

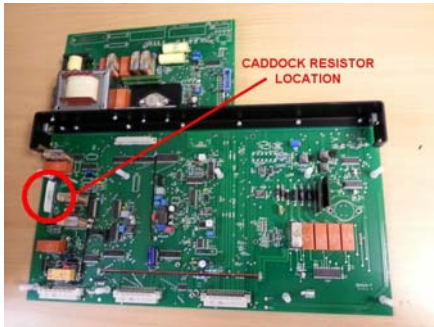
Assembly : 30XX MID Assembly
Modification : Replacing R71 : R72 : R73 : R74 : R75 with 1M05 Resistor

Details

To replace the High Voltage divider resistor chain with the new 1M05 CADDOCK it is necessary to remove the existing resistor chain (parts R71 : R72 : R73 : R74 : R75), install resistor and add a wire link.

1. Locate the High Voltage divider chain on the MID Assembly :

High voltage divider chain located on the MID assembly here :



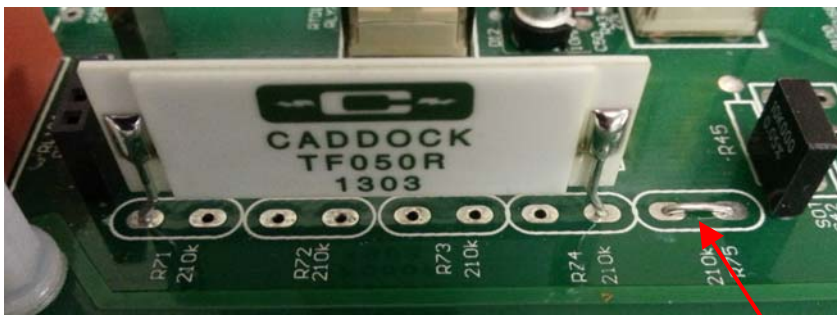
2. Prepare CADDOCK part for installation

Form the leads of the 1M05 resistor, taking care not to stress the ceramic body of the resistor.



3. Remove existing resistors and install 1M05 CADDOCK Resistor

Carefully remove the five divider chain resistors (R71 : R72 : R73 : R74 : R75) and install the CADDOCK 1M05 part from the **left hand pin of R71** to the **right hand pin of R74** (when viewed from the outer edge of the MID assembly).



IMPORTANT! Add a wire link across the pads **designated R75** shown above

*** Process is now complete ***