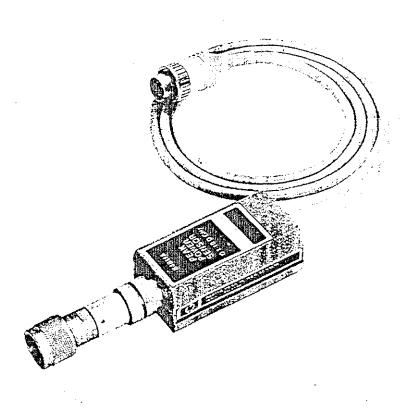
# HP 84811A PEAK POWER SENSOR



HP Part No. 84811-90010



## CERTIFICATION

Hewlett-Packard Company certifies that this product met its published specifications at the time of shipment from the factory. Hewlett-Packard further certifies that its calibration measurements are traceable to the United States National Institute of Standards and Technology, (NIST), to the extent allowed by the Institute's calibration facility, and to the calibration facilities of other International Standards Organization members.

## WARRANTY

This Hewlett-Packard instrument product is warranted against defects in material and workmanship for a period of one year from date of shipment. During the warranty period, Hewlett-Packard Company will, at its option, either repair or replace products which prove to be defective.

For warranty service or repair, this product must be returned to a service facility designated by HP. Buyer shall prepay shipping charges to HP and HP shall pay shipping charges to return the product to Buyer. However, Buyer shall pay all shipping charges, duties, and taxes for products returned to HP from another country.

HP warrants that its software and firmware designated by HP for use with an instrument will execute its programming instructions when properly installed on that instrument. HP does not warrant that the operation of the instrument, or software, or firmware will be uninterrupted or error free.

## LIMITATION OF WARRANTY

The foregoing warranty shall not apply to defects resulting from improper or inadequate maintained by Buyer, Dayer supplied software or interfacing, unsuch or mountained mounta

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## **EXCLUSIVE REMEDIES**

THE REMEDIES PROVIDED HEREIN ARE BUYER'S SOLE AND EXCLUSIVE REMEDIES. HP SHALL NOT BE LIABLE FOR ANY DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, WHETHER BASED ON CONTRACT, TORT, OR ANY OTHER LEGAL THEORY.

## **ASSISTANCE**

Product maintenance agreements and other customer assistance agreements are available for Hewlett-Packard products.

For any assistance, contact your nearest Hewlett-Packard Sales and Service Office. Addresses are provided at the back of this manual.

# HP 84811A PEAK POWER SENSOR

## **SERIAL NUMBERS**

This manual applies directly to instruments with serial numbers prefixed 2131A and above.

For additional important information about serial numbers, see INSTRUMENTS COVERED BY MANUAL on Page 2.



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MANUAL PART NUMBER. 84811-90010 Microfiche Part No. 84811-90011

Printed: August 1990

## GENERAL INFORMATION

## Introduction

This Operating and Service Manual contains information about initial inspection, performance tests, adjustments, operation, troubleshooting and repair of the HP 84811A Peak Power Sensor.

On the title page of this manual is a "Microfiche" part number. This number can be used to order a 4 x 6-inch microfilm transparency of the manual.

## **Specifications**

Instrument specifications are listed in Table 1. These specifications are the performance standards or limits against which the instrument is tested.

## Table 1. Specifications\*

Power range: 0 to +20 dBm (1 mW to 100 mW).

Frequency range: 100 MHz to 18 GHz.

SWR: 100 MHz to 12 GHz <1.5,

12 GHz to 18 GHz < 2.0.

Maximum Peak Power: +24 dBm (250 mW) for 5 min.

Connector type: N(male).

Calibration: every 2 GHz from 2 to 10 GHz,

every 1 GHz from 11 to 18 GHz.

Operating temperature: 0 to +55°C.

Calibration accuracy:  $(+10 \text{ to } +40^{\circ}\text{C})$ .

 $\pm 0.7$  dB 0.1 to 12 GHz,

±1.0 dB 12 to 18 GHz.

0-70°2 and 40-55°C; add ±0.2 dB.

