







<span id="page-0-0"></span>**TEXAS INSTRUMENTS** 

**[DAC81402](https://www.ti.com/product/DAC81402), [DAC61402](https://www.ti.com/product/DAC61402)** SLASEH3A – OCTOBER 2020 – REVISED MAY 2021

# **DACx1402 Dual, 16-Bit and 12-Bit, High-Voltage-Output DACs With Internal Reference**

# **1 Features**

- Performance:
	- Specified monotonic at 16-bit resolution
	- INL: ±1 LSB maximum at 16-bit resolution
	- TUE: ±0.05% FSR, maximum
- Integrated output buffer
	- Full-scale output voltage: ±5 V, ±10 V, ±20 V, 5 V, 10 V, 20 V, 40 V
	- High drive capability: ±15 mA
	- Per channel sense pins
- Integrated 2.5-V precision reference
	- Initial accuracy: ±2.5 mV, maximum
	- Low drift: 10 ppm/°C, maximum
- Reliability features:
	- CRC error check
	- Short-circuit limit
	- Fault pin
- 50-MHz, SPI-compatible serial interface
	- 4-wire mode, 1.7-V to 5.5-V operation
	- Readback and daisy-chain operations
	- Temperature range: -40°C to +125°C
- Package: 5-mm × 5-mm, 32-pin QFN

# **2 Applications**

- [Servo drive control module](https://www.ti.com/solution/servo-drive-control-module)
- [Analog output module](https://www.ti.com/solution/analog-output-module)
- [Lab and field Instrumentation](https://www.ti.com/solution/lab-field-instrumentation)
- [Data acquisition \(DAQ\)](https://www.ti.com/solution/data-acquisition-daq)
- [Semiconductor test](https://www.ti.com/solution/semiconductor-test)



# **3 Description**

The 16-bit DAC81402 and 12-bit DAC61402 (DACx1402) are pin-compatible, dual-channel, buffered, high-voltage-output, digital-to-analog converters (DACs). These devices include a low-drift, 2.5-V internal reference that eliminates the need for an external precision reference in most applications. The devices are specified monotonic and provide high linearity of ±1 LSB INL. Additionally, the devices implement per channel sense pins that eliminate IR drops and sense up to ±12 V of ground bounce.

A user-selectable output configuration enables fullscale bipolar output voltages of  $\pm 20$  V,  $\pm 10$  V, and ±5 V; and full-scale unipolar output voltages of 40 V, 20 V, 10 V and 5 V. The full-scale output range for each DAC channel is independently programmable. The integrated DAC output buffers can sink or source up to 15 mA, thus limiting the need for additional operational amplifiers.

The DACx1402 incorporate a power-on-reset circuit that connects the DAC outputs to ground at power up. The outputs remain in this mode until the device is properly configured for operation. The devices include additional reliability features such as a CRC error check, short-circuit protection, and a thermal alarm.

Communication to the devices is performed through a 4-wire serial interface that supports operation from 1.7 V to 5.5 V.





(1) For all available packages, see the orderable addendum at the end of the data sheet.



**Motor Drive Application**



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# **4 Revision History**



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# **5 Device Comparison Table**



# **6 Pin Configuration and Functions**



## **Figure 6-1. RHB (32-pin VQFN) Package, Top View**

#### **Table 6-1. Pin Functions**



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#### **Table 6-1. Pin Functions (continued)**



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# **7 Specifications**

# **7.1 Absolute Maximum Ratings**

over operating free-air temperature range (unless otherwise noted) $(1)$ 



(1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

## **7.2 ESD Ratings**



(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.



# <span id="page-5-0"></span>**7.3 Recommended Operating Conditions**

over operating free-air temperature range (unless otherwise noted)



## **7.4 Thermal Information**



(1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](http://www.ti.com/lit/SPRA953) application report.

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# **7.5 Electrical Characteristics**

all minimum/maximum specifications at T<sub>A</sub> = –40°C to +125°C and all typical specifications at T<sub>A</sub> = 25°C, AV<sub>DD</sub> = 4.5 V to 41.5 V, AV $_{\rm SS}$  = –21.5 V to 0 V, DV $_{\rm DD}$  = 5.0 V, internal reference enabled, IOV $_{\rm DD}$  = 1.7 V, V $_{\rm SENSENX}$  = 0 V, C $_{\rm COMPX}$  floating, DAC outputs unloaded, and digital inputs at IOV $_{\text{DD}}$  or GND (unless otherwise noted)





all minimum/maximum specifications at T<sub>A</sub> = –40°C to +125°C and all typical specifications at T<sub>A</sub> = 25°C, AV<sub>DD</sub> = 4.5 V to 41.5 V, AV $_{\rm SS}$  = –21.5 V to 0 V, DV $_{\rm DD}$  = 5.0 V, internal reference enabled, IOV $_{\rm DD}$  = 1.7 V, V $_{\rm SENSENX}$  = 0 V, C $_{\rm COMPX}$  floating, DAC outputs unloaded, and digital inputs at IOV $_{\sf DD}$  or GND (unless otherwise noted)





