FXD COMP 22K OHM 10% 1/4W, Mfr Code
01121, Mfr Part No. CB 2231.
Add: A5R67, A5R69, A5R72, A5R75, HP Part No.
0684-4721, Qty 4, R: FXD COMP 4700 OHM 10%
1/4W, Mfr Code 01121, Mfr Part No. CB 4711.
Add: A5R68, A5R71, HP Part 0684-6831, Qty, 2,
R: FXD COMP 68K OHM 10% 1/4W, Mfr Code
01121, Mfr Part No. CB 6831.
Add: A5R70, A5R73, HP Part No. 0684-3321, Qty 2.
Add: A5R76, HP Part No. 0683-1555, Qty 1, R: FXD
COMP 1.5 MEGOHM 5% 1/4W, Mfr Code 01121,
Mfr Part No. CB 1555.
Add: A5R77, A5R80, HP Part No. 0684-1021, Qty 2,
R: FXD COMP 1000 OHM 10% 1/4W, Mfr Code
01121, Mfr Part No. CB 1021.

Page 8-14, Figure 8-14,
Replace with new Figure 8-14 provided as part of
this change sheet.
Page 8-15/8-16, Figure 8-16,
Replace with new Figure 8-16 provided as part of
this change sheet.

CHANGE 5

Page 6-8, Table 6-2,
Delete: A5CR15.
Page 6-9/6-10, Table 6-2,
Add: A5R81, HP Part No. 0683-5635, R: FXD
COMP 56K OHMS 5% 1/4W, Mfr Code 01121,
Mfr Part No. CB 5635.

Schematic 3,
A5CR15: Change symbol to resistor. Designate as
A5R81, 56K ohms.

Δ CHANGE 6

Page 6-4, Table 6-2,

S1: Change to HP Part No. 3101-0056, SWITCH;
TOGGLE DPDT LINE POWER, Mfr Code
27191, Mfr Part No. 8926K316.

W2: Change HP Part No. and Mfr Part No. to
00141-61634.

Schematic-1,

Modify the input ac power circuit according to
figure 2 of this manual changes sheet.

