AN11051 Pin FMEA for HEF4000 family Rev. 3 — 9 January 2019

Application note

Document information

Information	Content
Keywords	FMEA, HEF4000, CMOS, wide operating supply range (3 V to 15 V)
Abstract	This application note provides a Failure Modes and Effects Analysis (FMEA) for the device pins of Nexperia's HEF4000 family under typical failure situations



Pin FMEA for HEF4000 family

1. Introduction

Though the HEF4000 series is one of the oldest CMOS logic families around, it is still frequently used in new designs because of its ease of design-in, wide operating supply range (3 V to 15 V), excellent noise immunity, and low power consumption. All of the standard functions are available, plus more specialized functions such as IEEE bus interfaces and PLL frequency synthesizers.

2. Pin FMEA

This application note provides a Failure Modes and Effects Analysis (FMEA) for the device pins of Nexperia's HEF4000 family under typical failure situations such as a short-circuit to V_{DD} or V_{SS} or to a neighboring pin, or if a pin is left open.

Some HEF4000 family devices have special functions, that can have different behaviors.

A failure is classified according to its effect on the HEF4000 device and the functionality of the application; see $\underline{\text{Table 1}}$.

Table 1. Classification of failure effects

Class	Failure effect
Α	damage to device
	affects application functionality
В	no damage to device
	may affect application functionality
С	no damage to device
	no affect to application functionality

Table 2. FMEA matrix for pin short-circuit to V_{DD}

Pin	Class	Remarks
Input	В	normal operating condition, no damage, no leakage, may affect functionality
Output	С	if output defined HIGH, no damage, no leakage, no output level change
Output	A	if output defined LOW, short-circuits and high currents can damage device, output level changes
V _{SS}	В	short-circuits and high currents can damage device, will affect functionality

Pin FMEA for HEF4000 family

Table 3. FMEA matrix for pin short-circuit to V_{SS}

Pin	Class	Remarks
Input	В	normal operating condition, no damage, no leakage, may affect functionality
Output	С	if output defined LOW, no damage, no leakage, no output level change
Output	A	if output defined HIGH, short-circuits and high currents can damage device, output level changes
V_{DD}	В	no damage, affects functionality

Table 4. FMEA matrix for pin left open

Pin	Class	Remarks
Input	В	undefined operating condition, no damage, increases leakage, may affect functionality
Output	С	normal operating condition, no damage, no leakage
V _{SS} ; V _{EE}	В	undefined operating condition, no damage, increases leakage, will affect functionality
V_{DD}	В	undefined operating condition, no damage, increases leakage (only for I/O types), will affect functionality

Table 5. FMEA matrix for pin short-circuits between neighbor pins

Pin	Class	Remarks
Input to input	С	if inputs have same voltage levels: no damage, no leakage
	В	if inputs have different voltage levels: leakage increases, will affect functionality
Input to input Input to V _{SS} Input to V _{DD} Output to output Output to input	A	if input and output have different voltage levels, can cause high current and can damage device, will affect functionality
	С	if input and output have same voltage levels, no damage, no leakage
Input to V _{SS}	-	see <u>Table 3</u>
Input to V _{DD}	-	see <u>Table 2</u>
Output to output	С	if outputs have same voltage levels, no damage, no leakage
	A	if outputs have different voltage levels, can cause high current and can damage device, will affect functionality
Output to input	-	same effect as 'input to output' condition
Output to V _{SS}	-	see <u>Table 3</u>
Output to V _{DD}	-	see <u>Table 2</u>
V _{SS} to V _{DD}	-	not applicable, these pins are not neighbors

Pin FMEA for HEF4000 family

3. Abbreviations

Table 6. Abbreviations

Acronym	Description
CMOS	Complementary Metal-Oxide Semiconductor
FMEA	Failure Modes and Effects Analysis
PLL	Phase-Locked Loop

4. Revision history

Table 7. Revision history

Rev	Date	Description
v.3	20190109	AN11051, updated to latest Nexperia documentation standard
v.2	20150715	AN11051, added pin V _{EE}
v.1	20110428	AN11051, initial version

Pin FMEA for HEF4000 family

5. Legal information

Definitions

Draft — The document is a draft version only. The content is still under internal review and subject to formal approval, which may result in modifications or additions. Nexperia does not give any representations or warranties as to the accuracy or completeness of information included herein and shall have no liability for the consequences of use of such information.