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all minimum/maximum specifications at T<sub>A</sub> = –40°C to +125°C and all typical specifications at T<sub>A</sub> = 25°C, AV<sub>DD</sub> = 4.5 V to 41.5 V, AV $_{\rm SS}$  = –21.5 V to 0 V, DV $_{\rm DD}$  = 5.0 V, internal reference enabled, IOV $_{\rm DD}$  = 1.7 V, V $_{\rm SENSENX}$  = 0 V, C $_{\rm COMPX}$  floating, DAC outputs unloaded, and digital inputs at IOV $_{\sf DD}$  or GND (unless otherwise noted)





all minimum/maximum specifications at T<sub>A</sub> = –40°C to +125°C and all typical specifications at T<sub>A</sub> = 25°C, AV<sub>DD</sub> = 4.5 V to 41.5 V, AV $_{\rm SS}$  = –21.5 V to 0 V, DV $_{\rm DD}$  = 5.0 V, internal reference enabled, IOV $_{\rm DD}$  = 1.7 V, V $_{\rm SENSENX}$  = 0 V, C $_{\rm COMPX}$  floating, DAC outputs unloaded, and digital inputs at IOV $_{\sf DD}$  or GND (unless otherwise noted)





<span id="page-11-0"></span>all minimum/maximum specifications at T<sub>A</sub> = –40°C to +125°C and all typical specifications at T<sub>A</sub> = 25°C, AV<sub>DD</sub> = 4.5 V to 41.5 V, AV $_{\rm SS}$  = –21.5 V to 0 V, DV $_{\rm DD}$  = 5.0 V, internal reference enabled, IOV $_{\rm DD}$  = 1.7 V, V $_{\rm SENSENX}$  = 0 V, C $_{\rm COMPX}$  floating, DAC outputs unloaded, and digital inputs at  $IOV<sub>DD</sub>$  or GND (unless otherwise noted)



(1) End point fit between codes. 16-bit: 512 to 65024 for AV<sub>DD</sub> ≥ 5.5 V, 512 to 63488 for AV<sub>DD</sub> ≤ 5.5 V, 0.2-V headroom between V<sub>REFIO</sub> and AV<sub>DD</sub>; 12-bit: 32 to 4064 for AV<sub>DD</sub> ≥ 5.5 V, 32 to 3968 for AV<sub>DD</sub> ≤ 5.5 V, 0.2-V headroom between V<sub>REFIO</sub> and AV<sub>DD</sub>.

(2) Full-scale code written to the DAC for AV<sub>DD</sub> ≥ 5.5 V. 16-bit: code 63488 written to the DAC for AV<sub>DD</sub> ≤ 5.5 V; 12-bit: code 3968 written to the DAC for  $AV_{DD} \leq 5.5 V$ .

(3) Temporary overload condition protection. junction temperature can be exceeded during current limit. operation above the specified maximum junction temperature may impair device reliability.

(4) Specified by design and characterization, not production tested.

(5) AV<sub>DD</sub> = +15 V, AV<sub>SS</sub> = -15 V, DV<sub>DD</sub> = 5 V, SPI static, 10-V output span, all DAC at full scale, V<sub>OUTX</sub> unloaded.

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# 7.6 Timing Requirements: Write, IOV<sub>DD</sub>: 1.7 V to 2.7 V

all specifications at T<sub>A</sub> = –40°C to +125°C, input signals are specified with t<sub>R</sub> = t<sub>F</sub> = 1 ns/V (10% to 90% of IOV<sub>DD</sub>) and timed from a voltage level of (V<sub>IL</sub> + V<sub>IH</sub>) / 2, SDO loaded with 20 pF, 1.7 V ≤ IOV<sub>DD</sub> < 2.7 V



## 7.7 Timing Requirements: Write, IOV<sub>DD</sub>: 2.7 V to 5.5 V

all specifications at T<sub>A</sub> = –40°C to +125°C, input signals are specified with t<sub>R</sub> = t<sub>F</sub> = 1 ns/V (10% to 90% of IOV<sub>DD</sub>) and timed from a voltage level of (V<sub>IL</sub> + V<sub>IH</sub>) / 2, SDO loaded with 20 pF, 2.7 V ≤ IOV<sub>DD</sub> ≤ 5.5 V