## General:

Dimensions: 30 mm H x 38 mm W x 140 mm L (1.2 x 1.5 x 5.5 inches).

Weight: 0.5 kg, (1 lb.) net.

Sensor cable length: 1.2 metres (4.1 ft).

## Instruments Covered by Manual

This instrument has a two-part serial number. The first four digits and the letter are the serial number prefix. The last five digits form a sequential suffix which is unique to each instrument. The contents of this manual apply directly to instruments having the serial number prefix listed under SERIAL NUMBERS on the title page.

An instrument manufactured after the printing of this manual may have a serial number prefix that is not listed on the title page. This unlisted serial number prefix indicates that the manual for this instrument is supplied with a Manual Changes supplement that documents the differences.

In addition to change information, the supplement may contain information for correcting errors in the manual. The supplement for this manual is keyed to this manual's print date and part number, both of which appear on the title page.

For information concerning a serial number prefix not listed on the title page or in the Manual Changes supplement, contact your nearest Hewlett-Packard office.

## Description

The HP 84811A is a Peak Power Sensor. With a compatible peak power meter it measures power levels in a range from 0 to  $\pm$ 20 dBm (1 mW to 100 mW), and at frequencies from 100 MHz to 18 GHz. Compatible meters are the HP 8900C and HP 8900D Peak Power Meters.

## CAUTION

The HP 84811A Peak Power Sensor has a maximum peak power rating of +24 dBm (250 mW). Maintaining an input power level of 250 mW for longer than five (5) minutes or exceeding the maximum peak power rating may cause severe component damage.

## NOTE

The diode (U1) is easily replaceable. Hewlett-Packard recommends that replacement diodes be kept as spares if the HP 84811A is used in applications where inadvertent high power overload might occur.

For instructions on disassembly and reassembly of the HP 84811A, refer to the service section of this manual.

## Recommended Test Equipment

Table 2 lists the test equipment recommended to check, adjust, and troubleshoot the Peak Power Sensor. If substitute equipment is used, it must meet or exceed the critical specifications.

<sup>\*</sup>Specifications only apply in combination with specifications of HP 8900C/D peak power meters.

Table 2. Recommended Test Equipment

Instrument Type	Critical Specifications	Suggested Model
Peak Power Meter	Compatability with Peak Power Sensor	HP 8900C
Digital Voltmeter	Resolution = at least 0.0001 Vdc; Range = $\pm 1.5$ Vdc	HP 3455A
Power Supply	Regulation —load effect 5 mV, source effect 3 mV. Range: 0—1.5 V min. Periodic and random deviation: 200 µVrms, 1 mV peak to peak	HP6203B
Potentiometer	Non-wirewound 50 Ohm. 1/4 Watt	HP 2100-0671
Sweep Oscillator Mainframe		HP 8620C
RF Plug-in		HP 86290A
Microwave Amplifier		HP 489A, 491C, 493A, 495A
Coaxial Step Attenuator	1 dB/step	HP 8494B
Dual Directional Coupler		HP 11692D
Power Meter (2 required)		HP 436A
Power Sensor 2 required)	Compatability with HP 436A Power Meter	HP 8481A
Coaxial Attenuator	20 dB	HP 8491B Opt. 010
Type N Coaxial Short		HP 11512
Type N Coaxial Open (made from the following parts):		HP 1250-0916, Body HP 1250-0016 Snap Ring HP 1250-0918 Nut

## INSTALLATION

## Initial Inspection

Inspect the shipping container for damage. If the shipping container or packaging material is damaged, it should be kept until the contents of the shipment have been checked mechanically and electrically. If there is mechanical damage or if the instrument does not pass the performance tests, notify the nearest Hewlett-Packard office. Keep the damaged shipping materials (if any) for inspection by the carrier and a Hewlett-Packard representative.

## Preparation for Use

interconnections. The Peak Power Sensor and the peak power meter are integral parts of a measurement system. Before measurements can be performed, the peak power meter and Peak Power Sensor must be connected.

Mating Connectors. The rf input of the Peak Power Sensor can only be connected to a 50 ohm type N female connector that is compatible with US MIL-C-39012.

