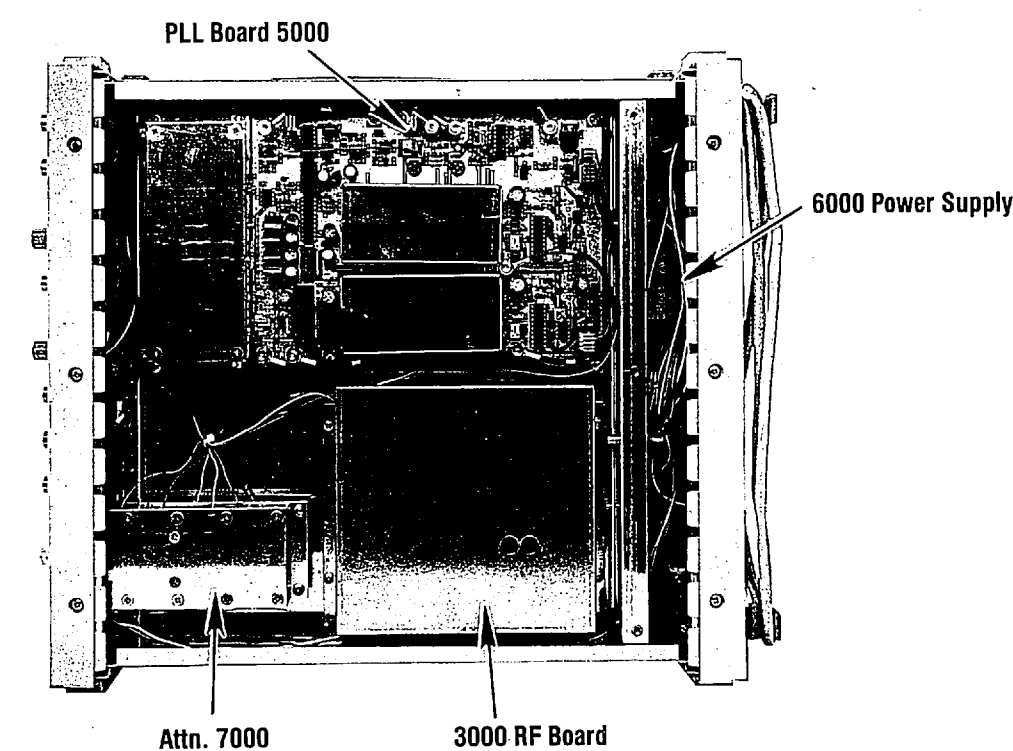
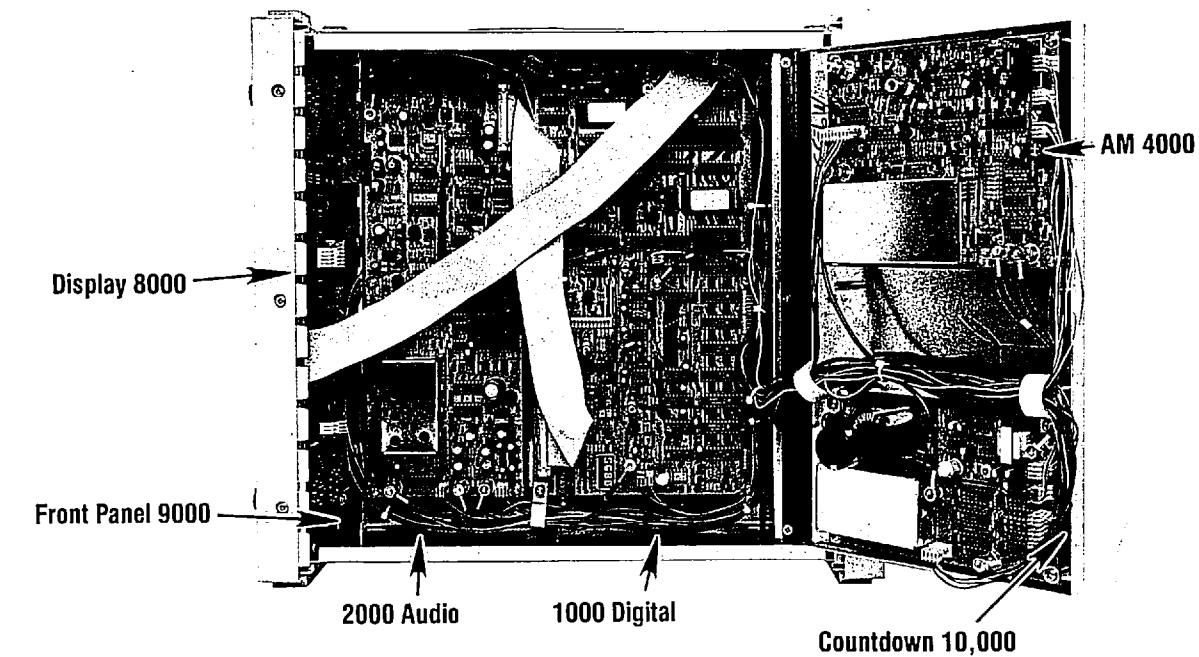


SG80

AM Stereo—FM Stereo Analyzer Schematic & Parts List



Index	
Board Number	See Sheet
1000	3
2000	4
3000	5
4000	5
5000	6
6000	7
7000	7
8000	8
9000	8
00,000	8

This sheet includes parts list.

SHEET 1

SCHEMATIC REFERENCE	PART NO.	DESCRIPTION
C 3-5	24G447	Cap, Rlytic, 100 uF, 16 V, 10%
C 18	24G483	Cap, Mylar, .01 uF, 50 V, 5%
C 21, 22	24G483	Cap, Mylar, .01 uF, 50 V, 5%
C 26, 27	24G387	Cap, Trm, 2.5-18 pF
C 24, 86	24G483	Cap, Mylar, .01 uF, 50 V, 5%
C 29, 32, 34-43, 82-84, 97	24G382	Cap, Rlytic, 10 pF, 500 V, 10%, NPO
C 44, 45	24G86	Cap, Disc, 10 pF, 500 V, 10%, NPO
C 46-57	24G384	Cap, Lytic, 2.2 uF, 50 V, 20%
C 58-60	24G474	Cap, Trm, 5.1-50 pF, 250 V
C 61, 62	24G77	Cap, Disc, 20 pF, 500 V, 5%, NPO
C 63, 72, 73	24G386	Cap, Disc, .001 uF, 100 V, 10%
C 70, 71	24G485	Cap, Mylar, .047 uF, 50 V, 10%
C 74, 75	24G157	Cap, Disc, 25 pF, 500 V, 5%, NPO
C 76, 77	24G190	Cap, Disc, 150 pF, 500 V, 10%
C 79-81, 91	24G314	Cap, Disc, 15 pF, 500 V, 5%, NPO
C 88	24G53	Cap, Disc, 30 pF, 500 V, 5%, NPO
C 93, 94	24G450	Cap, Rlytic, 1 uF, 50 V, 20%
C 96	24G487	Cap, Mylar, .0022 uF, 50 V, 5%
CR 11, 12	50C3-2A	Diode, Germ, 20 V, 1N695
CR 3-10, 13, 14	50C5-2A	Diode, Sil, 75 V, 4148
IC 1	69G7-B	IC, Gate, Nor, QUAD, 4001B, CMOS
IC 2	69G266	IC, EPROM, 27C256/12.5 PRGMNG
IC 4	69G116	IC, Reg, -5V, 100 mA, 79L05
IC 6	69G70	IC, Reg, +5V, 500 mA, U78M05UC
IC 7-14	69G298	IC, Converter, A/D, ADC0838
IC 17	69G42	IC, Counter, Decade, 74LS90
IC 18	69G322	IC, CMOS Micro, 80C31
IC 19	69G299	IC, RAM, 2 K X 8, HM6116
IC 20	69G299	IC, RAM, 2 K X 8, HM6116
IC 22-31	69G303	IC, D/A, 8-Bit, Sel 1, DAC0802
IC 32, 33	69G261	IC, Gate, AND, QUAD, 74LS108, TTL
IC 34	69G261	IC, Gate, AND, QUAD, 74LS108, TTL
IC 35, 38, 39	69G240	IC, CMOS, QUAD 2 In. NOR, 74HC02
IC 38	69G88	IC, Op-Amp, Single, MOSEFT, CA3140
IC 40	69G330	IC, Buffer, Pwr Amp, EL2003
IC 41	69G63	IC, Op-Amp, Single, Bifet, TL081
IC 43-45	69G91	IC, F-Flip, Octal, 74LS377, TTL
IC 46	69G179	IC, Decoder, 74HC138, CMOS
IC 47, 48	69G319	Up/Down Binary Counter
IC 49	69G203	IC, EPROM, 27C64
IC 51	69G64-B	IC, Switch, Triple, 4053B
IC 52, 57	69G189	IC, Op-Amp, Dual, Bifet, TL082
IC 54, 55	69G46	IC, Op-Amp, QUAD, Bifet, TL084
IC 56	69G195	IC, Reg, Adj, 1.5A, LM2931
IC 58	69G382	IC, Op-Amp, NE5534, Lo Noise
IC 59, 60	69G255	IC, Shwtrve, VCO, XR2206
R 71	15C26-14	IC 32-42, 95, 96

Digital Board (1000 BOARD)

Audio Board (2000 BOARD)

R 72, 110	15C26-14	Pot, MVPC Cerm, 100 K, 1/2 W, 20%
R 93, 129	15A36-1	Pot, MVPC Cerm, 1 K, 10%
R 94	15C26-15	Pot, MVPC Cerm, 1 K, 1/2 W, 20%
R 117, 118	15A34-1	Pot, MVPC Cerm, 1 K, 1/2 W, 20%
R 123, 127	15C26-3	Pot, MVPC Cerm, 500, 1/2 W, 20%
R 131	15C26-26	Pot, MVPC Cerm, 25K, 1/2 W, 20%
R 136	15C26-7	Pot, MVPC Cerm, 10 K, 1/2 W, 20%
R 138	15A34-2	Pot, VPC12T Cerm, 10 K, 1/2 W, 10%
R 103, 104	14A38-2402A	Res, Met, F, 240, 1/4 W, 1%
R 112	14A38-4703A	Res, Met, F, 4.7 K, 1/4 W, 1%
R 114	14A38-5113A	Res, Met, F, 5.11 K, 1/4 W, 1%
R 115, 116	14A38-3304A	Res, Met, F, 33 K, 1/4 W, 1%
R 119	11A38-1693A	Res, Met, F, 1.69 K, 1/4 W, 1%
R 120	14A38-1693A	Res, Met, F, 1.69 K, 1/4 W, 1%
R 121, 122	14A38-2495A	Res, Met, F, 249 K, 1/4 W, 1%
R 123, 124	14A38-1654A	Res, Met, F, 16.5 K, 1/4 W, 1%
R 142	14A38-3923A	Res, Met, F, 3.92 K, 1/4 W, 1%
R 83-85	14A38-3743A	Res, Met, F, 3.74 K, 1/4 W, 1%
R 86, 87	14A38-3323A	Res, Met, F, 3.32 K, 1/4 W, 1%
R 95	14A38-7153A	Res, Met, F, 7.15 K, 1/4 W, 1%
R 98-101	14A38-9093A	Res, Met, F, 9.09 K, 1/4 W, 1%
TR 3-6, 8	19A33-1	Trans, NPN, 2N3904
TR 9	19A34-1	Trans, PNP, 2N3906
X 1	47A36	Crystal, Qtr, 10 MHz, .005%, 30 PPM
X 2	47A49	Crystal, 4.864 MHz

Audio Board (2000 BOARD)

RF Board (3000 BOARD)

IC 58-61, 103, 104	TR 7-11	Trans, NPN, 2N3904
IC 71	IC 71	IC, Comparator, LM311
IC 72	IC 72	IC, Quad/Exc, Input, CD4070BC
69G58	IC 94	IC, HI-Sp Inverter, 74HC04
69G283	IC 97	IC, Mux, CA4052
69G183	IC 99	IC, Reg, +5V, 100 mA, 79L05
69G29	IC 99	IC, Reg, -5V, 100 mA, 79L05
69G116	IC 101	IC, Op-Amp, Dual, Bifet, TL082
69G272	IC 102	IC, Regulator, +8V, 7808B
46G161	L 1	Inductor, Adj, 1100 uH
46G16	L 2	Inductor, Adj, 4200 uH
46G159	L 3	Inductor, Adj, 1100 uH
46G9	L 4	Inductor, Axial, 10000 uH, 10%
46G193	L 5, 6	Inductor, Axial, 8600 pF, +/- 10%
14A38-1004A	R 41, 42	Res, Met, F, 10 K, 1/4 W, 1%
14A38-1004A	R 47, 279-282	Res, Met, F, 10 K, 1/4 W, 1%
14A38-1003A	R 69-74	Res, Met, F, 1 K, 1/4 W, 1%
14A38-1003A	R 90	Res, Met, F, 4.7 K, 1/4 W, 1%
14A38-4703A	R 123	Res, Met, F, 4.7 K, 1/4 W, 1%
15C26-5	R 128	Pot, MVPC Cerm, 2 K, 1/2 W, 20%
15C26-20	R 127	Pot, MVPC Cerm, 5K, 1/2 W, 20%
15C26-19	R 148	Pot, MVPC Cerm, 50 K, 1/2 W, 20%
15C26-13	R 160	Pot, MVPC Cerm, 200, 1/2 W, 20%
15A36-2	R 230, 231	Pot, VPC20T Cerm, 500, 1/2 W, 10%
14A38-3573A	R 239, 240	Res, Met, F, 3.57 K, 1/4 W, 1%
14A38-2004A	R 241-245	Res, Met, F, 20K, 1/4 W, 1%
14A37-1984A	R 246	Res, Met, F, 19.4K, 1/4 W, 5%
14A38-1214A	R 249, 250	Res, Met, F, 12.1 K, 1/4 W, 1%
15C26-3	R 253	Pot, MVPC Cerm, 500, 1/2 W, 20%
14A38-3013A	R 256, 257	Res, Met, F, 3.01 K, 1/4 W, 1%
14A38-2213A	R 259, 260, 269-272	Res, Met, F, 2.21 K, 1/4 W, 1%
14A38-4704A	R 261, 262	Res, Met, F, 47 K, 1/4 W, 1%
14A38-9533A	R 263	Res, Met, F, 9.53 K, 1/4 W, 1%
14A38-9763A	R 264, 264	Res, Met, F, 9.76 K, 1/4 W, 1%
14A38-4993A	R 273, 274, 283, 284	Res, Met, F, 4.99 K, 1/4 W, 1%
14A38-3653A	R 275-278, 285-288	Res, Met, F, 3.65 K, 1/4 W, 1%
19A33-1	TR 7-11	Trans, NPN, 2N3904
19A34-1	TR 7-11	Trans, PNP, 2N3906

RF Board (3000 BOARD)

NOTES:

- All resistances in ohms.
- All capacitances greater than one are in pF, less than one in uF, unless otherwise indicated.
- Board interconnection notes:
 - denotes a single push-on type connector.
 - denotes wire soldered to PC board.
 - ◇ denotes molex connection. Numbers inside or along side indicate the pin number of the plug-in connector.
- All controls, jacks, and displays on exterior of unit are shown with box around the name

WARNING

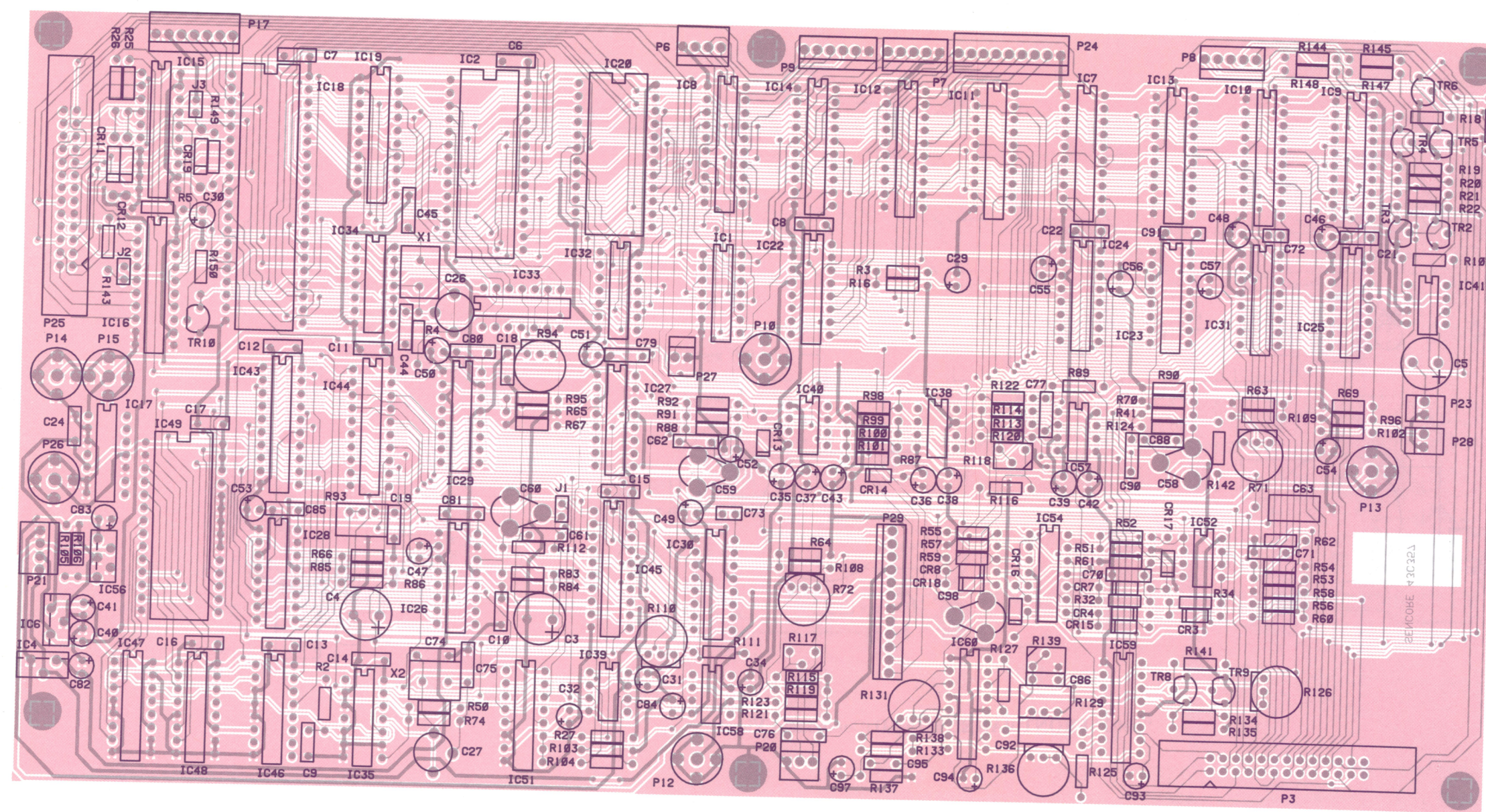
Avoid damage to parts caused by static electricity!

Most solid-state devices and film resistors are susceptible to damage due to discharge of static electricity. Observe the following precautions when a PC board is removed from the unit, or when handling components:

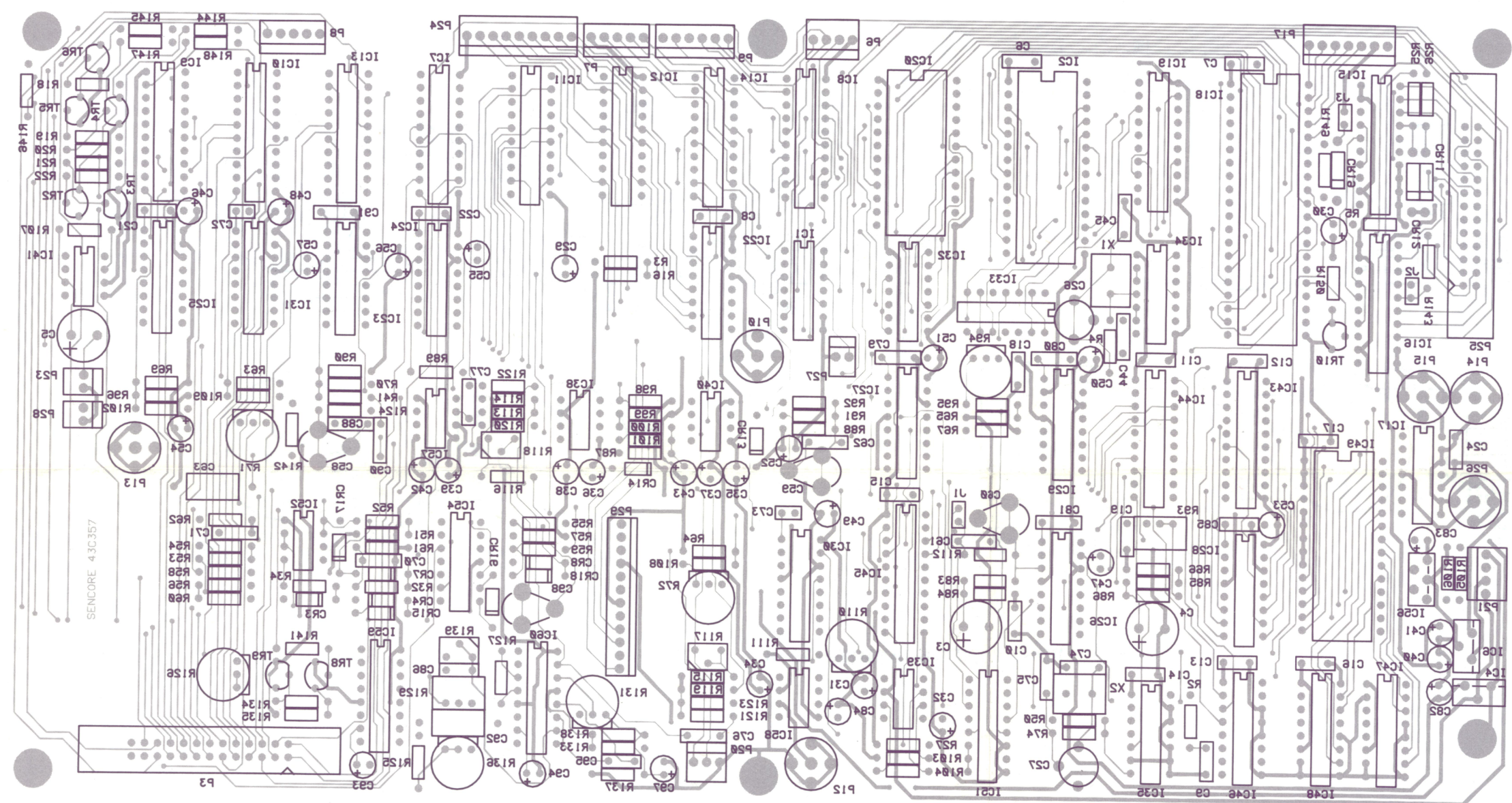
- The person handling the part must be grounded through a 1 megohm resistor via a wrist strap or similar ground connection.
- A PC board or component should never be placed on an insulated surface. The surface must be grounded (through a 1 megohm resistor) and conductive.
- All replacement parts must be left in a completely enclosed, conductive container or package until ready for use. The person removing the part from the container must be properly grounded. All parts susceptible to static damage are shipped in conductive containers when ordered from the Sencore Service Department.