# <span id="page-13-0"></span>7.8 Timing Requirements: Read and Daisy Chain, FSDO = 0, IOV<sub>DD</sub>: 1.7 V to 2.7 V

all specifications at T<sub>A</sub> = –40°C to +125°C, input signals are specified with t<sub>R</sub> = t<sub>F</sub> = 1 ns/V (10% to 90% of IOV<sub>DD</sub>) and timed from a voltage level of (V<sub>IL</sub> + V<sub>IH</sub>) / 2, SDO loaded with 20 pF, 1.7 V ≤ IOV<sub>DD</sub> < 2.7 V



# 7.9 Timing Requirements: Read and Daisy Chain, FSDO = 1, IOV<sub>DD</sub>: 1.7 V to 2.7 V

all specifications at T<sub>A</sub> = –40°C to +125°C, input signals are specified with t<sub>R</sub> = t<sub>F</sub> = 1 ns/V (10% to 90% of IOV<sub>DD</sub>) and timed from a voltage level of  $(V_{IL} + V_{IH})$  / 2, SDO loaded with 20 pF, 1.7 V  $\leq$  IOV<sub>DD</sub>  $\leq$  2.7 V



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# 7.10 Timing Requirements: Read and Daisy Chain, FSDO = 0, IOV<sub>DD</sub>: 2.7 V to 5.5 V

all specifications at T<sub>A</sub> = –40°C to +125°C, input signals are specified with t<sub>R</sub> = t<sub>F</sub> = 1 ns/V (10% to 90% of IOV<sub>DD</sub>) and timed from a voltage level of (V<sub>IL</sub> + V<sub>IH</sub>) / 2, SDO loaded with 20 pF, 2.7 V ≤ IOV<sub>DD</sub> ≤ 5.5 V



# 7.11 Timing Requirements: Read and Daisy Chain, FSDO = 1, IOV<sub>DD</sub>: 2.7 V to 5.5 V

all specifications at T<sub>A</sub> = –40°C to +125°C, input signals are specified with  $t_R = t_F = 1$  ns/V (10% to 90% of IOV<sub>DD</sub>) and timed from a voltage level of  $(V_{\text{IL}} + V_{\text{IH}})/2$ , SDO loaded with 20 pF, 2.7 V ≤ IOV<sub>DD</sub> ≤ 5.5 V





# <span id="page-15-0"></span>**7.12 Timing Diagrams**



- A. Asynchronous update.
- B. Synchronous update.







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# **7.13 Typical Characteristics**

at T<sub>A</sub> = 25°C, DV<sub>DD</sub> = 5.0 V, IOV<sub>DD</sub> = 1.8 V, internal reference enabled, unipolar ranges: AV<sub>SS</sub> = 0 V and AV<sub>DD</sub> ≥ V<sub>MAX</sub> + 1.5 V for the DAC range, bipolar ranges: AV<sub>SS</sub> ≤ V<sub>MIN</sub> - 1.5 V and AV<sub>DD</sub> ≥ V<sub>MAX</sub> + 1.5 V for the DAC range, and DAC outputs unloaded (unless otherwise noted)



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# **8 Detailed Description**

## **8.1 Overview**

The 16-bit DAC81402 and 12-bit DAC61402 (DACx1402) are pin-compatible, dual-channel, high-voltage-output digital-to-analog converters (DACs). The DACx1402 consist of an R-2R based ladder followed by an output buffer. These devices also include a precision reference and a reference buffer. The R-2R-based ladder is production trimmed to provide monotonicity and a linearity of ±1 LSB. The devices are also optimized to reduce the code-to-code change glitch to less than 2 nV-s.

The DACx1402 output amplifier provides bipolar voltage outputs up to ±20 V, and unipolar voltage outputs up to 40 V. Each output channel includes sense pins that eliminate the IR drop across load connections and sense a difference of up to ±12 V between the load and DAC grounds. Alternatively, the sense pins can also be used for output offset adjustment. An external capacitor compensation pin is also provided to stabilize the output amplifier for high capacitive loads.

Communication to the DACx1402 is performed through a 4-wire serial interface that supports stand-alone and daisy-chain operation. An optional frame-error check provides added robustness to the device serial interface.

The DACx1402 incorporate a power-on-reset circuit that connects the DAC outputs to ground at power up. The outputs remain in this mode until the device is properly configured for operation. The devices include additional reliability features such as short-circuit protection and a thermal alarm.



#### **8.2 Functional Block Diagram**



## <span id="page-25-0"></span>**8.3 Feature Description**

Each output channel in the device consists of an R-2R ladder digital-to-analog converter (DAC) with dedicated reference and ground buffers, and an output buffer amplifier capable of rail-to-rail operation. The device also includes an internal 2.5-V reference. Figure 8-1 shows a simplified diagram of the device architecture.



**Figure 8-1. Device Architecture**

#### **8.3.1 R-2R Ladder DAC**

The DAC architecture consists of a voltage-output, segmented, R-2R ladder as shown in Figure 8-2. The device incorporates a dedicated reference buffer per output channel that provides constant input impedance with code at the REFIO pin. The output of the reference buffers drives the R-2R ladders. A production trim process provides excellent linearity and low glitch.