## **Operating Environment**

The operating environment for the Peak Power Sensor should be within the following limits:

Temperature: 0 to +55°C

Relative humidity: less than 95% at 40°C Altitude: less than 4600 metres (15 000 ft).

## Storage and Shipment

Storage Environment. The instrument should be stored in a clean, dry environment. The following limitations apply to both storage and shipment:

Temperature: -40 to +75°C

Relative humidity: less than 95% at 40°C Altitude: less than 15 300 metres (50 000 ft).

## Storage and Shipment (cont'd)

Original Packaging. Containers and materials identical to those used in factory packaging are available through Hewlett-Packard offices. If the instrument is being returned to Hewlett-Packard for servicing, attach a blue tag (found at the end of this manual) indicating the type of service required, return address, model number, and serial number. Also, mark the container FRAGILE to assure careful handling. In any correspondence, refer to the instrument by model number and serial number.

## **OPERATION**

## WARNING

BEFORE CONNECTING THE PEAK POWER SENSOR TO OTHER INSTRU-MENTS, ensure that all instruments are connected to the protective (earth) ground. Any interruption of the protective earth grounding will cause a potential shock hazard that could result in personal injury.

## RETURN LOSS PERFORMANCE TEST

## Specification

SWR: 100 MHz to 12 GHz <1.5 12 GHz to 18 GHz <2.0

## Description

To verify SWR specifications a Return Loss Test is performed. The Return Loss Test may be run without the Peak Power Sensor being connected to the Peak Power Meter. A microwave source is connected by appropriate attenuation to a dual directional coupler. The Peak Power Sensor is connected to the test port of the directional coupler. The incident and reflected ports of the directional coupler are connected to power meters. From the power measurements made on the incident and reflected ports, Return Loss can be calculated.

## Equipment

Sweep Oscilator Mainframe HP 8620C
RF Plug-in HP 86290A
Microwave Amplifier HP 489A, 491C, 493A, 495A
Coaxial Step Attenuator (1 dB/step) HP 8494B
Dual Directional Coupler HP 11692D
Power Meter (2 required) HP 436A
Power Sensor (2 required) HP 8481A
Coaxial Attenuator (10 dB) HP 8491B Opt. 010
Type N Coaxial Short HP 11512A
Type N Coaxial Open
(made from the following parts): HP 1250-0916 Body,

## Correction Factor

Before taking a measurement, find the correction factor on the label attached to the Peak Sensor cover. Find the correction factor that is associated with the frequency of the measurement. The correction factor for 2 GHz applies to frequencies from 100 MHz to 2 GHz. Enter the data into your HP 8900C or 8900D peak power meter.

#### NOTE

Correction Factor data and Calibration Factor data are not the same. Correction Factor data must be set on the power meter before the measurement. That is, the measured value cannot be corrected mathematically afterwards based on this data.

## Operating Instructions

Once the Peak Power Sensor has been attached to the power meter and the Correction Factor has been set, the power meter is ready to take a reading. For more information on operating the power meter, refer to the operating instructions in the power meter operating and service manual.

> HP 1250-0016 Snap Ring, HP 1250-0918 Nut

## RETURN LOSS PERFORMANCE TEST (cont'd)

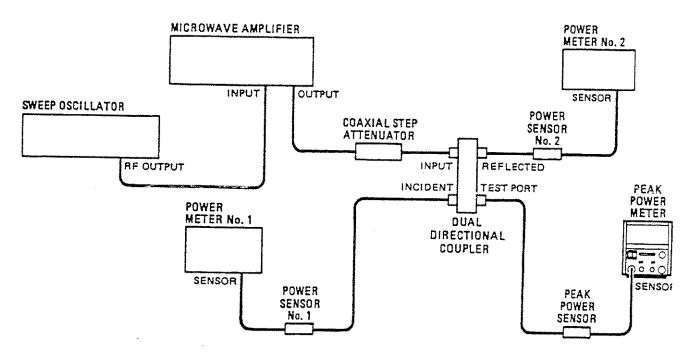


Figure 1. Return Loss Performance Test Setup

## **NOTES**

Use the appropriate microwave amplifier depending on the frequency of interest.

