SCAS461F - FEBRUARY 1995 - REVISED OCTOBER 2003

- 2-V to 6-V V<sub>CC</sub> Operation
- Inputs Accept Voltages to 6 V
- Max tpd of 7 ns at 5 V

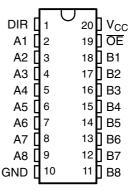
### description/ordering information

The 'AC245 octal bus transceivers are designed asynchronous two-way communication between data buses. The control-function implementation minimizes external requirements.

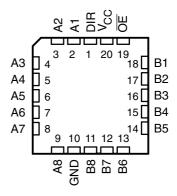
When the output-enable (OE) is low, the device passes noninverted data from the A bus to the B bus or from the B bus to the A bus, depending on the logic level at the direction control (DIR) input. A high on OE disables the device so that the buses are effectively isolated.

To ensure the high-impedance state during power up or power down,  $\overline{OE}$  should be tied to  $V_{CC}$ through a pullup resistor; the minimum value of the resistor is determined by the current-sinking capability of the driver.

SN54AC245 . . . J OR W PACKAGE SN74AC245 . . . DB, DW, N, NS, OR PW PACKAGE (TOP VIEW)



#### SN54AC245 . . . FK PACKAGE (TOP VIEW)



### **ORDERING INFORMATION**

TA	PACKAGI	<u>E</u> †	ORDERABLE PART NUMBER	TOP-SIDE MARKING	
	PDIP – N Tube		SN74AC245N	SN74AC245N	
-40°C to 85°C	0010 PW	Tube	SN74AC245DW	10045	
	SOIC - DW	Tape and reel	SN74AC245DWR	AC245	
	SOP - NS	Tape and reel	SN74AC245NSR	AC245	
	SSOP – DB	Tape and reel	SN74AC245DBR	AC245	
	TOCOD DW	Tube	SN74AC245PW	10045	
	TSSOP – PW	Tape and reel	SN74AC245PWR	AC245	
	CDIP – J	Tube	SNJ54AC245J	SNJ54AC245J	
-55°C to 125°C	CFP – W	Tube	SNJ54AC245W	SNJ54AC245W	
	LCCC - FK	Tube	SNJ54AC245FK	SNJ54AC245FK	

<sup>†</sup> Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.



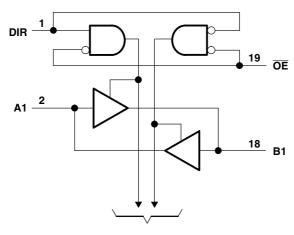
Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



### **FUNCTION TABLE**

INP	UTS					
ŌĒ	DIR	OPERATION				
L	L	B data to A bus				
L	Н	A data to B bus				
Н	Χ	Isolation				

### logic diagram (positive logic)



To Seven Other Channels

### absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†

Supply voltage range, V <sub>CC</sub>		–0.5 V to 7 V
Input voltage range, V <sub>I</sub> (see Note 1)		. $-0.5$ V to $V_{CC}$ + $0.5$ V
Output voltage range, VO (see Note 1)		. $-0.5$ V to $V_{CC}$ + $0.5$ V
Input clamp current, $I_{IK}$ ( $V_I < 0$ or $V_I > V_{CC}$ )		±20 mA
Output clamp current, I <sub>OK</sub> (V <sub>O</sub> < 0 or V <sub>O</sub> > V <sub>CC</sub> )	)	±20 mA
Continuous output current, $I_O(V_O = 0 \text{ to } V_{CC})$ .		±50 mA
Continuous current through V <sub>CC</sub> or GND		±200 mA
Package thermal impedance, $\theta_{JA}$ (see Note 2):	DB package	70°C/W
•	DW package	58°C/W
	N package	69°C/W
	NS package	60°C/W
	PW package	83°C/W
Storage temperature range, T <sub>stg</sub>	•	

<sup>&</sup>lt;sup>†</sup> Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

- NOTES: 1. The input and output voltage ratings may be exceeded if the input and output current ratings are observed.
  - 2. The package thermal impedance is calculated in accordance with JESD 51-7.