**Figure 8-2. R-2R Ladder**

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#### **8.3.2 Programmable-Gain Output Buffer**

The voltage output stage as conceptualized in Figure 8-3 provides the voltage output according to the DAC code and the output range setting.



**Figure 8-3. Voltage Output Buffer**

For unipolar output mode, the output range can be programmed as:

- $0 V$  to  $5 V$
- 0 V to 10 V
- 0 V to 20 V
- 0 V to 40 V

For bipolar output mode, the output reange can be programmed as:

- $±5$  V
- ±10 V
- ±20 V

In addition, 20% overrange is available on all ranges except for 0 V to 40 V and ±20 V.

The input data are written to the individual DAC data registers in straight-binary format for all output ranges. The output voltage ( $V_{\text{OUTX}}$ ) can be expressed as Equation 1 and Equation 2.

For unipolar output mode

$$
V_{\text{OUTX}} = V_{\text{REFIO}} \times \text{GAIN} \times \frac{\text{CODE}}{2^N} \tag{1}
$$

For bipolar output mode

$$
V_{\text{OUTX}} = V_{\text{REFIO}} \times \text{GAIN} \times \frac{\text{CODE}}{2^{N}} - \text{GAIN} \times \frac{V_{\text{REFIO}}}{2}
$$
 (2)

where:

- CODE is the decimal equivalent of the binary code loaded to the DAC data register.
- N is the DAC resolution in bits.
- $V_{\text{RFFIO}}$  is the reference voltage (internal or external).
- GAIN is the gain factor assigned to each output voltage output range as shown in [Table 8-1.](#page-27-0)



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The output amplifiers can drive up to  $\pm 15$  mA with 1.5-V supply headroom while maintaining the specified TUE specification for the device. The output stage has short-circuit current protection that limits the output current to 40 mA. The device is able to drive capacitive loads up to 1 µF. For loads greater than 2 nF, an external compensation capacitor must be connected between the CCOMPx and OUTx pins to keep the output voltage stable, but at the expense of reduced bandwidth and increased settling time.

#### *8.3.2.1 Sense Pins*

The SENSEPx pins are provided to enable sensing of the load by connecting to points electrically closer to the load. This configuration allows the internal output amplifier to make sure that the correct voltage is applied across the load, as long as headroom is available on the power supply. The SENSEPx pins are used to correct for resistive drops on the system board, and are connected to  $V_{\text{OUTX}}$  at the pins. In some cases, both  $V_{\text{OUTX}}$  and VSENSEPX are brought out through separate lines and connected remotely together at the load. In such cases, if the V<sub>SENSEPX</sub> line is cut, then the amplifier loop is broken; use a 5-k $\Omega$  resistor between the OUTx and SENSEPx pins to maintain proper amplifier operation.

The SENSENx pins are provided as remote ground sense reference outputs from the internal  $V_{\text{OUTX}}$  amplifier. The output swing of the  $V_{\text{OUTX}}$  amplifier is relative to the voltage seen at these pins. The voltage difference between  $V_{\text{SENSENX}}$  and the device ground must be lower than  $\pm 12$  V.

At device start up, the power-on-reset circuit makes sure that all registers are at default values. The voltage output buffer is in a Hi-Z state; however, the SENSEPx pins connect to the amplifier inputs through an internal 40-kΩ feedback resistor ([Figure 8-3](#page-26-0)). If the OUTx and SENSEPx pins are connected together, the OUTx pins are also connected to the same node through the feedback resistor. This node is protected by internal circuitry and settles to a value between GND and the reference input.



#### **8.3.3 DAC Register Structure**

Data written to the DAC data registers is initially stored in the DAC buffer registers. The transfer of data from the DAC buffer registers to the active registers can be configured to occur immediately (asynchronous mode) or be initiated by a DAC trigger signal (synchronous mode). After the active registers are updated, the DAC outputs change to the new values.

After a power-on or reset event, all DAC registers set to zero code, the DAC output amplifiers power down, and the DAC outputs connect to ground.

#### *8.3.3.1 DAC Output Update*

The DAC double-buffered architecture enables data updates without disturbing the analog outputs. Data updates can be performed either in synchronous or asynchronous mode. The device offers both software and hardware data update control.

The update mode for each DAC channel is determined by the status of the corresponding SYNC-EN bit. In both update modes, a minimum wait time of 2.4 μs is required between DAC output updates.

#### **8.3.3.1.1 Synchronous Update**

In synchronous mode, writing to the DAC data register does not automatically update the DAC output. Instead the update occurs only after a trigger event. A DAC trigger signal is generated eigher through the SOFT-LDAC bit or by the LDAC pin. The synchronous update mode enables simultaneous update of multiple DAC outputs.