The type N coaxial open is required only for measurements above ---

#### Procedure

- 1. Set the coaxial step attenuator to 11 dB of attenuation. Connect the equipment as shown in Figure 1. Allow at least one half hour for the equipment to warm up. Then before doing the performance test, be sure the test port output of the coupler is less than 100 mW.
- 2. Set the sweep oscillator to CW, and set to the frequency of interest. Make sure that the microwave amplifier is compatible with the frequency of the sweep oscillator.

Frequency	of interest	

3. Using the 10 dB coaxial attenuator connected to the test port of the dual directional coupler, measure the power output with power meter #2. Adjust the sweep oscillator and/or the microwave amplifier for +10 dBm at the attenuator output. Read and record the power level of power meter #1. This value is the incident wave reference level. Remove the attenuator and connect power meter #2 to the reflected port of the dual directional coupler.

Power Meter #1 (Incident Wave Reference Level)	
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4. Terminate the test port of the dual directional coupler with a type N open constructed from the parts listed in the equipment list. It is not necessary to use this

## RETURN LOSS PERFORMANCE TEST (cont'd)

non-radiating open if operating below 10 GHz. Readjust the source so that the readin	g
on power meter #1 is equal to the incident wave reference level measured in step #8	3.
Measure and record the power level using power meter #2, at the reflected port.	

on power i Measure a	meter #1 is equal to the nd record the power leve	incident wav el using powe	re reference level measured in step #3. or meter #2, at the reflected port.		
		Power	r Meter #2 (reflected port)		
readingon	power meter #1 is equal:	to the inciden	l short. Readjust the source so that the t wave reference level measured in step effected port as in the previous step.		
		Power	Meter #2 (reflected port)		
6. Compu This value	ite the average power m is the return loss refere	easured on p nce.	ower meter #2 in steps 4 and 5 above.		
			Return loss reference		
meter #1, r	et the Peak Power Senson nonitor the power level 3 if necessary.	and Peak Po at the incide	wer Meter to the test port. Using power ent port and adjust to the same level		
8. Read a	nd record the power leve	el indicated o	n power meter #2.		
			Power Meter #2		
9. Determ data:	ine and record the max	imum error o	of the test system using the following		
	Test Frequency	Error			
	100 MHz to 8 GHz 8 GHz to 12 GHz 12 GHz to 18 GHz	1.5 dB 2.1 dB 1.4 dB			
			ErrordB		
10. Compu	te the return loss for D.U	J.T. using the	e following formula.		
		(Power Me	eter #2 reading — step 8)		
	- (Return Loss Reference - step 6)				
	+ (Mas	eimum Error	of test system — Sten 9)		

For frequencies between 100 MHz and 12 GHz return loss for D.U.T. must be > 14 dB (or < 1.5 SWR).

Return Loss of D.U.T.

For frequencies between 12 GHz and 18 GHz the return loss for D.U.T. must be > 9.55 dB (or < 2.0 SWR).

## REPLACEABLE PARTS

Table 3 is a list of replaceable parts. Figure 3 is the illustrated parts breakdown (IPB) that identifies the major assemblies and chassis parts. The mounting locations of the components on the A1 Input Amplifier Assembly are shown in Figure 4. To order a part, quote the Hewlett-Packard part number and Check Digit (CD), specify the quantity required, and address the order to the nearest Hewlett-Packard office (see NOTE below). To order

a part not listed in Table 3, give the instrument model number, instrument serial number, the description and function of the part, and the quantity of parts required.

## NOTE

Within the USA, it is better to order directly from the HP Parts Center in Mt. View, California. Ask your nearest HP office for information and forms for the "Direct Mail Order System".