### recommended operating conditions (see Note 3)

			SN54A	C245	SN74A		
			MIN	MAX	MIN	MAX	UNIT
V <sub>CC</sub>	Supply voltage		2	6	2	6	V
		V <sub>CC</sub> = 3 V	2.1		2.1		
$V_{IH}$	High-level input voltage	$V_{CC} = 4.5 \text{ V}$	3.15		3.15		V
		V <sub>CC</sub> = 5.5 V	3.85		3.85		
		V <sub>CC</sub> = 3 V		0.9		0.9	
$V_{IL}$	Low-level input voltage	$V_{CC} = 4.5 \text{ V}$		1.35		1.35	V
		V <sub>CC</sub> = 5.5 V		1.65		1.65	
$V_{I}$	Input voltage		0	$V_{CC}$	0	$V_{CC}$	٧
Vo	Output voltage		0	$V_{CC}$	0	$V_{CC}$	V
		V <sub>CC</sub> = 3 V		-12		-12	
I <sub>OH</sub>	High-level output current	V <sub>CC</sub> = 4.5 V		-24		-24	mA
		V <sub>CC</sub> = 5.5 V		-24		-24	
		V <sub>CC</sub> = 3 V		12		12	
$I_{OL}$	Low-level output current	$V_{CC} = 4.5 \text{ V}$		24		24	mA
		$V_{CC} = 5.5 \text{ V}$		24		24	
Δt/Δν	Input transition rise or fall rate			8		8	ns/V
T <sub>A</sub>	Operating free-air temperature		-55	125	-40	85	°C

NOTE 3: All unused inputs of the device must be held at V<sub>CC</sub> or GND to ensure proper device operation. Refer to the TI application report, Implications of Slow or Floating CMOS Inputs, literature number SCBA004.



# SN54AC245, SN74AC245 OCTAL BUS TRANSCEIVERS WITH 3-STATE OUTPUTS

SCAS461F - FEBRUARY 1995 - REVISED OCTOBER 2003

# electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

242445752	TEGT GOVERNO	.,	T	<sub>A</sub> = 25°C	;	SN54A	C245	SN74A	C245		
PARAMETER	TEST CONDITIONS	v <sub>cc</sub>	MIN	TYP	MAX	MIN	MAX	MIN	MAX	UNIT	
		3 V	2.9			2.9		2.9			
	I <sub>OH</sub> = -50 μA	4.5 V	4.4			4.4		4.4			
		5.5 V	5.4			5.4		5.4			
<b>.</b> ,	I <sub>OH</sub> = −12 mA	3 V	2.56			2.4		2.46		.,	
V <sub>OH</sub>		4.5 V	3.86			3.7		3.76		V	
	$I_{OH} = -24 \text{ mA}$	5.5 V	4.86			4.7		4.76			
	$I_{OH} = -50 \text{ mA}^{\dagger}$	5.5 V				3.85					
	$I_{OH} = -75 \text{ mA}^{\dagger}$	5.5 V						3.85			
		3 V		0.002	0.1		0.1		0.1		
	I <sub>OL</sub> = 50 μA	4.5 V		0.001	0.1		0.1		0.1	v	
		5.5 V		0.001	0.1		0.1		0.1		
<b>.</b> ,	I <sub>OL</sub> = 12 mA	3 V			0.36		0.5		0.44		
V <sub>OL</sub>		4.5 V			0.36		0.5		0.44		
	I <sub>OL</sub> = 24 mA	5.5 V			0.36		0.5		0.44		
	$I_{OL} = 50 \text{ mA}^{\dagger}$	5.5 V					1.65				
	$I_{OL} = 75 \text{ mA}^{\dagger}$	5.5 V							1.65		
A or B ports <sup>‡</sup>	V V 0ND	5.5.4			±0.1		±1		±1		
I <sub>I</sub>	$V_I = V_{CC}$ or GND	5.5 V			±0.1		±1		±1	μΑ	
loz	$V_O = V_{CC}$ or GND, $V_I(OE) = V_{IL}$ or $V_{IH}$	5.5 V	_	_	±0.5	_	±10	_	±5	μΑ	
I <sub>CC</sub>	$V_I = V_{CC}$ or GND, $I_O = 0$	5.5 V			4		80		40	μА	
C <sub>i</sub>	V <sub>I</sub> = V <sub>CC</sub> or GND	5 V		4.5						pF	
C <sub>io</sub>	V <sub>O</sub> = V <sub>CC</sub> or GND	5 V		15						pF	

<sup>†</sup> Not more than one output should be tested at a time, and the duration of the test should not exceed 2 ms.

# switching characteristics over recommended operating free-air temperature range, $V_{CC}$ = 3.3 V $\,\pm\,$ 0.3 V (unless otherwise noted) (see Figure 1)

DADAMETED	FROM	то	T <sub>A</sub> = 25°C			SN54A	C245	SN74A	UNIT	
PARAMETER	(INPUT)	(OUTPUT)	MIN	TYP	MAX	MIN	MAX	MIN	MAX	UNIT
t <sub>PLH</sub>	A au D	D ou A	1.5	5	8.5	1	11.5	1	9	
t <sub>PHL</sub>	A or B	B or A	1.5	5	8.5	1	10	1	9	ns
t <sub>PZH</sub>	OF.	A D	2.5	7	11.5	1	13.5	2	12.5	ns
t <sub>PZL</sub>	ŌĒ	A or B	2.5	7.5	12	1	14.5	2	13.5	
t <sub>PHZ</sub>	OF.	A ou D	2	6.5	12	1	13.5	1	12.5	ns
t <sub>PLZ</sub>	ŌĒ	A or B	2	7	11.5	1	14	1.5	13	



<sup>&</sup>lt;sup>‡</sup> For I/O ports, the parameter I<sub>OZ</sub> includes the input leakage current.