#### **8.3.3.1.2 Asynchronous Update**

In asynchronous mode, a DAC data register write results in an immediate update of the DAC active register and DAC output on a **SYNC** rising edge.

#### *8.3.3.2 Broadcast DAC Register*

The DAC broadcast register enables a simultaneous update of multiple DAC outputs with the same value with a single register write.

Each DAC channel can be configured to update or remain unaffected by a broadcast command by setting the corresponding DAC-BRDCAST-EN bit. A register write to the BRDCAST-DATA register forces those DAC channels that have been configured for broadcast operation to update their DAC buffer registers to this value. The DAC outputs update to the broadcast value according to their synchronous mode configuration.

#### *8.3.3.3 Clear DAC Operation*

The DAC outputs are set in clear mode either through the CLR pin or the SOFT-CLR bit. In clear mode, each DAC data register is set to either zero code (if configured for unipolar range operation) or midscale code (if set for bipolar range operation). A clear command forces all DAC channels to clear the contents of their buffer and active registers to the clear code regardless of their synchronization setting.



#### <span id="page-29-0"></span>**8.3.4 Internal Reference**

The device includes a precision 2.5-V band-gap reference with a maximum temperature drift of 10 ppm/°C. The internal reference is in power-down mode by default.

The internal reference voltage is available at the REFIO pin and can source up to 5 mA. To filter noise, place a minimum 150-nF capacitor between the reference output and ground.

External reference operation is also supported. The external reference is applied to the REFIO pin. If using an external reference, power down the internal reference.

#### **8.3.5 Power-On Reset (POR)**

The device incorporates a power-on-reset function. After the supplies reach their minimum specified values, a POR event is issued. Additionally, a POR event can be initiated by the RST pin or a SOFT-RESET command.

A POR event causes all registers to initialize to default values, and communication with the device is valid only after a 1 ms POR delay. After a POR event, the device is set to power-down mode, where all DAC channels and internal reference are powered down and the DAC outputs are connected to ground through a 10-kΩ internal resistor.

#### *8.3.5.1 Hardware Reset*

A device hardware reset event is initiated by a minimum 20-ns logic low on the RST pin.

#### *8.3.5.2 Software Reset*

The device implements a software reset feature. A device software reset is initiated by writing reserved code 0x1010 to SOFT-RESET in the TRIGGER register. The software reset command is triggered on the SYNC rising edge of the instruction.

#### **8.3.6 Thermal Alarm**

The device incorporates a thermal shutdown that is triggered when the die temperature exceeds 140°C. A thermal shutdown sets the TEMP-ALM bit, and causes all DAC outputs to power-down; however, the internal reference remains powered on. The FAULT pin can be configured to monitor a thermal shutdown condition by setting the TEMPALM-EN bit. After a thermal shutdown is triggered, the device stays in shutdown even after the device temperature lowers.

The die temperature must fall to less than 140°C before the device can be returned to normal operation. To resume normal operation, the thermal alarm must be cleared through the ALM-RESET bit while the DAC channels are in power-down mode.

#### **8.4 Device Functional Modes**

#### **8.4.1 Power-Down Mode**

The device output amplifiers and internal reference power-down status can be individually configured and monitored though the PWDWN registers. Setting a DAC channel in power-down mode disables the output amplifier and clamps the output pin to ground through an internal 10-kΩ resistor.

The DAC data registers are not cleared when the DAC goes into power-down mode. Therefore, upon return to normal operation, the DAC output voltages return to the same respective voltages prior to the device entering power-down mode. The DAC data registers can be updated while in power-down mode, which allows for changing the power-on voltage, if required.

After a power-on or reset event, all the DAC channels and the internal reference are in power-down mode. The entire device can be configured into power-down or active modes through the DEV-PWDWN bit.

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## **8.5 Programming**

The device is controlled through an SPI-compatible, flexible, four-wire, serial interface. The interface provides access to the device registers, and can be configured to daisy-chain multiple devices for write operations. The device incorporates an optional error-checking mode to validate SPI data communication integrity in noisy environments.

#### **8.5.1 Stand-Alone Operation**

A serial interface access cycle is initiated by asserting the SYNC pin low. The serial clock, SCLK, can be a continuous or gated clock. SDIN data are clocked on SCLK falling edges. A regular serial interface access cycle is 24 bits long with error checking disabled and 32 bits long with error checking enabled. Therefore, the SYNC pin must stay low for at least 24 or 32 SCLK falling edges. The access cycle ends when the SYNC pin is deasserted high. If the access cycle contains less than the minimum clock edges, the communication is ignored. If the access cycle contains more than the minimum clock edges, only the first 24 or 32 bits are used by the device. When SYNC is high, the SCLK and SDIN signals are blocked, and SDO is in a Hi-Z state.