Components not listed are standard replacement parts and may be purchased locally. When ordering parts, please specify instrument model number, schematic reference, part number, and description. Please include remittance (check or money order) with your order, otherwise invoice will be shipped C.O.D. Minimum billing is \$5.00

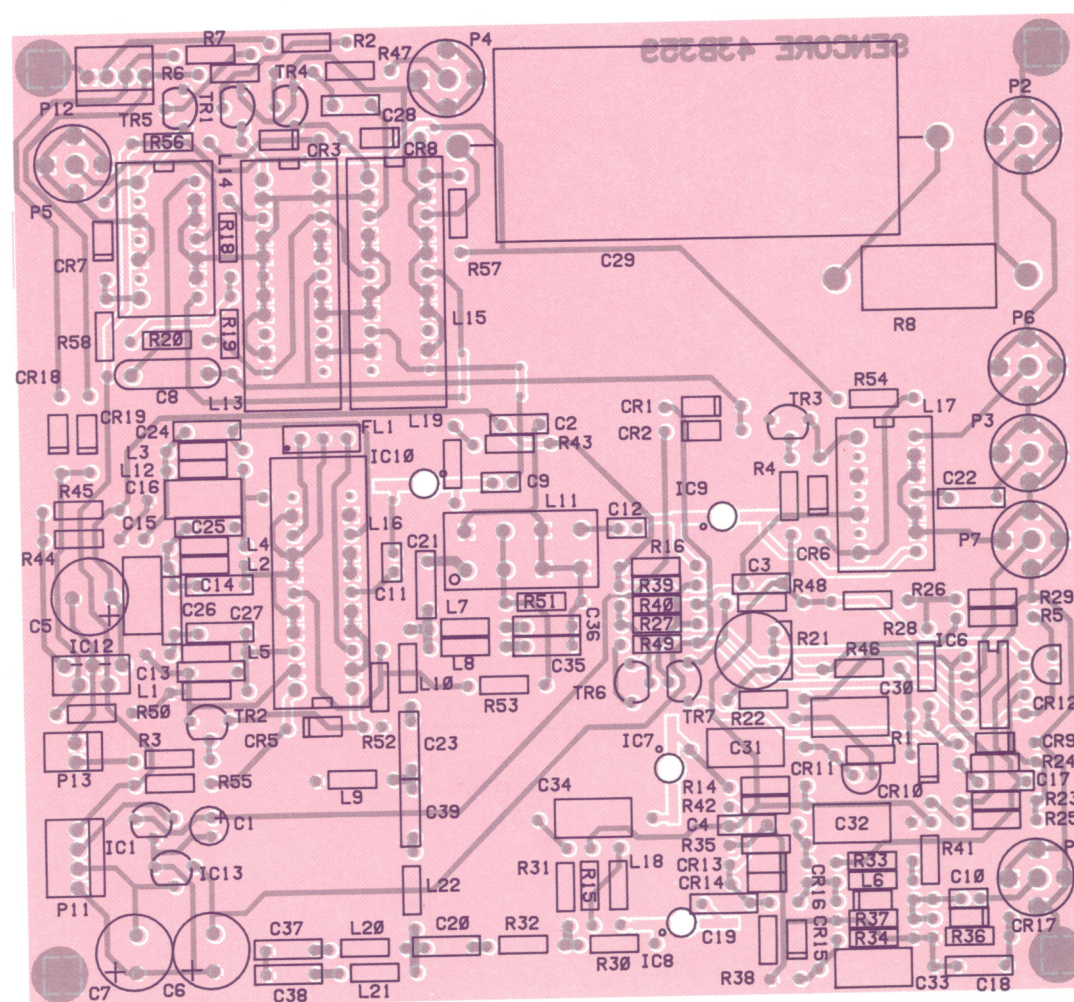
TOLL FREE 1-800-SENCORE
SENCORE innovatively designed
 3200 Sencore Drive with your time in mind.
 Sioux Falls, SD 57107
 Call Collect 605-336-6100 In SD



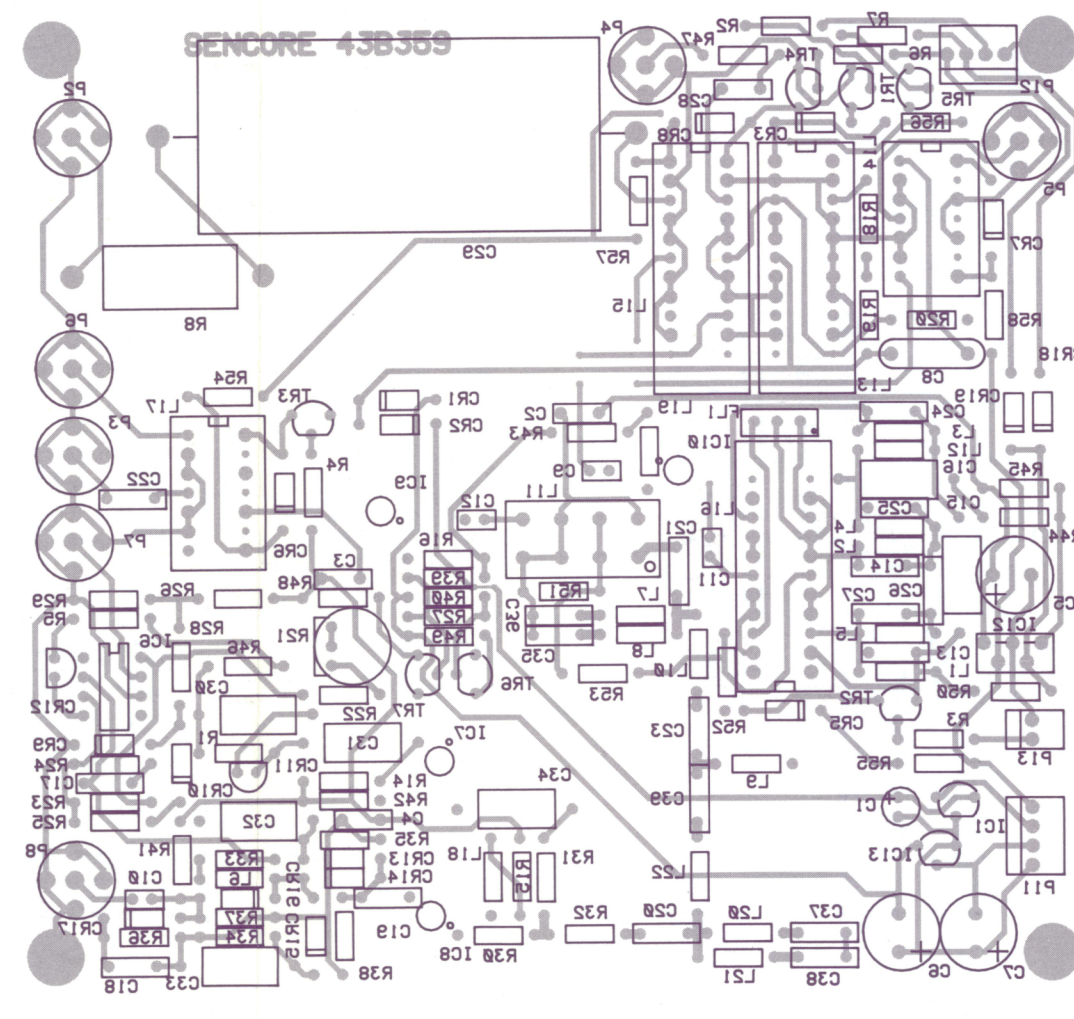
"1000" DIGITAL BOARD (Component View)



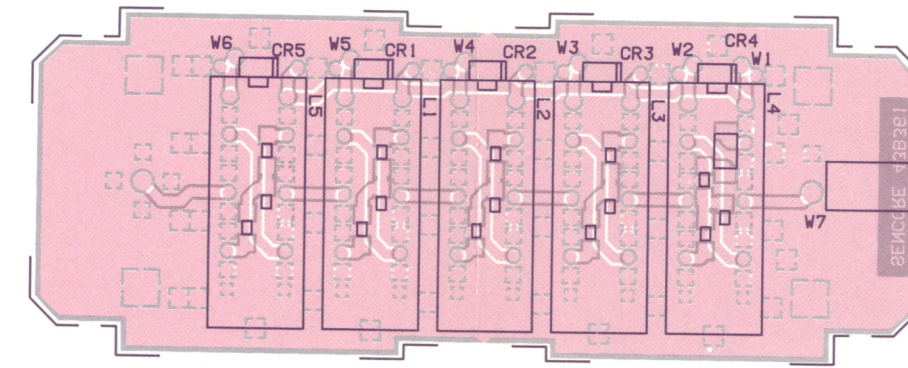
"1000" DIGITAL BOARD (Foil View)



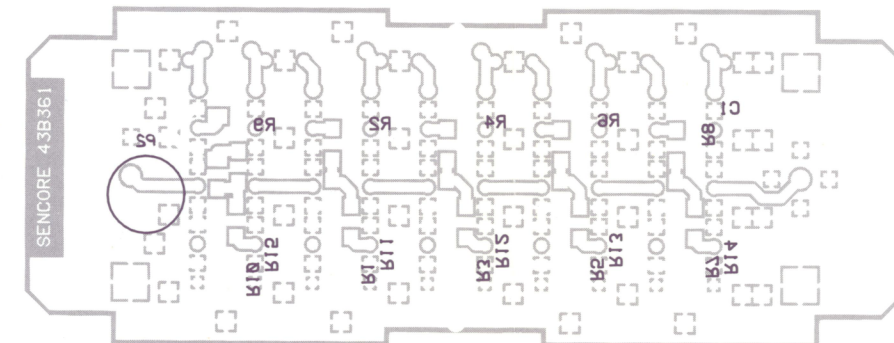
"3000" RF BOARD (Component View)



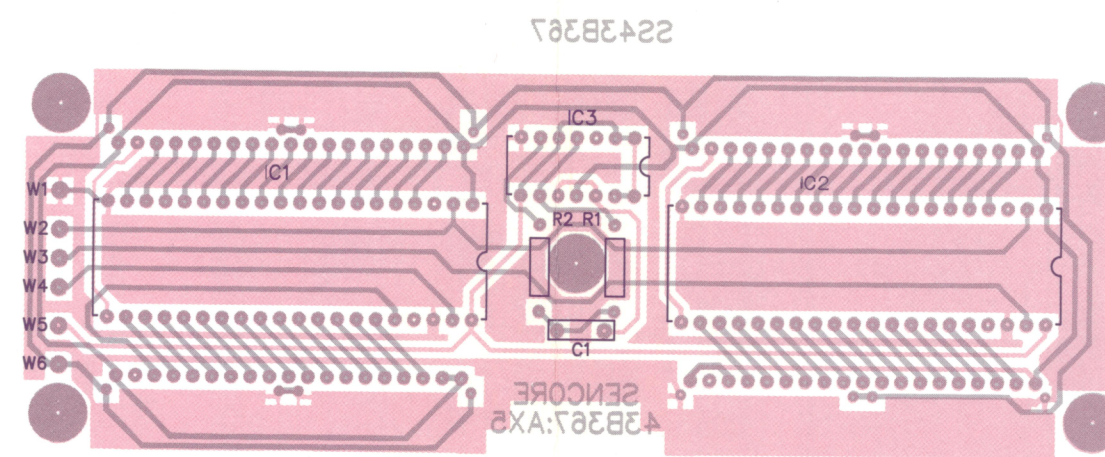
"3000" RF BOARD (Foil View)



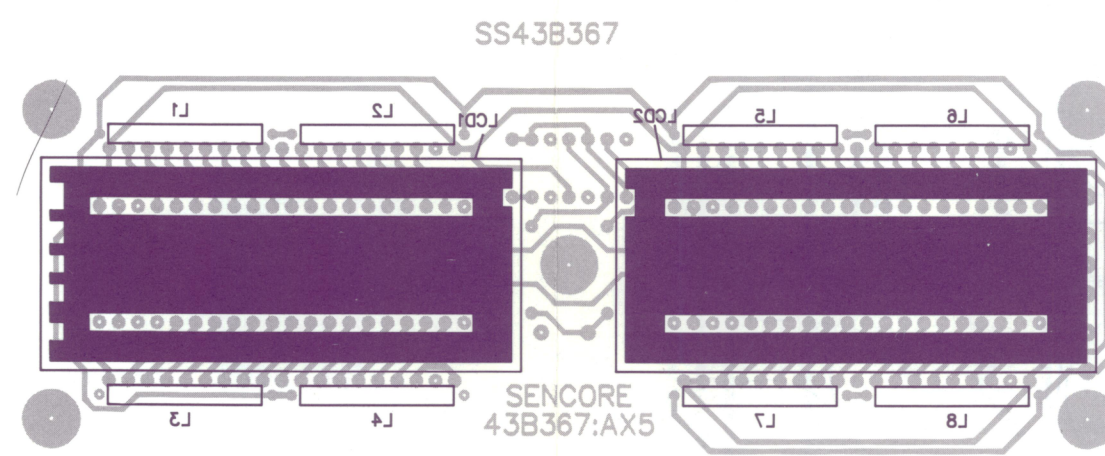
"7000" ATTENUATOR BOARD (Component View)



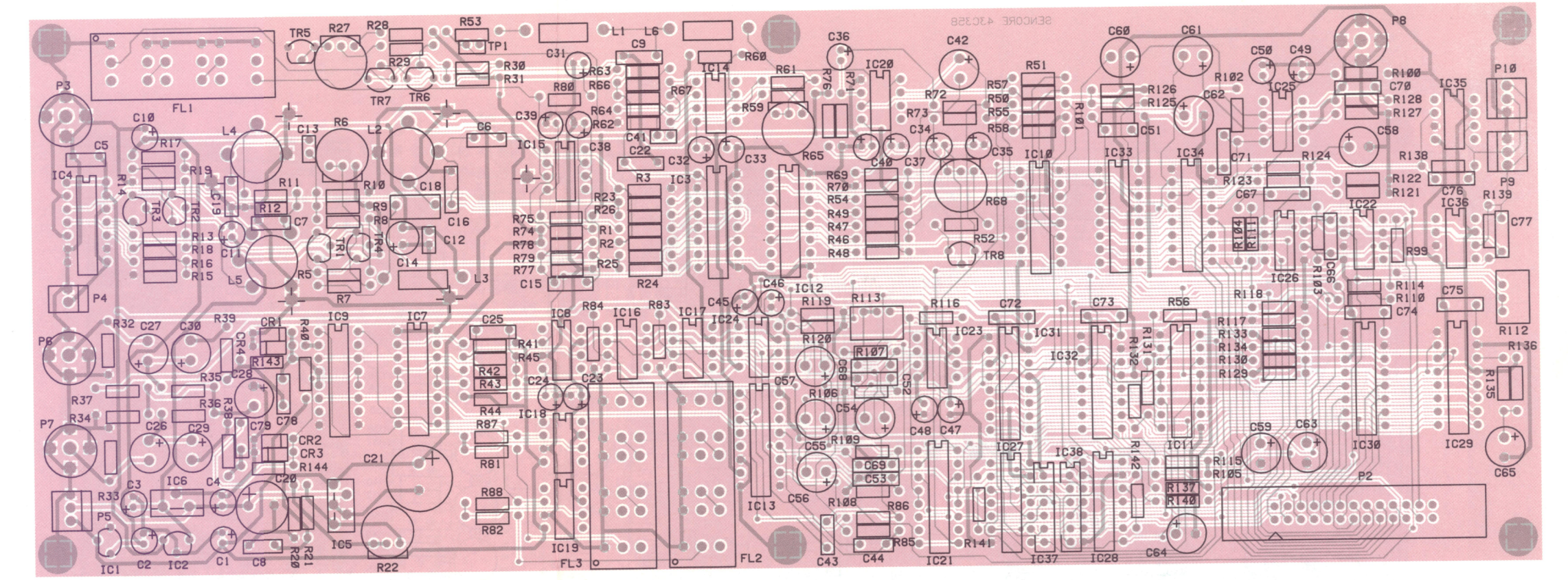
"7000" ATTENUATOR BOARD (Foil View)



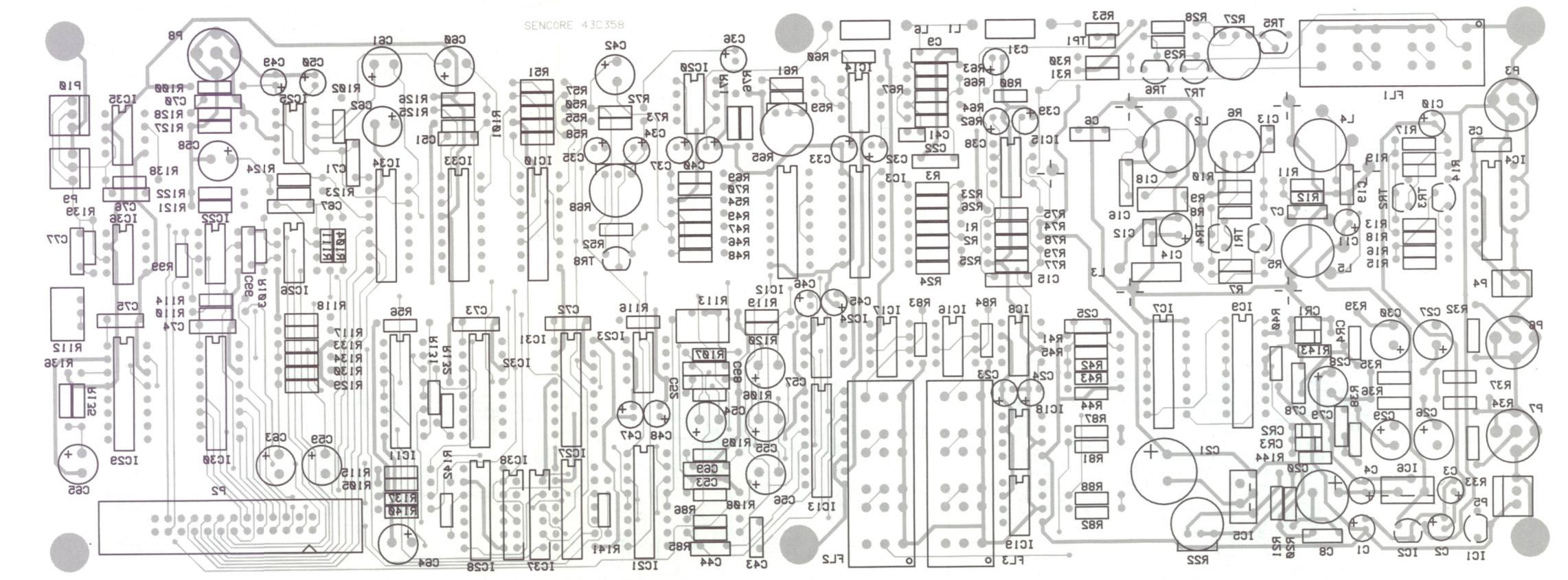
"8000" DISPLAY BOARD (Component View)