Disclaimers

Limited warranty and liability — Information in this document is believed to be accurate and reliable. However, Nexperia does not give any representations or warranties, expressed or implied, as to the accuracy or completeness of such information and shall have no liability for the consequences of use of such information. Nexperia takes no responsibility for the content in this document if provided by an information source outside of Nexperia.

In no event shall Nexperia be liable for any indirect, incidental, punitive, special or consequential damages (including - without limitation - lost profits, lost savings, business interruption, costs related to the removal or replacement of any products or rework charges) whether or not such damages are based on tort (including negligence), warranty, breach of contract or any other legal theory.

Notwithstanding any damages that customer might incur for any reason whatsoever, Nexperia's aggregate and cumulative liability towards customer for the products described herein shall be limited in accordance with the Terms and conditions of commercial sale of Nexperia.

Right to make changes — Nexperia reserves the right to make changes to information published in this document, including without limitation specifications and product descriptions, at any time and without notice. This document supersedes and replaces all information supplied prior to the publication hereof.

Suitability for use — Nexperia products are not designed, authorized or warranted to be suitable for use in life support, life-critical or safety-critical systems or equipment, nor in applications where failure or malfunction of an Nexperia product can reasonably be expected to result in personal injury, death or severe property or environmental damage. Nexperia and its suppliers accept no liability for inclusion and/or use of Nexperia products in such equipment or applications and therefore such inclusion and/or use is at the customer's own risk.

Applications — Applications that are described herein for any of these products are for illustrative purposes only. Nexperia makes no representation or warranty that such applications will be suitable for the specified use without further testing or modification.

Customers are responsible for the design and operation of their applications and products using Nexperia products, and Nexperia accepts no liability for any assistance with applications or customer product design. It is customer's sole responsibility to determine whether the Nexperia product is suitable and fit for the customer's applications and products planned, as well as for the planned application and use of customer's third party customer(s). Customers should provide appropriate design and operating safeguards to minimize the risks associated with their applications and products.

Nexperia does not accept any liability related to any default, damage, costs or problem which is based on any weakness or default in the customer's applications or products, or the application or use by customer's third party customer(s). Customer is responsible for doing all necessary testing for the customer's applications and products using Nexperia products in order to avoid a default of the applications and the products or of the application or use by customer's third party customer(s). Nexperia does not accept any liability in this respect.

Export control — This document as well as the item(s) described herein may be subject to export control regulations. Export might require a prior authorization from competent authorities.

Translations — A non-English (translated) version of a document is for reference only. The English version shall prevail in case of any discrepancy between the translated and English versions.

Trademarks

Notice: All referenced brands, product names, service names and trademarks are the property of their respective owners.

Pin FMEA for HEF4000 family

List of Tables

Table 1. Classification of failure effects	2
Table 2. FMEA matrix for pin short-circuit to VDD	2
Table 3. FMEA matrix for pin short-circuit to VSS	3
Table 4. FMEA matrix for pin left open	3
Table 5. FMEA matrix for pin short-circuits between neighbor pins	3
Table 6. Abbreviations	4
Table 7. Revision history	4

Pin FMEA for HEF4000 family

Contents

1.	Introduction	2
	Pin FMEA	
3.	Abbreviations	4
4.	Revision history	4
	Legal information	

For more information, please visit: http://www.nexperia.com For sales office addresses, please send an email to: salesaddresses@nexperia.com Date of release: 9 January 2019

[©] Nexperia B.V. 2019. All rights reserved