Table 8-2 describes the format for an error-checking-disabled access cycle (24-bits long). The first byte input to SDIN is the instruction cycle. The instruction cycle identifies the request as a read or write command and the 6-bit address that is to be accessed. The last 16 bits in the cycle form the data cycle.



#### **Table 8-2. Serial Interface Access Cycle**

Read operations require that the SDO pin is first enabled by setting the SDO-EN bit. A read operation is initiated by issuing a read command access cycle. After the read command, a second access cycle must be issued to get the requested data. The output data format is shown in Table 8-3. Data are clocked out on the SDO pin either on the falling edge or rising edge of SCLK according to the FSDO bit.

#### **Table 8-3. SDO Output Access Cycle**





#### **8.5.2 Daisy-Chain Operation**

For systems that contain several devices, the SDO pin can be used to daisy-chain the devices together. Daisy-chain operation is useful in reducing the number of serial interface lines.The SDO pin must be enabled by setting the SDO-EN bit before initiating daisy-chain operation.

The first falling edge on the SYNC pin starts the operation cycle (see Figure 8-4). If more than 24 clock pulses are applied while the SYNC pin is kept low, the data ripple out of the shift register and are clocked out on the SDO pin, either on the falling edge or rising edge of SCLK according to the FSDO bit. By connecting the SDO output of the first device to the SDIN input of the next device in the chain, a multiple-device interface is constructed.

Each device in the daisy-chain system requires 24 clock pulses. As a result the total number of clock cycles must be equal to 24 × N, where N is the total number of devices in the daisy chain. When the serial transfer to all devices is complete, the SYNC signal is taken high. This action transfers the data from the SPI shift registers to the internal register of each device in the daisy chain, and prevents any further data from being clocked into the input shift register.



**Figure 8-4. Serial Interface Daisy-Chain Write Cycle**



#### **8.5.3 Frame Error Checking**

If the device is used in a noisy environment, error checking can be used to check the integrity of SPI data communication between the device and the host processor. This feature is enabled by setting the CRC-EN bit.

The error checking scheme is based on the CRC-8-ATM (HEC) polynomial:  $x^8 + x^2 + x + 1$  (that is, 100000111). When error checking is enabled, the serial interface access cycle width is 32 bits. The normal 24-bit SPI data are appended with an 8-bit CRC polynomial by the host processor before feeding the data to the device. In all serial interface readback operations, the CRC polynomial is output on the SDO pin as part of the 32-bit cycle.



#### **Table 8-4. Error Checking Serial Interface Access Cycle**

The device decodes the 32-bit access cycle to compute the CRC remainder on  $\overline{\text{SYNC}}$  rising edges. If no error exists, the CRC remainder is zero and data are accepted by the device.

A write operation failing the CRC check causes the data to be ignored by the device. After the write command, a second access cycle can be issued to determine the error checking results (CRC-ERROR bit) on the SDO pin.

If there is a CRC error, the CRC-ALM bit of the status register is set to 1. The FAULT pin can be configured to monitor a CRC error by setting the CRCALM-EN bit.



#### **Table 8-5. Write Operation Error Checking Cycle**

A read operation must be followed by a second access cycle to get the requested data on the SDO pin. The error check result (CRC-ERROR bit) from the read command is output on the SDO pin.

As in the case of a write operation failing the CRC check, the CRC-ALM bit of the status register is set to 1, and the ALMOUT pin, if configured for CRC alerts, is set low.



#### **Table 8-6. Read Operation Error Checking Cycle**

#### <span id="page-33-0"></span>**8.6 Register Map**

Table 8-7 lists the memory-mapped registers for the device. All register addresses not listed should be considered as reserved locations and the register contents should not be modified.



**Table 8-7. Register Map**

(1) Reset code for DAC81402.

Reset code for DAC61402.



#### **8.6.1 NOP Register (address = 00h) [reset = 0000h]**

Return to [Register Map](#page-33-0).



#### **Table 8-8. NOP Register Field Descriptions**



#### **8.6.2 DEVICEID Register (address = 01h) [reset = 0A70h or 0930h]**

Return to [Register Map](#page-33-0).



 $\theta$  **BEVIORED**  $\theta$ 

#### **Table 8-9. DEVICEID Register Field Descriptions**



#### **8.6.3 STATUS Register (address = 02h) [reset = 0000h]**

Return to [Register Map](#page-33-0).



#### **Table 8-10. STATUS Register Field Descriptions**



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# **8.6.4 SPICONFIG Register (address = 03h) [reset = 0AA4h]**

Return to [Register Map](#page-33-0).



# **Table 8-11. SPICONFIG Register Field Descriptions**



## **8.6.5 GENCONFIG Register (address = 04h) [reset = 4000h]**

Return to [Register Map](#page-33-0).