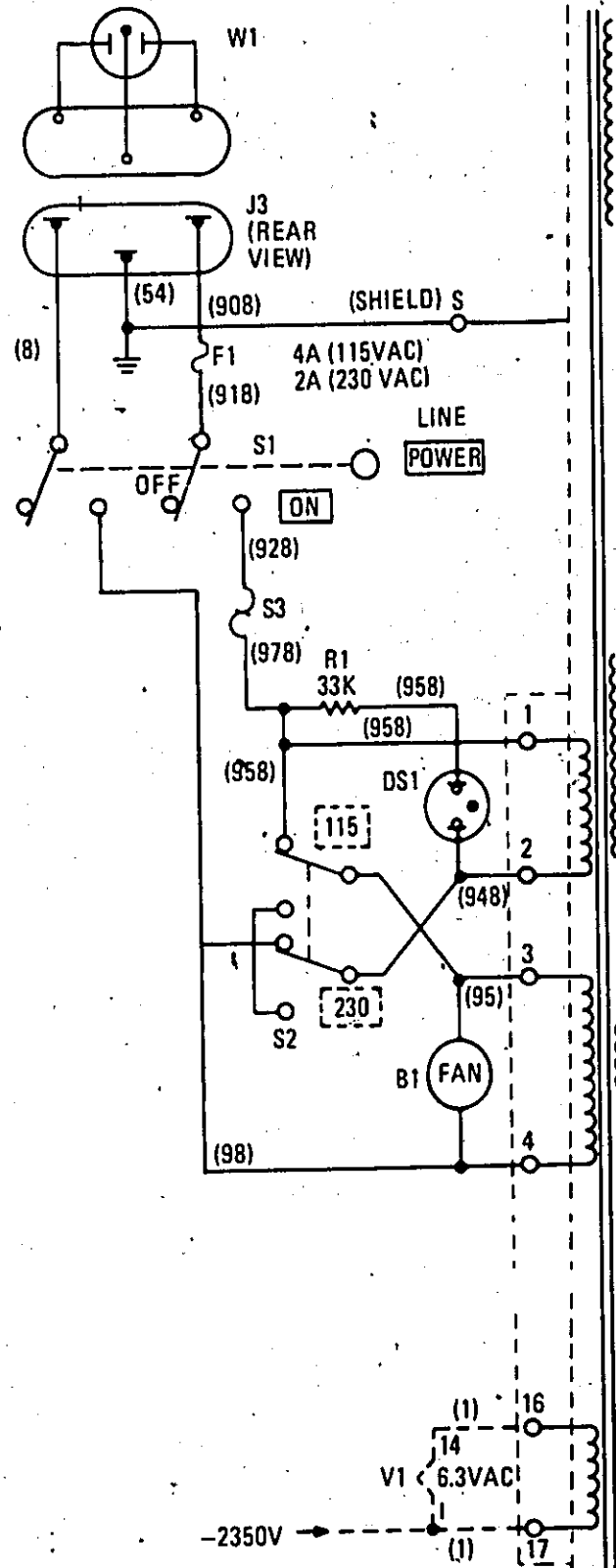


Figure 2. Schematic Effect of Change 5

OPTIONS

OPTION 631

This Option replaces the standard CRT with one having type P31 phosphor and no internal graticule.

HP Part Number	Description
6083-2586	V: CRT P31 phosphor aluminized without internal graticule.