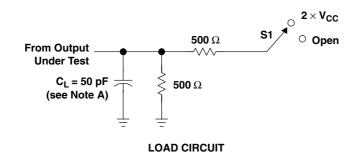
# switching characteristics over recommended operating free-air temperature range, $V_{CC}$ = 5 V $\pm$ 5 V (unless otherwise noted) (see Figure 1)

PARAMETER FROM		то	T <sub>A</sub> = 25°C			SN54A	C245	SN74A	UNIT	
PARAMETER	(INPUT)	(OUTPUT)	MIN	TYP	MAX	MIN	MAX	MIN	MAX	UNIT
t <sub>PLH</sub>	A au D	D av A	1.5	3.5	6.5	1	8.5	1	7	
t <sub>PHL</sub>	A or B	B or A	1.5	3.5	6	1	7.5	1	7	ns
t <sub>PZH</sub>	OF.	A au D	1.5	5	8.5	1	10	1	9	
t <sub>PZL</sub>	t <sub>PZL</sub> ŌĒ	A or B	1.5	5.5	9	1	10.5	1	9.5	ns
t <sub>PHZ</sub>	<u> </u>	A - :: D	1.5	5.5	9	1	10.5	1	10	
t <sub>PLZ</sub>	ŌĒ	A or B	1.5	5.5	9	1	10.5	1	10	ns

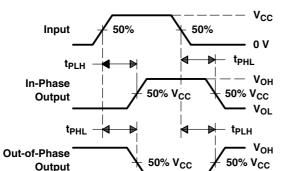
### operating characteristics, V<sub>CC</sub> = 5 V, T<sub>A</sub> = 25°C

	PARAMETER	TEST CON	TYP	UNIT	
C <sub>pd</sub>	Power dissipation capacitance per transceiver	$C_L = 50 pF$ ,	f = 1 MHz	45	pF

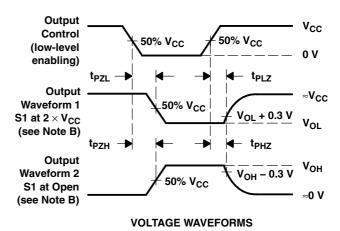
#### PARAMETER MEASUREMENT INFORMATION



TEST	S1
t <sub>PLH</sub> /t <sub>PHL</sub>	Open
t <sub>PLZ</sub> /t <sub>PZL</sub>	$2 \times \mathbf{V_{CC}}$
t <sub>PHZ</sub> /t <sub>PZH</sub>	Open



**VOLTAGE WAVEFORMS** 



NOTES: A.  $C_L$  includes probe and jig capacitance.

- B. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high except when disabled by the output control.
- C. All input pulses are supplied by generators having the following characteristics: PRR  $\leq$  1 MHz,  $Z_O = 50~\Omega$ ,  $t_r \leq 2.5$  ns,  $t_f \leq 2.5$  ns.
- D. The outputs are measured one at a time with one input transition per measurement.

Figure 1. Load Circuit and Voltage Waveforms





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### **PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
5962-87758012A	ACTIVE	LCCC	FK	20	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962- 87758012A SNJ54AC 245FK	Samples
5962-8775801RA	ACTIVE	CDIP	J	20	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962-8775801RA SNJ54AC245J	Samples
5962-8775801SA	ACTIVE	CFP	W	20	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962-8775801SA SNJ54AC245W	Samples
5962-8775801VSA	ACTIVE	CFP	W	20	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962-8775801VS A SNV54AC245W	Samples
SN74AC245DBR	ACTIVE	SSOP	DB	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245DW	ACTIVE	SOIC	DW	20	25	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245DWR	ACTIVE	SOIC	DW	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245DWRE4	ACTIVE	SOIC	DW	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245N	ACTIVE	PDIP	N	20	20	RoHS & Green	NIPDAU	N / A for Pkg Type	-40 to 85	SN74AC245N	Samples
SN74AC245NE4	ACTIVE	PDIP	N	20	20	RoHS & Green	NIPDAU	N / A for Pkg Type	-40 to 85	SN74AC245N	Samples
SN74AC245NSR	ACTIVE	SO	NS	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245NSRG4	ACTIVE	SO	NS	20	2000	TBD	Call TI	Call TI	-40 to 85		Samples
SN74AC245PW	ACTIVE	TSSOP	PW	20	70	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245PWR	ACTIVE	TSSOP	PW	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SNJ54AC245FK	ACTIVE	LCCC	FK	20	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962- 87758012A SNJ54AC 245FK	Samples
SNJ54AC245J	ACTIVE	CDIP	J	20	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962-8775801RA SNJ54AC245J	Samples