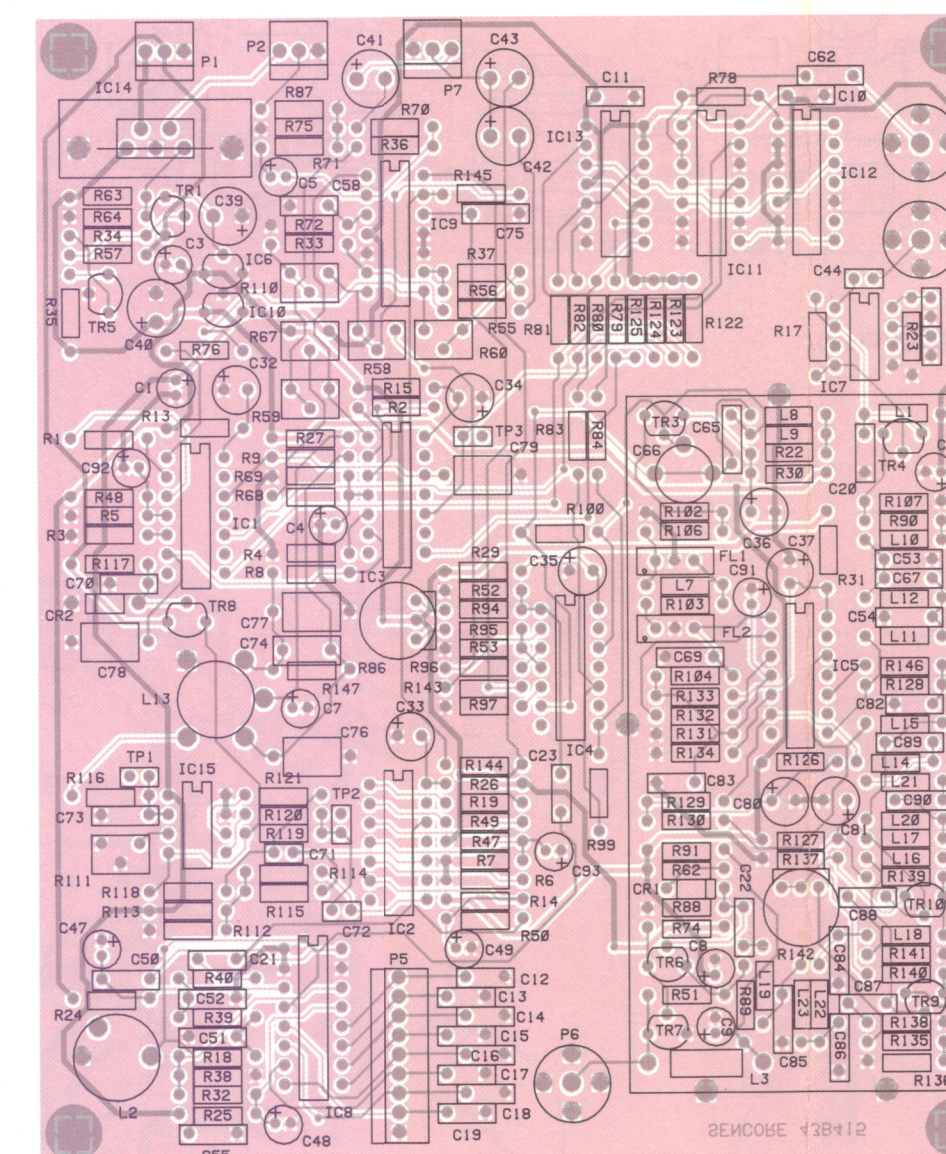
"8000" DISPLAY BOARD (Foil View)



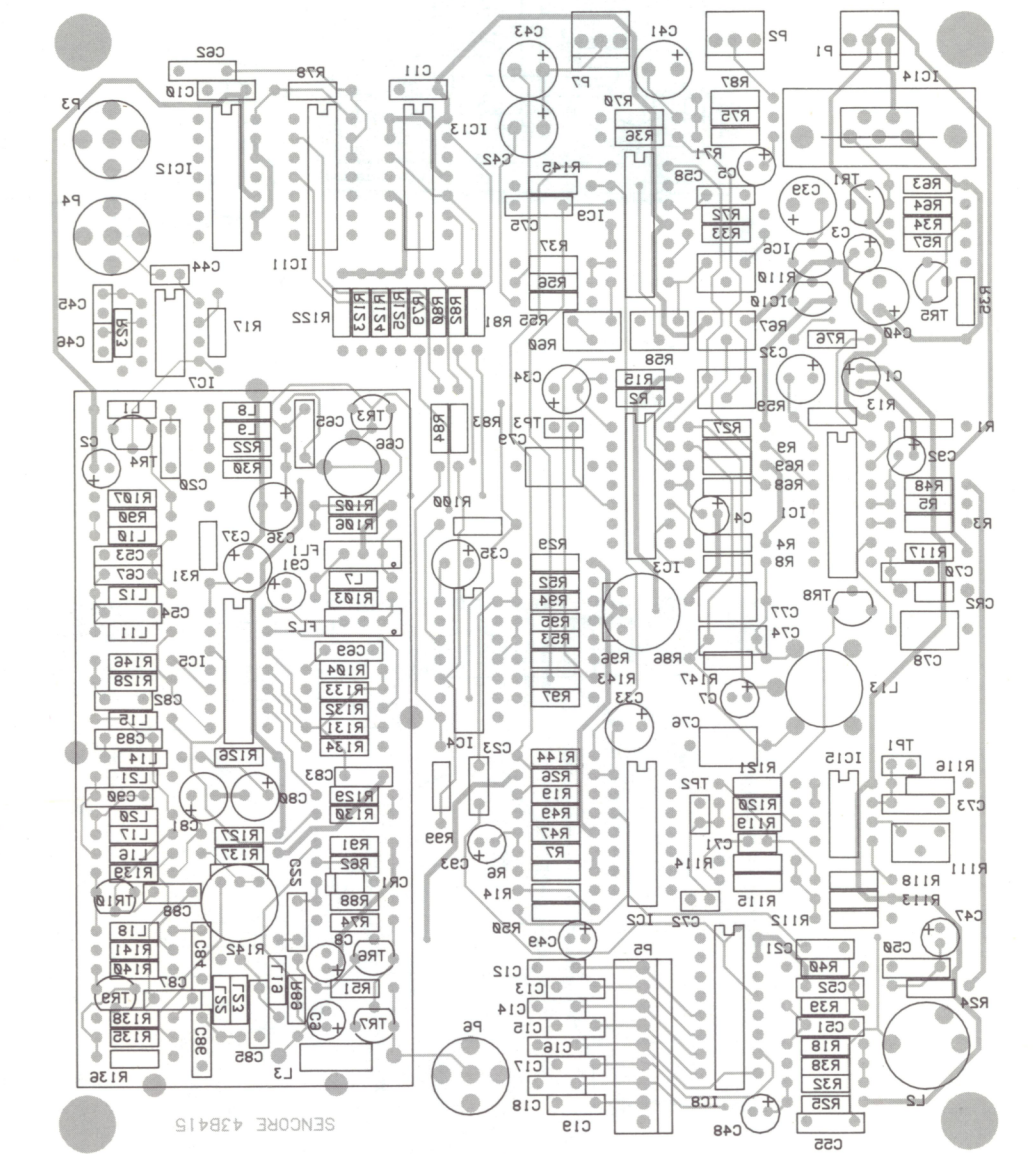
"2000" AUDIO BOARD (Component View)



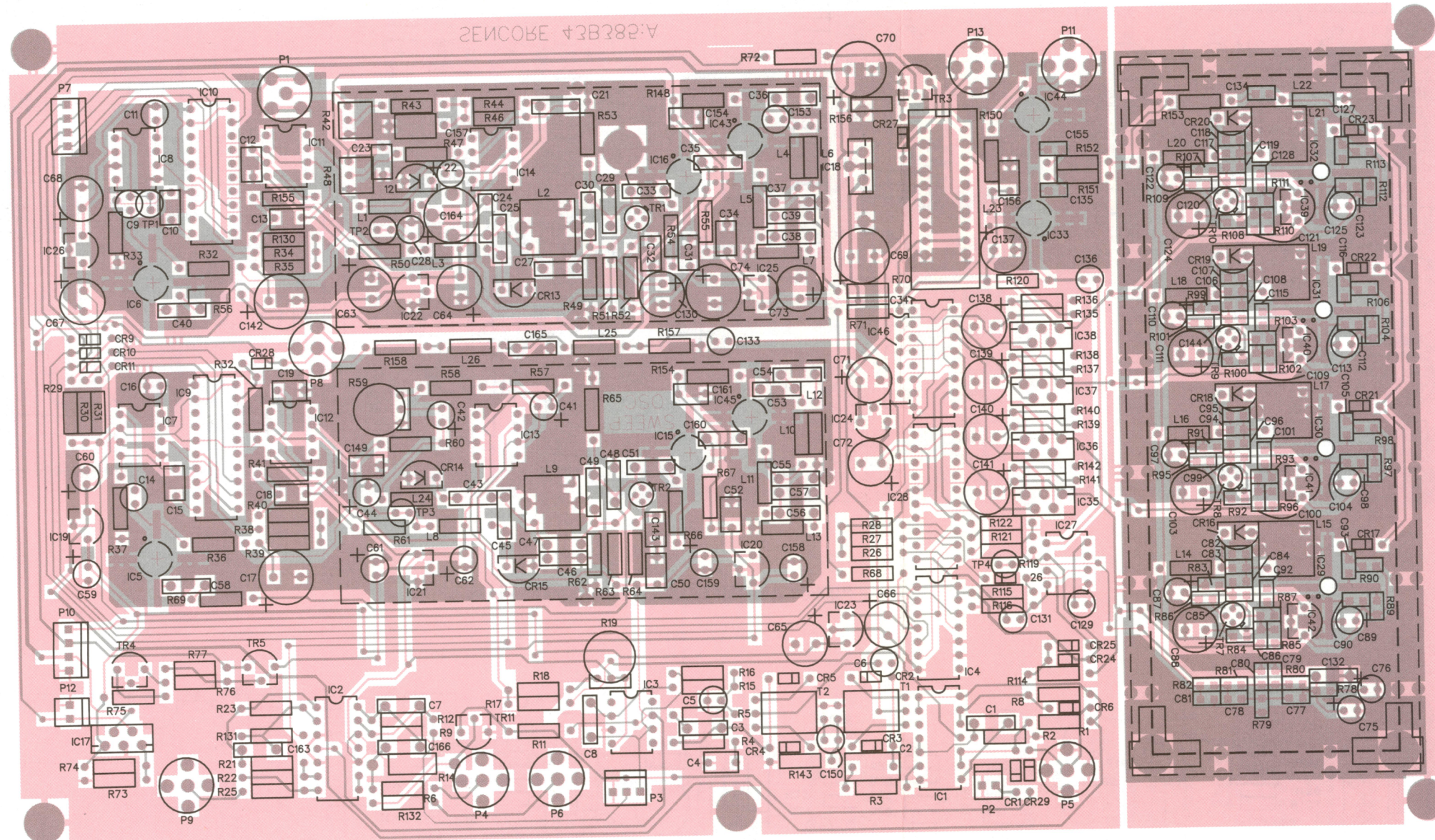
"2000" AUDIO BOARD (Foil View)



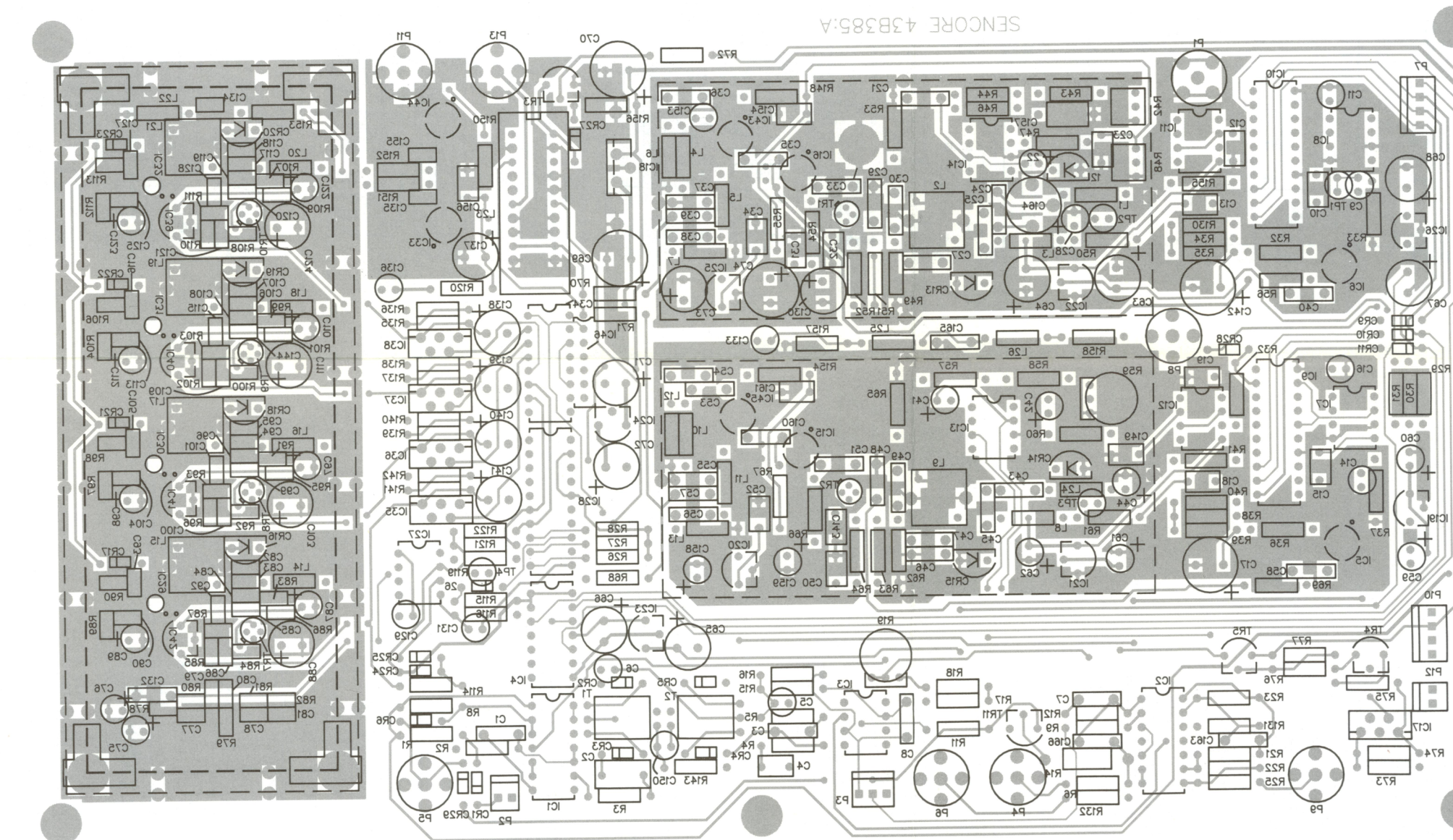
"4000" AM BOARD (Component View)



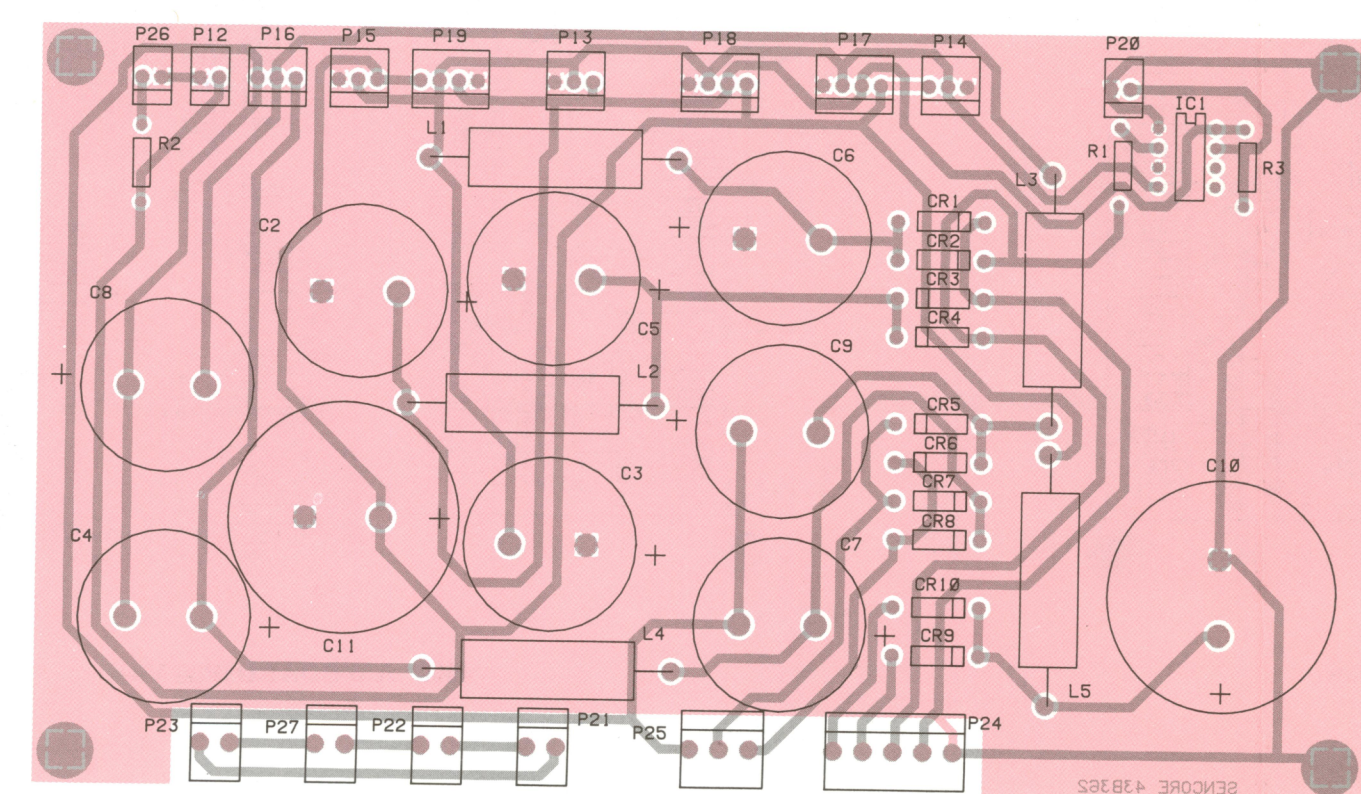
"4000" AM BOARD (Foil View)



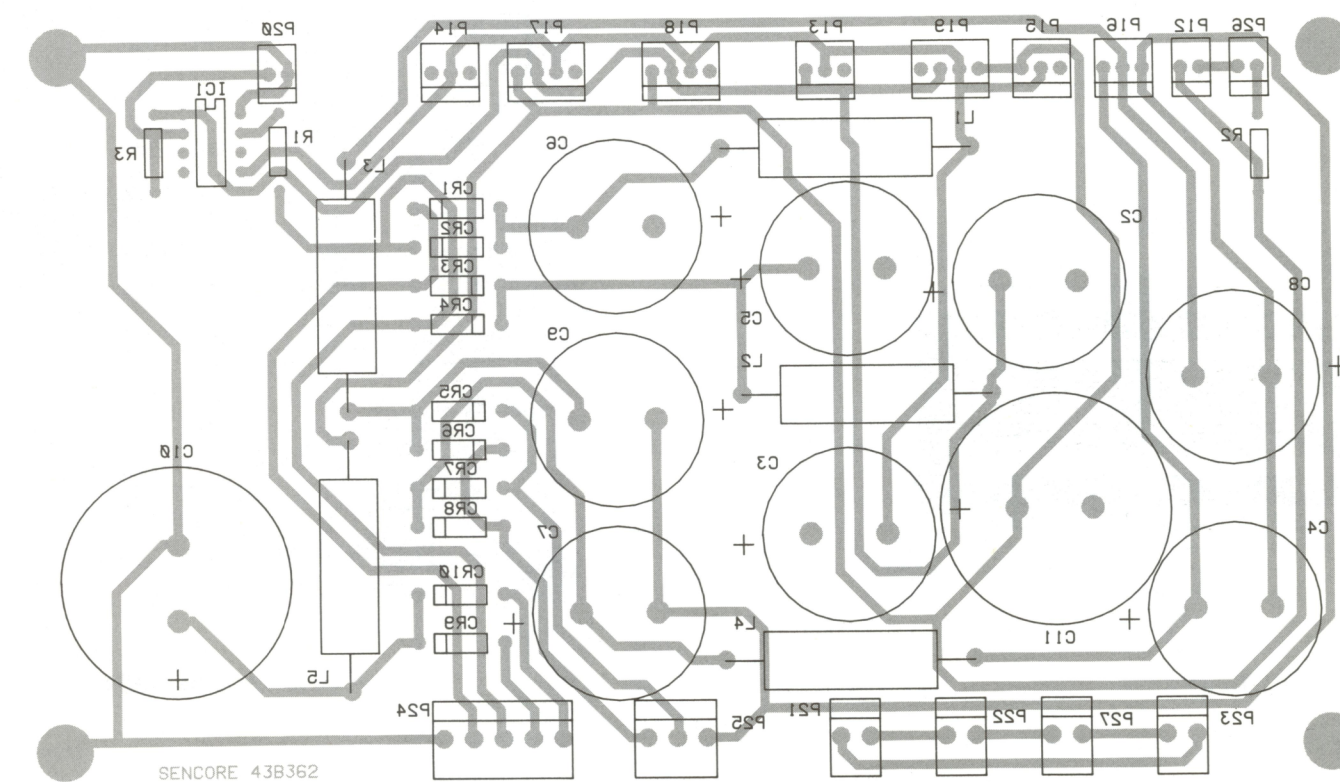
"5000" PLL BOARD (Component View)