V



Table 3. Replaceable Parts

Reference Designation	HP Part Number	Ca	Qty	Description	Mfr Code	Manufacturer Part Number
<b>A1</b>	84811-60101 3030-0422	1 8	1	INPUT AMPLIFIER BOARD ASSEMBLY SCREW-SKT HD CAP 0-80 .188 IN-LG SST-302 (USED TO MOUNT THE A1 ASSEMBLY)	28480 28480	84811-60101 3030-0422
A1C1 A1C2 A1C3 A1C4	0160-0576 0160-0576 0160-4526 0160-4491	5 5 3	1	CAPACITOR-FXD .1UF +-20% 50VDC CER CAPACITOR-FXD .1UF +-20% 50VDC CER CAPACITOR-FXD 42PF +-5% 200VDC CER 0+-30 CAPACITOR-FXD 8.2PF +-5% 200VDC CER	28480 28480 28480	0160-0576 0160-0576 0160-4526
A1CR1 A1CR2 A1J1 A1L1	- 1901-0050 1901-0050 84811-80002 9100-2256	3 3 3 5	2 1 1	DICOE-SWITCHING 80V 200MA 2NS DO-35 DICOE-SWITCHING 80V 200MA 2NS DO-35 CONTACT-FINGER INDUCTOR RF-CH-MLD 560NH 10% _105DX,26LG	28480 28480 28480 28480 28480	0160-4491 1901-0050 1902-0050 84811-80002 9100-2256
A1Q1 A1Q2 A1Q3 A1Q4 A1R1 A1R2	1854-0457 1854-0457 1854-0345 1854-0477 0698-7210 0698-7228	3 8 7 7	1 1 1 1	TRANSISTOR-DUAL NPN PD=400MW  TRANSISTOR-DUAL NPN PD=400MW  TRANSISTOR NPN 2N5179 SI TO-72 PD=200MW  TRANSISTOR NPN 2N2222A SI TO-18 PD=500HW  RESISTOR 82.5 1% .05W F TX=0+-100  RESISTOR 464 1% .05W F TC=0+-100	28480 28480 04713 04713 24546 24546	1854-0457 1854-0457 2N5179 2N2222A C3-1/8-TO-82R5-F C3-1/8-TO-464R-F
A1R3 A1R4 A1R5 A1R6 A1R7	0698-7268 0698-7239 0698-7231 2100-2216 0698-7248	5 0 2 0 1	1 1 1 1	RESISTOR 21.5K 1% .05W F TC=0+-100 RESISTOR 1.33K 1% .05W F TC=0+-100 RESISTOR 619 1% .05W F TC=0+-100 RESISTOR-TRNR 5K 10% C TOP-ADJ 1 TRN RESISTOR 3.16K 1% .05W F TC=0+-100	24546 24546 24546 73138 24546	C3-1/8-TO-2152-F C3-1/8-TO-1331-F C3-1/8-TO-619R-F 82PR5K C3-1/8-TO-3161-F
A1R8 A1R9 A1R10 A1R11 A1R12	2100-1986 0698-7229 0698-7216 0698-7235 0698-7242	9 8 3 6 5	1 1 1	RESISTOR-TRMR 1K 10% C TOP-ADJ 1-TRM RESISTOR 511 1% .05W F TC=0+-100 RESISTOR 147 1% .05W F TC=0+-100 RESISTOR 909 1% .05W F TC=0+-100 RESISTOR 1.78K 1% .05W F TC=0+-100	73138 24546 24546 24546 24546	81PR1K C3-1/8-TO-511R-F C3-1/8-TO-147R-F C3-1/8-TO-909R-F C3-1/8-TO-1781-F