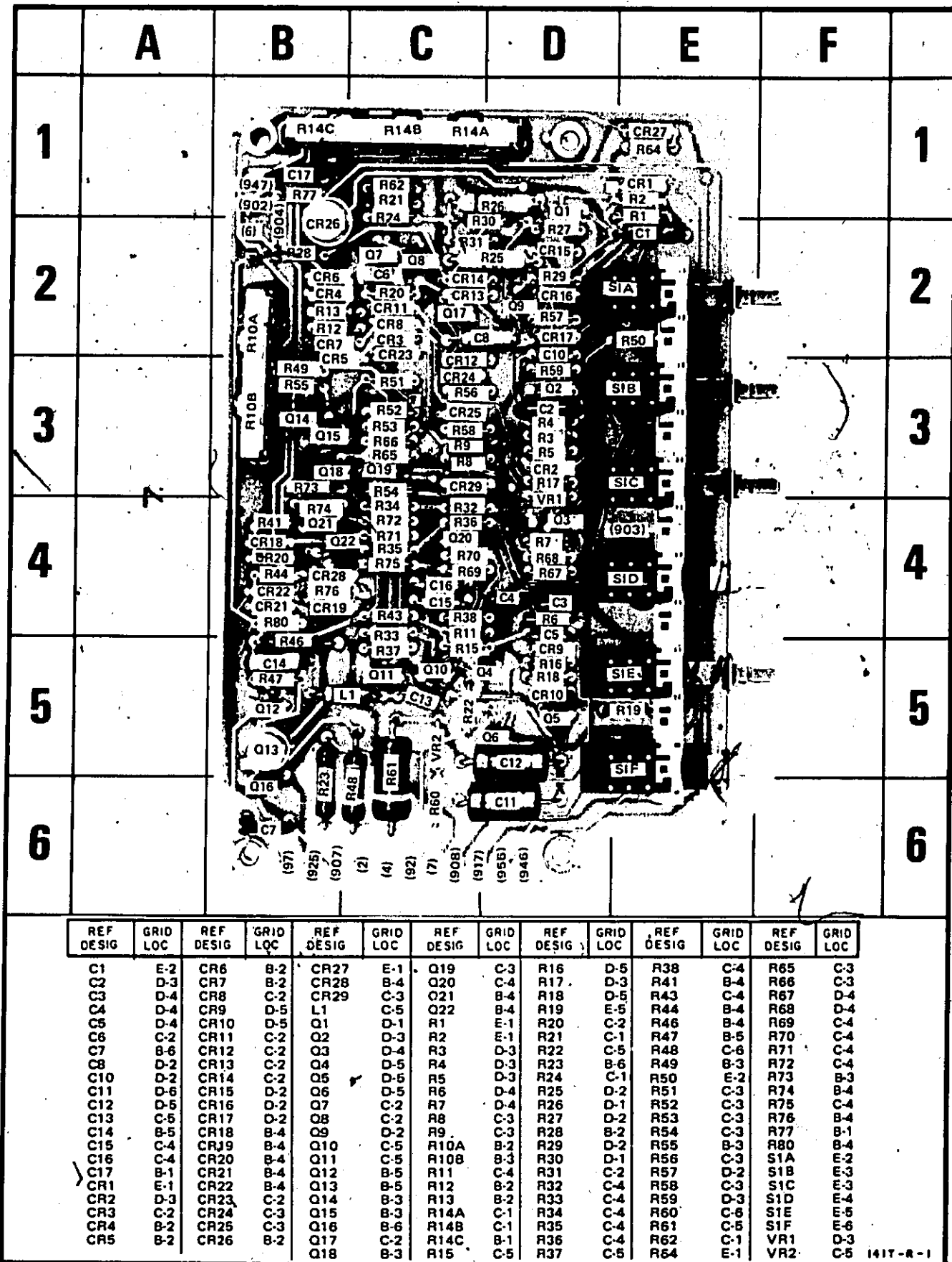
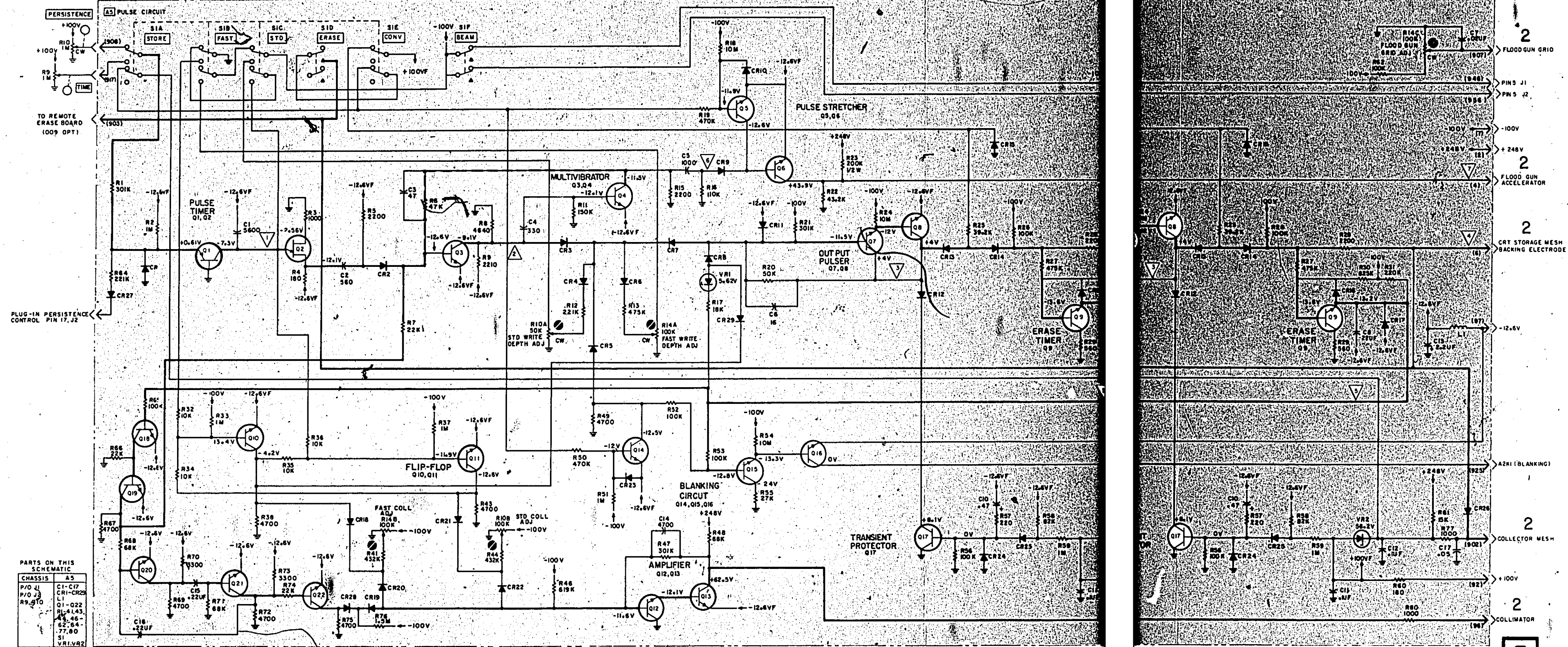


Figure 8-14. Component Identification, Pulse Circuit A5



PARTS ON THIS SCHEMATIC

CHASSIS	A5
P/O J1	C1-C17
P/O J2	CR1-CR29
R9, R10	L1
	Q1-Q22
	R1-41, 43,
	44, 46-
	52, 64-
	77, 80
	S1
	V1, V2

DELETED: A5C9, A5R39, A5R40, A5R42, A5R45, A5R63

3

Figure 8-16. Pulse Circuit Schematic 8-15/8-16