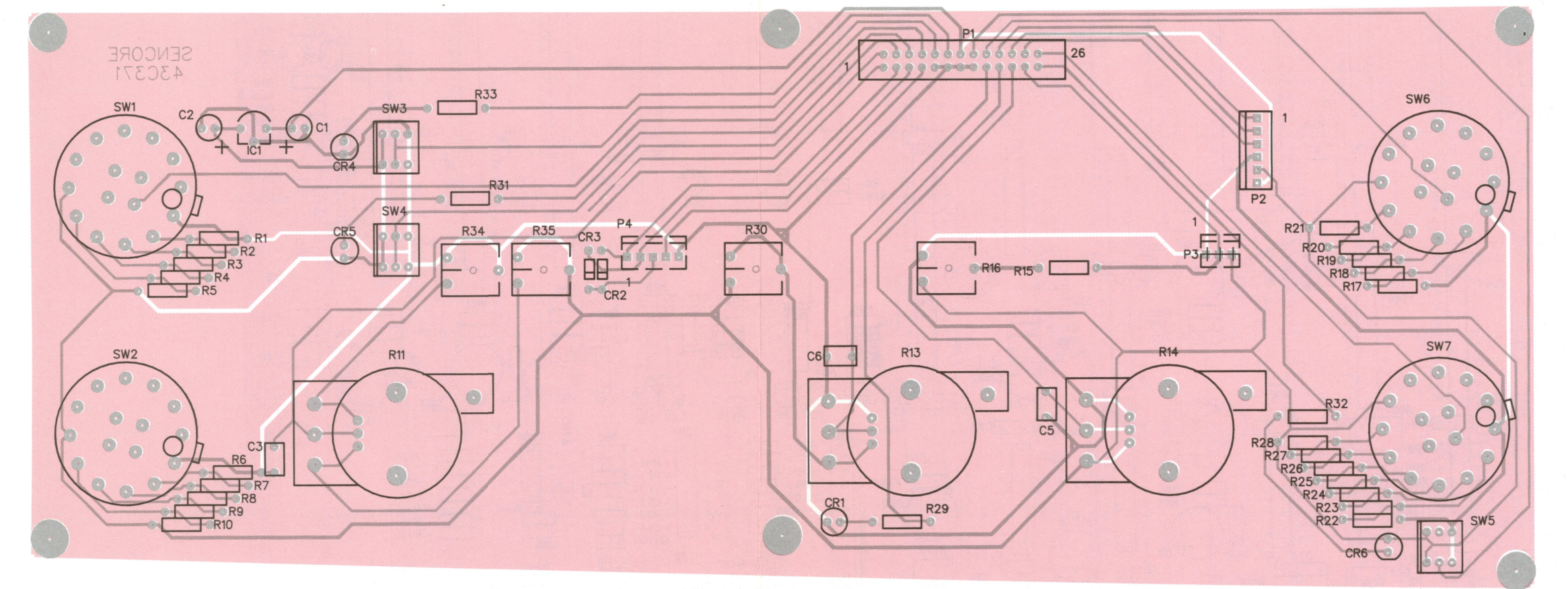
"5000" PLL BOARD (Foil View)



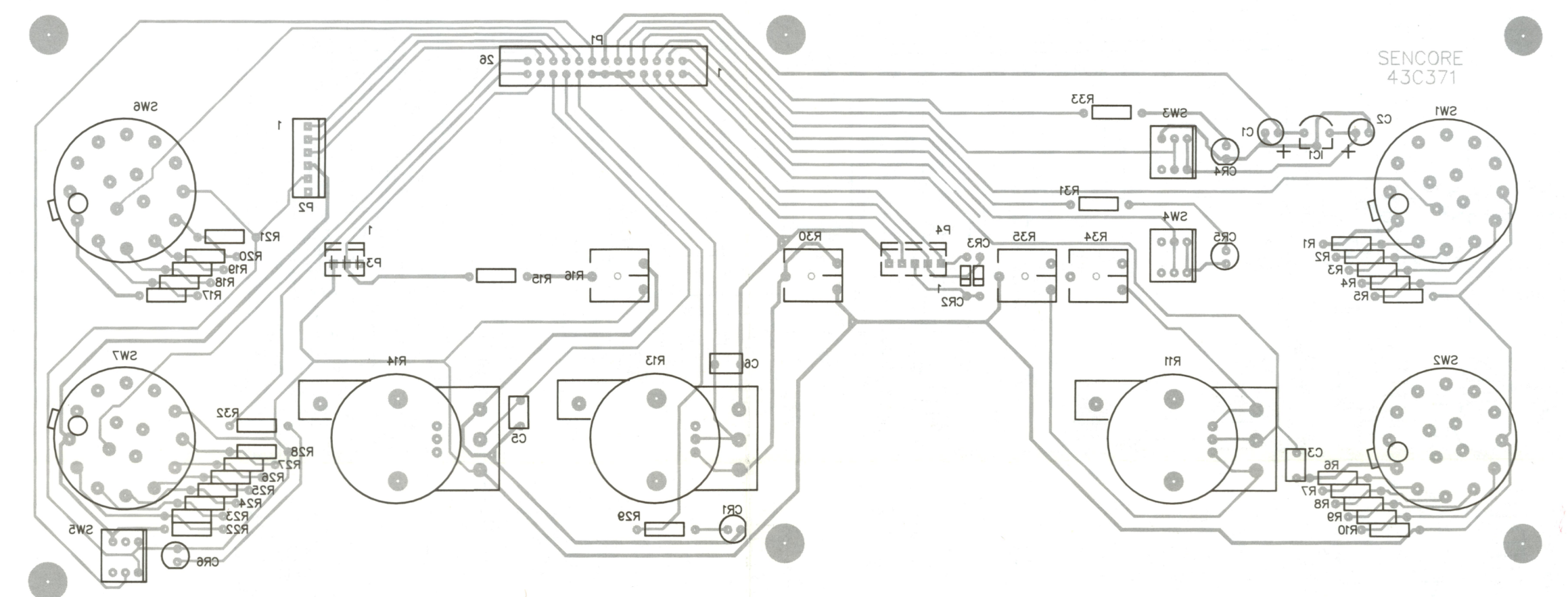
"6000" POWER SUPPLY BOARD (Component View)



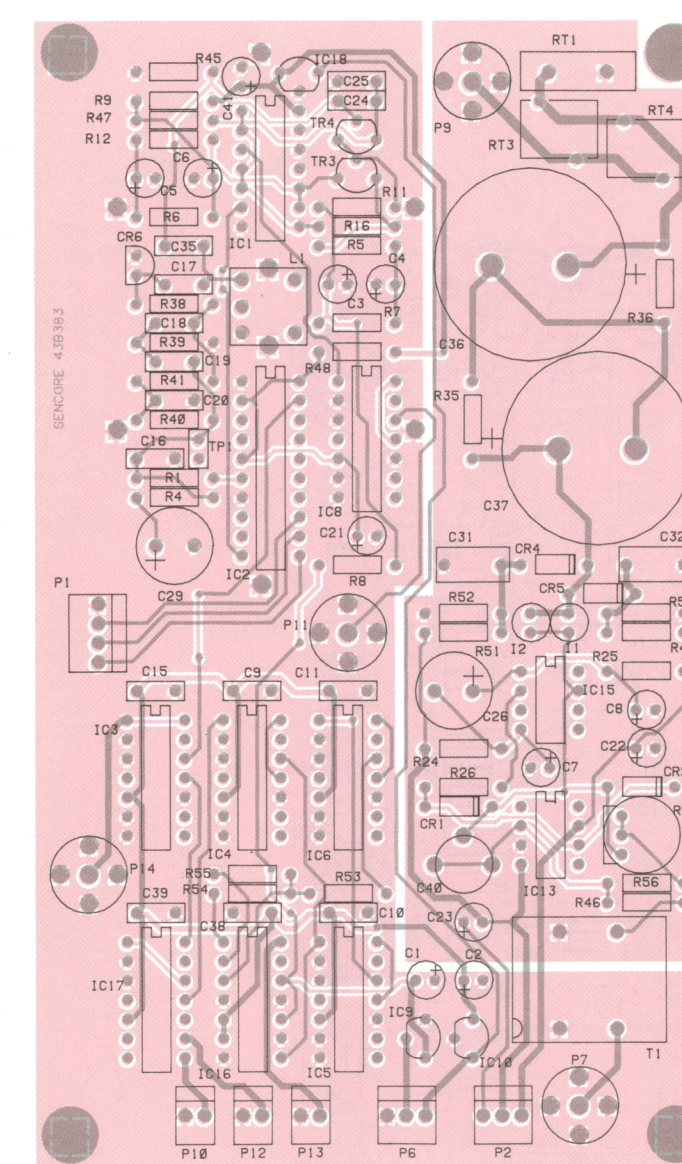
"6000" POWER SUPPLY BOARD (Foil View)



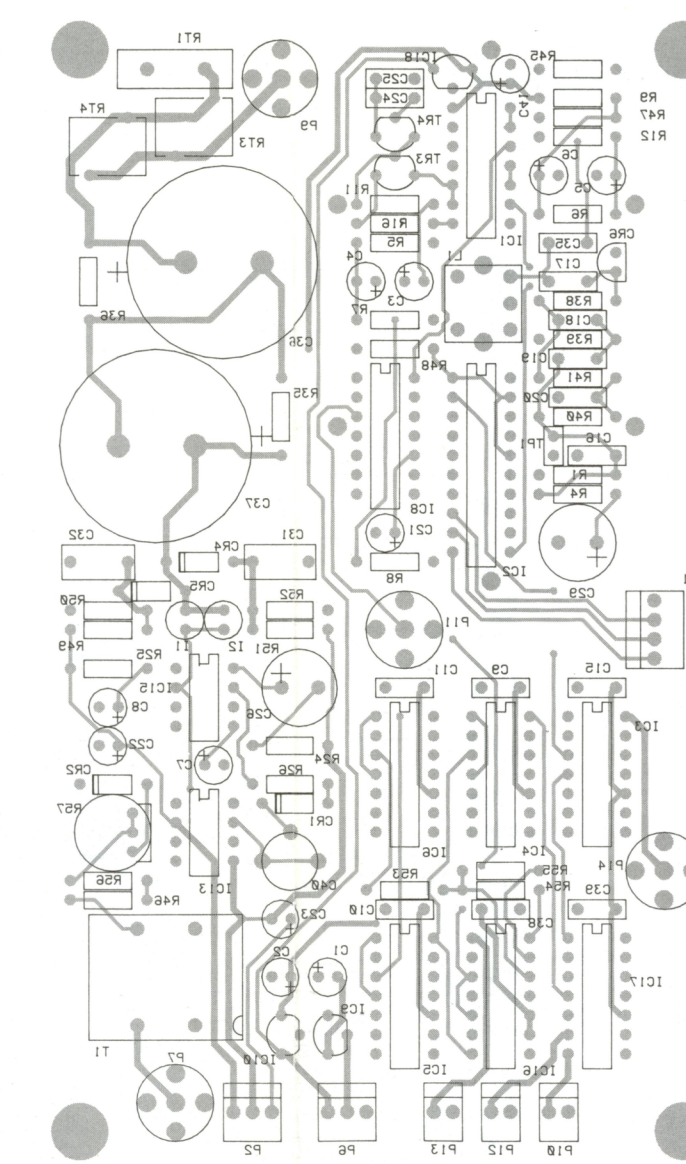
"9000" FRONT PANEL BOARD (Component View)



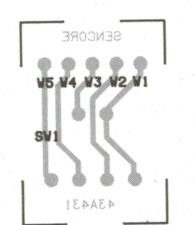
"9000" FRONT PANEL BOARD (Foil View)