A1R13 A1R14 A1R15 A1RT1	0757-0394 0698-7205 0757-0402 0837-0180	0 1 2	1 1 1 1	RESISTOR 51.1 1% .125W F TC=0+-100 RESISTOR 51.1 1% .05W F TC=0+-100 RESISTOR 110 1% .125W F TC=0+-100 THERMISTOR 1K-0HM	24546 24546 24546 01295	C4-1/8-TO-51R1-F C3-1/8-TO-51R1-F C4-1/8-TO-111-F TSP102J
J1 MP1 MP2 MP3 MP4	84811-60004 84811-20006 7121-1514 08481-40002 08481-40002	3 1 8 9	1 1 1 2	RF CONNECTOR - REPLACEMENT ASSEMBLY (INCLUDES U2 ONLY) WASHER-CAP LABEL-INFO (CAUTION) 84811A SHELL-PLASTIC SHELL-PLASTIC	28480 28480 28480 28480 28480	84811-60004 84811-20006 7121-1514 08481-40002 08481-40002
MP5 MP6 MP7 MP8 MP9	08481-20011 08481-20011 08481-00002	8 8 5	2	NOT ASSIGNED NOT ASSIGNED CHASSIS CHASSIS SHIELD	28480 28480 28480	08481-20011 08481-20011 08481-00002
MP10 MP11 MP12 MP13 MP14-MP25	08481-00002 2950-0043 2190-0016 5021-0801 3030-0954	8 3 0 9	1 1 8	SHIELD HUT-HEX-DBL-CHAM 3/8-32-THD .094-IN-THK WASHER-LK INTL T 3/8 IN .377-IN-ID POLYIRON-RING SCREW-SET 1/4-20 2-IN-LG CLP-PT STL	28480 00000 28480 28480 28480	08481-00002 ORDER BY DESCRIPTION 2190-0016 5021-0801 3030-0952
MP26 MP27 MP28 MP29	84811-20002 84811-20001 7121-2422 84811-80003	8 7 6 9 4	4 1 1 1	END CAP OUTPUT COVER LABEL-WARNING .315-IN-WD 2.745-IN-LG AL LABEL-ID	28480 28480 28480 28480	84811-20002 84811-20001 7121-2422 84811-80003
MP30 MP31 MP32 MP33 U1	08486-80001 08481-80005 08486-80005 7120-2422 84811-60003	7 6 1 7 2	1 1 1	LABEL CAL FACTOR (BLANK) MYLAR (COVERS CF LABEL) LABEL INFO (SIDE) LABEL-WARNING (SIDE)	28480 28480 28480 28480	08486-80001 08486-80005 7120-2422 7120-2422
M1		7		DIODE HODULE-REPLACEMENT ASSEMBLY REPLACEMENT DC BLOCK ASSEMBLY (PART OF 11) CABLE ASSEMBLY (NON-REPAIRABLE)	28480 28480 28480	84811-60003 84811-60005 8120-1788
					MARKET PROPERTY AND ADDRESS OF THE PARTY AND A	