## PACKAGE OPTION ADDENDUM

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Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
SNJ54AC245W	ACTIVE	CFP	W	20	1	Non-RoHS & Green	SNPB	N / A for Pkg Type	-55 to 125	5962-8775801SA SNJ54AC245W	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL. Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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#### OTHER QUALIFIED VERSIONS OF SN54AC245, SN54AC245-SP, SN74AC245:



## **PACKAGE OPTION ADDENDUM**

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● Catalog : SN74AC245, SN54AC245

• Enhanced Product : SN74AC245-EP, SN74AC245-EP

Military: SN54AC245

• Space : SN54AC245-SP

#### NOTE: Qualified Version Definitions:

• Catalog - TI's standard catalog product

• Enhanced Product - Supports Defense, Aerospace and Medical Applications

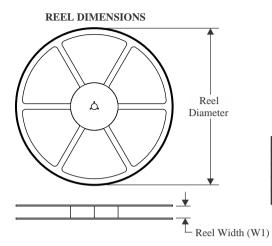
• Military - QML certified for Military and Defense Applications

• Space - Radiation tolerant, ceramic packaging and qualified for use in Space-based application

# **PACKAGE MATERIALS INFORMATION**

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### TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74AC245DBR	SSOP	DB	20	2000	330.0	16.4	8.2	7.5	2.5	12.0	16.0	Q1
SN74AC245DWR	SOIC	DW	20	2000	330.0	24.4	10.9	13.3	2.7	12.0	24.0	Q1
SN74AC245NSR	so	NS	20	2000	330.0	24.4	8.4	13.0	2.5	12.0	24.0	Q1
SN74AC245PWR	TSSOP	PW	20	2000	330.0	16.4	6.95	7.0	1.4	8.0	16.0	Q1

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### \*All dimensions are nominal

	7 till dillitorioriorio di o riorimi di							
	Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
	SN74AC245DBR	SSOP	DB	20	2000	356.0	356.0	35.0
ı	SN74AC245DWR	SOIC	DW	20	2000	367.0	367.0	45.0
	SN74AC245NSR	SO	NS	20	2000	367.0	367.0	45.0
	SN74AC245PWR	TSSOP	PW	20	2000	356.0	356.0	35.0

# **PACKAGE MATERIALS INFORMATION**

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### **TUBE**



\*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (µm)	B (mm)
5962-87758012A	FK	LCCC	20	1	506.98	12.06	2030	NA
5962-8775801SA	W	CFP	20	1	506.98	26.16	6220	NA
5962-8775801VSA	W	CFP	20	1	506.98	26.16	6220	NA
SN74AC245DW	DW	SOIC	20	25	507	12.83	5080	6.6
SN74AC245N	N	PDIP	20	20	506	13.97	11230	4.32
SN74AC245NE4	N	PDIP	20	20	506	13.97	11230	4.32
SN74AC245PW	PW	TSSOP	20	70	530	10.2	3600	3.5
SNJ54AC245FK	FK	LCCC	20	1	506.98	12.06	2030	NA
SNJ54AC245W	W	CFP	20	1	506.98	26.16	6220	NA

# FK (S-CQCC-N\*\*)

# LEADLESS CERAMIC CHIP CARRIER

28 TERMINAL SHOWN



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a metal lid.
- D. Falls within JEDEC MS-004







- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-150.





NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.





NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



### **MECHANICAL DATA**

# NS (R-PDSO-G\*\*)

# 14-PINS SHOWN

### PLASTIC SMALL-OUTLINE PACKAGE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.



## 14 LEADS SHOWN



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. This package is hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only on press ceramic glass frit seal only.
- E. Falls within MIL STD 1835 GDIP1-T14, GDIP1-T16, GDIP1-T18 and GDIP1-T20.

# N (R-PDIP-T\*\*)

# PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- The 20 pin end lead shoulder width is a vendor option, either half or full width.





SOIC



- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.43 mm per side.
- 5. Reference JEDEC registration MS-013.



SOIC



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SOIC



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



# W (R-GDFP-F20)

# CERAMIC DUAL FLATPACK



- A. All linear dimensions are in inches (millimeters).
- This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a ceramic lid using glass frit.

  D. Index point is provided on cap for terminal identification only.

  E. Falls within Mil—Std 1835 GDFP2—F20







- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.





NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.





NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



# PW (R-PDSO-G20)

# PLASTIC SMALL OUTLINE



- All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
  C. Publication IPC-7351 is recommended for alternate design.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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