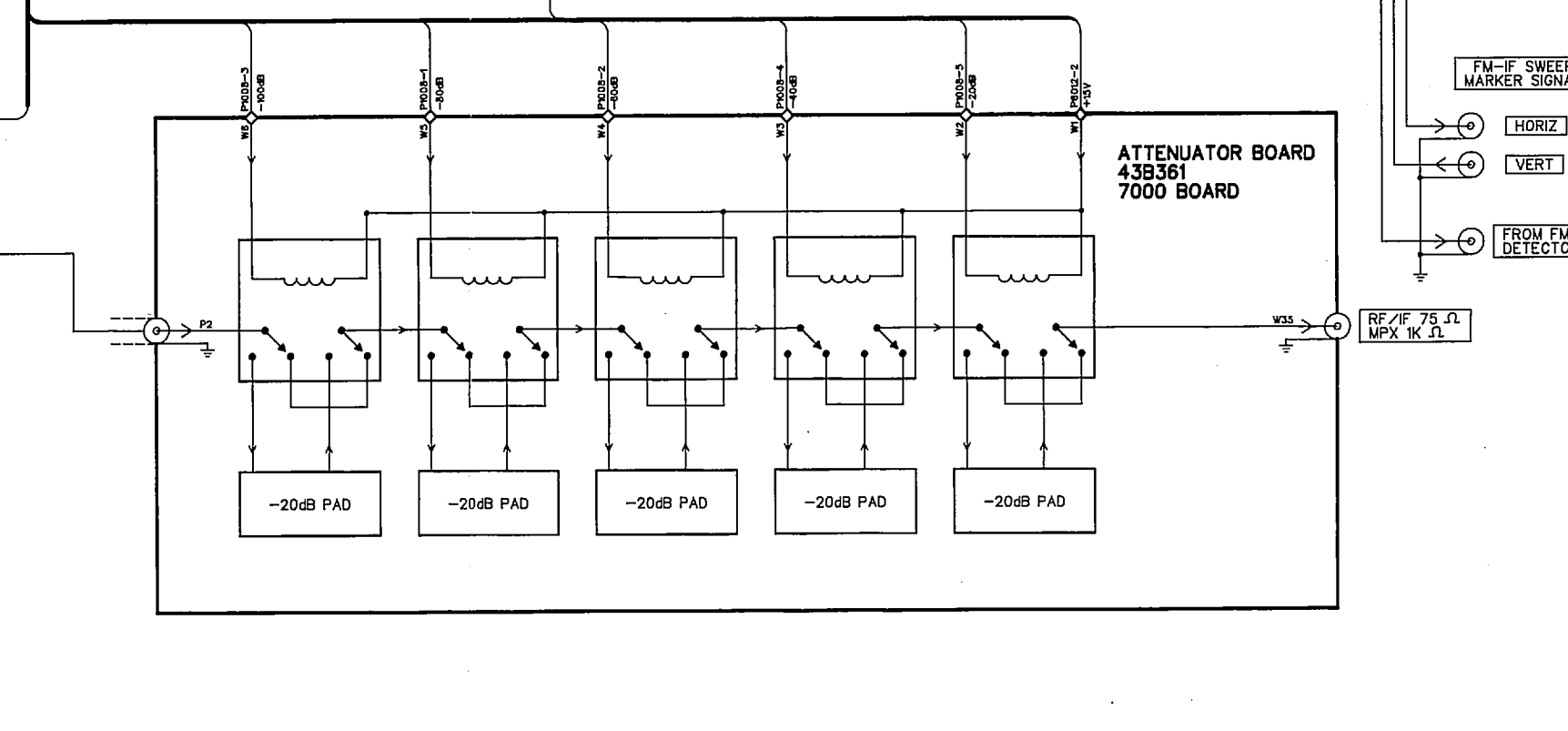
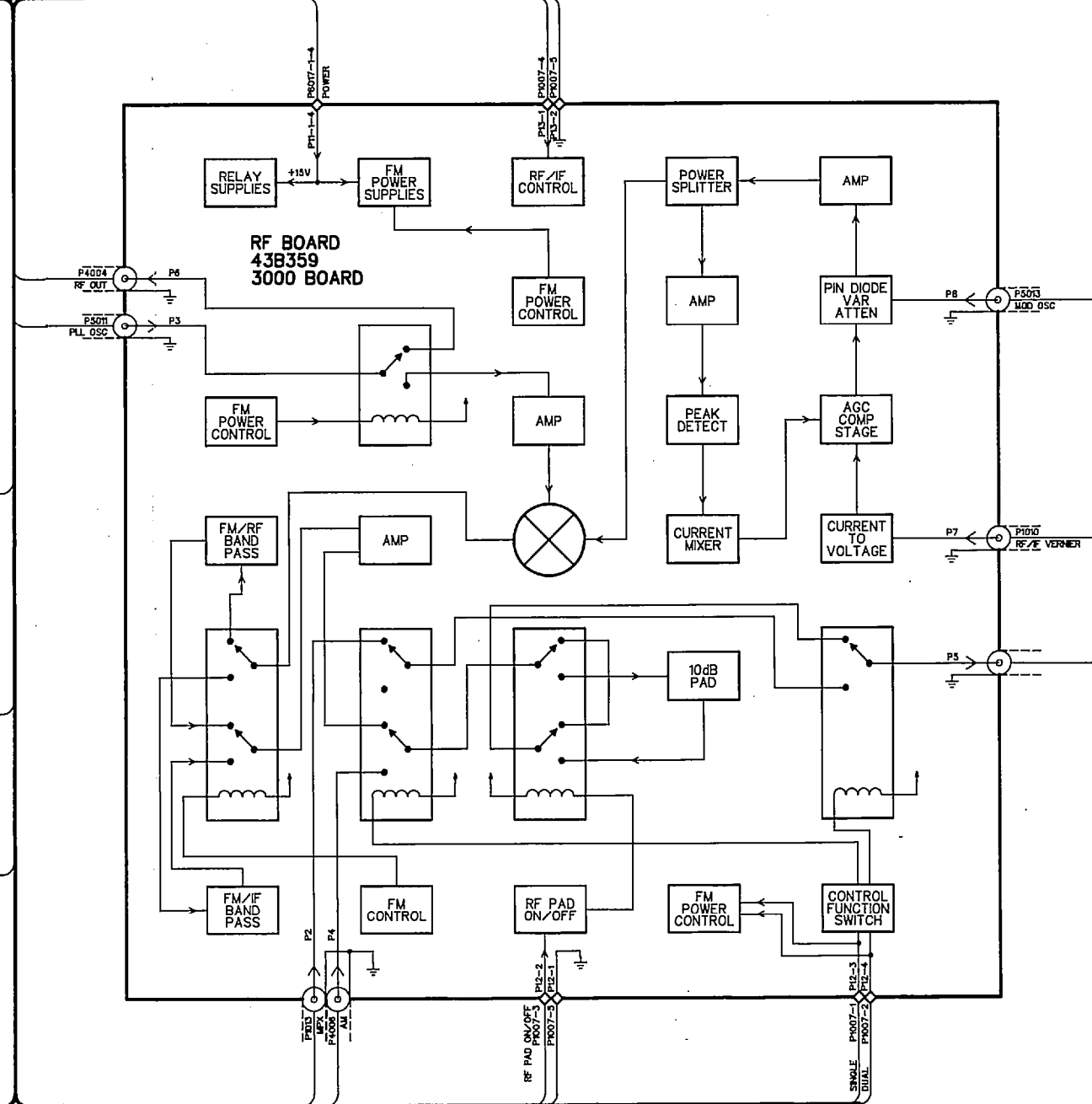
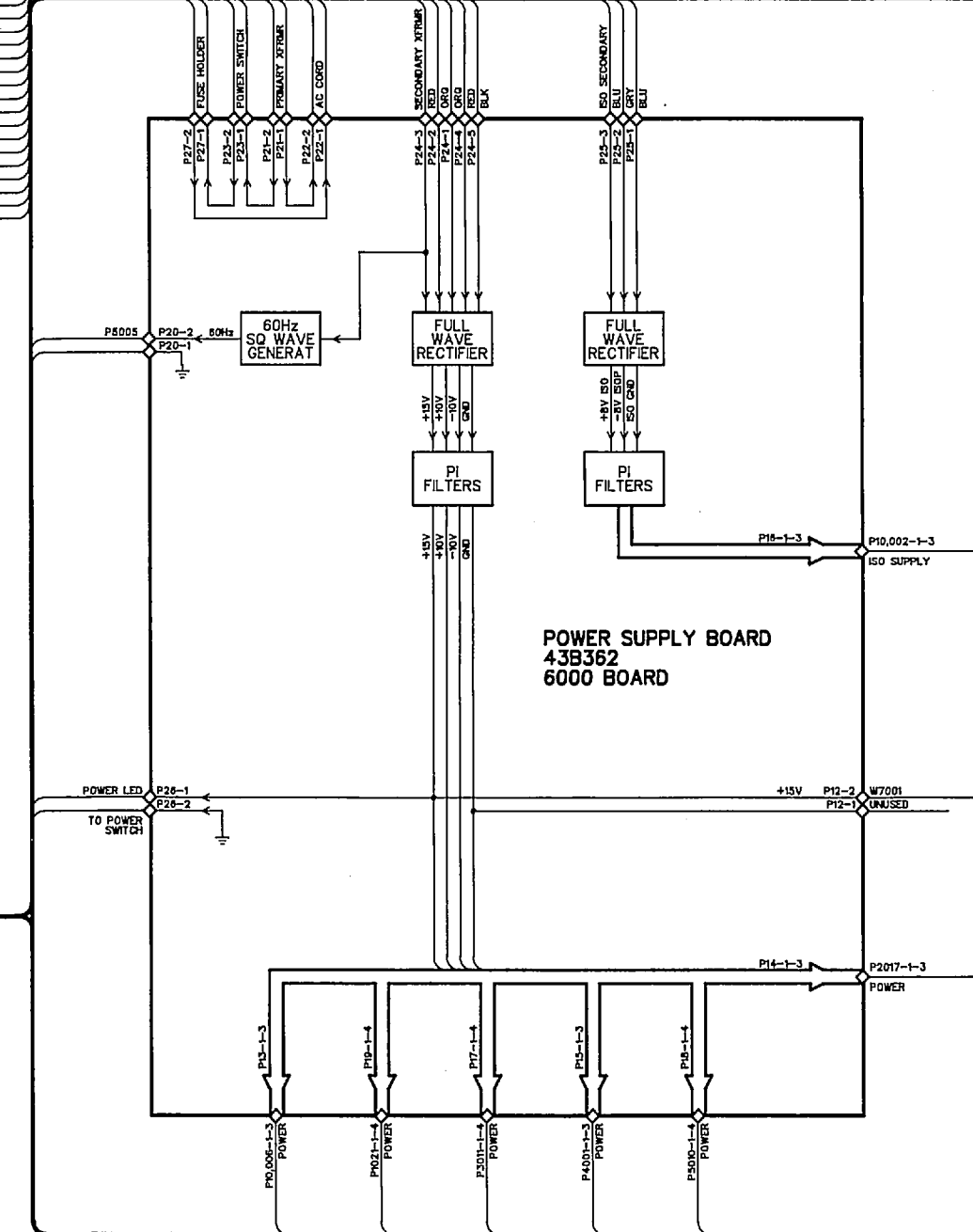
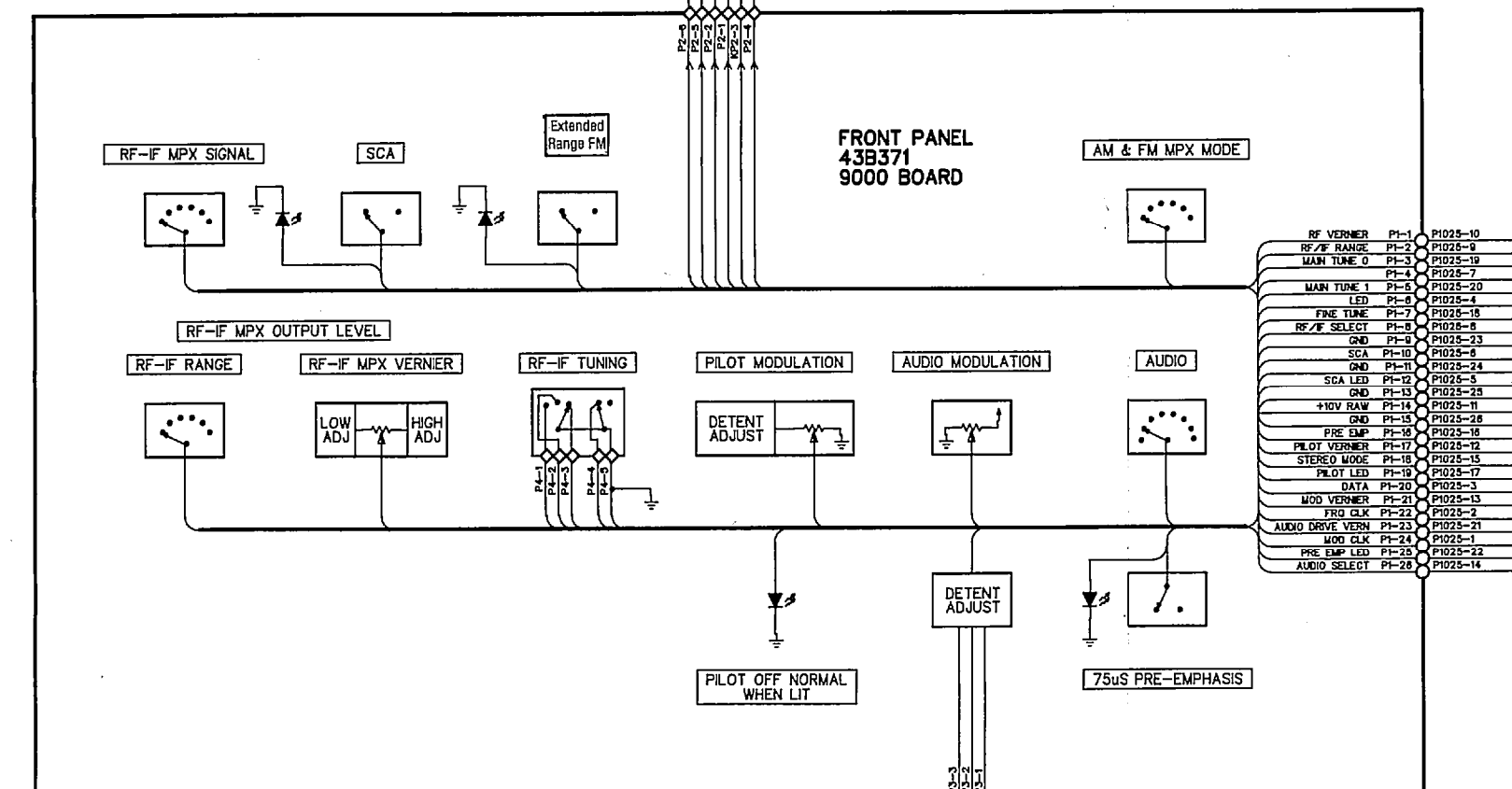
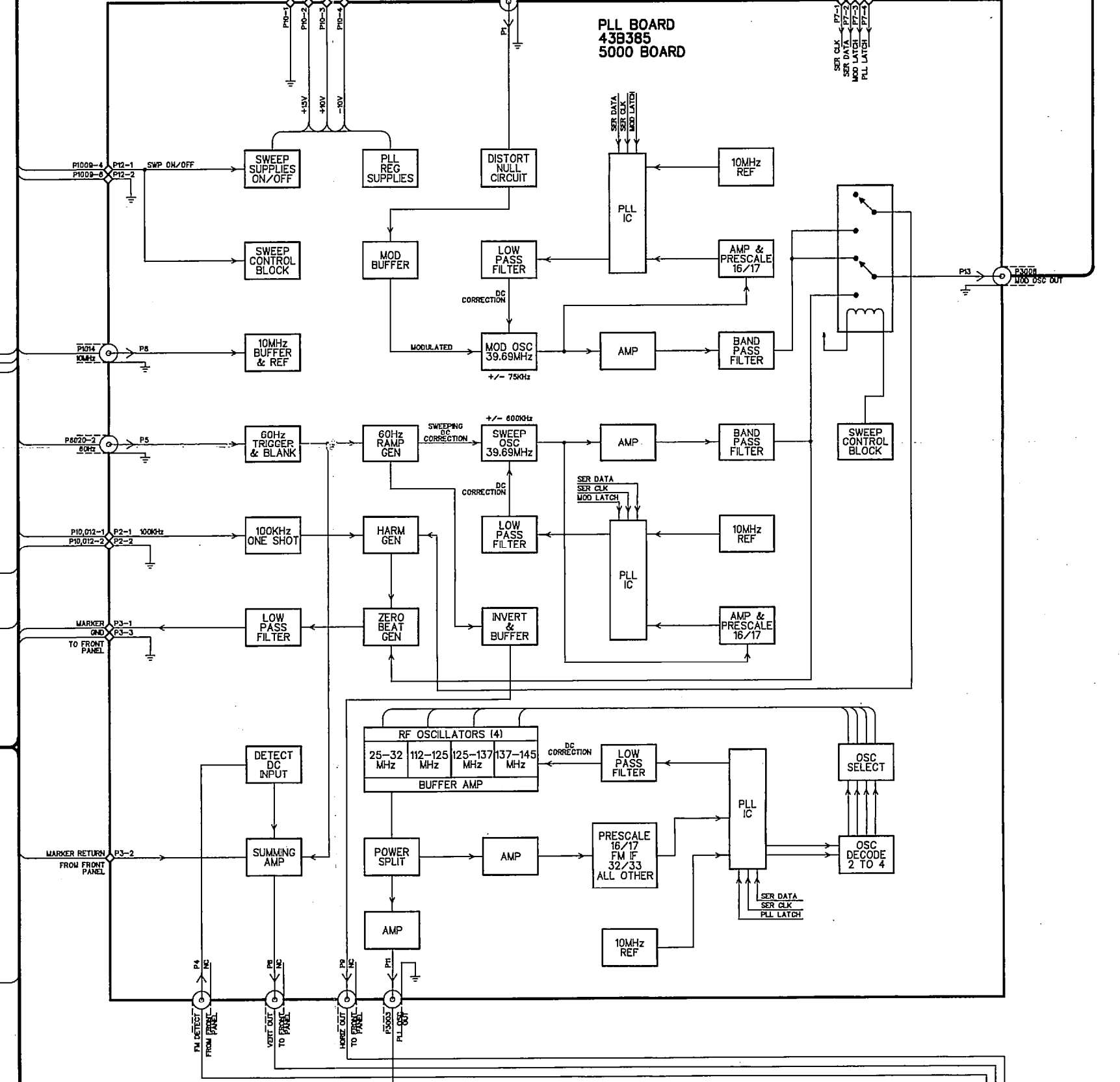
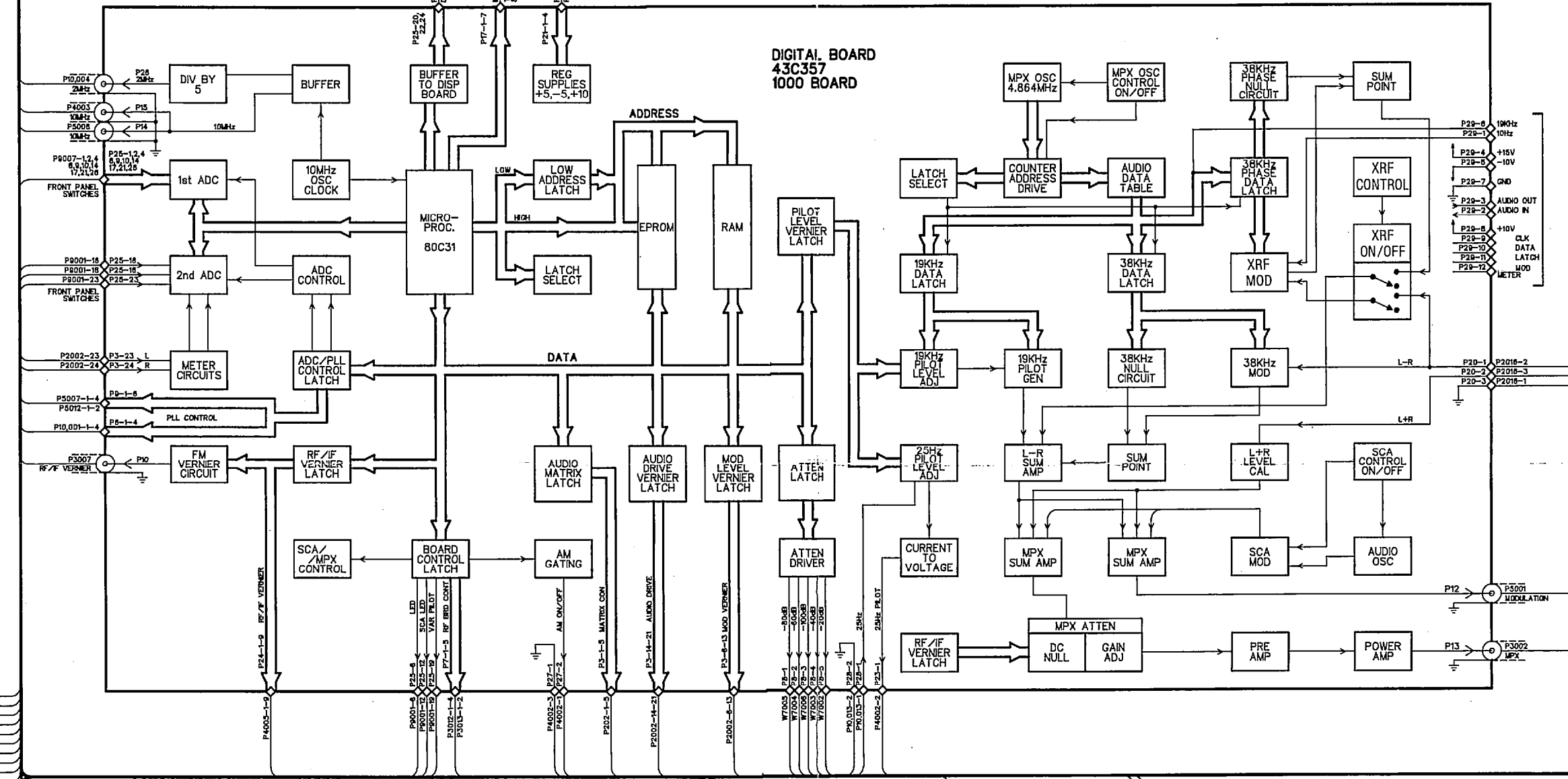
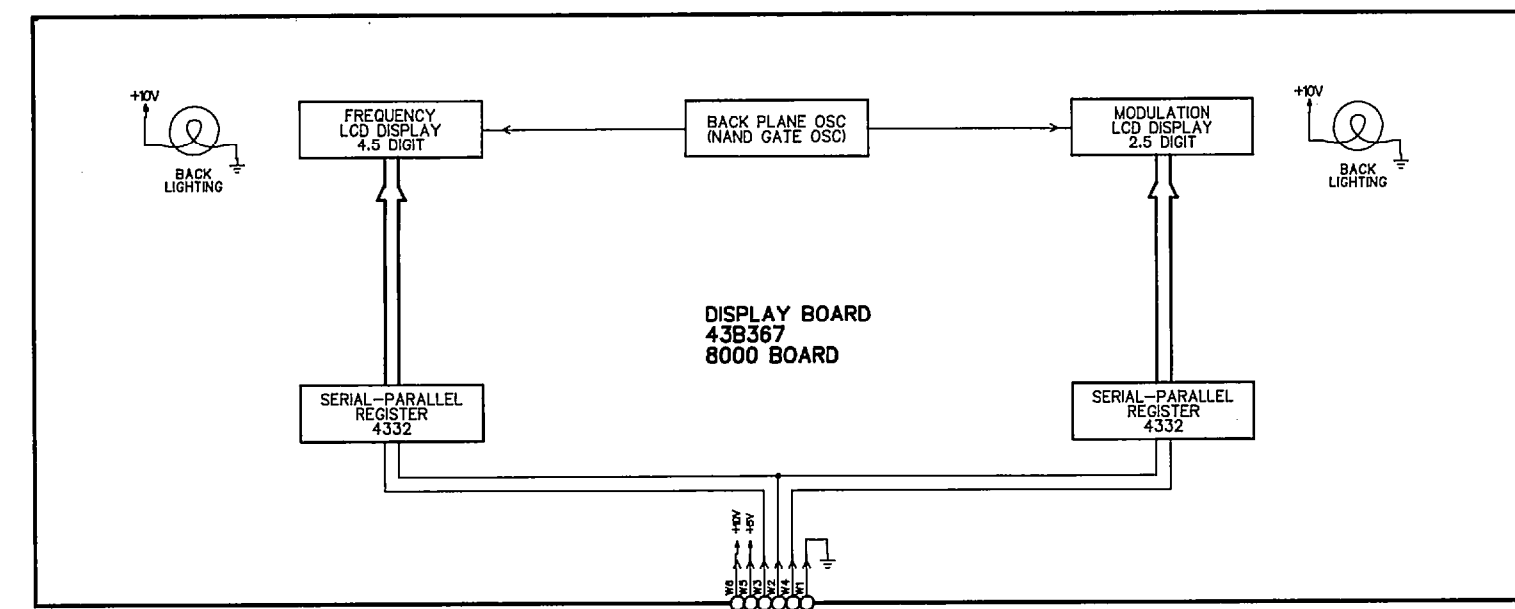
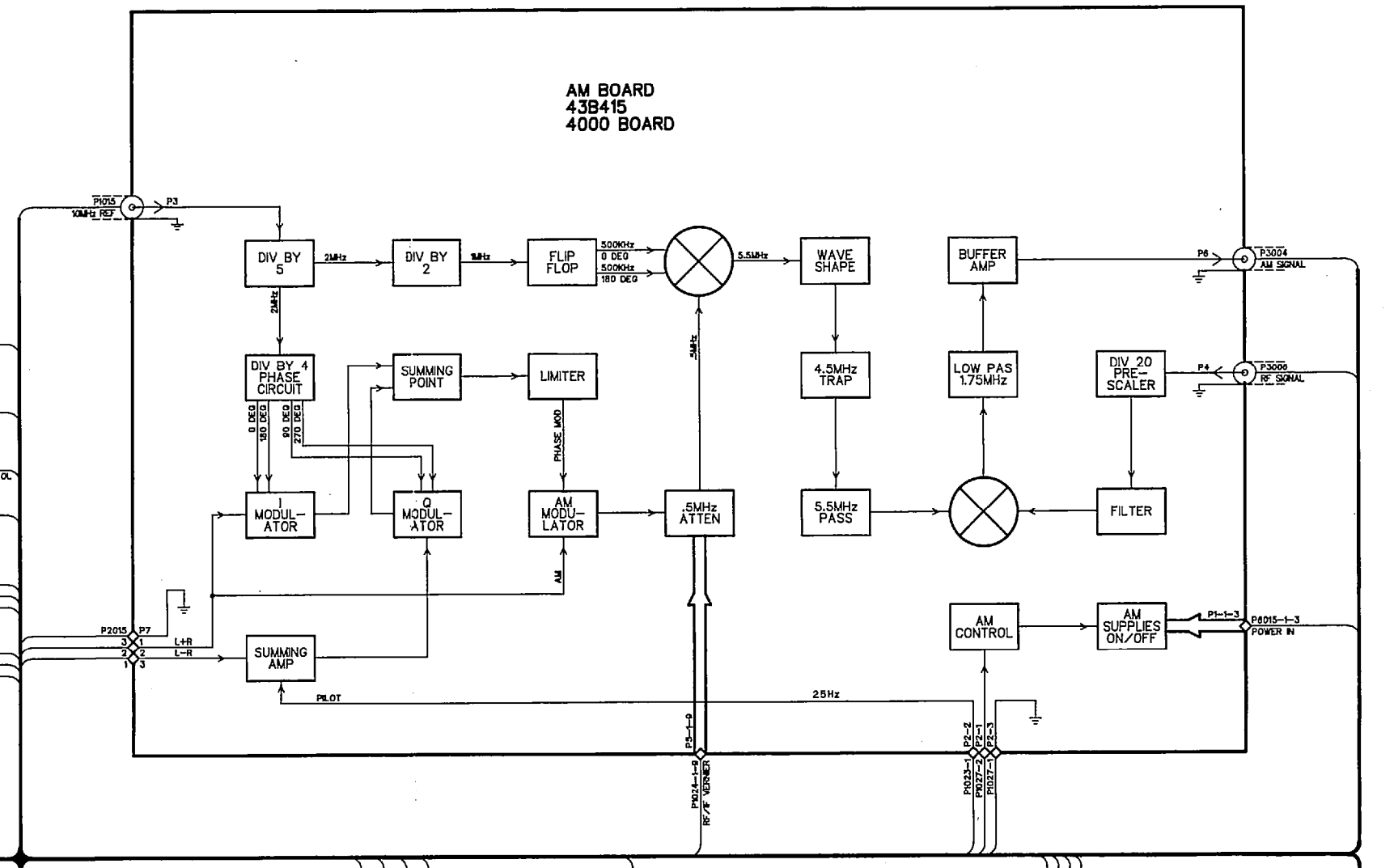
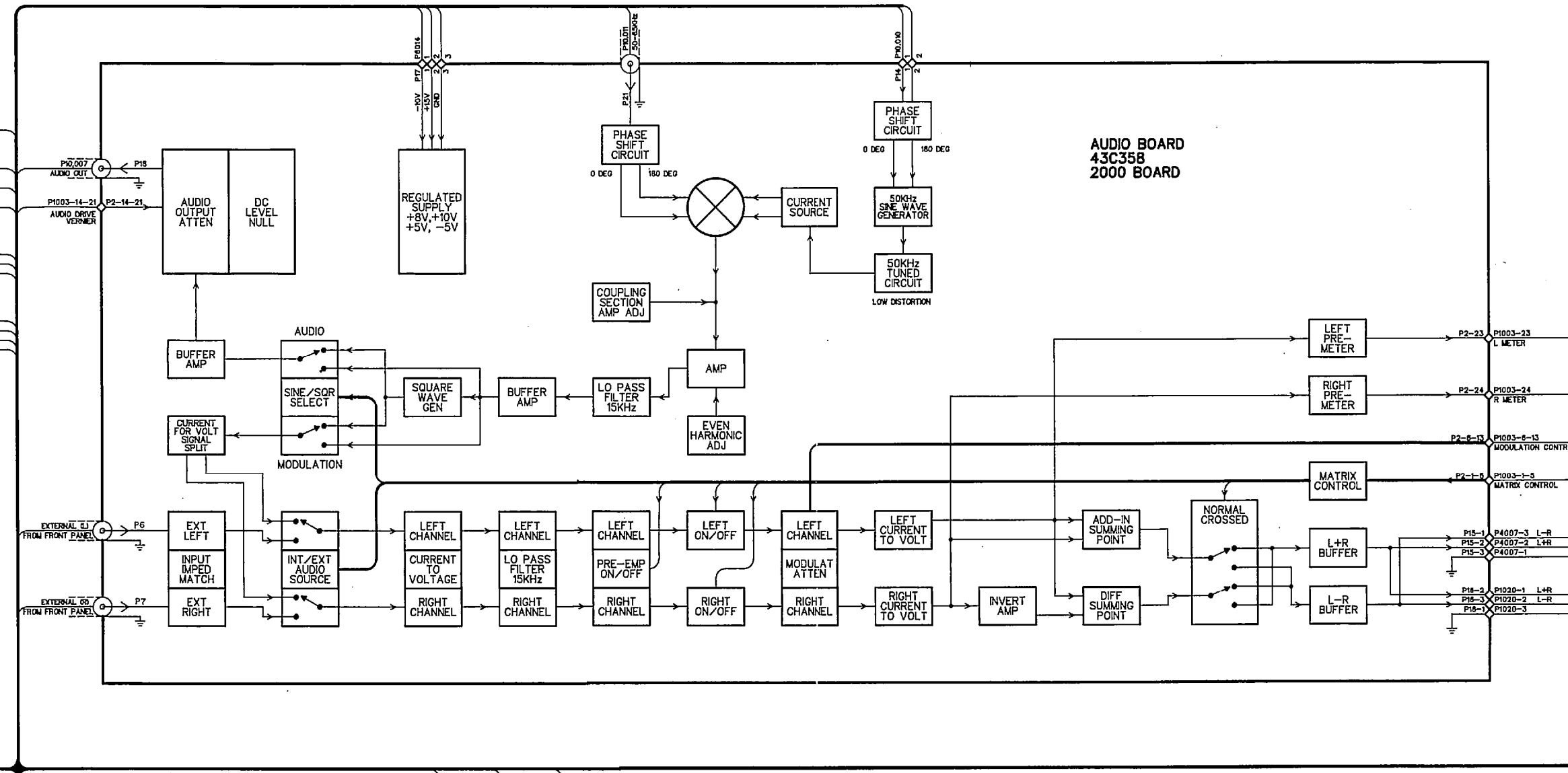
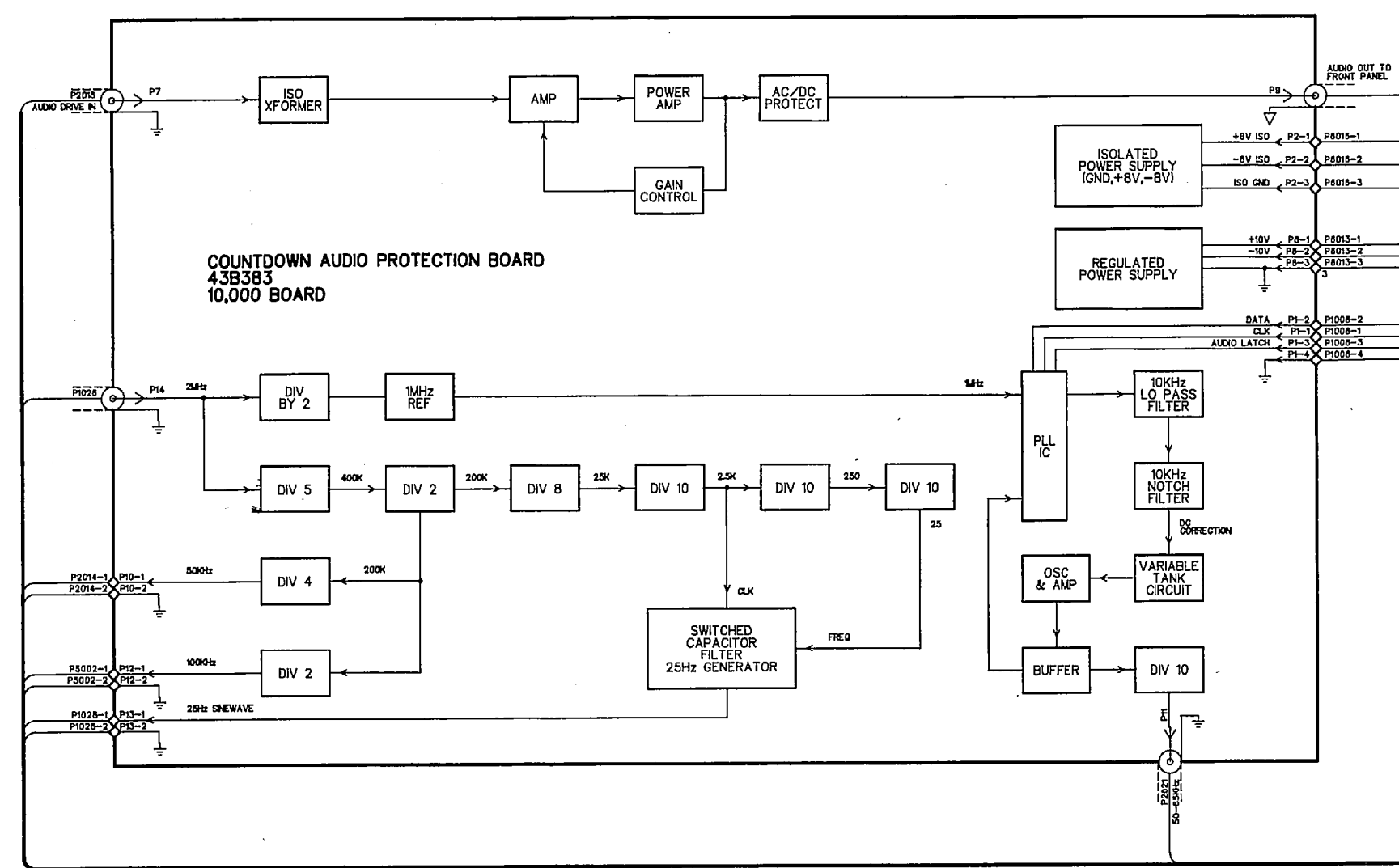
"10,000" COUNTDOWN BOARD (Component View)