Mfr Code	Manufacturer Name	Address	Zip Code
0000u 01295 04713 24546 28480 73138	ANY SATISFACTORY SUPPLIER TEXAS INSTR INC SEMICOND COPPHT DIV MOTOROLA SEMICONDUCTOR PRODUCTS CORNING GLASS WORKS (BRADFORD) HEVLETT-PACKARD CO CORPORATE HQ BECKMAN INSTRUMENTS INC HELIPOT DIV	DALLAS TX PHOENIX AZ BRADFORD PA PALO ALTO CA FULLERTON CA	75222 85008 16701 94304 92634



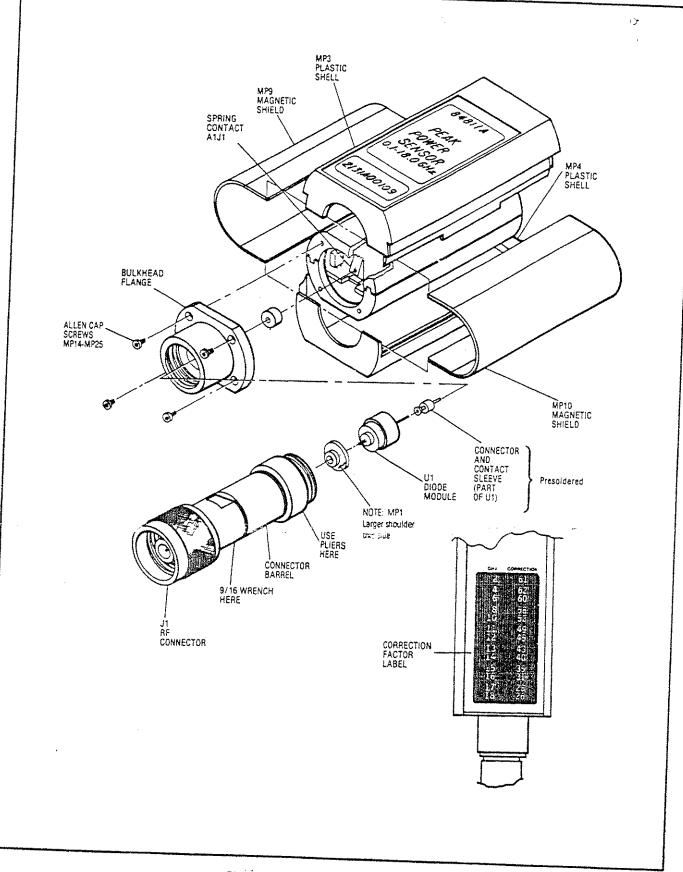


Figure 3. Illustrated Parts Breakdown

## SERVICE

Service instructions consist of principles of operation, troubleshooting, and repairs. Test equipment which meets or exceeds the critical specifications in Table 2 may be used in place of the recommended instruments for troubleshooting the Peak Power Sensor.

## Principles of Operation

For the following discussion, refer to the schematic diagram in Figure 5.

RF Detector. The rf signal is applied to the Schottky diode which produces a dc voltage that is proportional to the rf input.

Input Amplifier (A1). The main function of the Input Amplifier is to match the diode's output impedance to the  $50\Omega$  cable W1. The impedance must be matched to reduce ringing caused by any mismatch.

The diode output load helps to flatten the voltageto-power response of the diode and reduce the effect of temperature variance.

The 20 MHz low pass filter prevents high frequency signals from changing the bias points of the differential amplifier. The differential amplifier has a gain of slightly less than 0.5. Q1 and Q2 amplify the current.

## Troubleshooting

Troubleshooting the HP 84811A Peak Power Sensor consists of checking the amplifier, the detector diode, and the input capacitor. After a repair has been completed, refer to the Peak Power Sensor Performance Test to verify that the instrument meets specifications.

The amplifier circuitry is shown in Figure 5. Figure 4 is the printed circuit locator. To static check the amplifier, perform the following (refer to Figure 1):

- 1. Insert the blade of a small screwdriver between the two piece plastic shell at the rear of the Peak Power Sensor. Gently pry the two pieces apart. Pry the other side of the shell apart and remove the cover sections. (see Figure 3.)
- 2. Remove the four Allen screws from the bulkhead flange, then remove the flange and barrel assembly from the instrument.

- 3. Connect the Sensor to an 8900C/D Peak Power Meter.
- 4. Apply -1.27 volts to the spring contact (see Figure 3).
- 5. Check for approximately 100 milliwatts displayed on the 8900C/D. This indicates that the amplifier circuitry is functional.

If the amplifier circuitry is not functional, use Figures 4 and 5 to troubleshoot the Sensor. If the amplifier is functional, the problem is either the detector diode or the input capacitor.

Refer to the Diode Module Replacement Assembly instructions to remove diode U1 from the connector barrel, and to replace the diode. This diode can be tested using a curve tracer set to 5 millivolts and 5 microamps deflection. The origin resistance should be about 1 to 2k Ohms in the forward direction at room temperature.

If the amplifier and the diode are functioning, replace the RF connector assembly J1. This assembly, which includes the input capacitor, can be replaced as follows (refer to Figure 2):

- 1. Using a 9/16 inch wrench, remove the RF connector from the connector barrel. Use a spanner wrench to hold the connector barrel while removing the connector.
- Connect the new RF connector to the connector barrel.

## Diode Module Replacement

- 1. Disconnect the Peak Power Sensor from the Peak Power Meter.
- 2. Disassemble the Peak Power Sensor by performing the following steps:
  - a. Insert the blade of a small screwdriver between the two piece plastic shell at the rear of the Peak Power Sensor. Gently pry the two pieces apart.
  - b. Proceed to the other side of the connector and again pry the cover sections apart. Remove the shells and the magnetic shields (refer to Figure 5).
  - c. Remove the four Allen cap screws.