#### **Table 8-12. GENCONFIG Register Field Descriptions**





#### **8.6.6 BRDCONFIG Register (address = 05h) [reset = 000Fh]**

Return to [Register Map](#page-33-0).



#### **Table 8-13. BRDCONFIG Register Field Descriptions**



# **8.6.7 SYNCCONFIG Register (address = 06h) [reset = 0000h]**

Return to [Register Map](#page-33-0).

#### **Figure 8-11. SYNCCONFIG Register**



#### **Table 8-14. SYNCCONFIG Register Field Descriptions**





### **8.6.8 DACPWDWN Register (address = 09h) [reset = FFFFh]**

Return to [Register Map](#page-33-0).



# **Table 8-15. DACPWDWN Register Field Descriptions**



#### **8.6.9 DACRANGE Register (address = 0Ah) [reset = 0000h]**

Return to [Register Map](#page-33-0).





#### **Table 8-16. DACRANGE Register Field Descriptions**





# **8.6.10 TRIGGER Register (address = 0Eh) [reset = 0000h]**

Return to [Register Map](#page-33-0).



#### **Table 8-17. TRIGGER Register Field Descriptions**



#### **8.6.11 BRDCAST Register (address = 0Fh) [reset = 0000h]**

Return to [Register Map](#page-33-0).

#### **Figure 8-15. BRDCAST Register**



#### **Table 8-18. BRDCAST Register Field Descriptions**





## **8.6.12 DACn Register (address = 11h to 12h) [reset = 0000h]**

Return to [Register Map](#page-33-0).

#### **Figure 8-16. DACn Register**



#### **Table 8-19. DACn Register Field Descriptions**



<span id="page-40-0"></span>

# **9 Application and Implementation**

#### **Note**

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

## **9.1 Application Information**

The primary applications for the device include motor-drive circuits in industrial environments, and programmable power supplies commonly used in automated test equipment and laboratory power supplies. In these applications, high precision and programmable voltage ranges are important considerations. The excellent device linearity of ±1 LSB INL and inherently monotonic design meets the criteria for these applications.

#### **9.2 Typical Application**

In industrial automation and process control applications, voltage and current analog output signals are used to operate control sources such as motors, solenoids and valve based actuators. The DAC provides a voltage output which is then used by control modules to drive industrial motors. Standard analog output ranges provided by these programmable logic control (PLC) systems include: 5 V, 10 V,  $\pm$  5 V and  $\pm$  12 V.

The end application and user requirements determine the appropriate output range, so software programmability of the output range is a desirable function in many system designs. Furthermore force-sense of the output voltage, capacitive load stability even with long cables at the DAC outputs, and smaller packages which enable multi-channel systems, are all important factors in these applications. Motor drive applications require a high precision voltage output to precisely control the motor movements in factory automations. Figure 9-1 illustrates a simple voltage output module driving motors in an industrial CNC control application



**Figure 9-1. Motor Drive Circuit**



#### **9.2.1 Design Requirements**

- Voltage range: 0 to 5 V, 0 to 10 V, 0 to 40 V, and ± 20 V
- Capacitive load: 1 μF
- Bipolar supply voltage:  $AV_{DD} = 21$  V,  $AV_{SS} = -21$  V
- Unipolar supply voltage:  $AV_{DD} = 41.5$  V,  $AV_{SS} = 0$  V
- EOS protection: Required

#### **9.2.2 Detailed Design Procedure**

The DACx1402 are an excellent choice for this application because of their exceptional linearity and programmable output ranges which simplify the drive stage design. Since the maximum output voltage requirements is ±20 V, the AV<sub>DD</sub> and AV<sub>SS</sub> supplies should be set to 21 V and −21 V, respectively. In unipolar output range, the AV<sub>DD</sub> supply should be set to 41 V for a full-scale output voltage of 40 V. In unipolar designs, the AV<sub>SS</sub> supply can be tied to ground. In all cases, the supply voltages must be selected such that the AV<sub>DD</sub> − AV $_{SS}$  voltage does not exceed 41.5 V.

The analog output module design includes an external electrical overstress protection circuit for short circuit events. R\_LIMIT sets the maximum current flowing into the device in the event of an electrical overstress condition. The design uses a compensation capacitor for driving large cables such as the ones found in industrial environments. A C<sub>COMP</sub> value of 470 pF is sufficient to drive capacitive loads as large as 1 µF.

Figure 9-2 shows a simplified structure of the device output pins, represented as a pair of clamp-to-rail diodes connected to the  $AV<sub>DD</sub>$  and  $AV<sub>SS</sub>$  supply rails.



**Figure 9-2. Electrical Overstress (EOS) Protection Scheme**



If the device output pins are exposed to industrial transient testing without external protection components, the diode structures will become forward biased and conduct current. If the conducted current is large, as is common in high-voltage industrial transient tests, the structures will become permanently damaged and impact the device functionality.