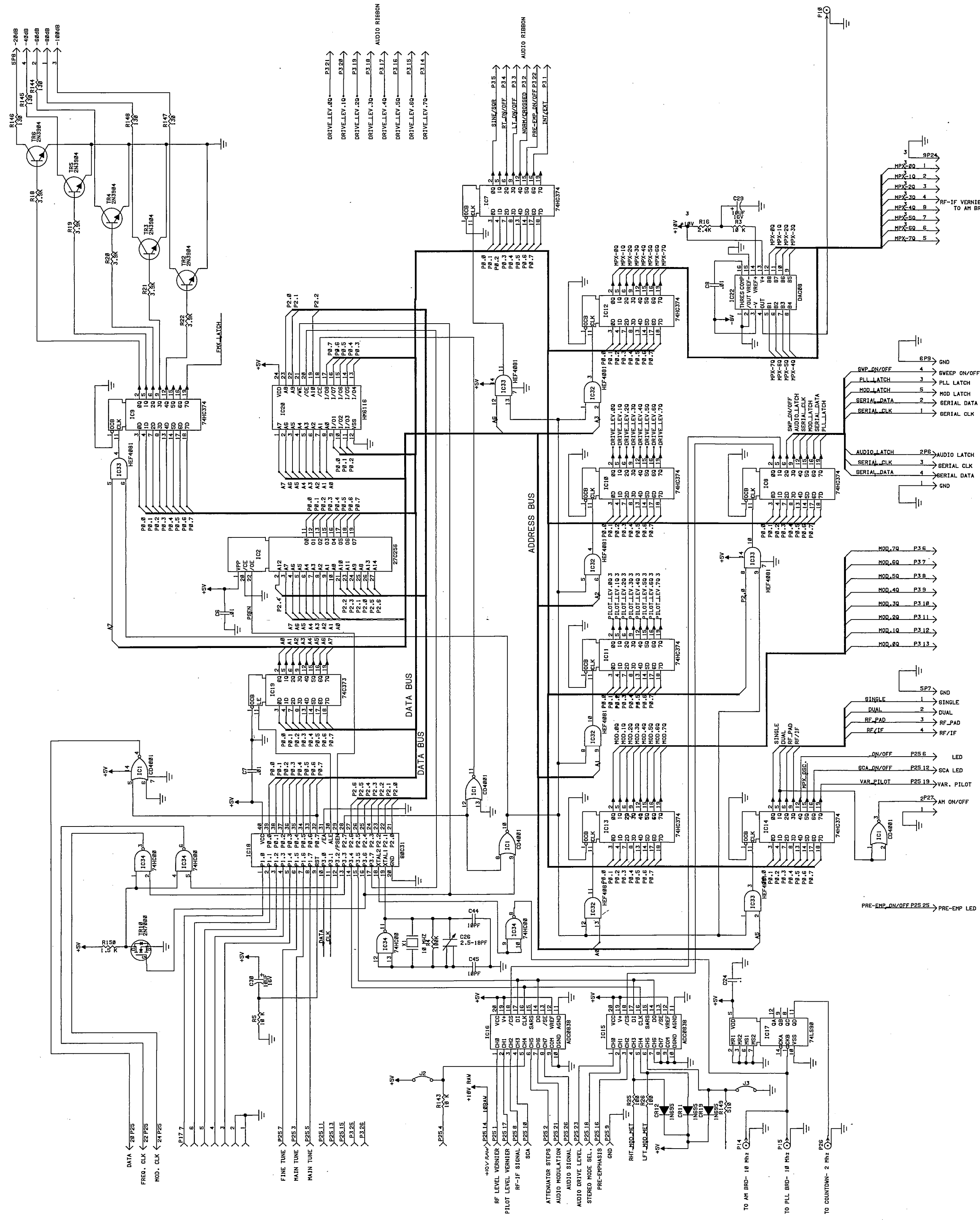
"10,000" COUNTDOWN BOARD (Foil View)



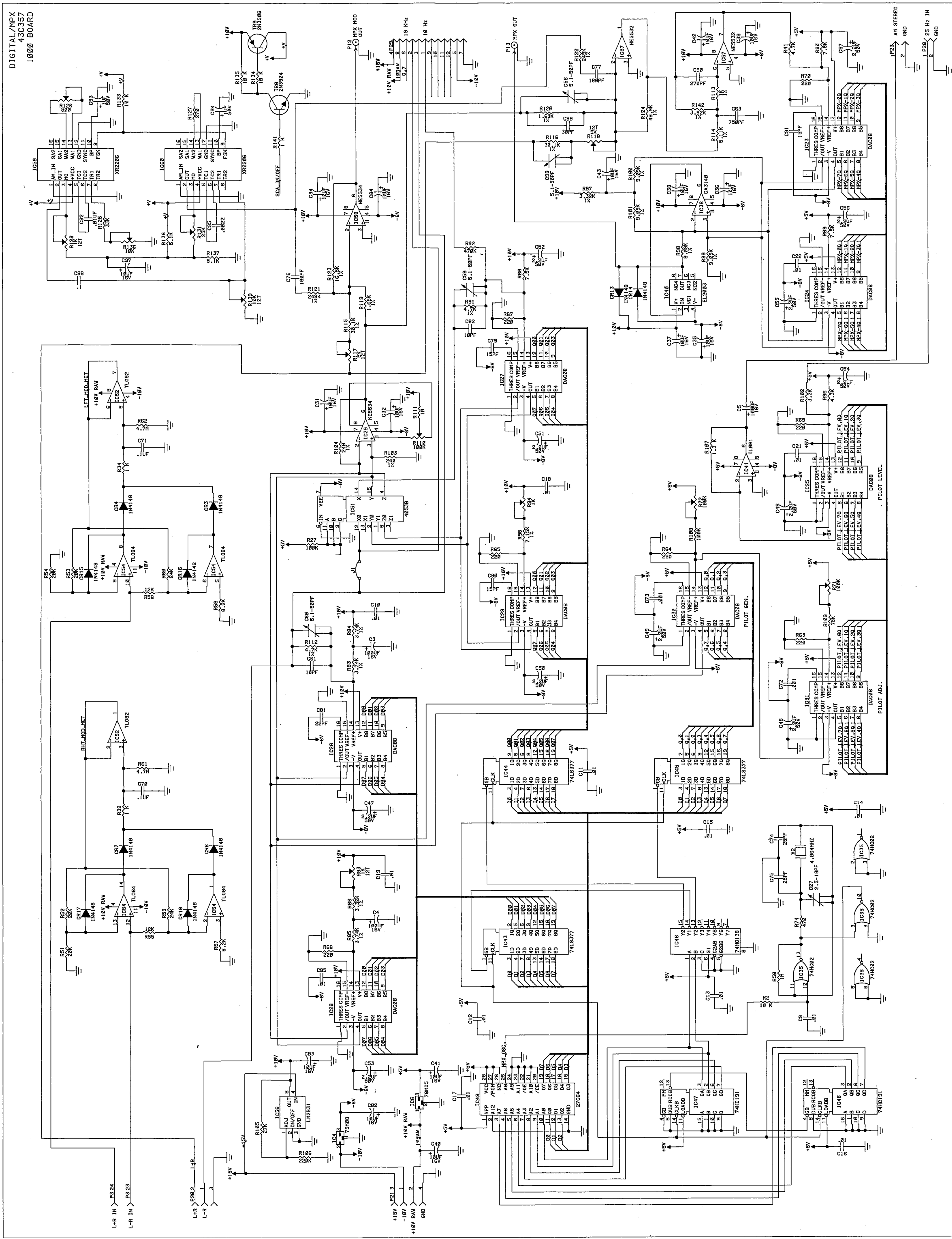
SWITCH BOARD (Component View)