- d. Remove the connector bulkhead assembly from the sensor body.
- e. Remove and discard the Caution label on the connector barrel. (A new one is supplied.)
- f. Place the bulkhead flange in a vise.
- g. Using soft-jaw pliers, such as Utica 529-10C, loosen the RF connector assembly by grasping the connector barrel.
- h. Remove the diode module, and associated contacts.
- i. Apply new contacts, supplied presoldered in the replacement kit, to the new diode. Insert the new diode and contacts into the bulkhead.

j. Reassemble by reversing steps a through d, f and g.

## CAUTION

The four allen cap screws must not be torqued to greater than 13 in.-ozs. The connector barrel should be torqued to 30 in.-lbs. maximum.

- k. Apply the new Caution label, in the same location as the label removed in step e.
- 1. Apply the new Correction Factor label, over the existing label.
- 3. Check for proper operation of the Peak Power Sensor either by use or by performing the Performance Tests in the Operating and Service Manual.

## A1 ASSEMBLY

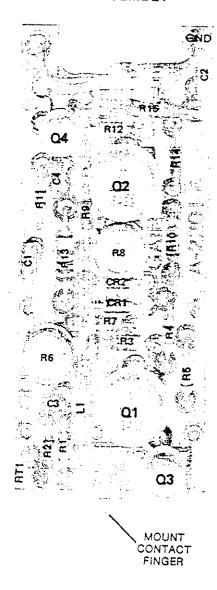


Figure 4. Component Locator

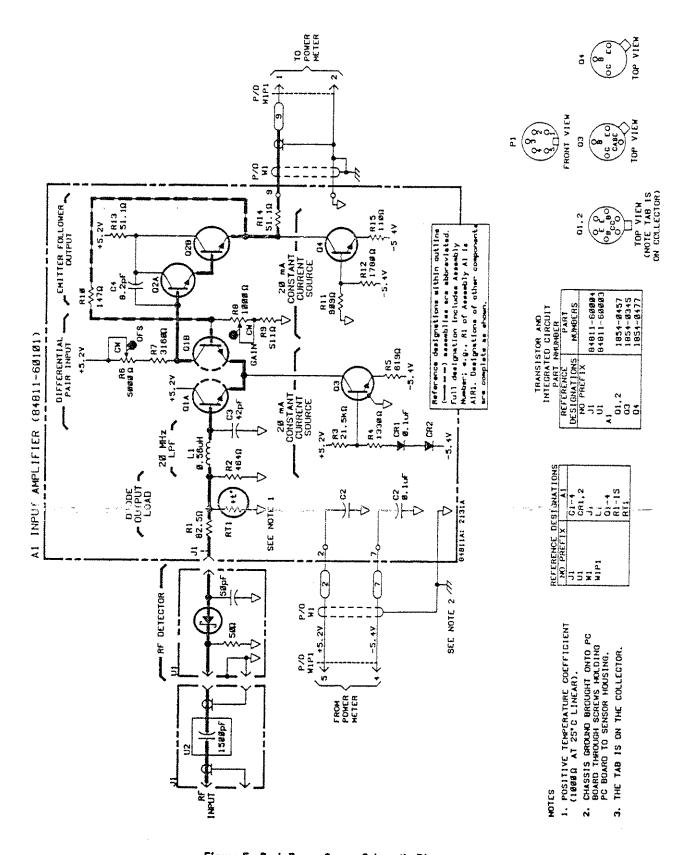


Figure 5. Peak Power Sensor Schematic Diagram

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For information relating to Sales or Support of Hewlett-Packard products, first contact your local Hewlett-Packard office listed in the white pages of your telephone directory. If none is listed locally, contact Hewlett-Packard at one of the offices listed below to obtain the address or phone number of the Sales or Support office nearest you.

The format for telephone numbers is listed as: (country code/area code or city code) local number. For example, at European Operations HQ, the main site number is listed as: (41/22)780.8111; 41 is the country code, 22 is the city code, and 780.111 is the local number.

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