Both attenuation and diversion strategies are implemented to protect the device. Attenuation is realized by the capacitor C<sub>ext</sub> which forms an RC low-pass filter when interacting with the source impedance of the transient generator. The ferrite bead FB1 also helps attenuate high-frequency currents, along with both AC and DC current limiters realized by the series pass elements R1, R2, and R3.

Diversion is achieved by the transient voltage suppressor (TVS) diode D3 and clamp-to-rail diodes D1 and D2. The combined effects of both strategies effectively limits the current flowing into the device internal diode structures to prevent permanent damage. If we assume the schottky diode clamps  $V_{\text{OUT}}$  to ±1.5 V from rail, then the peak current entering the device is equal to 80 mA, assuming R1 = 10  $\Omega$  and the diode FB is 0.7 V. It is important to also include the TVS diodes D4 and D5 at the AVDD and AVSS nodes in order to provide a discharge path for the energy sent to these nodes through diodes D4, D5, and the internal diode structures. In the abscensce of these diodes when current is diverted to these nodes decoupling capacitors will charge, slowly increasing the voltage at these nodes which can exceed the threshold limits of AVDD and AVSS.

#### **9.2.3 Application Curves**



**Figure 9-3. Output Voltage vs DAC Code Sweep**



# <span id="page-43-0"></span>**10 Power Supply Recommendations**

The device requires four power-supply inputs: IOVDD, DVDD, AVDD, and AVSS. A 0.1-µF ceramic capacitor must be connected close to each power-supply pin. In addition, a 4.7-µF or 10-µF bulk capacitor is recommended for each power supply. Tantalum or aluminum types can be chosen for the bulk capacitors.

There is no sequencing requirement for the power supplies. The DAC output range is configurable; therefore, sufficient power-supply headroom is required to achieve linearity at codes close to the power-supply rails. When sourcing or sinking current from or to the DAC output, make sure to account for the effects of power dissipation on the temperature of the device, and ensure the device does not exceed the maximum junction temperature.

# **11 Layout**

## **11.1 Layout Guidelines**

Printed circuit board (PCB) layout plays a significant role in achieving desired ac and dc performance from the device. The device has a pinout that supports easy splitting of the noisy and quiet grounds. The digital and analog signals are available on separate sides of the package for easy layout. Figure 11-1 shows an example layout where the different ground planes have been clearly demarcated, as well as the best position for the single-point shorts between the planes.

For best power-supply bypassing, place the bypass capacitors close to the respective power-supply pins. Provide unbroken ground reference planes for the digital signal traces, especially for the SPI and LDAC signals. The RST and FAULT signals are static lines; therefore these lines can lie on the analog side of the ground plane.

## **11.2 Layout Example**



**Figure 11-1. Layout Example**

<span id="page-44-0"></span>

# **12 Device and Documentation Support**

#### **12.1 Documentation Support**

#### **12.1.1 Related Documentation**

For related documentation see the following:

• Texas Instruments, *[BP-DAC81404EVM, BP-DAC61402EVM](https://www.ti.com/lit/pdf/SLAU825)* user's guide

#### **12.2 Receiving Notification of Documentation Updates**

To receive notification of documentation updates, navigate to the device product folder on [ti.com.](https://www.ti.com) Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

#### **12.3 Support Resources**

TI E2E™ [support forums](https://e2e.ti.com) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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#### **12.4 Trademarks**

TI E2E™ is a trademark of Texas Instruments. All trademarks are the property of their respective owners.

#### **12.5 Electrostatic Discharge Caution**



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

#### **12.6 Glossary**

[TI Glossary](https://www.ti.com/lit/pdf/SLYZ022) This glossary lists and explains terms, acronyms, and definitions.

# **13 Mechanical, Packaging, and Orderable Information**

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



# **PACKAGING INFORMATION**



**(1)** The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures. "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the  $\leq 1000$ ppm threshold requirement.

**(3)** MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

**(4)** There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

**(5)** Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

**(6)** Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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# **PACKAGE OPTION ADDENDUM**

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continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

# **PACKAGE MATERIALS INFORMATION**

**TEXAS NSTRUMENTS** 

# **TAPE AND REEL INFORMATION**





# **QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**







# **PACKAGE MATERIALS INFORMATION**

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\*All dimensions are nominal



# **GENERIC PACKAGE VIEW**

# **RHB 32 VQFN - 1 mm max height**

**5 x 5, 0.5 mm pitch** PLASTIC QUAD FLATPACK - NO LEAD



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



4224745/A



# **PACKAGE OUTLINE**

# **RHB0032E** VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



# **EXAMPLE BOARD LAYOUT**

# **RHB0032E VQFN - 1 mm max height**

PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).

5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



# **EXAMPLE STENCIL DESIGN**

# **RHB0032E VQFN - 1 mm max height**

PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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