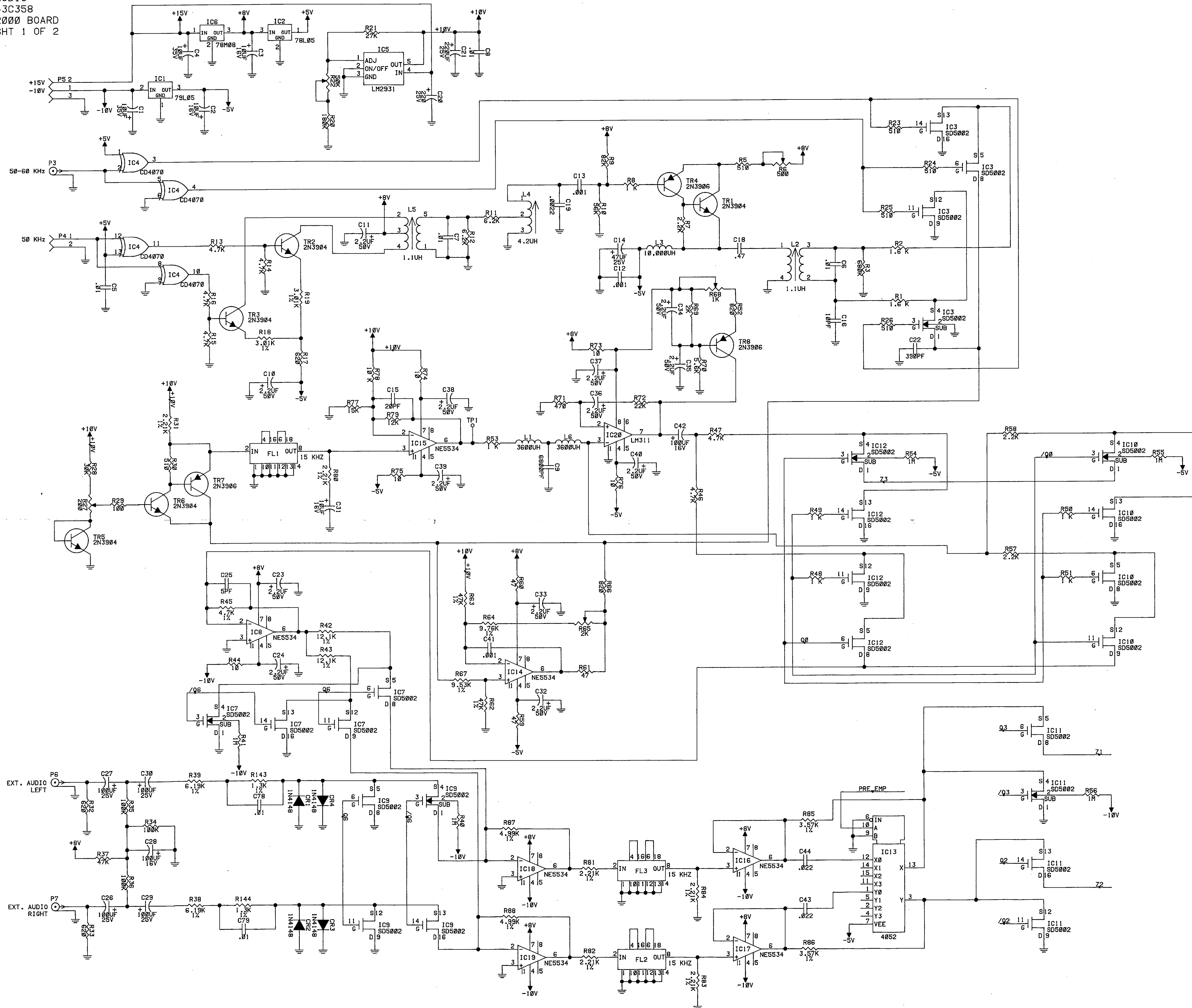
SENCORE INC.
SG80 BLOCK DIAGRAM

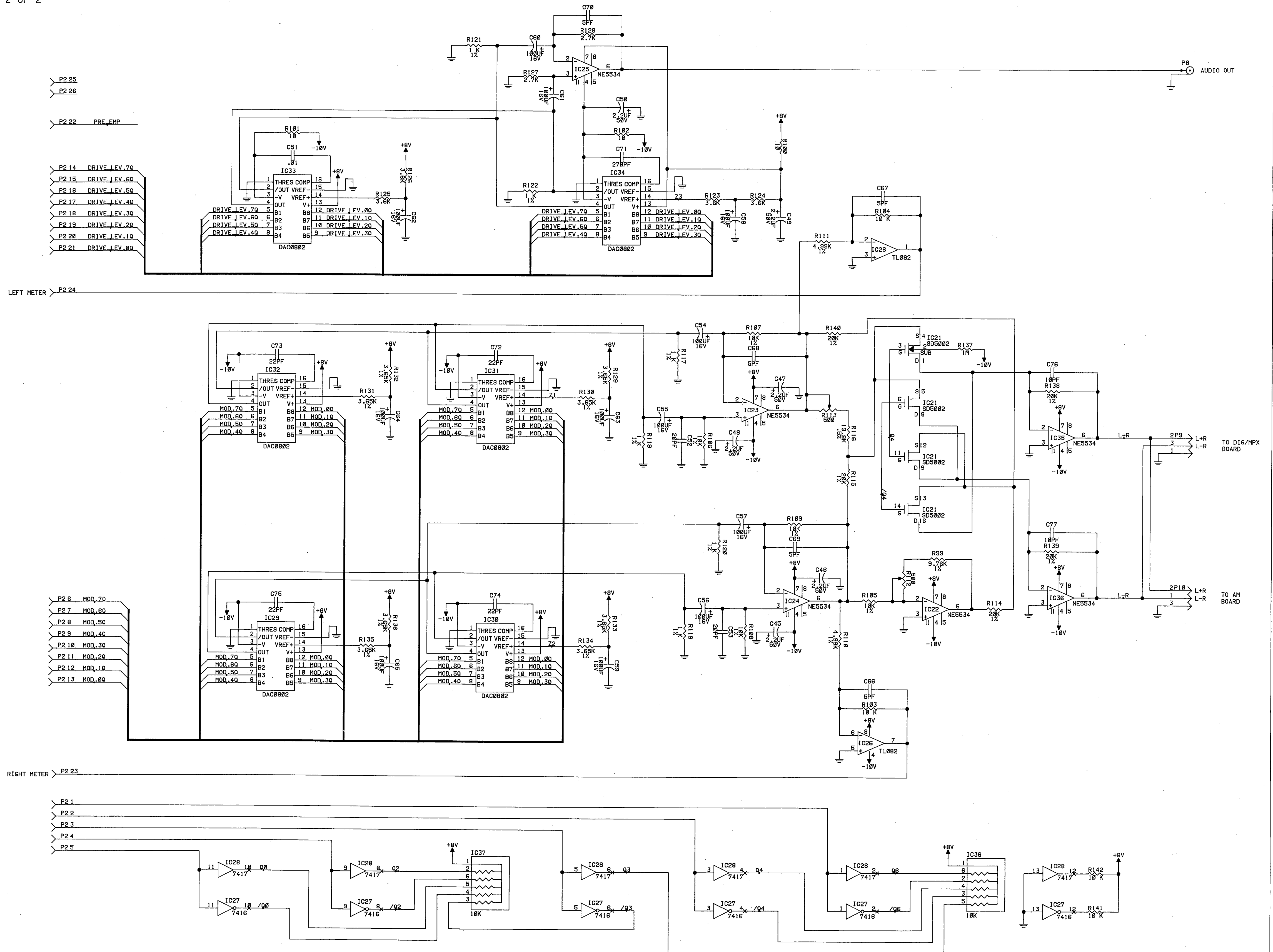


"1000" DIGITAL BOARD
PART 1 OF 2

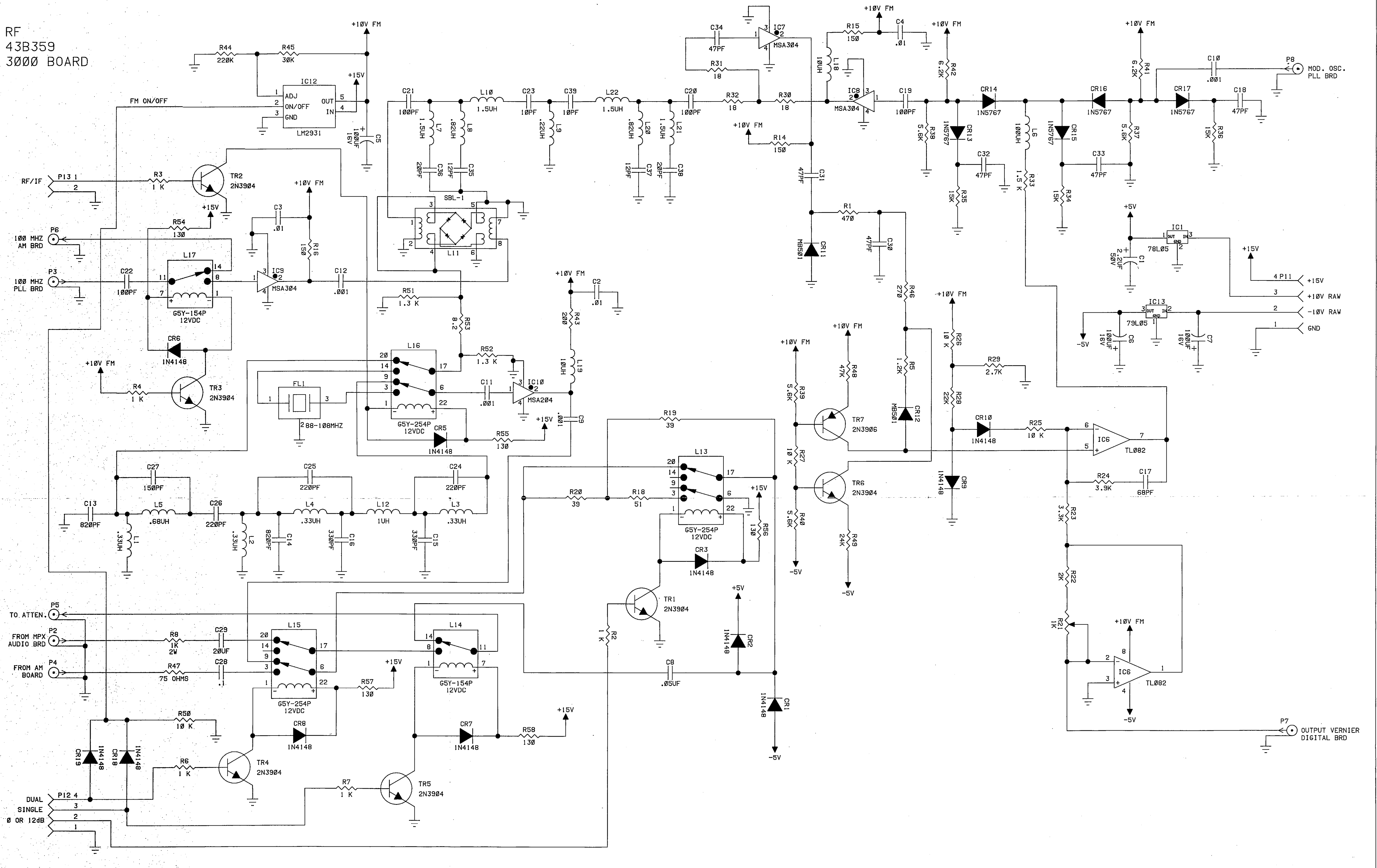


"1000" DIGITAL BOARD
PART 2 OF 2



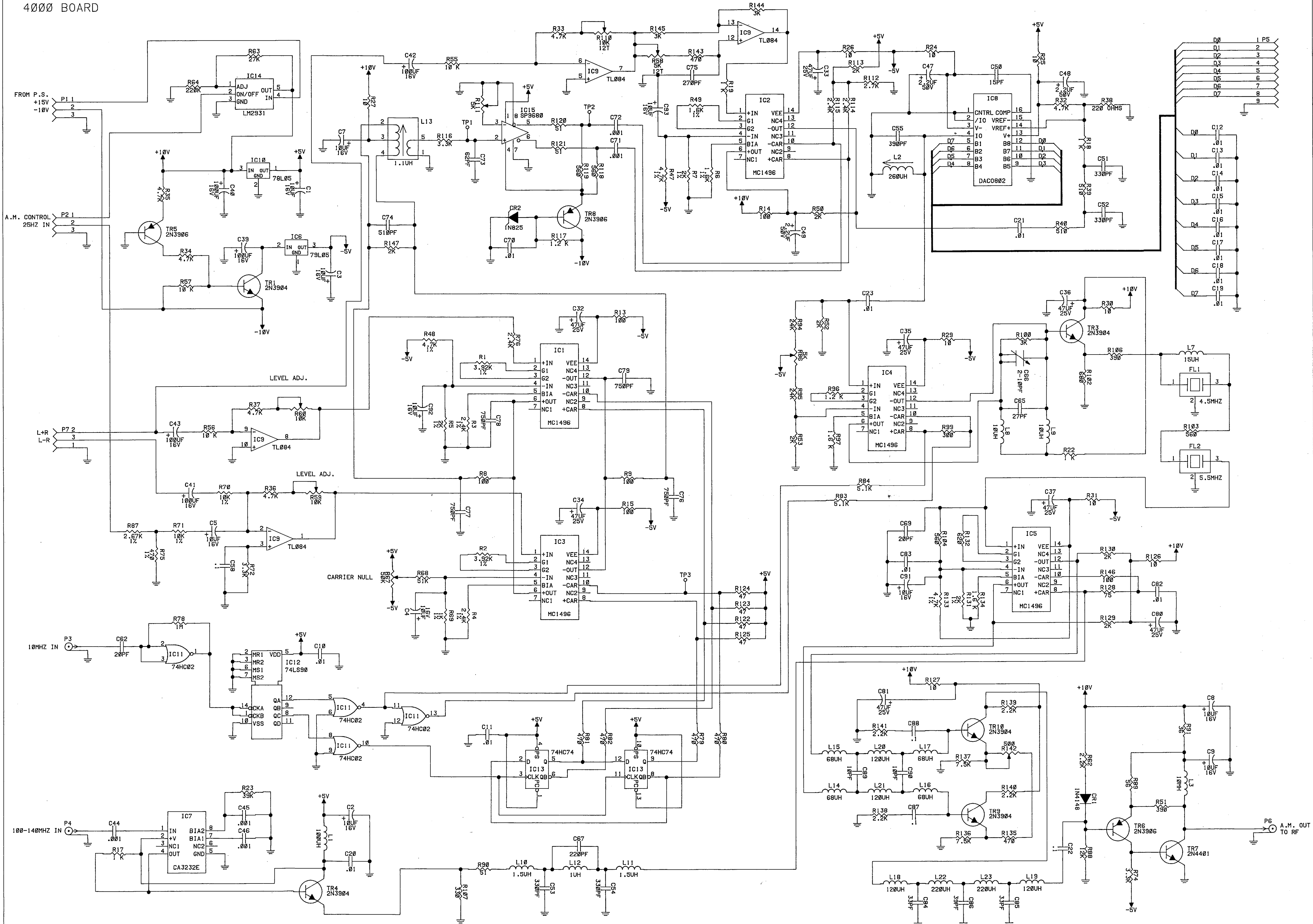


RF
43B359
3000 BOARD



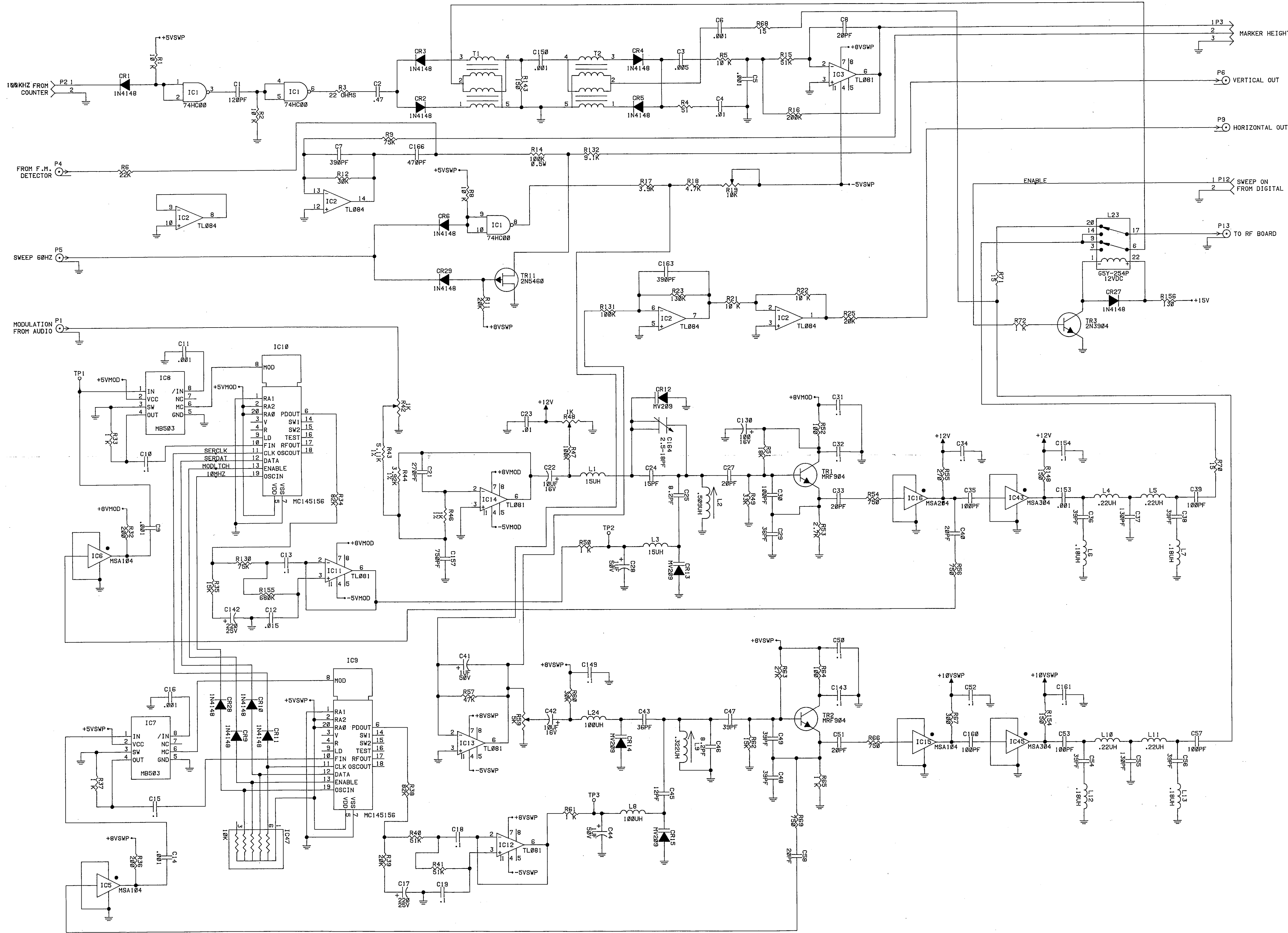
"3000" RF BOARD

A.M.
43B415
4000 BOARD



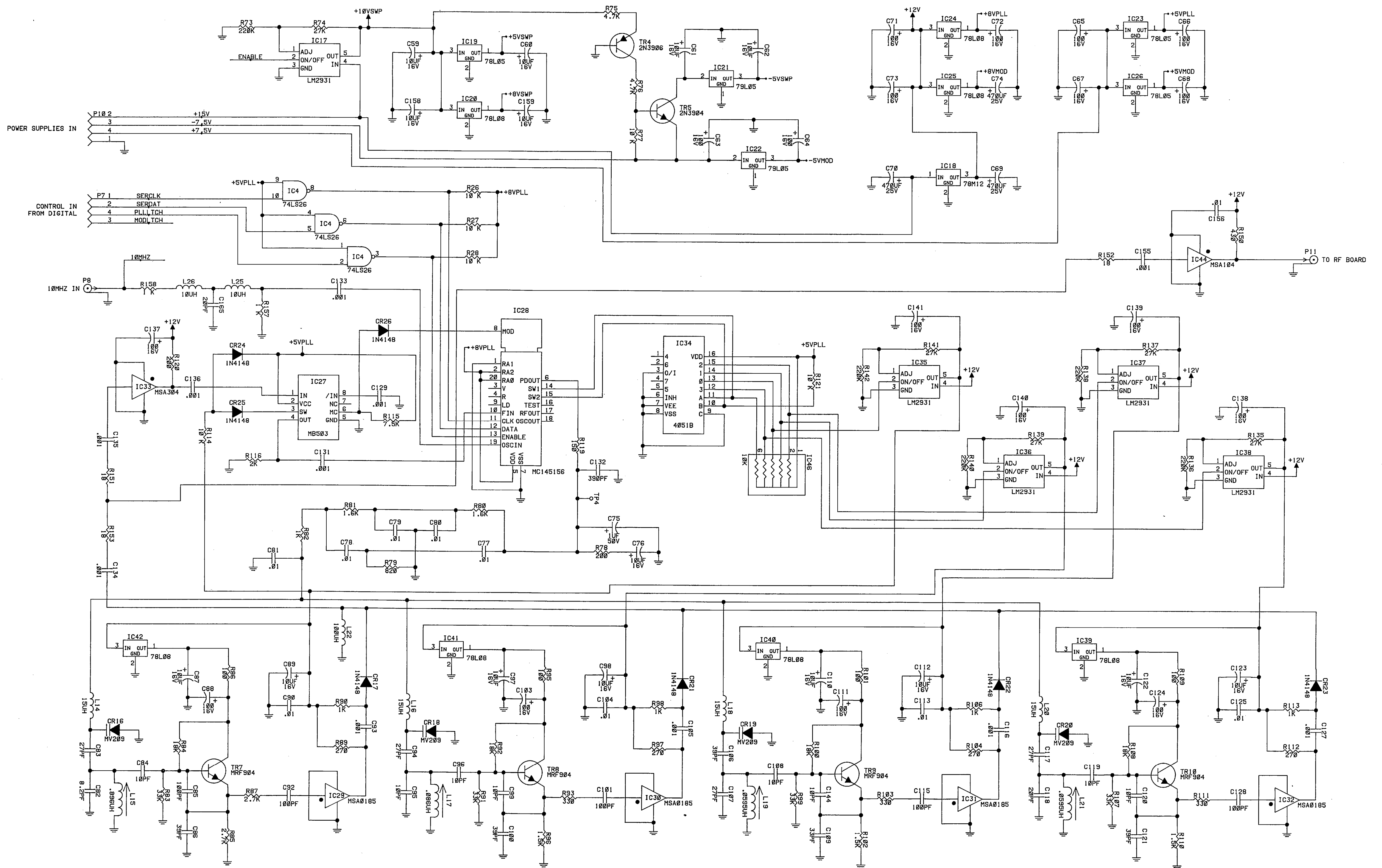
"4000" AM BOARD

P.L.L.
43B385
5000 BOARD

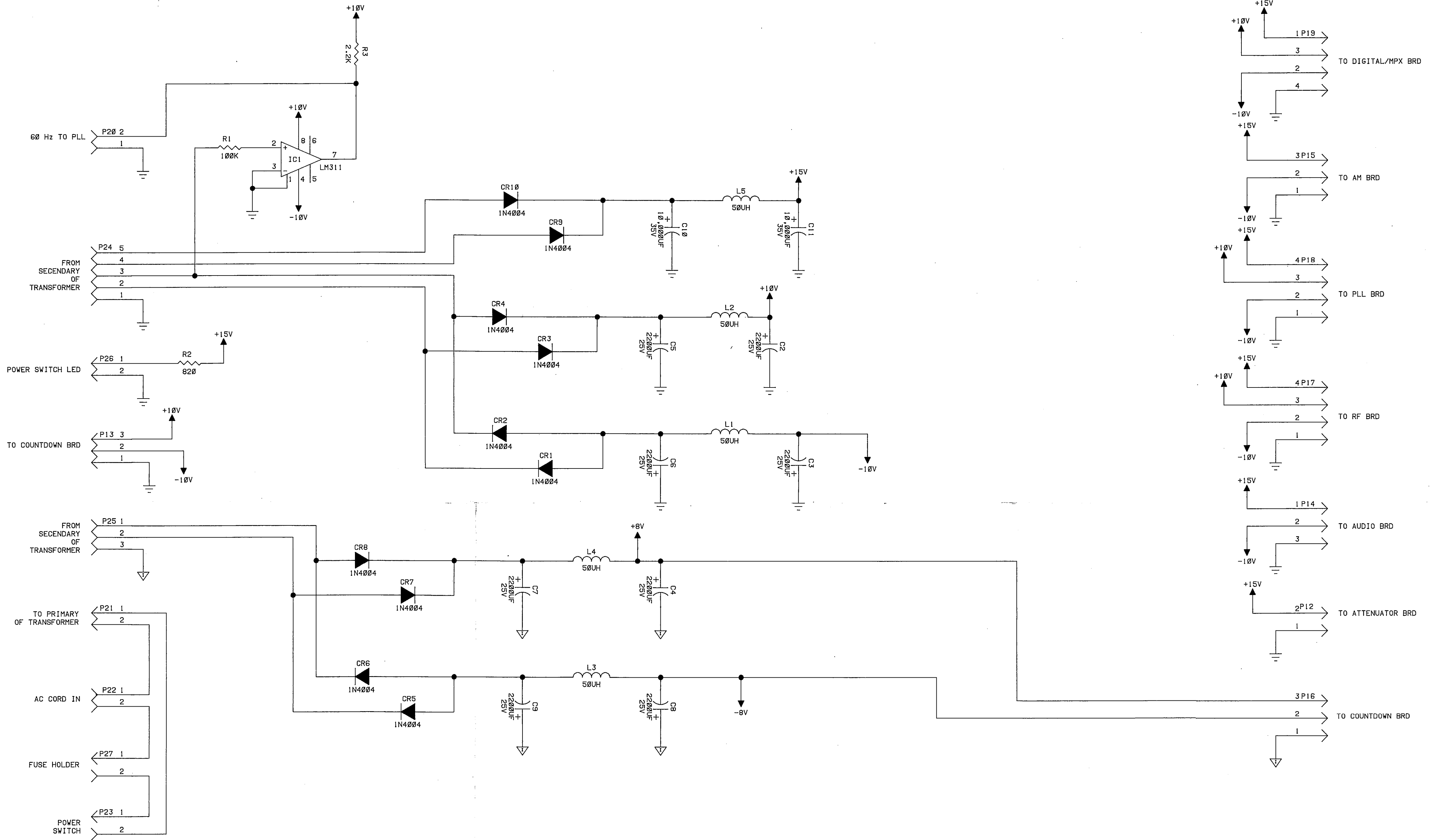


"5000" PLL BOARD
PART 1 OF 2

P.L.L.
43B385
5000 BOARD

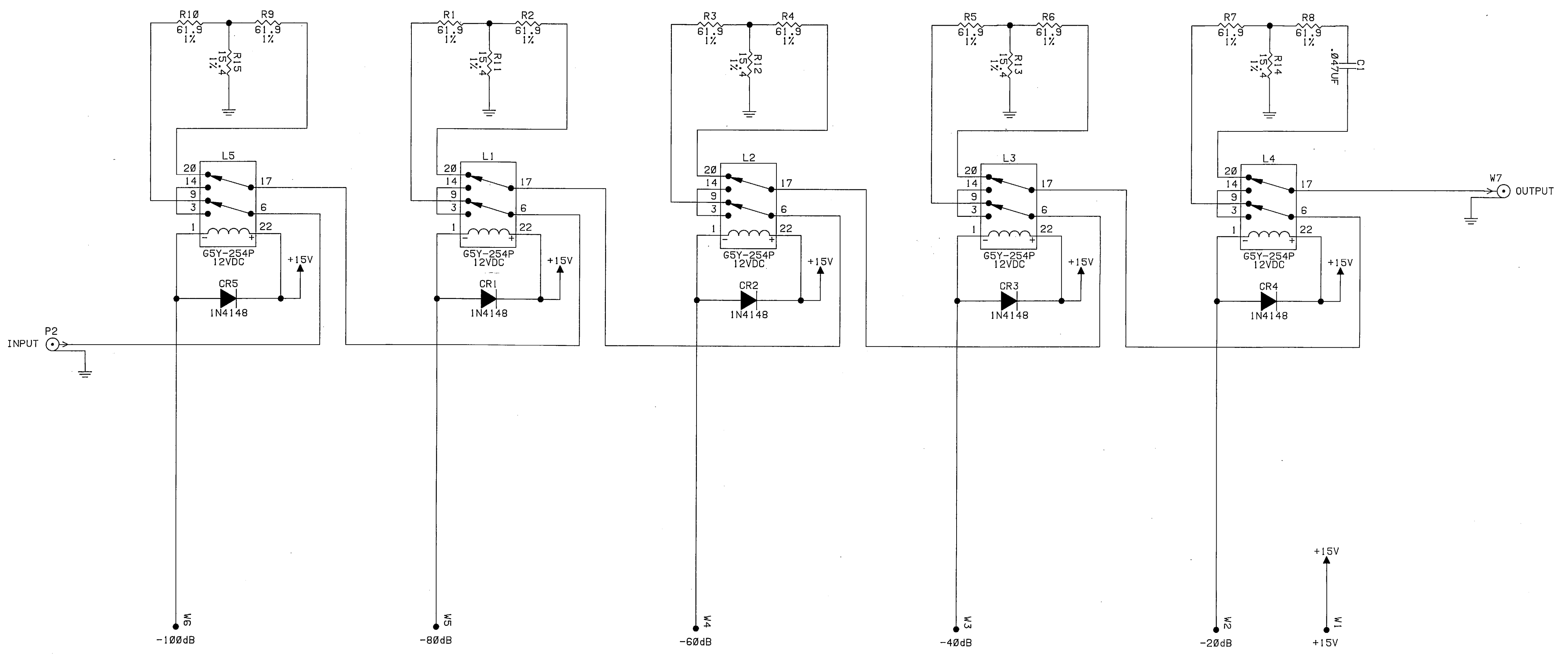


SG80 POWER SUPPLY
43B362
6000 BOARD

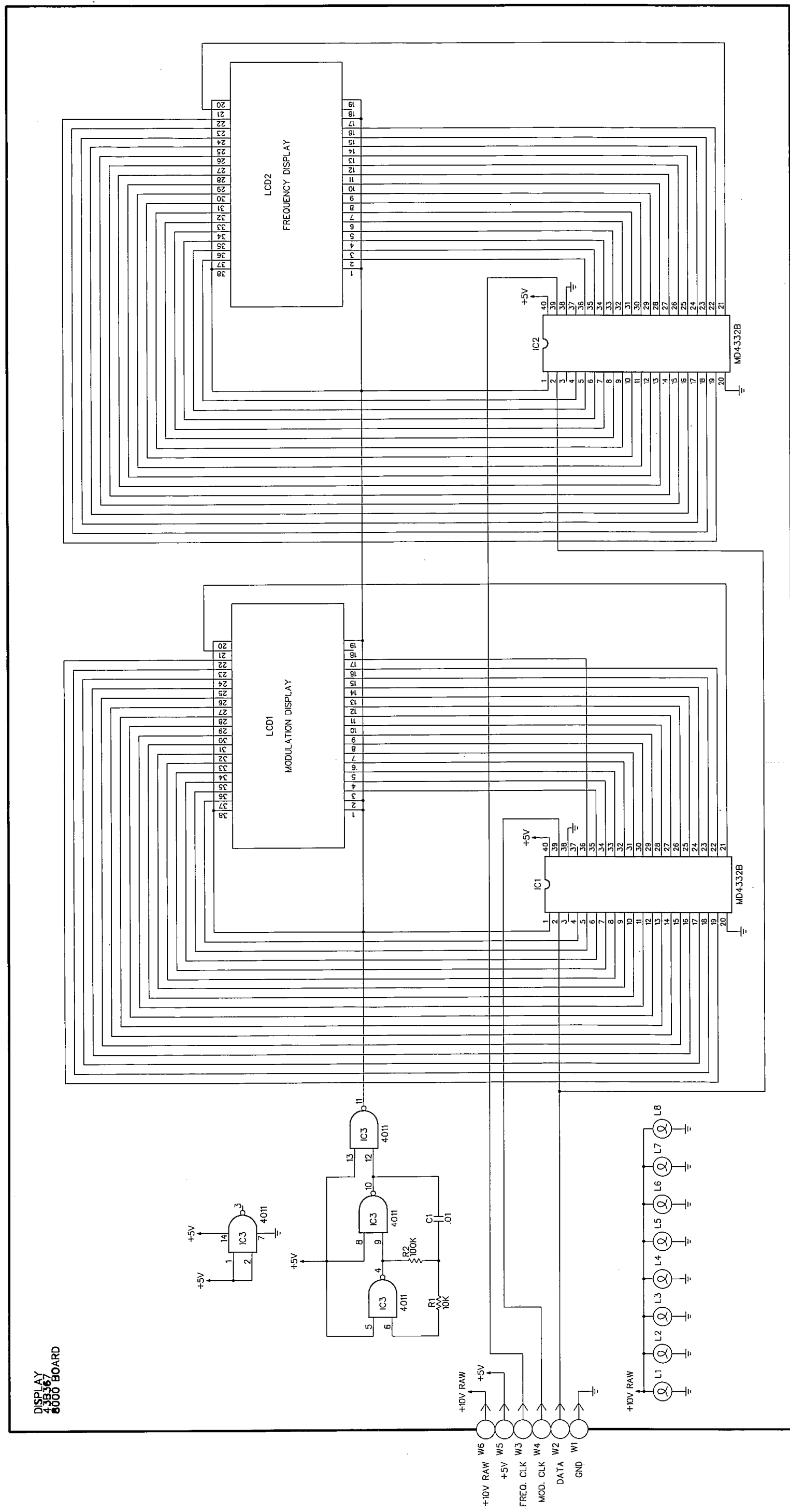


"6000" POWER SUPPLY BOARD

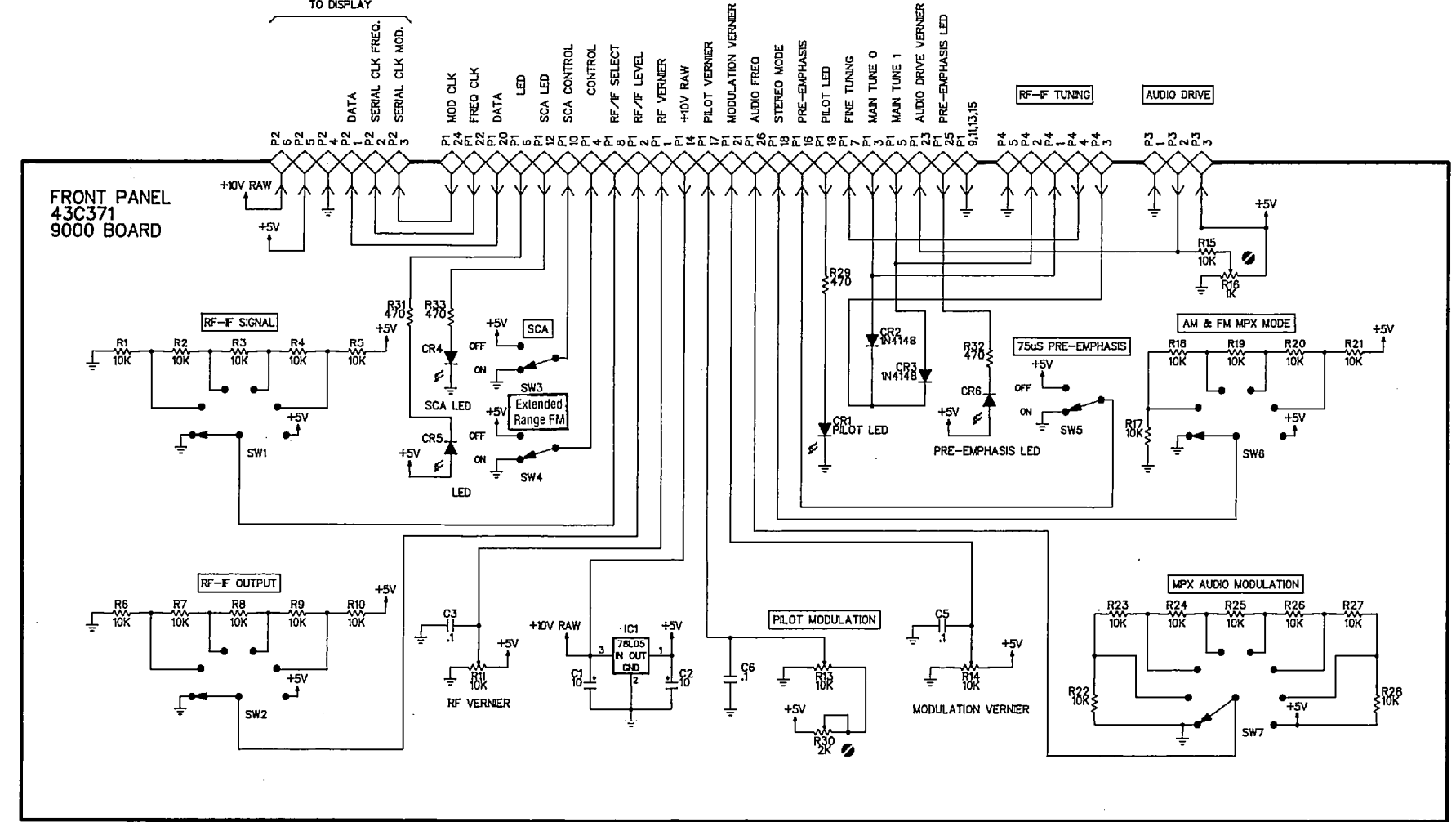
ATTENUATOR
43B361
7000 BOARD



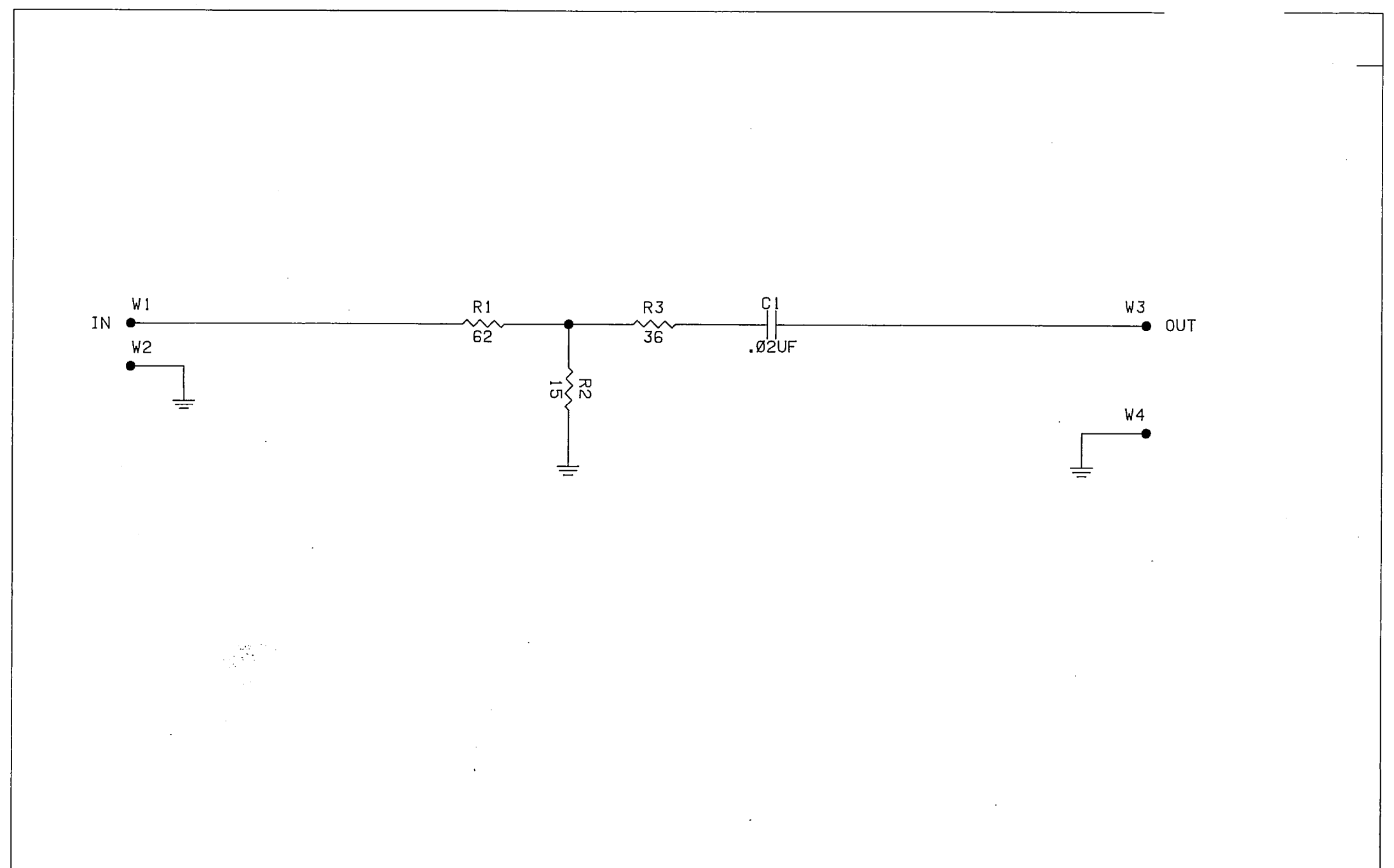
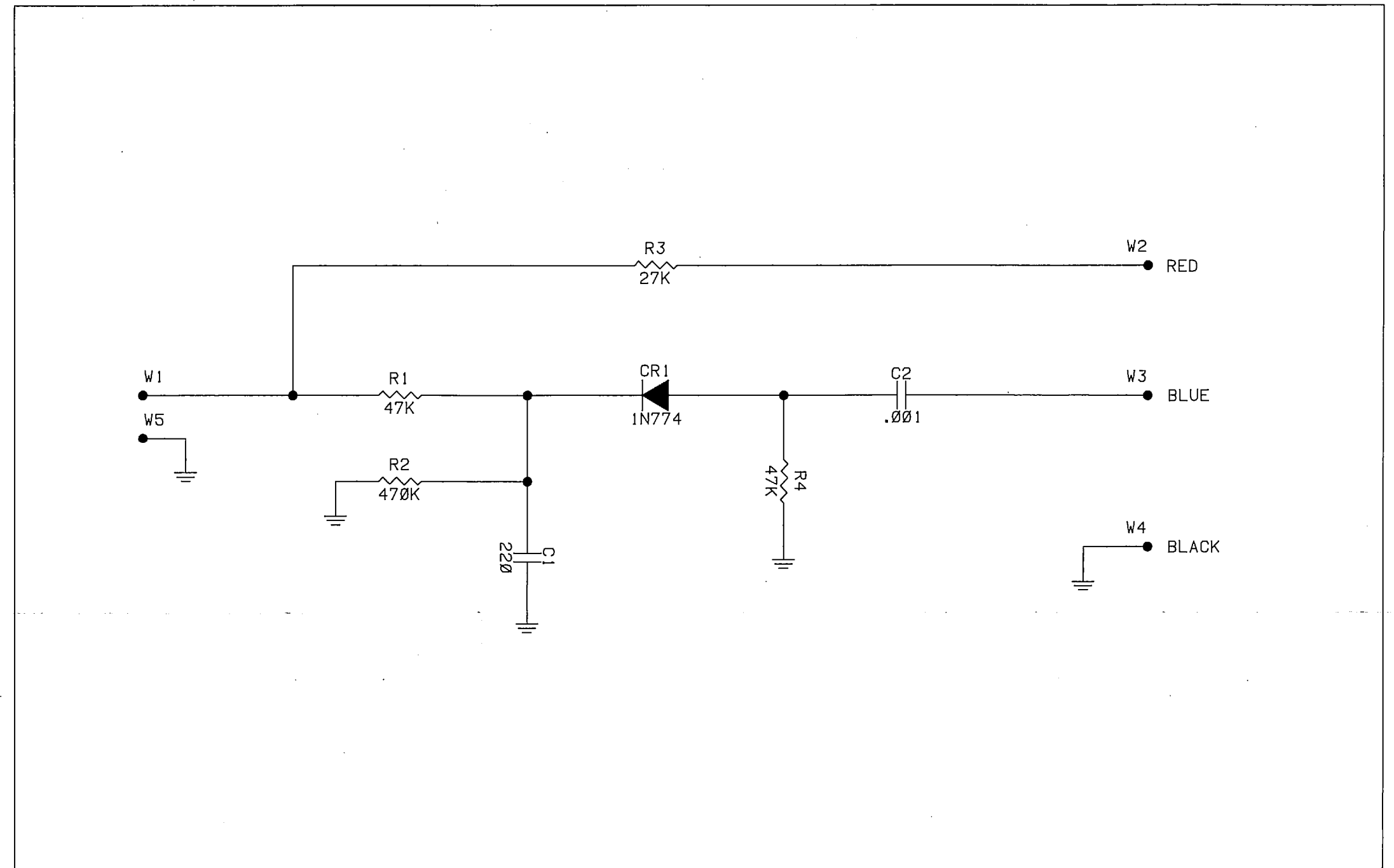
"7000" ATTENUATOR BOARD



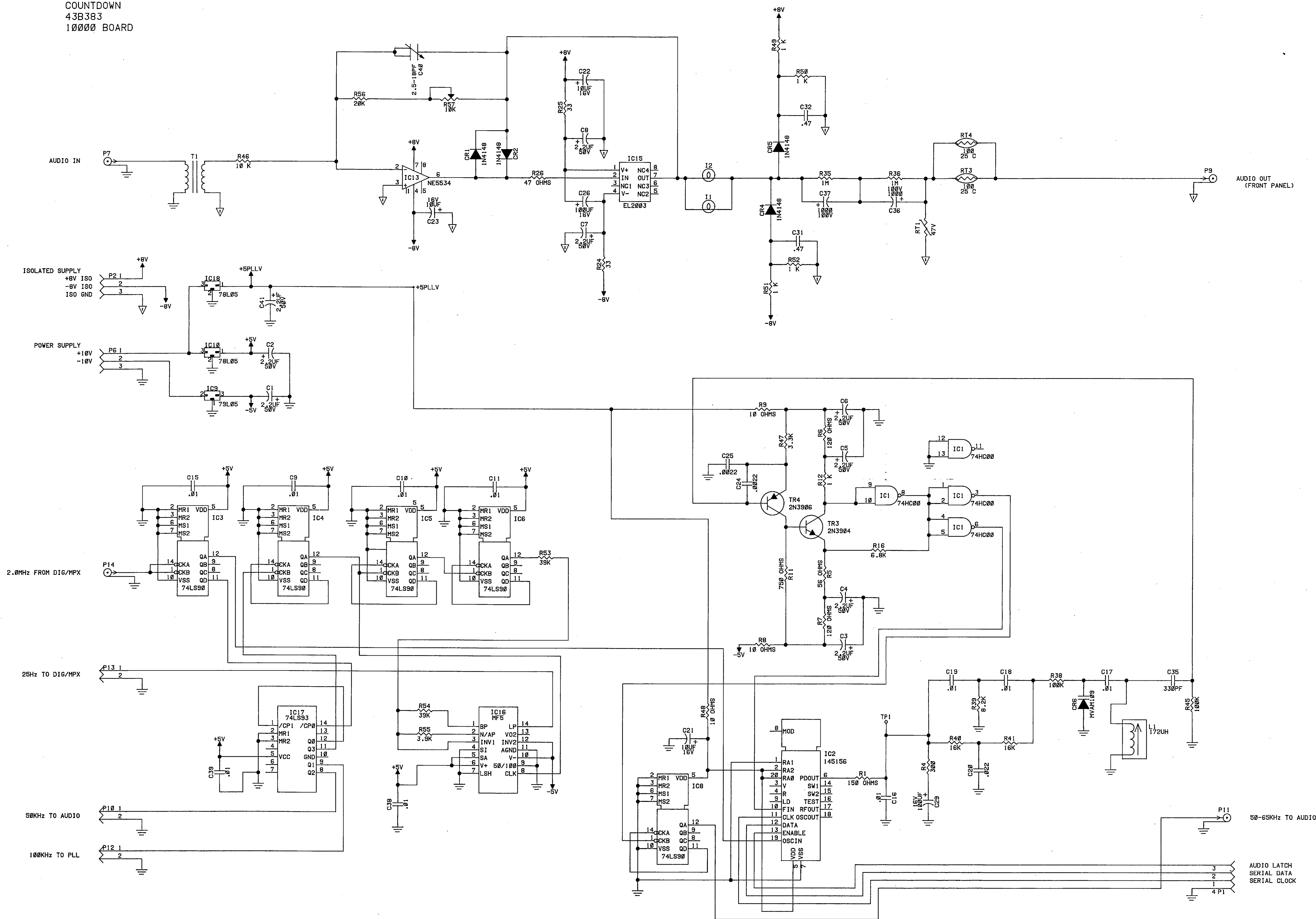
"8000" DISPLAY BOARD



"9000" FRONT PANEL BOARD



COUNTDOWN
43B383
10000 BOARD



"10,000" COUNTDOWN BOARD

SG 80

Calibration notes

Test	HP switch box	Calibration points
1. FM THD	103,201,300,310	R5048,L5002,C5164
2. MOD %	200,210	FM R5042 AM R 4110
3. FM Separation	103,201	R 1117,C 1060,R 2113
4. AM Separation	202	R 4058,R 4059,R 4060

When setting up HP3488A use the following sequence: Local-reset-close-(#)-(-)-(-)-(-)-(-)-execute.

(note for FM Separation RF output to max, modulation @ 100 %, Audio to 1 K hz. @ 100%, R only, L only.)

(note for AM Separation pilot to 100 % audio off R1072 for 90 -20 db
pilot 0 % R 1071 for -55 db. 38 Khz on stereo mon. R1093 null
MPX separation R 1118,C1058 & 98.)
(Mod cal 75db not 80)

- A. For FM THD you have to press the up/down key on the RE201, then press the local/learn key on the RE201, now press the THDn key & readout results on the RE201 display.
- B. For FM Mod % & AM Mod % use the HP8902A measuring receiver (FM, peak + auto tracking lights on)(AM, peak + & auto tracking lights on & AM, peak - & 15Khz filter on.) (Belar to auto -SG80 to Stereo, pilot to 100%, audio to 1 Khz signwave.)
- C.
- D. For FM separation use the analog meters on the Belar stereo monitor unit. (Belar to auto mode for cal. , peak mode when idle.) (Belar to auto -SG80 to Stereo, pilot to 100%, audio to 1 Khz signwave.)
- E. For AM separation use the BE AS10 AM modulation monitor analog meters. (BE AS10 set up:
 1. Auto range both "on"
 2. Inputs "L" & "R"
 3. Polarity both "+"
 4. Adjust SG*) until you get two green bars on the BE S10 with level to "pilot"
 5. Switch between R only & L only & watch meters.
 SG80 setup
 1. stereo
 2. AMRF
 3. X100K
 4. Vernier to get two green bars on BS A10
 5. Pilot to 100%

6. Audio mod to 100%
7. Audio to 1 Khz signwave

AUTO LEVELING CALIBRATION

(Cal. Unit under test with chip with a checksum of 4FDE.)
(Programmer to device select 4, then push online IB72 address set to 30)
Follow directions for zeroing the HP 436A before starting auto leveling procedure.

SG80 MPX SEPERATION CALIBRATION

SG80 SET TO MPX, X100K, VERNIER APPROX 15dB, PILOT MODULCATION TO 100%, AUDIO TO 1 kHz SINEWAVE, AUDIO MODULATION TO 100%, MODE SWITCH TO STEREO.

SET STEREO MONITOR TO "L" AND "R". USING THE SG80 VERNIER SET THE METERS ON THE STEREO MONITOR SO THAT THEY CENTER AROUND ZERO dB.

PUSH THE PHSE BUTTON ON THE MONITOR AND ADJUST THE RECESSED CAL ON THE MONITOR TO GET A MAXIMUM NULL.

PRESS THE PILOT BUTTON ON THE MONITOR, ADJUST R1072 FOR A READING ON THE METER OF 90 WITH THE PILOT MODULATION TO NORMAL (100%). THEN ADJUST PILOT MODULATION TO 50% AND CAL R1071 FOR A READING OF 50. GO BACK AND FORTH BETWEEN THE ADJUSTMENTS UNTIL NO CAL IS NEEDED.

PRESS THE 38 kHz BUTTON ON THE MONITOR AND ADJUST R1093 FOR MAX NULL ON THE RIGHT METER. SHOULD GO BELOW -45Db

PRESS THE "L" AND "R" BUTTONS, AND THE "DE-EMP" BUTTON, ALSO THE 75Usec BUTTON ON THE SG80. READJUST PILOT AND AUDIO MODULATION TO 100%. READJUST VERNIER TO CENTER AROUND 0Db.

USING R1118,C1058, AND C1098 CAL FOR MAX SEPERATION WHEN SWITCHING THE SG80'S MODE SWITCH TO "L ONLY" AND "R ONLY". SHOULD BE BELOW 65Db.